### PCT

# WORLD INTELLECTUAL PROPERTY ORGANIZATION International Bureau



#### INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification 6:
A61K 31/18, 31/34, 31/38, 31/40, 31/44,
31/165, 31/335, 31/445, 31/525, C07C
233/64, 307/02, C07D 209/48, 209/56,
211/22, 211/32, 211/82, 233/60, 265/30,
317/46, 333/56, 357/80, 401/04, 405/06,
409/06, 417/06

(11) International Publication Number:

WO-99/00121

(43) International Publication Date:

7 January 1999 (07.01.99)

(21) International Application Number:

PCT/US98/13427

A1

(22) International Filing Date:

26 June 1998 (26.06.98)

(30) Priority Data: 60/050,894

26 June 1997 (26.06.97)

US

(71) Applicant (for all designated States except US): ELI LILLY AND COMPANY [US/US]; Lilly Corporate Center, Indianapolis, IN 46285 (US).

(72) Inventors; and

(75) Inventors/Applicants (for US only): BEIGHT, Douglas, Wade [US/US]; Apartment G, 9368 Benchmark Drive, Indianapolis, IN 46240 (US). CRAFT, Trelia, Joyce [US/US]; 10404 East 46th Street, Indianapolis, IN 46236 (US). FRANCISKOVICH, Jeffry, Bernard [US/US]; 5036 Quail Ridge Lane, Indianapolis, IN 46254 (US). GOODSON, Theodore, Jr. [US/US]; 4045 Devon Drive, Indianapolis, IN 46226 (US). HALL, Steven, Edward [US/US]; 102 Nuttal Place, Chapel Hill, NC 27514 (US). HERRON, David, Kent [US/US]; 5945 Andover Road, Indianapolis, IN 46220

(US). KLIMKOWSKI, Valentine, Joseph [US/US]; 4504 Camelot Lane, Carmel, IN 46033 (US). KYLE, Jeffrey, Alan [US/US]; 10434 Collingswood Lane, Fishers, IN 46038 (US). MASTERS, John, Joseph [US/US]; 8338 Crystal Pointe Lane, Indianapolis, IN 46236 (US). MENDEL, David [US/US]; 11348 Woods Bay Lane, Indianapolis, IN 46236 (US). MILOT, Guy [CA/US]; 2 Farrington Street, Foxborough, MA 02035 (US). SAWYER, Jason, Scott [US/US]; 5718 North Winthrop Avenue, Indianapolis, IN 46220 (US). SHUMAN, Robert, Theodore [US/US]; 830 Asthon Park Drive, Greenwood, IN 46143 (US). SMITH, Gerald, Floyd [US/US]; 825 Queenswood Court, Indianapolis, IN 46217 (US). TEBBE, Anne, Louise [US/US]; 6202 North Sherman Drive, Indianapolis, IN 46220 (US). TINSLEY, Jenifer, Marie [US/US]; 4542 State Road 39 North, Martinsville, IN 46151 (US). WEIR, Leonard, Crayton [US/US]; 6520 Englehardt Drive, Raleigh, NC 27613 (US). WIKEL, James, Howard [US/US]; 4068 Sunshine Way, Greenwood, IN 46142 (US). WILEY, Michael, Robert [US/US]; 7725 Langwood Drive, Indianapolis, IN 46268 (US). YEE, Ying, Kwong [US/US]; 5127 Briarstone Trace, Carmel, IN 46033 (US).

- (74) Agents: JACKSON, Thomas, E. et al.; Eli Lilly and Company, Lilly Corporate Center, Indianapolis, IN 46285 (US).
- (81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, GM, GW, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TI, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TI, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG).

Published

With international search report.

(54) Title: ANTITHROMBOTIC AGENTS

(57) Abstract

This application relates to a compound of formula (I) (or a prodrug thereof or a pharmaceutically acceptable salt of the compound or prodrug thereof) as defined herein, pharmaceutical compositions thereof, and its use as an inhibitor of factor Xa, as well as a process for its preparation and intermediates therefor.

## FOR THE PURPOSES OF INFORMATION ONLY

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia	
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia	
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal	
AU	Australia	GA	Gabon	LV	Latvia	SZ	Swaziland	
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad	
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo	
BB	Barbados	GH	Ghana	MG	Madagascar	TJ	Tajikistan	
BE	Belgium	GN	Guinea	MK	The former Yugoslav	TM .	Turkmenistan	
BF	Burkina Faso	GR	Greece		Republic of Macedonia	TR	Turkey	
BG	Bulgaria	HU	Hungary	ML	Mali	TT	Trinidad and Tobago	
BJ	Benin	IE	Ireland	MN	Mongolia	UA	Ukraine	
BR	Brazil	IL	Israel	MR	Mauritania	UG	Uganda	
BY	Belarus	IS	Iceland	MW	Malawi	US	United States of America	
CA	Canada	IT	Italy	MX	Mexico	UZ	Uzbekistan	
CF	Central African Republic	JP	Japan	NE	Niger	VN	Viet Nam	
CG	Congo	KE	Kenya	NL	Netherlands	YU	Yugoslavia	
СН	Switzerland	KG	Kyrgyzstan	NO	Norway	zw	Zimbabwe	
CI	Côte d'Ivoire	KP	Democratic People's	NZ	New Zealand			
CM	Cameroon		Republic of Korea	PL	Poland			
CN	China	KR	Republic of Korea	PT	Portugal			
CU	Cuba	KZ	Kazakstan	RO	Romania			
CZ	Czech Republic	LC	Saint Lucia	RU	Russian Federation			
DE	Germany	LI	Liechtenstein	SD	Sudan			
DK	Denmark	ŁK	Sri Lanka	SE	Sweden			
EE	Estonia	LR	Liberia	SG	Singapore			

- 1 -

#### ANTITHROMBOTIC AGENTS

This application claims the benefit of U.S. Provisional Application No. 60/050,894, filed June 26, 1997.

5

10

15

20

25

30

This invention relates to antithrombotic aromatic compounds which demonstrate activity as inhibitors of factor Xa and, accordingly, which are useful anticoagulants in mammals. In particular it relates to aromatic compounds having high anticoagulant activity, and antithrombotic activity. Thus, this invention relates to new inhibitors of factor Xa, pharmaceutical compositions containing the compounds as active ingredients, and the use of the compounds as anticoagulants for prophylaxis and treatment of thromboembolic disorders such as venous thrombosis, pulmonary embolism, arterial thrombosis, in particular myocardial ischemia, myocardial infarction and cerebral thrombosis, general hypercoagulable states and local hypercoagulable states, such as following angioplasty and coronary bypass operations, and generalized tissue injury as it relates to the inflammatory process. In addition, the antithrombotic agents are useful as anticoagulants in in vitro applications.

The process of blood coagulation, thrombosis, is triggered by a complex proteolytic cascade leading to the formation of thrombin. Thrombin proteolytically removes activation peptides from the A $\alpha$ -chains and the B $\beta$ -chains of fibrinogen, which is soluble in blood plasma, initiating insoluble fibrin formation. The formation of thrombin from prothrombin is catalyzed by factor Xa.

- 2 -

Anticoagulation currently is achieved by the administration of heparins and coumarins. Parenteral pharmacological control of coagulation and thrombosis is based on inhibition of thrombin through the use of heparins. 5 Heparins act indirectly on thrombin by accelerating the inhibitory effect of endogenous antithrombin III (the main physiological inhibitor of thrombin). Because antithrombin III levels vary in plasma and because clot-bound thrombin seems resistant to this indirect mechanism, heparins can be an ineffective treatment. Because coagulation assays are 10 believed to be associated with efficacy and with safety, heparin levels must be monitored with coagulation assays (particularly the activated partial thromboplastin time (APTT) assay). Coumarins impede the generation of thrombin by blocking the posttranslational gamma-carboxylation in the 15 synthesis of prothrombin and other proteins of this type. Because of their mechanism of action, the effect of coumarins can only develop slowly, 6-24 hours after administration. Further, they are not selective 20 anticoaqulants. Coumarins also require monitoring with coagulation assays (particularly the prothrombin time (PT) assay).

Recently, interest has grown in small synthetic molecules which demonstrate potent direct inhibition of thrombin and factor Xa. See, Jeremy J. Edmunds and Stephen T. Rapundalo (Annette M. Doherty Section Editor), Annual Reports in Medicinal Chemistry, (1996), 31, 51-60.

25

30

Although the heparins and coumarins are effective anticoagulants, no commercial drug has yet emerged from the small synthetic molecules; and despite the continuing promise for this class of compounds, there still exists a need for anticoagulants which act selectively on factor Xa or thrombin, and which, independent of antithrombin III, exert inhibitory action shortly after administration,

preferably by an oral route, and do not interfere with lysis of blood clots, as required to maintain hemostasis.

The present invention is directed to the discovery that the compounds of the present invention, as defined below, are potent inhibitors of factor Xa which may have high bioavailability following oral administration.

According to the invention there is provided a method of inhibiting factor Xa comprising using an effective amount of a factor Xa inhibiting compound of formula I

10

20

30

$$A_{l}^{5} A_{A}^{6} L^{1} Q^{1}$$

$$A_{l}^{4} A^{3} R^{2}$$

wherein

 ${\rm A}^3$ ,  ${\rm A}^4$ ,  ${\rm A}^5$  and  ${\rm A}^6$ , together with the two carbons to which they are attached, complete a substituted benzene in which  ${\rm A}^3$  is  ${\rm CR}^3$ ,  ${\rm A}^4$  is  ${\rm CR}^4$ ,  ${\rm A}^5$  is  ${\rm CR}^5$ , and  ${\rm A}^6$  is  ${\rm CR}^6$ ; wherein

R<sup>3</sup> is hydrogen, hydroxy, [(1-2C)alkyl]carbonyloxy (which may bear an ω-carboxy substituent), benzoyloxy (which may bear one or more halo, hydroxy, methoxy or methyl substituents), methyl or methoxy;

one of  $R^4$  and  $R^5$  is hydrogen, methyl, halo, trifluoromethyl, nitro, amino(imino)methyl, amino(hydroxyimino)-methyl,  $R^fO_-$ ,  $R^fO_2C_-$ ,  $R^fO_2C_-$ CH<sub>2</sub>-,  $R^fO_2C_-$ CH<sub>2</sub>-O-,

3-methoxycarbonyl-1-oxopropyl, R<sup>g</sup>NH- or bis(methylsulfonyl)amino;

the other of  $R^4$  and  $R^5$  is hydrogen, halo or methyl; and  $R^6$  is hydrogen, fluoro, hydroxy, [(1-2C)alkyl]-carbonyloxy (which may bear an  $\omega$ -carboxy substituent), benzoyloxy (which may bear one or more halo, hydroxy, methoxy or methyl substituents), methyl or methoxy;

- 4 -

in which R<sup>f</sup> is hydrogen, (1-4C)alkyl or benzyl; R<sup>g</sup> is hydrogen, [(1-4C)alkyl]carbonyl, acetyl, trifluoroacetyl, methoxyacetyl, dimethylaminoacetyl, phenylalanyl, 2-(t-butoxycarbonylamino)-4-methylsulfinyl-1-oxobutyl,

5 3-[[(1-2C)alkoxy]carbonyl]-1-oxopropyl or R<sup>h</sup>SO<sub>h</sub>- (wherein h is 1 or 2); and R<sup>h</sup> is (1-4C)alkyl, trifluoromethyl, phenyl, 3,5-dimethylisoxazol-4-yl or dimethylamino; or

two adjacent residues selected from  $\mathbb{R}^3$ ,  $\mathbb{R}^4$ ,  $\mathbb{R}^5$  and  $\mathbb{R}^6$  together form a benz ring; and the other two are each hydrogen;

 $L^1$  is -NH-CO-, -O-CO- or -CO-NH- such that  $-L^1-Q^1$  is -NH-CO-O<sup>1</sup>, -O-CO-O<sup>1</sup> or -CO-NH-O<sup>1</sup>;

Q<sup>1</sup> is phenyl, 2-furanyl, 2-thienyl, 4-thiazolyl, 2-pyridyl, 2-naphthyl, 1,2-dihydrobenzofuran-5-yl,

1,2-dihydrobenzofuran-6-yl or 1,2-benzisoxazol-6-yl in which the phenyl may bear one, two or three substituents at the 3-, 4- or 5-position(s) independently selected from halo, cyano, carbamoyl, aminomethyl, methyl, methoxy, difluoromethoxy, hydroxymethyl, formyl, vinyl, amino, hydroxy and 3,4-methylenedioxy, and in addition the phenyl may bear a

3,4-methylenedioxy, and in addition the phenyl may bear a 2-chloro or 2-fluoro substituent, the 2-furanyl or 2-thienyl may bear a chloro or methyl substituent at the 5-position, the 4-thiazolyl may bear an amino substituent at the 2-position, the 2-pyridyl may bear an amino substituent at

25 the 6-position, and the 1,2-benzisoxazol-6-yl may bear a chloro or methyl substituent at the 3-position; or -CO-Q<sup>1</sup> is cyclopentenylcarbonyl or cyclohexenylcarbonyl;

 $_{\rm R^2~is~-L^{2A}-Q^{2A},~-L^{2B}-Q^{2B},~-L^{2C}-Q^{2C},~-L^{2D}-Q^{2D}~or}$  -L^2E-Q^2E wherein

30  $L^{2A}$  is a direct bond; and  $Q^{2A}$  is

10

$$-N$$

in which D is carbonyl or  $-CHR^k$ — in which  $R^k$  is hydrogen, hydroxy, (1-6C) alkoxy, or  $-CH_2-R^j$  in which  $R^j$  is carboxy, [(1-4C) alkoxy] carbonyl or carbamoyl which may bear one or two (1-2C) alkyl substituents on the nitrogen; and one of  $R^m$  and  $R^n$  is hydrogen and the other is amino, bromo, (1-4C) alkyl or (1-4C) alkoxy, or  $R^m$  and  $R^n$  together form a benz ring;

10  $L^{2B}$  is -NH-CO-, -O-CO-, -CH<sub>2</sub>-O- or -O-CH<sub>2</sub>- such that  $-L^{2B}-Q^{2B}$  is -NH-CO- $Q^{2B}$ , -O-CO- $Q^{2B}$ , -CH<sub>2</sub>-O- $Q^{2B}$  or -O-CH<sub>2</sub>- $Q^{2B}$ ; and

 $Q^{2B}$  is

$$R^{p}$$

15

5

in which R<sup>O</sup> is hydrogen, halo, (1-6C)alkyl, (1-4C)alkoxy,
benzyloxy or (1-4C)alkylthio; and R<sup>D</sup> is 1-hydroxyethyl,
1-hydroxy-1-methylethyl, 1-methoxy-1-methylethyl,
4-piperidinyl, 4-pyridinyl, dimethylaminosulfonyl or -J-R<sup>Q</sup>
in which J is a single bond, methylene, carbonyl, oxo,
-S(O)<sub>Q</sub>- (wherein q is 0, 1 or 2), or -NR<sup>r</sup>- (wherein R<sup>r</sup> is
hydrogen or methyl); and R<sup>Q</sup> is (1-6C)alkyl, phenyl,
3-pyridyl or 4-pyridyl;

-O-CH<sub>2</sub>-; each of R<sup>V</sup> and R<sup>W</sup> is independently hydrogen, benzyl or (1-6C)alkyl which is not branched at the  $\alpha$ -position; and R<sup>X</sup> is hydrogen, benzyloxycarbonyl or [(1-4C)alkoxy]carbonyl; and

Q<sup>2C</sup> is 1-(4-pyridyl)piperidin-4-yl, 1-(4-pyridyl)-piperidin-3-yl or 1-(4-pyridyl)pyrrolidin-3-yl in which the pyridyl may bear a substituent at its 2-position selected from cyano, aminomethyl, carboxy, hydroxymethyl and (1-2C)alkyl;

5

25

30

 $L^{2D}$  is -NH-CO- such that  $-L^{2D}-0^{2D}$  is -NH-CO- $0^{2D}$ ; and 10 O<sup>2D</sup> is selected from 4-(4-pyridinyl)benzyloxy, 9-oxo-9H-fluoren-3-yl, benzo[b]thiophen-2-yl (which may bear a chloro, methyl or methoxy substituent), benzofuran-2-yl (which may bear a chloro, methyl or methoxy substituent), 4-(4-morpholinyl)-4-oxobutyl, and 4-piperidinyl or 15 3,4-didehydropiperidin-4-yl (either one bearing a substituent at the 1-position selected from methylsulfonyl, phenylsulfonyl, (1-5C)alkyl, (4-7C)cycloalkyl, tetrahydropyran-4-yl, 4-thiacyclohexyl and -CH2-RZ in which RZ is isopropyl, cyclopropyl, phenyl, pentafluorophenyl, furyl, 20 thienyl, 2-thiazolyl, or pyridyl in which the phenyl may bear one or two substituents independently selected from halo, cyano, hydroxy, methoxy, acetoxy, benzyloxy, amino,

 $L^{2E} \ \, \text{is -NH-CO-O-(CH}_2)_n - \ \, \text{(wherein n is 0, 1 or 2) or} \\ -\text{NH-CO-O-(CH}_2)_2 - \text{O- such that -L}^{2E} - \text{Q}^{2E} \ \, \text{is -NH-CO-O-(CH}_2)_n - \text{Q}^{2E} \\ \text{or -NH-CO-O-(CH}_2)_2 - \text{O-Q}^{2E}; \ \, \text{and} \\$ 

acetylamino, nitro and 3,4-methylenedioxy, and the thienyl

or furyl may bear a methyl or nitro substituent);

 $\mathsf{Q}^{2E}$  is 4-piperidinyl or 1-benzylpiperidin-4-yl; or a prodrug of the compound of formula I;

or a pharmaceutically acceptable salt of the compound of formula I or prodrug thereof.

A particular factor Xa inhibiting compound of formula I is one wherein

5

15

25

 ${\rm A}^3$ ,  ${\rm A}^4$ ,  ${\rm A}^5$  and  ${\rm A}^6$ , together with the two carbons to which they are attached, complete a substituted benzene in which  ${\rm A}^3$  is  ${\rm CR}^3$ ,  ${\rm A}^4$  is  ${\rm CR}^4$ ,  ${\rm A}^5$  is  ${\rm CR}^5$ , and  ${\rm A}^6$  is  ${\rm CR}^6$ ; wherein

R<sup>3</sup> is hydrogen, hydroxy, [(1-2C)alkyl]carbonyloxy (which may bear an ω-carboxy substituent), benzoyloxy (which may bear one or more halo, hydroxy, methoxy or methyl substituents), methyl or methoxy;

one of R<sup>4</sup> and R<sup>5</sup> is hydrogen, methyl, halo, trifluoro
methyl, nitro, amino(imino)methyl, amino(hydroxyimino)
methyl, R<sup>f</sup>O-, R<sup>f</sup>O<sub>2</sub>C-, R<sup>f</sup>O<sub>2</sub>C-CH<sub>2</sub>-, R<sup>f</sup>O<sub>2</sub>C-CH<sub>2</sub>-O-,

3-methoxycarbonyl-1-oxopropyl, R<sup>g</sup>NH- or bis(methylsulfonyl)
amino;

the other of R<sup>4</sup> and R<sup>5</sup> is hydrogen, halo or methyl; and R<sup>6</sup> is hydrogen, hydroxy, [(1-2C)alkyl]carbonyloxy (which may bear an ω-carboxy substituent), benzoyloxy (which may bear one or more halo, hydroxy, methoxy or methyl substituents), methyl or methoxy;

in which R<sup>f</sup> is hydrogen, (1-4C)alkyl or benzyl; R<sup>g</sup> is hydrogen, acetyl, trifluoroacetyl, phenylalanyl, 2-(t-butoxycarbonylamino)-4-methylsulfinyl-1-oxobutyl, 3-[[(1-2C)alkoxy]carbonyl]-1-oxopropyl or R<sup>h</sup>SO<sub>2</sub>-; and R<sup>h</sup> is (1-4C)alkyl, trifluoromethyl, phenyl, 3,5-dimethyl-isoxazol-4-yl or dimethylamino; or

two adjacent residues selected from  $R^3$ ,  $R^4$ ,  $R^5$  and  $R^6$  together form a benz ring; and the other two are each hydrogen;

 $L^1$  is -NH-CO-, -O-CO- or -CO-NH- such that  $-L^1-Q^1$  is -NH-CO- $Q^1$ , -O-CO- $Q^1$  or -CO-NH- $Q^1$ ;

Q<sup>1</sup> is phenyl, 2-thienyl, 4-thiazolyl, 2-pyridyl,
2-naphthyl or 1,2-benzisoxazol-6-yl in which the phenyl may
bear one, two or three substituents at the 3-, 4- or
5-position(s) independently selected from halo, cyano,
carbamoyl, aminomethyl, methyl, methoxy, hydroxymethyl,

- 8 -

formyl, vinyl, amino, hydroxy and 3,4-methylenedioxy, the 2-thienyl may bear a chloro or methyl substituent at the 5-position, the 4-thiazolyl may bear an amino substituent at the 2-position, the 2-pyridyl may bear an amino substituent at the 6-position, and the 1,2-benzisoxazol-6-yl may bear a chloro or methyl substituent at the 3-position;

 $_{\rm R^2~is~-L^{2A}-Q^{2A},~-L^{2B}-Q^{2B},~-L^{2C}-Q^{2C},~-L^{2D}-Q^{2D}~or}$  -L^2E-O^2E wherein

 ${\tt L}^{2{\tt A}}$  is a direct bond; and

10  $Q^{2A}$  is

$$-N$$

in which D is carbonyl or -CHR<sup>k</sup>- in which R<sup>k</sup> is hydrogen,
hydroxy, (1-6C)alkoxy, or -CH<sub>2</sub>-R<sup>j</sup> in which R<sup>j</sup> is carboxy,

[(1-4C)alkoxy]carbonyl or carbamoyl which may bear one or
two (1-2C)alkyl substituents on the nitrogen; and one of R<sup>m</sup>
and R<sup>n</sup> is hydrogen and the other is amino, bromo,
 (1-4C)alkyl or (1-4C)alkoxy, or R<sup>m</sup> and R<sup>n</sup> together form a
benz ring;

 $L^{2B}$  is -NH-CO-, -O-CO-, -CH<sub>2</sub>-O- or -O-CH<sub>2</sub>- such that  $-L^{2B}$ -Q<sup>2B</sup> is -NH-CO-Q<sup>2B</sup>, -O-CO-Q<sup>2B</sup>, -CH<sub>2</sub>-O-Q<sup>2B</sup> or -O-CH<sub>2</sub>-Q<sup>2B</sup>; and

 $Q^{2B}$  is

$$\mathbb{R}^{p}$$

25

20

in which  $R^O$  is hydrogen, halo, (1-6C)alkyl, (1-4C)alkoxy, benzyloxy or (1-4C)alkylthio; and  $R^D$  is 1-hydroxyethyl, 1-hydroxy-1-methylethyl, 1-methoxy-1-methylethyl, 4-piperidinyl, 4-pyridinyl, dimethylaminosulfonyl or  $-J-R^Q$ 

- 9 -

in which J is a single bond, methylene, carbonyl, oxo,  $-S(0)_{\mathbf{q}}$ — (wherein q is 0, 1 or 2), or  $-NR^{\mathbf{r}}$ — (wherein  $R^{\mathbf{r}}$  is hydrogen or methyl); and  $R^{\mathbf{q}}$  is (1-6C)alkyl, phenyl, 3-pyridyl or 4-pyridyl;

5  $L^{2C}$  is  $-NR^V-CO-X-$ ,  $-NR^V-CS-Y-$ ,  $-CH_2-CO-NR^W-CH_2-$ , -O-CO-,  $-O-CH_2-$ ,  $-S-CH_2-$  or  $-CH_2-NR^X-CH_2-$  such that  $-L^{2C}-Q^{2C}$  is  $-NR^V-CO-X-Q^{2C}$ ,  $-NR^V-CS-Y-Q^{2C}$ ,  $-CH_2-CO-NR^W-CH_2-Q^{2C}$ ,  $-O-CO-Q^{2C}$ ,  $-O-CH_2-Q^{2C}$ ,  $-S-CH_2-Q^{2C}$  or  $-CH_2-NR^X-CH_2-Q^{2C}$  in which X is  $-(CH_2)_X-$  (wherein x is 0, 1 or 2),  $-NR^W-CH_2-$ ,  $-O-CH_2-$  or  $-S-CH_2-$ ; Y is  $-NR^W-CH_2-$  or  $-O-CH_2-$ ; each of  $R^V$  and  $R^W$  is independently hydrogen, benzyl or (1-6C) alkyl which is not branched at the  $\alpha$ -position; and  $R^X$  is hydrogen, benzyloxycarbonyl or [(1-4C) alkoxy] carbonyl; and

 $Q^{2C}$  is 1-(4-pyridyl)piperidin-4-yl in which the pyridyl may bear a substituent at its 2-position selected from cyano, aminomethyl, carboxy, hydroxymethyl and (1-2C)alkyl;  $L^{2D}$  is -NH-CO- such that  $-L^{2D}-Q^{2D}$  is -NH-CO- $Q^{2D}$ ; and

15

20

25

30

 $Q^{\mathrm{2D}}$  is selected from 4-(4-pyridinyl)benzyloxy, 9-oxo-9H-fluoren-3-yl, benzo[b]thiophen-2-yl (which may bear a chloro, methyl or methoxy substituent), benzofuran-2-yl (which may bear a chloro, methyl or methoxy substituent), 4-(4-morpholinyl)-4-oxobutyl, and 4-piperidinyl bearing a substituent at the 1-position selected from methylsulfonyl, phenylsulfonyl and -CH<sub>2</sub>-R<sup>z</sup> in which R<sup>z</sup> is isopropyl,

cyclopropyl, phenyl, pentafluorophenyl, furyl, thienyl, 2-thiazolyl, or pyridyl in which the phenyl may bear one or two substituents independently selected from halo, cyano, hydroxy, methoxy, acetoxy, benzyloxy, amino, acetylamino, nitro and 3,4-methylenedioxy, and the thienyl or furyl may bear a methyl or nitro substituent;

 $L^{2E} \text{ is -NH-CO-O-}(\text{CH}_2)_{n^-} \text{ (wherein n is 0, 1 or 2) or } \\ -\text{NH-CO-O-}(\text{CH}_2)_{2^-\text{O-}} \text{ such that } -\text{L}^{2E}-\text{Q}^{2E} \text{ is -NH-CO-O-}(\text{CH}_2)_{n^-\text{Q}^{2E}} \\ \text{or -NH-CO-O-}(\text{CH}_2)_{2^-\text{O-Q}^{2E}}; \text{ and }$ 

Q<sup>2E</sup> is 4-piperidinyl or 1-benzylpiperidin-4-yl;

- 10 -

or a prodrug of the compound of formula I; or a pharmaceutically acceptable salt of the compound of formula I or prodrug thereof.

In addition, there is provided the use of a factor Xa inhibiting compound of formula I (or prodrug or salt) as described herein as an active ingredient in the manufacture of a medicament for use in producing an anticoagulant or antithrombotic effect.

5

10

15

20

25

30

The present invention also provides a method of inhibiting coagulation in a mammal comprising administering to a mammal in need of treatment, a coagulation inhibiting dose of a factor Xa inhibiting compound of formula I having any of the definitions herein.

The present invention further provides a method of inhibiting factor Xa comprising administering to a mammal in need of treatment, a factor Xa inhibiting dose of a factor Xa inhibiting compound of formula I having any of the definitions herein.

Further, the present invention provides a method of treating a thromboembolic disorder comprising administering to a mammal in need of treatment, an effective dose of a factor Xa inhibiting compound of formula I having any of the definitions herein.

In addition, there is provided the use of a factor Xa inhibiting compound of formula I having any of the definitions herein for the manufacture of a medicament for treatment of a thromboembolic disorder.

As an additional feature of the invention there is provided a pharmaceutical formulation comprising in association with a pharmaceutically acceptable carrier, diluent or excipient, a prodrug of a factor Xa inhibiting compound of formula I (or of a pharmaceutically acceptable salt thereof) as provided in any of the descriptions herein.

- 11 -

In general, the factor Xa inhibiting compounds of formula I are believed to be novel and, thus, to constitute an additional aspect of the invention. However, certain compounds of formula I have been disclosed. phthalimides of formula I wherein each of A<sup>3</sup>, A<sup>4</sup>, A<sup>5</sup> and A<sup>6</sup> is CH,  $R^2$  is phthalimido, and  $-L^1-Q^1$  is  $-NH-CO-Q^1$ , in which Q<sup>1</sup> is phenyl bearing a 4-chloro, 4-methyl or 4-methoxy substituent, or  $-L^{1}-Q^{1}$  is  $-CO-NH-Q^{1}$  in which  $Q^{1}$  is phenyl or phenyl bearing a 4-chloro, 4-methyl or 4-methoxy substituent are found in the Chemical Abstracts Registry. Also, 10 compounds of formula I wherein each of A<sup>3</sup>, A<sup>5</sup> and A<sup>6</sup> is CH,  $A^4$  is C-OH,  $-L^1-Q^1$  is  $-NH-CO-Q^1$ , and  $R^2$  is  $-NH-CO-Q^{2B}$  in which, selected together,  $Q^1$  is phenyl or phenyl bearing a 3-chloro, 4-fluoro or 4-methoxy substituent and  $Q^{2B}$  is 4-methylphenyl, 4-ethylphenyl or 4-methoxyphenyl or  $Q^1$  is 15 phenyl or phenyl bearing a 4-methoxy, 4-chloro, 3,4-dichloro, 3,5-dihydroxy, 3,4-dihydroxy or 3-hydroxy substituent(s) and  $Q^{2B}$  is 4-methylphenyl or 4-methoxyphenyl are disclosed in H.V. Meyers, et al., Molecular Diversity, 20 (1995), 1, 13-20.

Thus, according to the invention there is provided a novel compound of formula I

25

30

wherein

 ${\rm A}^3$ ,  ${\rm A}^4$ ,  ${\rm A}^5$  and  ${\rm A}^6$ , together with the two carbons to which they are attached, complete a substituted benzene in which  ${\rm A}^3$  is  ${\rm CR}^3$ ,  ${\rm A}^4$  is  ${\rm CR}^4$ ,  ${\rm A}^5$  is  ${\rm CR}^5$ , and  ${\rm A}^6$  is  ${\rm CR}^6$ ; wherein

 $R^3$  is hydrogen, hydroxy, [(1-2C)alkyl]carbonyloxy (which may bear an  $\omega$ -carboxy substituent), benzoyloxy (which

WO 99/00121

- 12 -

PCT/US98/13427

may bear one or more halo, hydroxy, methoxy or methyl substituents), methyl or methoxy;

one of  $R^4$  and  $R^5$  is hydrogen, methyl, halo, trifluoromethyl, nitro, amino(imino)methyl, amino(hydroxyimino)-methyl,  $R^f_{O-}$ ,  $R^f_{O_2C-}$ ,  $R^f_{O_2C-}$ CH<sub>2-</sub>,  $R^f_{O_2C-}$ CH<sub>2-</sub>O-, 3-methoxycarbonyl-1-oxopropyl,  $R^g_{NH-}$  or bis(methylsulfonyl)-amino;

the other of  $R^4$  and  $R^5$  is hydrogen, halo or methyl; and  $R^6$  is hydrogen, fluoro, hydroxy, [(1-2C)alkyl]-

10 carbonyloxy (which may bear an  $\omega$ -carboxy substituent), benzoyloxy (which may bear one or more halo, hydroxy, methoxy or methyl substituents), methyl or methoxy;

15

20

in which  $R^f$  is hydrogen, (1-4C)alkyl or benzyl;  $R^g$  is hydrogen, [(1-4C)alkyl]carbonyl, acetyl, trifluoroacetyl, methoxyacetyl, dimethylaminoacetyl, phenylalanyl, 2-(t-butoxycarbonylamino)-4-methylsulfinyl-1-oxobutyl, 3-[[(1-2C)alkoxy]carbonyl]-1-oxopropyl or  $R^hSO_h$ - (wherein h is 1 or 2); and  $R^h$  is (1-4C)alkyl, trifluoromethyl, phenyl, 3,5-dimethylisoxazol-4-yl or dimethylamino; or

two adjacent residues selected from  $\mathbb{R}^3$ ,  $\mathbb{R}^4$ ,  $\mathbb{R}^5$  and  $\mathbb{R}^6$  together form a benz ring; and the other two are each hydrogen;

 $\rm L^1$  is -NH-CO-, -O-CO- or -CO-NH- such that  $\rm -L^1-Q^1$  is -NH-CO-Q^1, -O-CO-Q^1 or -CO-NH-Q^1;

Q<sup>1</sup> is phenyl, 2-furanyl, 2-thienyl, 4-thiazolyl,
2-pyridyl, 2-naphthyl, 1,2-dihydrobenzofuran-5-yl,
1,2-dihydrobenzofuran-6-yl or 1,2-benzisoxazol-6-yl in which
the phenyl may bear one, two or three substituents at the
3-, 4- or 5-position(s) independently selected from halo,
cyano, carbamoyl, aminomethyl, methyl, methoxy, difluoromethoxy, hydroxymethyl, formyl, vinyl, amino, hydroxy and
3,4-methylenedioxy, and in addition the phenyl may bear a
2-chloro or 2-fluoro substituent, the 2-furanyl or 2-thienyl
may bear a chloro or methyl substituent at the 5-position,

- 13 -

the 4-thiazolyl may bear an amino substituent at the 2-position, the 2-pyridyl may bear an amino substituent at the 6-position, and the 1,2-benzisoxazol-6-yl may bear a chloro or methyl substituent at the 3-position; or -CO-Q<sup>1</sup> is cyclopentenylcarbonyl or cyclohexenylcarbonyl;

 $_{\rm R^2~is~-L^{2A}-Q^{2A},~-L^{2B}-Q^{2B},~-L^{2C}-Q^{2C},~-L^{2D}-Q^{2D}~or}$   $_{\rm -L^{2E}-Q^{2E}~wherein}$ 

 ${\tt L}^{2A}$  is a direct bond; and  ${\tt O}^{2A}$  is

$$-N$$

10

15

in which D is carbonyl or  $-CHR^k$ — in which  $R^k$  is hydrogen, hydroxy, (1-6C) alkoxy, or  $-CH_2-R^j$  in which  $R^j$  is carboxy, [(1-4C) alkoxy] carbonyl or carbamoyl which may bear one or two (1-2C) alkyl substituents on the nitrogen; and one of  $R^m$  and  $R^n$  is hydrogen and the other is amino, bromo, (1-4C) alkyl or (1-4C) alkoxy, or  $R^m$  and  $R^n$  together form a benz ring;

 $Q^{2B}$  is

in which R<sup>O</sup> is hydrogen, halo, (1-6C)alkyl, (1-4C)alkoxy, benzyloxy or (1-4C)alkylthio; and R<sup>D</sup> is 1-hydroxyethyl, 1-hydroxy-1-methylethyl, 1-methoxy-1-methylethyl, 4-piperidinyl, 4-pyridinyl, dimethylaminosulfonyl or -J-R<sup>Q</sup> in which J is a single bond, methylene, carbonyl, oxo,

- 14 -

 $-S(0)_{\mathbf{q}}$  (wherein q is 0, 1 or 2), or  $-NR^{\mathbf{r}}$  (wherein  $R^{\mathbf{r}}$  is hydrogen or methyl); and  $R^{\mathbf{q}}$  is (1-6C)alkyl, phenyl, 3-pyridyl or 4-pyridyl;

 $L^{2C} \text{ is } -NR^V-CO-X-, -NR^V-CS-Y-, -CH_2-CO-NR^W-CH_2-, \\ -O-CO-, -O-CH_2-, -S-CH_2- \text{ or } -CH_2-NR^X-CH_2- \text{ such that } -L^{2C}-Q^{2C} \\ \text{is } -NR^V-CO-X-Q^{2C}, -NR^V-CS-Y-Q^{2C}, -CH_2-CO-NR^W-CH_2-Q^{2C}, \\ -O-CO-Q^{2C}, -O-CH_2-Q^{2C}, -S-CH_2-Q^{2C} \text{ or } -CH_2-NR^X-CH_2-Q^{2C} \text{ in } \\ \text{which } \text{X is } -(CH_2)_X- \text{ (wherein x is 0, 1 or 2), } -NR^W-, \\ -NR^W-CH_2-, -O-, -O-CH_2- \text{ or } -S-CH_2-; \text{Y is } -NR^W-CH_2- \text{ or } \\ -O-CH_2-; \text{ each of } R^V \text{ and } R^W \text{ is independently hydrogen, benzyl} \\ \text{or } (1-6C) \text{alkyl which is not branched at the } \alpha-\text{position; and } \\ R^X \text{ is hydrogen, benzyloxycarbonyl or } [(1-4C) \text{alkoxy}] \text{carbonyl; } \\ \text{and} \\ \end{cases}$ 

Q<sup>2C</sup> is 1-(4-pyridyl)piperidin-4-yl, 1-(4-pyridyl)
piperidin-3-yl or 1-(4-pyridyl)pyrrolidin-3-yl in which the

pyridyl may bear a substituent at its 2-position selected

from cyano, aminomethyl, carboxy, hydroxymethyl and

(1-2C)alkyl;

 $L^{2D}$  is -NH-CO- such that  $-L^{2D}-Q^{2D}$  is -NH-CO- $Q^{2D}$ ; and Q<sup>2D</sup> is selected from 4-(4-pyridinyl)benzyloxy, 9-oxo-20 9H-fluoren-3-yl, benzo[b]thiophen-2-yl (which may bear a chloro, methyl or methoxy substituent), benzofuran-2-yl (which may bear a chloro, methyl or methoxy substituent), 4-(4-morpholinyl)-4-oxobutyl, and 4-piperidinyl or 3,4-didehydropiperidin-4-yl (either one bearing a 25 substituent at the 1-position selected from methylsulfonyl, phenylsulfonyl, (1-5C)alkyl, (4-7C)cycloalkyl, tetrahydropyran-4-yl, 4-thiacyclohexyl and -CH2-RZ in which RZ is isopropyl, cyclopropyl, phenyl, pentafluorophenyl, furyl, thienyl, 2-thiazolyl, or pyridyl in which the phenyl may 30 bear one or two substituents independently selected from halo, cyano, hydroxy, methoxy, acetoxy, benzyloxy, amino, acetylamino, nitro and 3,4-methylenedioxy, and the thienyl or furyl may bear a methyl or nitro substituent);

- 15 -

 $L^{2E}$  is -NH-CO-O-(CH<sub>2</sub>)<sub>n</sub>- (wherein n is 0, 1 or 2) or -NH-CO-O-(CH<sub>2</sub>)<sub>2</sub>-O- such that  $-L^{2E}-Q^{2E}$  is -NH-CO-O-(CH<sub>2</sub>)<sub>n</sub>- $Q^{2E}$  or -NH-CO-O-(CH<sub>2</sub>)<sub>2</sub>-O- $Q^{2E}$ ; and

Q<sup>2E</sup> is 4-piperidinyl or 1-benzylpiperidin-4-yl; or a prodrug of the compound of formula I; or a pharmaceutically acceptable salt of the compound of formula I or prodrug thereof;

5

10

25

30

provided that the compound is not one wherein each of  $A^3$ ,  $A^4$ ,  $A^5$  and  $A^6$  is CH,  $R^2$  is phthalimido, and  $-L^1-Q^1$  is  $-NH-CO-Q^1$ , in which  $Q^1$  is phenyl bearing a 4-chloro, 4-methyl or 4-methoxy substituent, or  $-L^1-Q^1$  is  $-CO-NH-Q^1$  in which  $Q^1$  is phenyl or phenyl bearing a 4-chloro, 4-methyl or 4-methoxy substituent;

nor one wherein each of  $A^3$ ,  $A^5$  and  $A^6$  is CH,  $A^4$  is C-OH,  $-L^1-Q^1$  is  $-NH-CO-Q^1$ , and  $R^2$  is  $-NH-CO-Q^{2B}$  in which, selected together,  $Q^1$  is phenyl or phenyl bearing a 3-chloro, 4-fluoro or 4-methoxy substituent and  $Q^{2B}$  is 4-methylphenyl, 4-ethylphenyl or 4-methoxyphenyl or  $Q^1$  is phenyl or phenyl bearing a 4-methoxy, 4-chloro,

3,4-dichloro, 3,5-dihydroxy, 3,4-dihydroxy or 3-hydroxy substituent(s) and  $Q^{2B}$  is 4-methylphenyl or 4-methoxyphenyl.

A particular novel compound of formula I is one wherein  $A^3$ ,  $A^4$ ,  $A^5$  and  $A^6$ , together with the two carbons to which they are attached, complete a substituted benzene in which  $A^3$  is  $CR^3$ ,  $A^4$  is  $CR^4$ ,  $A^5$  is  $CR^5$ , and  $A^6$  is  $CR^6$ ; wherein

R<sup>3</sup> is hydrogen, hydroxy, [(1-2C)alkyl]carbonyloxy (which may bear an ω-carboxy substituent), benzoyloxy (which may bear one or more halo, hydroxy, methoxy or methyl substituents), methyl or methoxy;

one of  $R^4$  and  $R^5$  is hydrogen, methyl, halo, trifluoromethyl, nitro, amino(imino)methyl, amino(hydroxyimino)-methyl,  $R^{f}O_-$ ,  $R^{f}O_2C_-$ ,  $R^{f}O_2C_-$ CH<sub>2</sub>-,  $R^{f}O_2C_-$ CH<sub>2</sub>-O-,

3-methoxycarbonyl-1-oxopropyl, R<sup>g</sup>NH- or bis(methylsulfonyl)-amino;

the other of  $R^4$  and  $R^5$  is hydrogen, halo or methyl; and  $R^6$  is hydrogen, hydroxy, [(1-2C)alkyl]carbonyloxy

5 (which may bear an  $\omega$ -carboxy substituent), benzoyloxy (which may bear one or more halo, hydroxy, methoxy or methyl substituents), methyl or methoxy;

in which  $R^f$  is hydrogen, (1-4C)alkyl or benzyl;  $R^g$  is hydrogen, acetyl, trifluoroacetyl, phenylalanyl,

2-(t-butoxycarbonylamino)-4-methylsulfinyl-1-oxobutyl,
3-[[(1-2C)alkoxy]carbonyl]-1-oxopropyl or RhSO2-; and Rh is
(1-4C)alkyl, trifluoromethyl, phenyl, 3,5-dimethylisoxazol-4-yl or dimethylamino; or

two adjacent residues selected from R<sup>3</sup>, R<sup>4</sup>, R<sup>5</sup> and R<sup>6</sup>
15 together form a benz ring; and the other two are each
hydrogen;

 $\rm L^1$  is -NH-CO-, -O-CO- or -CO-NH- such that -L^1-Q^1 is -NH-CO-Q^1, -O-CO-Q^1 or -CO-NH-Q^1;

Q<sup>1</sup> is phenyl, 2-thienyl, 4-thiazolyl, 2-pyridyl,
20 2-naphthyl or 1,2-benzisoxazol-6-yl in which the phenyl may
bear one, two or three substituents at the 3-, 4- or
5-position(s) independently selected from halo, cyano,
carbamoyl, aminomethyl, methyl, methoxy, hydroxymethyl,
formyl, vinyl, amino, hydroxy and 3,4-methylenedioxy, the
25 2-thienyl may bear a chloro or methyl substituent at the
5-position, the 4-thiazolyl may bear an amino substituent at
the 2-position, and the 1,2-benzisoxazol-6-yl may bear a

30 R<sup>2</sup> is  $_{L}^{2A}_{Q}^{2A}$ ,  $_{L}^{2B}_{Q}^{2B}$ ,  $_{L}^{2C}_{Q}^{2C}$ ,  $_{L}^{2D}_{Q}^{2D}$  or  $_{L}^{2E}_{Q}^{2E}$  wherein

chloro or methyl substituent at the 3-position;

 ${\tt L}^{2A}$  is a direct bond; and  ${\tt Q}^{2A}$  is

in which D is carbonyl or  $-CHR^k$ — in which  $R^k$  is hydrogen, hydroxy, (1-6C)alkoxy, or  $-CH_2$ — $R^j$  in which  $R^j$  is carboxy, [(1-4C)alkoxy]carbonyl or carbamoyl which may bear one or two (1-2C)alkyl substituents on the nitrogen; and one of  $R^m$  and  $R^n$  is hydrogen and the other is amino, bromo, (1-4C)alkyl or (1-4C)alkoxy, or  $R^m$  and  $R^n$  together form a benz ring;

10  $L^{2B}$  is -NH-CO-, -O-CO-, -CH<sub>2</sub>-O- or -O-CH<sub>2</sub>- such that  $-L^{2B}-Q^{2B}$  is -NH-CO- $Q^{2B}$ , -O-CO- $Q^{2B}$ , -CH<sub>2</sub>-O- $Q^{2B}$  or -O-CH<sub>2</sub>- $Q^{2B}$ ; and

 $Q^{2B}$  is

15

20

in which R° is hydrogen, halo, (1-6C)alkyl, (1-4C)alkoxy, benzyloxy or (1-4C)alkylthio; and RP is 1-hydroxyethyl, 1-hydroxy-1-methylethyl, 1-methoxy-1-methylethyl, 4-piperidinyl, 4-pyridinyl, dimethylaminosulfonyl or -J-Rq in which J is a single bond, methylene, carbonyl, oxo, -S(0)q- (wherein q is 0, 1 or 2), or -NR<sup>r</sup>- (wherein R<sup>r</sup> is hydrogen or methyl); and Rq is (1-6C)alkyl, phenyl, 3-pyridyl or 4-pyridyl;

5

10

15

20

25

and  $R^W$  is independently hydrogen, benzyl or (1-6C)alkyl which is not branched at the  $\alpha$ -position; and  $R^X$  is hydrogen, benzyloxycarbonyl or [(1-4C)alkoxy]carbonyl; and

 $Q^{2C}$  is 1-(4-pyridyl)piperidin-4-yl in which the pyridyl may bear a substituent at its 2-position selected from cyano, aminomethyl, carboxy, hydroxymethyl and (1-2C)alkyl;

L<sup>2D</sup> is -NH-CO- such that -L<sup>2D</sup>-Q<sup>2D</sup> is -NH-CO-Q<sup>2D</sup>; and Q<sup>2D</sup> is selected from 4-(4-pyridinyl)benzyloxy, 9-oxo-9H-fluoren-3-yl, benzo[b]thiophen-2-yl (which may bear a chloro, methyl or methoxy substituent), benzofuran-2-yl (which may bear a chloro, methyl or methoxy substituent), 4-(4-morpholinyl)-4-oxobutyl, and 4-piperidinyl bearing a substituent at the 1-position selected from methylsulfonyl, phenylsulfonyl and -CH<sub>2</sub>-R<sup>z</sup> in which R<sup>z</sup> is isopropyl,

cyclopropyl, phenyl, pentafluorophenyl, furyl, thienyl, 2-thiazolyl, or pyridyl in which the phenyl may bear one or two substituents independently selected from halo, cyano, hydroxy, methoxy, acetoxy, benzyloxy, amino, acetylamino, nitro and 3,4-methylenedioxy, and the thienyl or furyl may bear a methyl or nitro substituent;

 $\mathsf{Q}^{2E}$  is 4-piperidinyl or 1-benzylpiperidin-4-yl; or a prodrug of the compound of formula I;

or a pharmaceutically acceptable salt of the compound of formula I or prodrug thereof;

provided that the compound is not one wherein each of  $A^3$ ,  $A^4$ ,  $A^5$  and  $A^6$  is CH,  $R^2$  is phthalimido, and  $-L^1-Q^1$  is  $-NH-CO-Q^1$ , in which  $Q^1$  is phenyl bearing a 4-chloro, 4-methyl or 4-methoxy substituent, or  $-L^1-Q^1$  is  $-CO-NH-Q^1$  in which  $Q^1$  is phenyl or phenyl bearing a 4-chloro, 4-methyl or 4-methoxy substituent;

nor one wherein each of  $A^3$ ,  $A^5$  and  $A^6$  is CH,  $A^4$  is C-OH,  $-L^1-Q^1$  is  $-NH-CO-Q^1$ , and  $R^2$  is  $-NH-CO-Q^{2B}$  in which, selected together,  $Q^1$  is phenyl or phenyl bearing a 3-chloro, 4-fluoro or 4-methoxy substituent and  $Q^{2B}$  is 4-methylphenyl, 4-ethylphenyl or 4-methoxyphenyl or  $Q^1$  is phenyl or phenyl bearing a 4-methoxy, 4-chloro, 3,4-dichloro, 3,5-dihydroxy, 3,4-dihydroxy or 3-hydroxy substituent(s) and  $Q^{2B}$  is 4-methylphenyl or 4-methoxyphenyl.

A pharmaceutically acceptable salt of an antithrombotic agent of the instant invention includes one which is an acid-addition salt made from a basic compound of formula I and an acid which provides a pharmaceutically acceptable anion, as well as a salt which is made from an acidic compound of formula I and a base which provides a pharmaceutically acceptable cation. Thus, a salt of a novel compound of formula I as provided herein made with an acid or base which affords a pharmaceutically acceptable counterion provides a particular aspect of the invention. Examples of such acids and bases are provided hereinbelow.

10

15

20

25

30

As an additional aspect of the invention there is provided a pharmaceutical formulation comprising in association with a pharmaceutically acceptable carrier, diluent or excipient, a novel compound of formula I (or a pharmaceutically acceptable salt thereof) as provided in any of the descriptions herein.

In this specification, the following definitions are used, unless otherwise described: Halo is fluoro, chloro, bromo or iodo. Alkyl, alkoxy, etc. denote both straight and branched groups; but reference to an individual radical such as "propyl" embraces only the straight chain ("normal") radical, a branched chain isomer such as "isopropyl" being specifically denoted. When two adjacent residues form a (fused) benz ring, they form a cis,cis-buta-1,3-dien-1,4-diyl divalent radical.

- 20 -

It will be appreciated that certain compounds of formula I (or salts or prodrugs, etc.) may exist in, and be isolated in, isomeric forms, including tautomeric forms, cis- or trans-isomers, as well as optically active, racemic, or diastereomeric forms. It is to be understood that the present invention encompasses a compound of formula I in any of the tautomeric forms or as an a mixture thereof; or as a mixture of diastereomers, as well as in the form of an individual diastereomer, and that the present invention encompasses a compound of formula I as a mixture of enantiomers, as well as in the form of an individual enantiomer, any of which mixtures or form possesses inhibitory properties against factor Xa, it being well known in the art how to prepare or isolate particular forms and how to determine inhibitory properties against factor Xa by standard tests including those described below.

10

15

20

25

30

In addition, a compound of formula I (or salt or prodrug, etc.) may exhibit polymorphism or may form a solvate with water or an organic solvent. The present invention also encompasses any such polymorphic form, any solvate or any mixture thereof.

Particular values are listed below for radicals, substituents, and ranges, for illustration only, and they do not exclude other defined values or other values within defined ranges for the radicals and substituents.

For an alkyl group or the alkyl portion of an alkyl containing group such as, for example alkoxy, a particular value for (1-2C)alkyl is methyl or ethyl, and more particularly is methyl; for (1-4C)alkyl is methyl, ethyl, propyl, isopropyl, butyl, isobutyl, or t-butyl, and more particularly is methyl, isopropyl, butyl or t-butyl; for (1-6C)alkyl is methyl, ethyl, propyl, butyl, pentyl or hexyl, and more particularly is methyl, butyl, or hexyl. A

particular value for halo is bromo or chloro, and more particularly is chloro.

A further particular compound of formula I is one of formula Ia

5

15

25

30

wherein  $A^4$ ,  $L^1$ ,  $Q^1$  and  $R^2$  have any of the values defined herein.

A particular value for  $Q^1$  is 4-chlorophenyl or 10 4-methoxyphenyl.

A particular value for  $R^2$  is  $-L^{2A}-Q^{2A}$ .

A particular value for R<sup>2</sup> is -L<sup>2B</sup>-Q<sup>2B</sup>.

A particular value for R<sup>2</sup> is -L<sup>2C</sup>-Q<sup>2C</sup>.

A particular value for R<sup>2</sup> is -L<sup>2D</sup>-Q<sup>2D</sup>.

A particular value for  $R^2$  is  $-L^{2E}-Q^{2E}$ .

A more particular value for R<sup>2</sup> is, for example, (4-t-butylbenzoyl)amino, (4-methoxybenzoyl)amino, or [1-(4-pyridyl)piperidin-4-yl]methoxycarbonylamino.

One particular compound of formula I as described 20 herein is one in which  $\rm L^1-Q^1$  is  $\rm -NH-CO-Q^1$ .

Another particular compound of formula I as described herein is one in which  ${\tt L^1-Q^1}$  is -CO-NH-Q^1.

A prodrug of a compound of formula I may be one formed in a conventional manner with a functional group of the compound, such as with an amino, hydroxy or carboxy group.

A compound of formula I may be prepared by processes which include processes known in the chemical art for the production of any known compounds of formula I or of structurally analogous compounds or by a novel process described herein. A process for the preparation of a novel compound of formula I (or a pharmaceutically acceptable salt thereof), novel processes for the preparation of a compound

- 22 -

of formula I and novel intermediates for the manufacture of a compound of formula I as defined above provide further features of the invention and are illustrated by the following procedures in which the meanings of the generic radicals are as defined above, unless otherwise specified. It will be recognized that it may be preferred or necessary to prepare a compound of formula I in which a functional group is protected using a conventional protecting group, then to remove the protecting group to provide the compound of formula I.

Thus, there is provided a process for preparing a novel compound of formula I (or a pharmaceutically acceptable salt thereof) as provided in any of the above descriptions which is selected from any of those described in the examples, including the following.

(A) For a compound of formula I in which the linkage of  $\mathbb{R}^2$  to the ring terminates in -NH-CO-, -NRV-CO- or -NRV-CS-, acylating an amine of formula II,

20

25

10

15

or a corresponding amine in which the nitrogen bears the group  $R^{V}$ , using a corresponding acid which terminates with the group HO-CO- or HO-CS-, or an activated derivative thereof. Typical activated derivatives include the acid halides, activated esters, including 4-nitrophenyl esters and those derived from coupling reagents, as well as (when the product is a urea or thiourea) isocyanates and isothiocyanates.

30 (B) For a compound of formula I in which  $-L^1-Q^1$  is  $-NH-CO-O^1$ , acylating an amine of formula III

- 23 -

$$A_{A_{3}}^{5} \xrightarrow{A_{3}^{6}} NH_{2}$$

$$R^{2}$$
III

using an acid of formula  $HO-CO-Q^1$ , or an activated derivative thereof.

(C) For a compound of formula I in which  $-L^1-Q^1$  is  $-CO-NH-Q^1$  and  $R^2$  is of the form  $-NH-CO-Q^2$ , acylating an amine of formula  $H_2N-Q^1$  using a [1,3]oxazine of formula IV,

$$A^{6}$$
 $A^{3}$ 
 $A^{3}$ 
 $A^{2}$ 
 $A^{3}$ 
 $A^{2}$ 
 $A^{3}$ 
 $A^{3$ 

10

wherein  $Q^2$  represents, for example,  $Q^{2B}$ ,  $Q^{2C}$  or  $Q^{2D}$ .

(D) For a compound of formula I in which  $R^2$  is  $-L^{2A}-Q^{2A}$  and D is carbonyl, diacylating a compound of formula II using an anhydride of formula V.

$$P^{m}$$

(E) For a compound of formula I in which  $\mathbb{R}^2$  is  $-O-CO-\mathbb{Q}^{2B}$ , acylating an alcohol of formula VI

20

- 24 -

using an acid of formula  $HO-CO-Q^{2B}$ , or an activated derivative thereof.

- (F) For a compound of formula I in which  $\mathbb{R}^4$  or  $\mathbb{R}^5$  is amino, reducing the nitro group of a corresponding compound of formula I in which  $\mathbb{R}^4$  or  $\mathbb{R}^5$  is nitro.
- (G) For a compound of formula I in which  $R^4$  or  $R^5$  is  $R^9 NH-$  and  $R^g$  is  $R^h SO_2-$ , substituting the amino group of a corresponding compound of formula I in which  $R^4$  or  $R^5$  is amino using an activated derivative of the sulfonic acid  $R^h SO_2-OH$ .

Whereafter, for any of the above procedures, when a functional group is protected using a protecting group, removing the protecting group.

10

25

30

Whereafter, for any of the above procedures, when a

15 pharmaceutically acceptable salt of a compound of formula I

is required, it is obtained by reacting the basic form of a

basic compound of formula I with an acid affording a

physiologically acceptable counterion or the acidic form of

an acidic compound of formula I with a base affording a

20 physiologically acceptable counterion or by any other

conventional procedure.

A novel intermediate or starting material compound such as, for example, a novel compound of formula II, III, IV or VI, etc., provides a further aspect of the invention.

As mentioned above, a compound corresponding to a compound of formula I but in which a functional group is protected may serve as an intermediate for a compound of formula I. Accordingly, such a protected intermediate for a novel compound of formula I provides a further aspect of the invention. Thus, as one particular aspect of the invention, there is provided a compound corresponding to a novel compound of formula I as defined above in which R<sup>4</sup> is hydroxy, but in which the corresponding substituent is -OPP in place of hydroxy, wherein PP is a phenol protecting group

- 25 -

other than (1-4C)alkyl or benzyl. Phenol protecting groups are well known in the art, for example as described in T.W. Greene and P.G.M. Wuts, "Protecting Groups in Organic Synthesis" (1991). Further, PP may denote a functionalized resin, for example as disclosed in H.V. Meyers, et al., Molecular Diversity, (1995), 1, 13-20.

As mentioned above, the invention includes a pharmaceutically acceptable salt of the factor Xa inhibiting compound defined by the above formula I. A basic compound of this invention possesses one or more functional groups 10 sufficiently basic to react with any of a number of inorganic and organic acids affording a physiologically acceptable counterion to form a pharmaceutically acceptable salt. Acids commonly employed to form pharmaceutically 15 acceptable acid addition salts are inorganic acids such as hydrochloric acid, hydrobromic acid, hydroiodic acid, sulfuric acid, phosphoric acid, and the like, and organic acids such as p-toluenesulfonic acid, methanesulfonic acid, oxalic acid, p-bromobenzenesulfonic acid, carbonic acid, succinic acid, citric acid, benzoic acid, acetic acid, and 20 the like. Examples of such pharmaceutically acceptable salts thus are the sulfate, pyrosulfate, bisulfate, sulfite, bisulfite, phosphate, monohydrogenphosphate, dihydrogenphosphate, metaphosphate, pyrophosphate, chloride, 25 bromide, iodide, acetate, propionate, decanoate, caprylate, acrylate, formate, isobutyrate, caproate, heptanoate, propiolate, oxalate, malonate, succinate, suberate, sebacate, fumarate, maleate, butyne-1,4-dioate, hexyne-1,6dioate, benzoate, chlorobenzoate, methylbenzoate, 30 dinitrobenzoate, hydroxybenzoate, methoxybenzoate, phthalate, sulfonate, xylenesulfonate, phenylacetate, phenylpropionate, phenylbutyrate, citrate, lactate, gammahydroxybutyrate, glycollate, tartrate, methanesulfonate, propanesulfonate, naphthalene-1-sulfonate, naphthalene-2-

- 26 -

sulfonate, mandelate, and the like. Preferred pharmaceutically acceptable acid addition salts include those formed with mineral acids such as hydrochloric acid, hydrobromic acid and sulfuric acid.

For a compound of formula I which bears an acidic moiety, such as a carboxy group, a pharmaceutically acceptable salt may be made with a base which affords a pharmaceutically acceptable cation, which includes alkali metal salts (especially sodium and potassium), alkaline earth metal salts (especially calcium and magnesium), aluminum salts and ammonium salts, as well as salts made from physiologically acceptable organic bases such as triethylamine, morpholine, piperidine and triethanolamine.

10

20

25

30

If not commercially available, a necessary starting material for the preparation of a compound of formula I may be prepared by a procedure which is selected from standard techniques of organic chemistry, including aromatic and heteroaromatic substitution and transformation, from techniques which are analogous to the syntheses of known, structurally similar compounds, and techniques which are analogous to the above described procedures or procedures described in the Examples. It will be clear to one skilled in the art that a variety of sequences is available for the preparation of the starting materials. Starting materials which are novel provide another aspect of the invention.

Selective methods of substitution, protection and deprotection are well known in the art for preparation of a compound such as one of formula II, III, IV or VI discussed above.

Generally, a basic compound of the invention is isolated best in the form of an acid addition salt. A salt of a compound of formula I formed with an acid such as one of those mentioned above is useful as a pharmaceutically acceptable salt for administration of the antithrombotic

- 27 -

agent and for preparation of a formulation of the agent. Other acid addition salts may be prepared and used in the isolation and purification of the compounds.

As noted above, the optically active isomers and diastereomers of the compounds of formula I are also considered part of this invention. Such optically active isomers may be prepared from their respective optically active precursors by the procedures described above, or by resolving the racemic mixtures. This resolution can be carried out by derivatization with a chiral reagent followed by chromatography or by repeated crystallization. Removal of the chiral auxiliary by standard methods affords substantially optically pure isomers of the compounds of the present invention or their precursors. Further details regarding resolutions can be obtained in Jacques, et al., Enantiomers, Racemates, and Resolutions, John Wiley & Sons, 1981.

10

15

20

25

30

The compounds of the invention are believed to selectively inhibit factor Xa over other proteinases and nonenzyme proteins involved in blood coagulation without appreciable interference with the body's natural clot lysing ability (the compounds have a low inhibitory effect on fibrinolysis). Further, such selectivity is believed to permit use with thrombolytic agents without substantial interference with thrombolysis and fibrinolysis.

The invention in one of its aspects provides a method of inhibiting factor Xa in mammals comprising administering to a mammal in need of treatment an effective (factor Xa inhibiting) dose of a compound of formula I.

In another of its aspects, the invention provides a method of treating a thromboembolic disorder comprising administering to a mammal in need of treatment an effective (thromboembolic disorder therapeutic and/or prophylactic amount) dose of a compound of formula I.

- 28 -

The invention in another of its aspects provides a method of inhibiting coagulation in a mammal comprising administering to a mammal in need of treatment an effective (coagulation inhibiting) dose of a compound of formula I.

The factor Xa inhibition, coagulation inhibition and thromboembolic disorder treatment contemplated by the present method includes both medical therapeutic and/or prophylactic treatment as appropriate.

5

In a further embodiment the invention relates to treatment, in a human or animal, of a condition where 10 inhibition of factor Xa is required. The compounds of the invention are expected to be useful in mammals, including man, in treatment or prophylaxis of thrombosis and hypercoagulability in blood and tissues. Disorders in which the compounds have a potential utility are in treatment or 15 prophylaxis of thrombosis and hypercoagulability in blood and tissues. Disorders in which the compounds have a potential utility, in treatment and/or prophylaxis, include venous thrombosis and pulmonary embolism, arterial 20 thrombosis, such as in myocardial ischemia, myocardial infarction, unstable angina, thrombosis-based stroke and peripheral arterial thrombosis. Further, the compounds have expected utility in the treatment or prophylaxis of atherosclerotic disorders (diseases) such as coronary 25 arterial disease, cerebral arterial disease and peripheral arterial disease. Further, the compounds are expected to be useful together with thrombolytics in myocardial infarction. Further, the compounds have expected utility in prophylaxis for reocclusion after thrombolysis, percutaneous 30 transluminal angioplasty (PTCA) and coronary bypass operations. Further, the compounds have expected utility in prevention of rethrombosis after microsurgery. Further, the compounds are expected to be useful in anticoagulant treatment in connection with artificial organs and cardiac

valves. Further, the compounds have expected utility in anticoagulant treatment in hemodialysis and disseminated intravascular coagulation. A further expected utility is in rinsing of catheters and mechanical devices used in patients in vivo, and as an anticoagulant for preservation of blood, plasma and other blood products in vitro. Still further, the compounds have expected utility in other diseases where blood coagulation could be a fundamental contributing process or a source of secondary pathology, such as cancer, including metastasis, inflammatory diseases, including arthritis, and diabetes. The anti-coagulant compound is administered orally or parenterally, e.g. by intravenous infusion (iv), intramuscular injection (im) or subcutaneously (sc).

10

15

20

25

30

The specific dose of a compound administered according to this invention to obtain therapeutic and/or prophylactic effects will, of course, be determined by the particular circumstances surrounding the case, including, for example, the compound administered, the rate of administration, the route of administration, and the condition being treated.

A typical daily dose for each of the above utilities is between about 0.01 mg/kg and about 1000 mg/kg. The dose regimen may vary e.g. for prophylactic use a single daily dose may be administered or multiple doses such as 3 or 5 times daily may be appropriate. In critical care situations a compound of the invention is administered by iv infusion at a rate between about 0.01 mg/kg/h and about 20 mg/kg/h and preferably between about 0.1 mg/kg/h and about 5 mg/kg/h.

The method of this invention also is practiced in conjunction with a clot lysing agent e.g. tissue plasminogen activator (t-PA), modified t-PA, streptokinase or urokinase. In cases when clot formation has occurred and an artery or vein is blocked, either partially or totally, a clot lysing

- 30 -

agent is usually employed. A compound of the invention can be administered prior to or along with the lysing agent or subsequent to its use, and preferably further is administered along with aspirin to prevent the reoccurrence of clot formation.

5

10

15

20

25

30

The method of this invention is also practiced in conjunction with a platelet glycoprotein receptor (IIb/IIIa) antagonist, that inhibits platelet aggregation. A compound of the invention can be administered prior to or along with the IIb/IIIa antagonist or subsequent to its use to prevent the occurrence or reoccurrence of clot formation.

The method of this invention is also practiced in conjunction with aspirin. A compound of the invention can be administered prior to or along with aspirin or subsequent to its use to prevent the occurrence or reoccurrence of clot formation. As stated above, preferably a compound of the present invention is administered in conjunction with a clot lysing agent and aspirin.

This invention also provides a pharmaceutical composition for use in the above described therapeutic method. A pharmaceutical composition of the invention comprises an effective factor Xa inhibiting amount of a compound of formula I in association with a pharmaceutically acceptable carrier, excipient or diluent.

The active ingredient in such formulations comprises from 0.1 percent to 99.9 percent by weight of the formulation. By "pharmaceutically acceptable" it is meant the carrier, diluent or excipient must be compatible with the other ingredients of the formulation and not deleterious to the recipient thereof.

For oral administration the antithrombotic compound is formulated in gelatin capsules or tablets which may contain excipients such as binders, lubricants, disintegration agents and the like. For parenteral administration the

- 31 -

antithrombotic is formulated in a pharmaceutically acceptable diluent e.g. physiological saline (0.9 percent), 5 percent dextrose, Ringer's solution and the like.

The compound of the present invention can be formulated in unit dosage formulations comprising a dose between about 0.1 mg and about 1000 mg. Preferably the compound is in the form of a pharmaceutically acceptable salt such as for example the sulfate salt, acetate salt or a phosphate salt. An example of a unit dosage formulation comprises 5 mg of a compound of the present invention as a pharmaceutically acceptable salt in a 10 mL sterile glass ampoule. Another example of a unit dosage formulation comprises about 10 mg of a compound of the present invention as a pharmaceutically acceptable salt in 20 mL of isotonic saline contained in a sterile ampoule.

10

15

20

30

The compounds can be administered by a variety of routes including oral, rectal, transdermal, subcutaneous, intravenous, intramuscular, and intranasal. The compounds of the present invention are preferably formulated prior to administration.

The present pharmaceutical compositions are prepared by known procedures using well known and readily available ingredients. The compositions of this invention may be formulated so as to provide quick, sustained, or delayed release of the active ingredient after administration to the patient by employing procedures well known in the art. In making the compositions of the present invention, the active ingredient will usually be admixed with a carrier, or diluted by a carrier, or enclosed within a carrier which may be in the form of a capsule, sachet, paper or other container. When the carrier serves as a diluent, it may be a solid, semi-solid or liquid material which acts as a vehicle, excipient or medium for the active ingredient. Thus, the compositions can be in the form of tablets, pills,

- 32 -

powders, lozenges, sachets, cachets, elixirs, suspensions,
emulsions, solutions, syrups, aerosols, (as a solid or in a
liquid medium), soft and hard gelatin capsules,
suppositories, sterile injectable solutions, sterile
packaged powders, and the like.

The following formulation examples are illustrative only and are not intended to limit the scope of the invention in any way. "Active ingredient," of course, means a compound according to formula I or a pharmaceutically acceptable salt or solvate thereof.

<u>Formulation 1</u>: Hard gelatin capsules are prepared using the following ingredients:

	Quantity
	(mg/capsule)
Active ingredient	250
Starch, dried	200
Magnesium stearate	10
Total	<b>460 mg</b>

15 <u>Formulation 2</u>: A tablet is prepared using the ingredients below:

	Quantity
	(mg/tablet)
Active ingredient	250
Cellulose, microcrystalline	400
Silicon dioxide, fumed	10
Stearic acid	5
Total	665 mg

The components are blended and compressed to form tablets each weighing 665 mg.

10

- 33 **-** ·

<u>Formulation 3</u>: An aerosol solution is prepared containing the following components:

	Weight
Active ingredient	0.25
Ethanol	29.75
Propellant 22 (Chlorodifluoromethane)	70.00
Total	100.00

The active compound is mixed with ethanol and the mixture added to a portion of the propellant 22, cooled to -30 °C and transferred to a filling device. The required amount is then fed to a stainless steel container and diluted with the remainder of the propellant. The valve units are then fitted to the container.

10

<u>Formulation 4</u>: Tablets, each containing 60 mg of active ingredient, are made as follows:

Active ingredient	60 mg
Starch	45 mg
Microcrystalline cellulose	35 mg
Polyvinylpyrrolidone (as 10% solution in	4 mg
water)	
Sodium carboxymethyl starch	4.5 mg
Magnesium stearate	0.5 mg
Talc	1 mg
Total	150 mg

15 The active ingredient, starch and cellulose are passed through a No. 45 mesh U.S. sieve and mixed thoroughly. The aqueous solution containing polyvinylpyrrolidone is mixed with the resultant powder, and the mixture then is passed through a No. 14 mesh U.S. sieve. The granules so produced are dried at 50 °C and passed through a No. 18 mesh U.S.

- 34 -

Sieve. The sodium carboxymethyl starch, magnesium stearate and talc, previously passed through a No. 60 mesh U.S. sieve, are then added to the granules which, after mixing, are compressed on a tablet machine to yield tablets each weighing 150 mg.

<u>Formulation 5</u>: Capsules, each containing 80 mg of active ingredient, are made as follows:

Active ingredient	80 mg
Starch	59 mg
Microcrystalline cellulose	59 mg
Magnesium stearate	2 mg
Total	200 mg

10

The active ingredient, cellulose, starch, and magnesium stearate are blended, passed through a No. 45 mesh U.S. sieve, and filled into hard gelatin capsules in 200 mg quantities.

15

Formulation  $\underline{6}$ : Suppositories, each containing 225 mg of active ingredient, are made as follows:

Active ingredient	225 mg
Saturated fatty acid glycerides	2,000 mg
Total	2.225 mg

The active ingredient is passed through a No. 60 mesh U.S. sieve and suspended in the saturated fatty acid glycerides previously melted using the minimum heat necessary. The mixture is then poured into a suppository mold of nominal 2 g capacity and allowed to cool.

- 35 -

Formulation 7: Suspensions, each containing 50 mg of active ingredient per 5 mL dose, are made as follows:

Active ingredient	50 mg
Sodium carboxymethyl cellulose	50 mg
Syrup	1.25 mL
Benzoic acid solution	0.10 mL
Flavor	q.v.
Color	q.v.
Purified water to total	5 mL

5 The active ingredient is passed through a No. 45 mesh U.S. sieve and mixed with the sodium carboxymethyl cellulose and syrup to form a smooth paste. The benzoic acid solution, flavor and color are diluted with a portion of the water and added, with stirring. Sufficient water is then added to produce the required volume.

<u>Formulation 8</u>: An intravenous formulation may be prepared as follows:

Active ingredient 100 mg
Isotonic saline 1,000 mL

15

The solution of the above ingredients generally is administered intravenously to a subject at a rate of 1 mL per minute.

The ability of a compound of the present invention to

20 be an effective and orally active factor Xa inhibitor may be
evaluated in one or more of the following assays or in other
standard assays known to those in the art.

The inhibition by a compound of the inhibition of a serine protease of the human blood coagulation system or of the fibrinolytic system, as well as of trypsin, is

PCT/US98/13427 WO 99/00121

- 36 -

determined in vitro for the particular enzyme by measuring its inhibitor binding affinity in an assay in which the enzyme hydrolyzes a particular chromogenic substrate, for example as described in Smith, G.F.; Gifford-Moore, D.; 5 Craft, T.J.; Chirgadze, N.; Ruterbories, K.J.; Lindstrom, T.D.; Satterwhite, J.H. Efegatran: A New Cardiovascular Anticoagulant. New Anticoagulants for the Cardiovascular Patient; Pifarre, R., Ed.; Hanley & Belfus, Inc.: Philadelphia, 1997; pp. 265-300. The inhibitor binding affinity is measured as apparent association constant Kass which is the hypothetical equilibrium constant for the reaction between enzyme and the test inhibitor compound (I).

Enzyme + I Enzyme-I

$$Kass = \frac{[Enzyme-I]}{[(Enzyme) \times (I)]}$$

15

20

30

10

Conveniently, enzyme inhibition kinetics are performed in 96-well polystyrene plates and reaction rates are determined from the rate of hydrolysis of appropriate p-nitroanilide substrates at 405 nm using a Thermomax plate reader from Molecular Devices (San Francisco, CA). The same protocol is followed for all enzymes studied: 50 µL buffer (0.03 M Tris, 0.15 M NaCl pH 7) in each well, followed by 25 µL of inhibitor solution (in 100% methanol, or in 50% v:v aqueous methanol) and 25 µL enzyme solution; within two minutes, 150 µL aqueous solution of chromogenic substrate (0.25 mg/mL) is added to start the enzymatic reaction. rates of chromogenic substrate hydrolysis reactions provide a linear relationship with the enzymes studied such that free enzyme can be quantitated in reaction mixtures. is analyzed directly as rates by the Softmax program to produce [free enzyme] calculations for tight-binding Kass determinations. For apparent Kass determinations, 1.34 nM

human factor Xa is used to hydrolyze 0.18 mM BzIle-Glu-Gly-Arg-pNA; 5.9 nM human thrombin or 1.4 nM bovine trypsin is used to hydrolyze 0.2 mM BzPhe-Val-Arg-pNA; 3.4 nM human plasmin is used with 0.5 mM HD-Val-Leu-Lys-pNA; 1.2 nM human nt-PA is used with 0.81 mM HD-Ile-Pro-Arg-pNA; and 0.37 nM urokinase is used with 0.30 mM pyro-gfsGlu-Gly-Arg-pNA.

Kass is calculated for a range of concentrations of test compounds and the mean value reported in units of liter per mole. In general, a factor Xa inhibiting compound of formula I of the instant invention exhibits a Kass of 0.1 to  $0.5 \times 10^6$  L/mole or much greater.

The factor Xa inhibitor preferably should spare fibrinolysis induced by urokinase, tissue plasminogen activator (t-PA) and streptokinase. This would be important to the therapeutic use of such an agent as an adjunct to streptokinase, tp-PA or urokinase thrombolytic therapy and to the use of such an agent as an endogenous fibrinolysis-sparing (with respect to t-PA and urokinase) antithrombotic agent. In addition to the lack of interference with the amidase activity of the fibrinolytic proteases, such fibrinolytic system sparing can be studied by the use of human plasma clots and their lysis by the respective fibrinolytic plasminogen activators.

# 25 <u>Materials</u>

10

15

20

30

Dog plasma is obtained from conscious mixed-breed hounds (either sex Butler Farms, Clyde, New York, U.S.A.) by venipuncture into 3.8 percent citrate. Fibrinogen is prepared from fresh dog plasma and human fibrinogen is prepared from in-date ACD human blood at the fraction I-2 according to previous procedures and specification. Smith Biochem. J., 185, 1-11 (1980; and Smith, et al., Biochemistry, 11, 2958-2967, (1972). Human fibrinogen (98 percent pure/plasmin free) is from American Diagnostica,

- 38 -

Greenwich, Connecticut. Radiolabeling of fibrinogen I-2 preparations is performed as previously reported. Smith, et al., <u>Biochemistry</u>, <u>11</u>, 2958-2967, (1972). Urokinase is purchased from Leo Pharmaceuticals, Denmark, as 2200 Ploug units/vial. Streptokinase is purchased from Hoechst-Roussel Pharmaceuticals, Somerville, New Jersey.

# Methods - Effects on Lysis of Human Plasma Clots by t-PA

Human plasma clots are formed in micro test tubes by adding 50  $\mu$ L thrombin (73 NIH unit/mL) to 100  $\mu$ L human plasma which 10 contains 0.0229 µCi 125-iodine labeled fibrinogen. Clot lysis is studied by overlaying the clots with 50  $\mu$ L of urokinase or streptokinase (50, 100, or 1000 unit/mL) and incubating for 20 hours at room temperature. After 15 incubation the tubes are centrifuged in a Beckman Microfuge. 25 µL of supernate is added into 1.0 mL volume of 0.03 M tris/0.15 M NaCl buffer for gamma counting. Counting controls 100 percent lysis are obtained by omitting thrombin (and substituting buffer). The factor Xa inhibitors are 20 evaluated for possible interference with fibrinolysis by including the compounds in the overlay solutions at 1, 5, and 10 µg/mL concentrations. Rough approximations of IC50 values are estimated by linear extrapolations from data points to a value which would represent 50 percent of lysis for that particular concentration of fibrinolytic agent. 25

## Anticoagulant Activity

## Materials

Dog plasma and rat plasma are obtained from conscious mixed30 breed hounds (either sex, Butler Farms, Clyde, New York,
U.S.A.) or from anesthetized male Sprague-Dawley rats
(Harlan Sprague-Dawley, Inc., Indianapolis, Indiana, U.S.A.)
by venipuncture into 3.8 percent citrate. Fibrinogen is
prepared from in-date ACD human blood as the fraction I-2
35 according to previous procedures and specifications. Smith,
Biochem. J., 185, 1-11 (1980); and Smith, et al.,

THIS PAGE BLANK (USPTO)

-. 39 -

Biochemistry, 11, 2958-2967 (1972). Human fibrinogen is also purchased as 98 percent pure/plasmin free from American Diagnostica, Greenwich, Connecticut. Coagulation reagents Actin, Thromboplastin, Innovin and Human plasma are from Baxter Healthcare Corp., Dade Division, Miami, Florida. Bovine thrombin from Parke-Davis (Detroit, Michigan) is used for coagulation assays in plasma.

### Methods

# 10 Anticoagulation Determinations

Coagulation assay procedures are as previously described. Smith, et al., <u>Thrombosis Research</u>, <u>50</u>, 163-174 (1988). A CoAScreener coagulation instrument (American LABor, Inc.) is used for all coagulation assay measurements. The

- prothrombin time (PT) is measured by adding 0.05 mL saline and 0.05 mL Thromboplastin-C reagent or recombinant human tissue factor reagent (Innovin) to 0.05 mL test plasma. The activated partial thromboplastin time (APTT) is measured by incubation of 0.05 mL test plasma with 0.05 mL Actin reagent
- for 120 seconds followed by 0.05 mL CaCl<sub>2</sub> (0.02 M). The thrombin time (TT) is measured by adding 0.05 mL saline and 0.05 mL thrombin (10 NIH units/mL) to 0.05 mL test plasma. The compounds of formula I are added to human or animal plasma over a wide range of concentrations to determine
- 25 prolongation effects on the APTT, PT, and TT assays. Linear extrapolations are performed to estimate the concentrations required to double the clotting time for each assay.

## Animals

Male Sprague Dawley rats (350-425 gm, Harlan Sprague Dawley Inc., Indianapolis, IN) are anesthetized with xylazine (20 mg/kg, s.c.) and ketamine (120 mg/kg, s.c.) and maintained on a heated water blanket (37 °C). The jugular vein(s) is cannulated to allow for infusions.

35

- 40 -

## Arterio-Venous shunt model

The left jugular vein and right carotid artery are cannulated with 20 cm lengths of polyethylene PE 60 tubing. A 6 cm center section of larger tubing (PE 190) with a cotton thread (5 cm) in the lumen, is friction fitted between the longer sections to complete the arterio-venous shunt circuit. Blood is circulated through the shunt for 15 min before the thread is carefully removed and weighed. The weight of a wet thread is subtracted from the total weight of the thread and thrombus (see J.R. Smith, Br J Pharmacol, 77:29, 1982).

# FeCl<sub>3</sub> model of arterial injury

The carotid arteries are isolated via a midline ventral cervical incision. A thermocouple is placed under each 15 artery and vessel temperature is recorded continuously on a strip chart recorder. A cuff of tubing (0.058 ID  $\times$  0.077 OD x 4 mm, Baxter Med. Grade Silicone), cut longitudinally, is placed around each carotid directly above the thermocouple. FeCl3 hexahydrate is dissolved in water and the 20 concentration (20 percent) is expressed in terms of the actual weight of FeCl3 only. To injure the artery and induce thrombosis, 2.85  $\mu L$  is pipetted into the cuff to bathe the artery above the thermocouple probe. Arterial occlusion is indicated by a rapid drop in temperature. 25 time to occlusion is reported in minutes and represents the elapsed time between application of FeCl3 and the rapid drop in vessel temperature (see K.D. Kurz, Thromb. Res., 60:269, 1990).

30

35

10

## Coagulation parameters

Plasma thrombin time (TT) and activated partial thromboplastin time (APTT) are measured with a fibrometer. Blood is sampled from a jugular catheter and collected in syringe containing sodium citrate (3.8 percent, 1 part to 9 parts blood). To measure TT, rat plasma (0.1 mL) is mixed

with saline (0.1 mL) and bovine thrombin (0.1 mL, 30 U/mL in TRIS buffer; Parke Davis) at 37 °C. For APTT, plasma (0.1 mL) and APTT solution (0.1 mL, Organon Teknika) are incubated for 5 minutes (37 °C) and CaCl<sub>2</sub> (0.1 mL, 0.025 M) is added to start coagulation. Assays are done in duplicate and averaged.

# Index of Bioavailability

Bioavailability studies may be conducted as follows.

- 10 Compounds are administered as aqueous solutions to male Fisher rats, intravenously (iv) at 5 mg/kg via tail vein injection and orally (po) to fasted animals at 20 mg/kg by gavage. Serial blood samples are obtained at 5, 30, 120, and 240 minutes postdose following intravenous
- administration and at 1, 2, 4, and 6 hours after oral dosing. Plasma is analyzed for drug concentration using an HPLC procedure involving C8 Bond Elute (Varion) cartridges for sample preparation and a methanol/30 nM ammonium acetate buffer (pH 4) gradient optimized for each compound. % Oral bioavailability is calculated by the following equation:

% Oral bioavailability = 
$$\frac{AUC po}{AUC iv} \times \frac{Dose iv}{Dose po} \times 100$$

where AUC is area under the curve calculated from the plasma 25 level of compound over the time course of the experiment following oral (AUC po) and intravenous (AUC iv) dosing.

### Compounds

30

Compound solutions are prepared fresh daily in normal saline and are injected as a bolus or are infused starting 15 minutes before and continuing throughout the experimental perturbation which is 15 minutes in the arteriovenous shunt model and 60 minutes in the FeCl<sub>3</sub> model of arterial injury and in the spontaneous thrombolysis model. Bolus injection

PCT/US98/13427 WO 99/00121

- 42 -

volume is 1 mL/kg for i.v., and 5 mL/kg for p.o., and infusion volume is 3 mL/hr.

## Statistics

Results are expressed as means +/- SEM. One-way analysis of variance is used to detect statistically significant differences and then Dunnett's test is applied to determine which means are different. Significance level for rejection of the null hypothesis of equal means is P<0.05.

10

#### Animals

Male dogs (Beagles; 18 months - 2 years; 12-13 kg, Marshall Farms, North Rose, New York 14516) are fasted overnight and fed Purina certified Prescription Diet (Purina Mills, St.

- Louis, Missouri) 240 minutes after dosing. Water is available ad libitum. The room temperature is maintained between 66-74 °F; 45-50 percent relative humidity; and lighted from 0600-1800 hours.
- 20 Pharmacokinetic model.

Test compound is formulated immediately prior to dosing by dissolving in sterile 0.9 percent saline to a 5 mg/mL preparation. Dogs are given a single 2 mg/kg dose of test compound by oral gavage. Blood samples (4.5 mL) are taken 25 from the cephalic vein at 0.25, 0.5, 0.75, 1, 2, 3, 4 and 6 hours after dosing. Samples are collected in citrated Vacutainer tubes and kept on ice prior to reduction to plasma by centrifugation. Plasma samples are analyzed by HPLC MS. Plasma concentration of test compound is recorded 30

and used to calculate the pharmacokinetic parameters: elimination rate constant, Ke; total clearance, Clt; volume of distribution, VD; time of maximum plasma test compound concentration, Tmax; maximum concentration of test compound of Tmax, Cmax; plasma half-life, t0.5; and area under the

35 curve, A.U.C.; fraction of test compound absorbed, F.

PCT/US98/13427 WO 99/00121

- 43 -

## Canine Model of Coronary Artery Thrombosis

Surgical preparation and instrumentation of the dogs are as described in Jackson, et al., Circulation, 82, 930-940 (1990). Mixed-breed hounds (aged 6-7 months, either sex, 5 Butler Farms, Clyde, New York, U.S.A.) are anesthetized with sodium pentobarbital (30 mg/kg intravenously, i.v.), intubated, and ventilated with room air. Tidal volume and respiratory rates are adjusted to maintain blood PO2, PCO2, and pH within normal limits. Subdermal needle electrodes are inserted for the recording of a lead II ECG.

The left jugular vein and common carotid artery are isolated through a left mediolateral neck incision. Arterial blood pressure (ABP) is measured continuously with a precalibrated Millar transducer (model (MPC-500, Millar Instruments, Houston, TX, U.S.A.) inserted into the carotid artery. jugular vein is cannulated for blood sampling during the experiment. In addition, the femoral veins of both hindlegs are cannulated for administration of test compound.

20

10

15

A left thoracotomy is performed at the fifth intercostal space, and the heart is suspended in a pericardial cradle. A 1- to 2-cm segment of the left circumflex coronary artery (LCX) is isolated proximal to the first major diagonal 25 ventricular branch. A 26-gauge needle-tipped wire anodal electrode (Teflon-coated, 30-gauge silverplated copper wire) 3-4 mm long is inserted into the LCX and placed in contact with the intimal surface of the artery (confirmed at the end of the experiment). The stimulating circuit is completed by placing the cathode in a subcutaneous (s.c.) site. An adjustable plastic occluder is placed around the LCX, over the region of the electrode. A precalibrated electromagnetic flow probe (Carolina Medical Electronics, King, NC, U.S.A.) is placed around the LCX proximal to the anode for measurement of coronary blood flow (CBF). 35 occluder is adjusted to produce a 40-50 percent inhibition

- 44 -

of the hyperemic blood flow response observed after 10-s mechanical occlusion of the LCX. All hemodynamic and ECG measurements are recorded and analyzed with a data acquisition system (model M3000, Modular Instruments, Malvern, PA. U.S.A.).

Thrombus Formation and Compound Administration Regimens Electrolytic injury of the intima of the LCX is produced by applying 100-µA direct current (DC) to the anode. 10 current is maintained for 60 min and then discontinued whether the vessel has occluded or not. Thrombus formation proceeds spontaneously until the LCX is totally occluded (determined as zero CBF and an increase in the S-T segment). Compound administration is started after the occluding 15 thrombus is allowed to age for 1 hour. A 2-hour infusion of the compounds of the present invention at doses of 0.5 and 1 mg/kg/hour is begun simultaneously with an infusion of thrombolytic agent (e.g. tissue plasminogen activator, streptokinase, APSAC). Reperfusion is followed for 3 hour 20 after administration of test compound. Reocclusion of coronary arteries after successful thrombolysis is defined as zero CBF which persisted for at least 30 minutes.

Hematology and template bleeding time determinations

Whole blood cell counts, hemoglobin, and hematocrit values are determined on a 40-µL sample of citrated (3.8 percent) blood (1 part citrate:9 parts blood) with a hematology analyzer (Cell-Dyn 900, Sequoia-Turner. Mount View, CA, U.S.A.). Gingival template bleeding times are determined with a Simplate II bleeding time device (Organon Teknika Durham, N.C., U.S.A.). The device is used to make 2 horizontal incisions in the gingiva of either the upper or lower left jaw of the dog. Each incision is 3 mm wide x 2 mm deep. The incisions are made, and a stopwatch is used to determine how long bleeding occurs. A cotton swab is used to soak up the blood as it oozes from the incision.

- 45 -

Template bleeding time is the time from incision to stoppage of bleeding. Bleeding times are taken just before administration of test compound (0 min), 60 min into infusion, at conclusion of administration of the test compound (120 min), and at the end of the experiment.

All data are analyzed by one-way analysis of variance (ANOVA) followed by Student-Neuman-Kuels post hoc t test to determine the level of significance. Repeated-measures

10 ANOVA are used to determine significant differences between time points during the experiments. Values are determined to be statistically different at least at the level of p<0.05. All values are mean ± SEM. All studies are conducted in accordance with the guiding principles of the American Physiological Society. Further details regarding the procedures are described in Jackson, et al., J. Cardiovasc. Pharmacol., (1993), 21, 587-599.

The following Examples are provided to further 20 describe the invention and are not to be construed as limitations thereof.

The abbreviations, symbols and terms used in the examples have the following meanings.

Ac = acetyl

25 AIBN = azobisisobutyronitrile

Anal. = elemental analysis

ag = agueous

Bn or Bzl = benzyl

Boc = t-butyloxycarbonyl

 $30 \cdot Bu = butyl$ 

n-BuLi = butyllithium

Calc = calculated

conc = concentrated

DCC = dicyclohexylcarbodiimide

35 DMAP = 4-dimethylaminopyridine

DMF = dimethylformamide

PCT/US98/13427

DMSO = dimethylsulfoxide EDC = 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride eq = (molar) equivalent 5 . Et = ethyl EtOAc = ethyl acetate Et3N = triethylamine Et20 = diethyl ether EtOH = ethanol 10 Hex = hexanesHOAt = 1-hydroxy-7-azabenzotriazole HOBT = 1-hydroxybenzotriazole HPLC = High Performance Liquid Chromatography HRMS = high resolution mass spectrum 15 i-PrOH = isopropanol IR = Infrared Spectrum Me = methyl MeI = methyl iodide MeOH = methanol MS-FAB = fast atom bombardment mass spectrum 20 MS-FIA = flow injection analysis mass spectrum MS-FD = field desorption mass spectrum MS-IS = ion spray mass spectrum NBS = N-bromosuccinimide 25 NMR = Nuclear Magnetic Resonance Ph = phenyl i-Pr = isopropyl RPHPLC = Reversed Phase High Performance Liquid Chromatography 30 satd = saturated SiO<sub>2</sub> = silica gel SCX = strong cation exchange (resin) TBS = tert-butyldimethylsilyl TFA = trifluoroacetic acid 35 THF = tetrahydrofuran TIPS = triisopropylsilyl

- 47 -

TLC = thin layer chromatography
tosyl = p-toluenesulfonyl
triflic acid = trifluoromethanesulfonic acid

Unless otherwise stated, pH adjustments and work up are with aqueous acid or base solutions. <sup>1</sup>H-NMR indicates a satisfactory NMR spectrum was obtained for the compound described. IR indicates a satisfactory infra red spectrum was obtained for the compound described.

10 For consistency and clarity, a number of compounds are named as substituted diamine derivatives.

The following conditions were used for reverse phase HPLC purification in some of the title compounds described in the examples below.

15

Solvents: A = 0.05% conc. HCl in water, B = acetonitrile Column: Vydac C18 - 5 x 25 cm

Method A: 90/10 (A/B) through 50/50 (A/B), linear gradient over 180 min.

Method B: 80/20 (A/B) through 50/50 (A/B), linear gradient over 180 min.

Method C: 85/15 (A/B) through 40/60 (A/B), linear gradient over 120 min.

25 Method D: 90/10 (A/B) through 70/30 (A/B), linear gradient over 300 min.

- 48 -

## Example 1

Preparation of  $N^{1}$ -(4-Methoxybenzoy1)- $N^{2}$ -(1-benzylpiperidin-4-ylcarbony1)-1,2-benzenediamine.

5

10

15

### A. N-Benzylisonipecotate

A solution of ethyl N-benzylisonipecotate (1.70 g, 6.88 mmol) in ethanol (15 mL) was treated with 1 N aqueous sodium hydroxide (7.0 mL). After 2.5 days, the mixture was treated with 1 N aqueous hydrochloric acid (20 mL), concentrated, and dried under high vacuum to yield a pasty solid which was used without further purification.

B.  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -(1-benzylpiperidin-4-yl-carbonyl)-1,2-benzenediamine

# General procedure for acylation.

A suspension N-benzylisonipecotate (383 mg, 1.50 mmol) in methylene chloride was treated with oxalyl chloride

(0.65 mL, 7.5 mmol) followed by dimethylformamide (0.01 mL). After 0.75 h, the mixture was concentrated in vacuo. The residue was dissolved in methylene chloride (2 mL) and added dropwise to a solution of N<sup>1</sup>-(4-methoxybenzoyl)-1,2-benzenediamine (327 mg, 1.35 mmol) and pyridine in methylene

chloride (7 mL) and tetrahydrofuran (2 mL). After 16 h, the mixture was poured into a mixture of ethyl acetate and 1 N aqueous sodium hydroxide. The organic layer was washed once with 1 N aqueous sodium hydroxide, once with saturated sodium chloride solution, dried (potassium carbonate), and filtered. The residue was purified by flash chromatography

- 49 -

(silica gel, ethyl acetate/hexanes) to yield 322 mg (54%) of the title compound.

1<sub>H-NMR</sub>, IR

25

MS-FD m/e 443 (p)

5 Analysis for C27H29N3O3:

Calc: C, 73.11; H, 6.59; N, 9.47; Found: C, 73.35; H, 6.81; N, 9.57.

### Example 2

10 Preparation of  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -[1-(4-cyanobenzyl)-piperidin-4-ylcarbonyl]-1,2-benzenediamine.

15 A.  $N^1$ -(4-Methoxybenzoyl)- $N^2$ -(piperidin-4-ylcarbonyl)-1,2-benzenediamine

A solution of N¹-(4-methoxybenzoyl)-N²-(1-benzyl-piperidin-4-ylcarbonyl)-1,2-benzenediamine (1.02 g, 2.30†mmol), 1 N aqueous hydrochloric acid (5 mL), and 5% pallidium-on-carbon (1.06 g) in ethanol (100 mL) was placed under a hydrogen atmosphere (1 bar). After 16 h, the mixture was filtered through diatomaceous earth and the filtrate concentrated in vacuo. The residue was treated with 1 N aqueous sodium hydroxide followed by ethyl acetate. The aqueous layer was extracted twice with ethyl acetate and the combined organics were washed with 1 N aqueous sodium hydroxide, saturated sodium chloride solution, and dried (potassium carbonate). Concentration and recrystallization yielded 656 mg (81%) of the title compound.

- 50 -

1<sub>H-NMR</sub>, IR

MS-FD m/e (p)

Analysis for C20H23N3O3:

Calc: C, 67.97; H, 6.56; N, 11.89;

5 Found: C, 67.13; H, 6.67; N, 11.51.

B.  $N^{1}-(4-\text{Methoxybenzoyl})-N^{2}-[1-(4-\text{cyanobenzyl})\text{piperidin}-4-ylcarbonyl}]-1,2-benzenediamine$ 

A solution of  $N^{1}$ -(4-methoxybenzoyl)- $N^{2}$ -(piperidin-4-ylcarbonyl)-1,2-benzenediamine (180 mg, 0.510 mmol) and 10  $\alpha$ -bromo-p-tolunitrile (104 mg, 0.530 mmol) in acetonitrile (5 mL) was treated with potassium carbonate and the resulting mixture was heated at reflux for 2 h. The mixture was poured into a mixture of ethyl acetate and water. organic layer was concentrated in vacuo, the residue 15 dissolved in 10% acetic acid/methanol, and the resulting solution loaded onto an ion exchange resin (SCX, Varian). Elution with methanol (4 column volumes) followed by 2 N ammonia in methanol (2 column volumes) and concentration of the appropriate fractions yielded 214 mg (90%) of the title 20 compound.

1<sub>H-NMR</sub>

MS-FD m/e 468 (p)

25 Example 3

Preparation of  $N^1$ -(4-Methoxybenzoy1)- $N^2$ -[1-(4-hydroxybenzy1)piperidin-4-ylcarbony1]-1,2-benzenediamine. General Procedure for Examples 4-22.

To a solution of  $N^{1}$ -(4-methoxybenzoy1)- $N^{2}$ -(piperidin-4ylcarbonyl)-1,2-benzenediamine (15 mg, 0.045 mmol), in 10 -20% acetic acid in anhydrous methanol (0.20 mL)was added p-hydroxybenzaldehyde (16 mg, 0.14 mmol) and a freshly prepared solution of sodium cyanoborohydride (4.0 mg, 0.060 tmmol) in anhydrous methanol (0.24 mL). The mixture was shaken at room temperature for 14-18 h and then loaded onto an ion exchange resin (SCX, Varian). Elution with methanol (4 column volumes) followed by 2 N ammonia in methanol (2 column volumes) and concentration of the appropriate fractions provided the crude product. After drying the sample under vacuum for 12-20 h, the residue was dissolved in methanol and treated with hydrochloric acid (1-2 eq). The mixture was then concentrated in vacuo to give the title compound as the hydrochloride salt. <sup>1</sup>H-NMR

MS-FD m/e 460 (p+1)

20

5

10

15

### Example 4

Preparation of  $N^1$ -(4-Methoxybenzoy1)- $N^2$ -[1-(2-chloro-4-hydroxybenzy1)piperidin-4-ylcarbony1]-1,2-benzenediamine.

25

Using the general procedure described in Example 3, N<sup>1</sup>-(4-methoxybenzoyl)-N<sup>2</sup>-(piperidin-4-ylcarbonyl)-1,2-benzene-diamine (0.045 mmol) was reacted with 2-chloro-4-hydroxy-benzaldehyde to provide 22 mg of the title product as the free base. Treatment with hydrochloric acid and concentration in vacuo yielded the salt of the title compound.

1<sub>H-NMR</sub>

10 MS-FD m/e 494 (p)

### Example 5

Preparation of  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -[1-(3-chloro-4-hydroxybenzyl)piperidin-4-ylcarbonyl]-1,2-benzenediamine.

15

Using the general procedure described in Example 3, N<sup>1</sup>-(4-methoxybenzoyl)-N<sup>2</sup>-(piperidin-4-ylcarbonyl)-1,2-benzene-diamine (0.045 mmol) was reacted with 3-chloro-4-hydroxy-benzaldehyde to provide 22 mg of the title product as the free base. Treatment with hydrochloric acid and concentration in vacuo yielded the salt of the title compound.

25 <sup>1</sup>H-NMR

MS-FD m/e 494 (p)

### Example 6

Preparation of  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -[1-(3,4-methylene-dioxybenzyl)pip ridin-4-ylcarbonyl]-1,2-benzenediamine.

PCT/US98/13427

WO 99/00121

- 53 -

Using the general procedure described in Example 3, N1-(4-methoxybenzoyl)-N<sup>2</sup>-(piperidin-4-ylcarbonyl)-1,2-benzenediamine (0.045 mmol) was reacted with piperonal to provide 21 mg of the title product as the free base. Treatment with hydrochloric acid and concentration in vacuo yielded the salt of the title compound.

10 <sup>1</sup>H-NMR

MS-FD m/e 487 (p)

#### Example 7

Preparation of  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -[1-(4-acetamidobenzyl)piperidin-4-ylcarbonyl]-1,2-benzenediamine. 15

Using the general procedure described in Example 3,  $N^{1-}$ (4-methoxybenzoyl)-N2-(piperidin-4-ylcarbonyl)-1,2-benzene-20 diamine (0.045 mmol) was reacted with 4-acetamidobenzaldehyde to provide 23 mg of the title product as the free base. Treatment with hydrochloric acid and concentration in vacuo yielded the salt of the title 25 compound.

PCT/US98/13427

- 54 -

 $^{1}$ H-NMR MS-FD m/e 501 (p+1)

#### Example 8

5 Preparation of  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -[1-(2-methoxybenzyl)piperidin-4-ylcarbonyl]-1,2-benzenediamine.

Using the general procedure described in Example 3,  $N^{1}$ -(4-methoxybenzoyl)- $N^{2}$ -(piperidin-4-ylcarbonyl)-1,2-benzene-diamine (0.045 mmol) was reacted with 2-methoxybenzaldehyde to provide 21 mg of the title product as the free base. Treatment with hydrochloric acid and concentration in vacuo yielded the salt of the title compound.  $1_{H-NMR}$ MS-FD m/e 473 (p)

# Example 9

20 Preparation of  $N^1$ -(4-Methoxybenzoyl)- $N^2$ -[1-(3-methyl-thiophen-2-ylmethyl)piperidin-4-ylcarbonyl]-1,2-benzenediamine.

- 55 -

Using the general procedure described in Example 3, N<sup>1</sup>-(4-methoxybenzoy1)-N<sup>2</sup>-(piperidin-4-ylcarbony1)-1,2-benzene-diamine (0.045 mmol) was reacted with 3-methyl-2-thiophene-carboxaldehyde to provide 20 mg of the title product as the free base. Treatment with hydrochloric acid and concentration in vacuo yielded the salt of the title compound.

<sup>1</sup>H-NMR

10 MS-FD m/e 463 (p)

### Example 10

Preparation of  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -[1-(3-furylmethyl)-piperidin-4-ylcarbonyl]-1,2-benzenediamine.

15

Using the general procedure described in Example 3,  $N^1$ -(4-methoxybenzoyl)- $N^2$ -(piperidin-4-ylcarbonyl)-1,2-benzene-20 diamine (0.045 mmol) was reacted with 3-furaldehyde to provide 19 mg of the title product as the free base. Treatment with hydrochloric acid and concentration in vacuo yielded the salt of the title compound.  $^1_{\rm H-NMR}$ 

25 MS-FD m/e 433 (p)

## Example 11

Preparation of  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -(1-pentafluorobenzylpiperidin-4-ylcarbonyl)-1,2-benzenediamine.

PCT/US98/13427

WO 99/00121

- 56 -

Using the general procedure described in Example 3, N1-(4-methoxybenzoyl)-N<sup>2</sup>-(piperidin-4-ylcarbonyl)-1,2-benzenediamine (0.070 mmol) was reacted with pentafluorobenzaldehyde to provide 30 mg of the title product as the free base. Treatment with hydrochloric acid and concentration in vacuo yielded the salt of the title 10 compound.

<sup>1</sup>H-NMR

MS-FD m/e 533 (p)

# Example 12

Preparation of  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -[1-(4-benzyl-15 oxybenzy1)piperidin-4-ylcarbony1]-1,2-benzenediamine.

Using the general procedure described in Example 3,  $N^{1}$ -20 (4-methoxybenzoyl)-N<sup>2</sup>-(piperidin-4-ylcarbonyl)-1,2-benzenediamine (0.070 mmol) was reacted with 4-benzyloxybenzaldehyde to provide 40 mg of the title product as the free base. Treatment with hydrochloric acid and

- 57 -

concentration in vacuo yielded the salt of the title compound.

1<sub>H-NMR</sub>

MS-FD m/e 549 (p)

5

## Example 13

Preparation of  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -[1-(2-pyridyl-methyl)piperidin-4-ylcarbonyl]-1,2-benzenediamine.

10

15

Using the general procedure described in Example 3,  $N^1$ -(4-methoxybenzoyl)- $N^2$ -(piperidin-4-ylcarbonyl)-1,2-benzenediamine (0.070 mmol) was reacted with 2-pyridinecarboxaldehyde to provide 44 mg of the title product as the free base. Treatment with hydrochloric acid and concentration in vacuo yielded the salt of the title compound.  $1_{\rm H-NMR}$ 

MS-FD m/e 445 (p+1)

20

# Example 14

Preparation of  $N^{1}$ -(4-Methoxybenzoy1)- $N^{2}$ -[1-(3-pyridy1-methy1)piperidin-4-ylcarbony1]-1,2-benzenediamine.

25

- 58 -

Using the general procedure described in Example 3, N<sup>1</sup>-(4-methoxybenzoyl)-N<sup>2</sup>-(piperidin-4-ylcarbonyl)-1,2-benzenediamine (0.070 mmol) was reacted with 3-pyridinecarboxaldehyde to provide 47 mg of the title product as the freebase. Treatment with hydrochloric acid and concentration in vacuo yielded the salt of the title compound.

1H-NMR

MS-FD m/e 444 (p)

10

### Example 15

Preparation of  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -[1-(4-pyridyl-methyl)piperidin-4-ylcarbonyl]-1,2-benzenediamine.

15

20

Using the general procedure described in Example 3,  $N^{1}$ -(4-methoxybenzoy1)- $N^{2}$ -(piperidin-4-ylcarbony1)-1,2-benzenediamine (0.070 mmol) was reacted with 4-pyridinecarboxaldehyde to provide 45 mg of the title product as the free base. Treatment with hydrochloric acid and concentration in vacuo yielded the salt of the title compound.  $1_{\rm H-NMR}$ 

MS-FD, m/e 444 (p)

25

### Example 16

Preparation of  $N^{1}$ -(4-Methoxybenzoy1)- $N^{2}$ -[1-(4-nitrobenzy1)-piperidin-4-ylcarbony1]-1,2-benzenediamine.

Using the general procedure described in Example 3,  $N^{1}$ -(4-methoxybenzoyl)- $N^{2}$ -(piperidin-4-ylcarbonyl)-1,2-benzene-diamine (0.14 mmol) was reacted with 4-nitrobenzaldehyde to provide 36 mg of the title product as the free base. Treatment with hydrochloric acid and concentration in vacuo yielded the salt of the title compound.  $1_{\rm H-NMR}$ 

10 MS-FD, m/e 488 (p)

## Example 17

Preparation of  $N^{1}$ -(4-Methoxybenzoy1)- $N^{2}$ -[1-(4-iodobenzy1)-piperidin-4-ylcarbony1]-1,2-benzenediamine.

15

Using the general procedure described in Example 3,  $N^{1}$ -(4-methoxybenzoyl)- $N^{2}$ -(piperidin-4-ylcarbonyl)-1,2-benzene-20 diamine (0.070 mmol) was reacted with 4-iodobenzaldehyde to provide 28 mg of the title product as the free base. Treatment with hydrochloric acid and concentration in vacuo yielded the salt of the title compound.  $1_{\rm H-NMR}$ 

25 MS-FD, m/e 569 (p)

### Example 18

Preparation of  $N^{1}$ -(4-Methoxybenzoy1)- $N^{2}$ -[1-(2-nitrobenzy1)-piperidin-4-ylcarbony1]-1,2-benzenediamine.

5

Using the general procedure described in Example 3,  $N^1$ -(4-methoxybenzoyl)- $N^2$ -(piperidin-4-ylcarbonyl)-1,2-benzene-10 diamine (0.070 mmol) was reacted with 2-nitrobenzaldehyde to provide 32 mg of the title product as the free base. Treatment with hydrochloric acid and concentration in vacuo yielded the salt of the title compound.  $1_{\rm H-NMR}$ 

15 MS-FD, m/e 489 (p+1)

## Example 19

Preparation of  $N^1$ -(4-Methoxybenzoyl)- $N^2$ -[1-(5-nitrofuran-2-ylmethyl)piperidin-4-ylcarbonyl]-1,2-benzenediamine.

20

25

Using the general procedure described in Example 3, N<sup>1</sup>-(4-methoxybenzoyl)-N<sup>2</sup>-(piperidin-4-ylcarbonyl)-1,2-benzene-diamine (0.14 mmol) was reacted with 5-nitro-2-furaldehyde

- 61 -

to provide 30 mg of the title product as the free base. Treatment with hydrochloric acid and concentration in vacuo yielded the salt of the title compound.  ${\rm ^{1}_{H-NMR}}$ 

5 MS-FD, m/e 478 (p)

## Example 20

Preparation of  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -[1-(2-thiazolyl-methyl)piperidin-4-ylcarbonyl]-1,2-benzenediamine.

10

Using the general procedure described in Example 3,  $N^{1}$ -(4-methoxybenzoyl)- $N^{2}$ -(piperidin-4-ylcarbonyl)-1,2-benzene-diamine (0.070 mmol) was reacted with 2-thiazolecarbox-aldehyde to provide 28 mg of the title product as the free base. Treatment with hydrochloric acid and concentration in vacuo yielded the salt of the title compound.  $1_{\rm H-NMR}$ 

20 MS-FD, m/e 451 (p+1)

### Example 21

Preparation of  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -(1-cyclopropyl-methylpiperidin-4-ylcarbonyl]-1,2-benzenediamine.

25

Using the general procedure described in Example 3,  $N^{1}$ -(4-methoxybenzoyl)- $N^{2}$ -(piperidin-4-ylcarbonyl)-1,2-benzenediamine (0.070 mmol) was reacted with cyclopropanecarboxaldehyde to provide 30 mg of the title product as the free base. Treatment with hydrochloric acid and concentration in vacuo yielded the salt of the title compound.  $1_{H-NMR}$ 

10 MS-FD, m/e 407 (p)

### Example 22

Preparation of  $N^{1}$ -(4-Methoxybenzoy1)- $N^{2}$ -(1-isobuty1-piperidin-4-ylcarbony1)-1,2-benzenediamine.

15

Using the general procedure described in Example 3,  $N^{1}$ -(4-methoxybenzoyl)- $N^{2}$ -(piperidin-4-ylcarbonyl)-1,2-benzene-20 diamine (0.070 mmol) was reacted with isobutyraldehyde to provide 32 mg of the title product as the free base. Treatment with hydrochloric acid and concentration in vacuo yielded the salt of the title compound.  $1_{\rm H-NMR}$ 

25 MS-FD, m/e 409 (p)

PCT/US98/13427

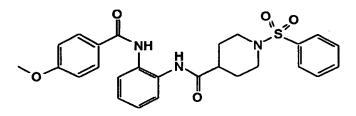
WO 99/00121

- 63 -

# Example 23

Preparation of  $N^{1}$ -(4-methoxybenzoyl)- $N^{2}$ -(1-phenylsulfonyl-piperidin-4-ylcarbonyl)-1,2-benzenediamine.

5



A solution of N<sup>1</sup>-(4-methoxybenzoyl)-N<sup>2</sup>-(piperidin-4-ylcarbonyl)-1,2-benzenediamine (41 mg, 0.12 mmol) and
10 pyridine (0.05 mL) in methylene chloride (3 mL) was treated with benzenesulfonyl chloride (0.014 mL, 0.11 mmol). After 20 h, the mixture was treated with silica gel (3 cm<sup>3</sup>) and concentrated in vacuo. The residue was chromatographed (silica gel, 50% hexanes/50% ethyl acetate to 30% hexanes/70% ethyl acetate). Recrystallization of the residue from hexanes/ethyl acetate yielded 39 mg (68%) of

<sup>1</sup>H-NMR, IR

MS-FD m/e 493 (p)

20 Analysis for C26H27N3O5S:

the title compound.

Calc: C, 63.27; H, 5.51; N, 8.51. Found: C, 63.05; H, 5.65; N, 8.35.

#### Example 24

Preparation of  $N^1$ -(4-methoxybenzoy1)- $N^2$ -(4-piperidiny1-methoxycarbony1)-1,2-benzenediamine.

A.  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -[1-(tert-butoxycarbonyl)-piperidin-4-ylmethoxycarbonyl]-1,2-benzenediamine

A solution of 1.9 M phosgene in toluene (2.0 mL) was 5 treated with 1-(tert-butoxycarbonyl)-4-hydroxymethylpiperidine (200 mg, 0.930 mmol). After 1h, the mixture was concentrated in vacuo and the residue dried under high vacuum for 4 h. The residue was dissolved in methylene chloride (2.5 mL) and then added dropwise to a solution of 10  $N^{1}$ -(4-methoxybenzoy1)-1,2-benzenediamine (230 mg, 0.950 mmol) and pyridine (0.4 mL) in methylene chloride (5 mL) and tetrahydrofuran (1 mL). After 16 h, the mixture was poured into a mixture of water and ethyl acetate. The organic layer was washed once with 1.0 N aqueous 15 hydrochloric acid, once with saturated sodium chloride solution, dried (potassium carbonate), and filtered. Concentration and purification of the residue by flash chromatography (silica gel, ethyl acetate/hexanes) yielded 416 mg (93%) of the title compound. 20

<sup>1</sup>H-NMR, IR

MS-FD m/e 483 (p)

Analysis for C26H33N3O6.

Calc: C, 64.58; H, 6.88; N, 8.69;

25 Found: C, 64.46; H, 7.16; N, 8.41.

B.  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -(4-piperidinylmethoxy-carbonyl)-1,2-benzenediamine

A solution of  $N^{1}$ -(4-methoxybenzoyl)- $N^{2}$ -[1-(tert-30 butoxycarbonyl)piperidin-4-ylmethoxycarbonyl]-1,2-

- 65 -

benzenediamine (180 mg, 0.373 mmol) in methylene chloride (10 mL) was treated with trifluoroacetic acid (5 mL). After 2 h, the mixture was concentrated in vacuo yielding the trifluoroacetic acid salt of the title compound.

5 <sup>1</sup>H-NMR, IR

MS-FD m/e 384 (p+1)

Analysis for  $C_{21}H_{26}N_3O_4 \cdot C_2F_3O_2$ :

Calc: C, 55.53; H, 5.27; N, 8.45;

Found: C, 56.84; H, 5.49; N, 8.87.

10

### Example 25

Preparation of  $N^{1}$ -(4-Methoxybenzoy1)- $N^{2}$ -[2-(4-piperidiny1)-ethoxycarbony1]-1,2-benzenediamine.

15

20

A.  $N^{1}-(4-Methoxybenzoyl)-N^{2}-[2-[1-(tert-butoxycarbonyl)-piperidin-4-yl]ethoxycarbonyl]-1,2-benzenediamine$ 

Using the general procedure in Example 24, Part A, 2-[1-(tert-butoxycarbonyl)piperidin-4-yl]ethanol (1.31 mmol) yielded 352 mg (54%) of the title compound.

MS-FD, m/e 497 (p)

<sup>1</sup>H-NMR, IR

Analysis for C27H35N3O6:

25 Calc: C, 65.17; H, 7.09; N, 8.45;

Found: C, 65.23; H, 7.33; N, 8.43.

B.  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -[2-(4-piperidinyl)-ethoxycarbonyl]-1,2-benzenediamine

A solution of N¹-(4-methoxybenzoyl)-N²-[2-[1-(tert-butoxycarbonyl)piperidin-4-yl]ethoxycarbonyl]-1,2-benzenediamine (312 mg, 0.627 mmol) in methylene chloride (3 mL) was treated with trifluoroacetic acid (0.48 mL).

5 After 0.5 h, the mixture was concentrated in vacuo. The residue was treated with 1 N aqueous sodium hydroxide followed by ethyl acetate. The aqueous phase was extracted twice with ethyl acetate and the combined organic layers were dried and concentrated in vacuo. The residue was taken up in methanol and treated with hydrochloric acid (gas,1-2 eq) and concentrated in vacuo to yield the hydrochloride salt of the title compound (270 mg).

1H-NMR, IR

MS-FD m/e 398 (p)

15 Analysis for C22H27N3O4·HCl:

Calc: C, 60.90; H, 6.50; N, 9.68; Found: C, 60.65; H, 6.71; N, 9.71.

## Example 26

Preparation of  $N^1$ -(4-Methoxybenzoyl)- $N^2$ -[2-(4-piperidinyl-oxy)ethoxycarbonyl]-1,2-benzenediamine.

25 A.  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -[2-[1-(tert-butoxycarbonyl)-piperidin-4-yloxy]ethoxycarbonyl]-1,2-benzenediamine

Using the general procedure in Example 24, Part A, 2-[1-(tert-butoxycarbonyl)piperidin-4-yloxy]ethanol (0.57 mmol) yielded 210 mg (72%) of the title compound.

- 67 -

 $^{1}\text{H-NMR}$ , IR MS-FD m/e 513 (p) Analysis for  $\text{C}_{27}\text{H}_{35}\text{N}_{3}\text{O}_{7}$ :

Calc: C, 63.08; H, 6.81; N, 8.18; Found: C, 64.93; H, 7.07; N, 8.52.

B.  $N^{1}$ -(4-Methoxybenzoy1)- $N^{2}$ -[2-(4-piperidinyloxy)-ethoxycarbony1]-1,2-benzenediamine

A solution of  $N^{1}$ -(4-methoxybenzoyl)- $N^{2}$ -[2-[1-(tertbutoxycarbonyl)piperidin-4-yloxy]ethoxycarbonyl]-1,2-10 benzenediamine (180 mg, 0.362 mmol) in methylene chloride (2 mL) was treated with trifluoroacetic acid (0.30 mL). After 0.5 h, the mixture was concentrated in vacuo. The residue was treated with 1 N aqueous sodium hydroxide followed by ethyl acetate. The aqueous phase was extracted 15 twice with ethyl acetate and the combined organic phases were dried (sodium sulfate), filtered, and concentrated in vacuo. The residue was taken up in methanol and treated with hydrochloric acid (gas, 1-2 eq) and concentrated in vacuo yielding the hydrochloride salt of the title compound 20 (270 mg).

 $^{1}H-NMR$ , IR

5

MS-FD m/e 414 (p)

Analysis for C22H28ClN3O5:

25 Calc: C, 58.68; H, 6.22; N, 9.33; Found: C, 58.56; H, 6.17; N, 9.20.

### Example 27

Preparation of  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -(1-benzylpiperidin-30 4-yloxycarbonyl)-1,2-benzenediamine.

A.  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -(4-piperidinyloxycarbonyl)-1,2-benzenediamine

5

10

15

20

25

30

Using the general procedure in Example 24, Part A, 1-(tert-butoxycarbonyl)piperdin-4-ol (1.17 mmol) yielded 218 mg (40%) of  $N^{1}$ -(4-methoxybenzovl)- $N^{2}$ -[1-(tert-butoxycarbonyl)piperidin-4-yloxycarbonyl]-1,2-benzenediamine. A portion of this material (106 mg) was then treated with methylene chloride (5 mL) and trifluoroacetic acid (3 mL) for 3 h. The mixture was concentrated in vacuo and the residue treated with 1 N aqueous sodium hydroxide, followed by ethyl acetate. The aqueous layer was extracted twice with ethyl acetate and the combined organic extracts were washed with saturated sodium chloride solution, dried (potassium carbonate), filtered, and concentrated in vacuo to yield the title compound. Treatment of an acetonitrile solution of this material with hydrochloric acid (gas, 1-2 eq), followed by concentration and drying yielded the hydrochloride salt.  $1_{H-NMR}$ 

B.  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -(1-benzylpiperidin-4-yloxy-carbonyl)-1,2-benzenediamine

## General procedure for benzylation.

A solution of  $N^1$ -(4-methoxybenzoy1)- $N^2$ -(4-piperidinyloxycarbony1)-1,2-benzenediamine (50 mg, 0.12 mmol) and triethylamine (0.040 mL, 0.26 mmol) in methylene chloride was treated with benzyl bromide (0.015 mL, 0.12 mmol). After 1 h, the mixture was poured into a mixture of ethyl

- 69 -

acetate and 1 N aqueous sodium hydroxide. The organic layer was washed with saturated sodium chloride solution, dried (potassium carbonate), and filtered. Concentration and purification of the residue by flash chromatography (silica gel, 90% chloroform/10% ammonium hydroxide in methanol) afforded the free base. Treatment of the free base with hydrochloric acid (gas, 1-2 eq.) in methanol and drying yielded the hydrochloride salt of the title compound (30 mg).

10 <sup>1</sup>H-NMR

MS-FD m/e 459 (p)

Analysis for C27H29N3O4 • HC1:

Calc: C, 65.38; H, 6.10; N, 8.47;

Found: C, 64.33; H, 6.25; N, 7.95.

15

#### Example 28

Preparation of  $N^1$ -(4-methoxybenzoyl)- $N^2$ -(1-benzylpiperidin-4-ylmethoxycarbonyl)-1,2-benzenediamine.

20

25

Using the general procedure described in Example 27, Part A,  $N^1$ -(4-methoxybenzoyl)- $N^2$ -(4-piperidinylmethoxycarbonyl)-1,2-benzenediamine (0.096 mmol) yielded the hydrochloride salt of the title compound (30 mg). MS-FD m/e 473 (p)

Analysis for C28H31N3O4 • HCl:

Calc: C, 65.94; H, 6.32; N, 8.24;

Found: C, 65.67; H, 6.49; N, 8.01.

- 70 -

# Example 29

Preparation of  $N^1$ -(4-Methoxybenzoy1)- $N^2$ -[2-(1-benzyl-piperidin-4-yloxy)ethoxycarbony1]-1,2-benzenediamine.

5

15

Using the procedure described in Example 27, Part A,  $N^1$ -(4-methoxybenzoyl)- $N^2$ -[2-(4-piperidinyloxy)ethoxy- carbonyl]-1,2-benzenediamine (0.21 mmol) yielded the hydrochloride salt of the title compound (75 mg).  $^1$ H-NMR

MS-FD m/e 503 (p)

Analysis for C28H32ClN3O4:

Calc: C, 64.50; H, 6.35; N, 7.78;

Found: C, 64.59; H, 6.20; N, 7.67.

# Example 30

Preparation of N-(4-Methoxybenzoy1)-2-(5-tert-buty1-1,3-20 dihydro-1,3-dioxo-2H-isoindo1-2-y1)benzeneamine.

**- 71 -**

A slurry of N<sup>1</sup>-(4-methoxybenzoyl)-1,2-benzenediamine (100 mg, 0.413 mmol) and 4-tert-butylphthalic anhydride (84.3 mg, 0.413 mmol) in toluene (1.5 mL) was placed in a bath heated to 110 °C. After 16 h, the mixture was concentrated in vacuo and the residue purified by flash chromatography (silica gel, hexanes/ethyl acetate) to afford 149 mg (85%) of the title compound. The material was further purified by recrystallization from hexanes/ethyl acetate.

10 <sup>1</sup>H-NMR

MS-FD m/e 428 (p)

Analysis for C26H24N2O4:

Calc: C, 72.88; H, 5.65; N, 6.54;

Found: C, 73.09; H, 5.87; N, 6.61.

15

### Example 31

Preparation of N-(4-Methoxybenzoy1)-2-(5-amino-1,3-dihydro-1,3-dioxo-2H-isoindo1-2-y1)benzeneamine.

20

A. N-(4-Methoxybenzoyl)-2-(5-nitro-1,3-dihydro-1,3-dioxo-2H-isoindol-2-yl)benzeneamine

Using the procedure described in Example 30, 4-nitrophthalic anhydride (997 mg, 5.17 mmol) was reacted in toluene (40 mL) and tetrahydrofuran (10 mL) to yield, after recrystallization from hexanes/ethyl acetate, 1.56 g (73%) of the title compound.

1<sub>H-NMR</sub>

**-** 72 -

MS-FD m/e 417 (p)

Analysis for C22H15N3O6:

Calc: C, 63.31; H, 3.62; N, 10.07;

Found: C, 64.06; H, 3.64; N, 10.08.

5

B. N-(4-Methoxybenzoy1)-2-(5-amino-1,3-dihydro-1,3-dioxo-2H-isoindol-2-yl)benzeneamine

A solution of N-(4-methoxybenzoy1)-2-(5-nitro-1,3-dihydro-1,3-dioxo-2H-isoindol-2-yl)benzeneamine (1.11 g,

- 2.66 mmol) and 5% palladium-on-carbon (1.21 g) in 2:1 ethanol:ethyl acetate (200 mL) was placed under 1 atmosphere of hydrogen. After consumption of the starting material (about 2-3 h), the mixture was filtered through diatomaceous earth and the resulting filtrate concentrated in vacuo.
- 15 Recrystallization from hexanes/ethyl acetate yielded 596 mg (58%) of the title compound.

 $1_{H-NMR}$ , IR

MS-FD m/e 387 (p)

Analysis for  $C_{22}H_{17}N_3O_4$ :

20 Calc: C, 68.21; H, 4.42; N, 10.85;

Found: C, 68.19; H, 4.58; N, 10.66.

### Example 32

Preparation of N-(4-Methoxybenzoy1)-2-(1,3-dihydro-1

25 dioxo-2H-benz[f]isoindol-2-yl)benzeneamine.

A pressure tube was charged with  $N^1$ -(4-methoxybenzoyl)-30 1,2-benzenediamine (1.00 g, 4.13 mmol), 2,3-napthalene-

- 73 -

dicarboxylic anhydride (820 mg, 4.13 mmol), and tetrahydrofuran (16 mL). The resultant slurry was then placed in a bath heated to 110 °C for 16 h. After cooling to ambient temperature and standing for 3 h, the mixture was further cooled to -10 °C for 20 h. The resulting solid was collected by filtration and washed with cold ethyl acetate. The solid was then pulverized and dried under vacuum at 50 °C for 20 h to yield 1.45 g (83%) of the title compound.  $^{1}_{\rm H-NMR}$ , IR

10 MS-FD m/e 422 (p)

Analysis for C26H18N2O4:

Calc: C, 73.93; H, 4.30; N, 6.63; Found: C, 73.64; H, 4.56; N, 6.60.

15 Example 33

Preparation of N-(4-Methoxybenzoyl)-2-(5-bromo-1,3-dihydro-1,3-dioxo-2H-isoindol-2-yl)benzeneamine.

20

25

A pressure tube was charged with  $N^1$ -(4-methoxybenzoyl)-1,2-benzenediamine (2.00 g, 8.26 mmol), 4-bromophthalic anhydride (1.88 g, 8.26 mmol), and tetrahydrofuran (8 mL). The resultant slurry was then placed in a bath heated to 110 °C for 16 h. After cooling to ambient temperature, the product was triturated with ethyl acetate/hexanes and collected by filtration. Recrystallization from ethyl acetate/hexanes yielded 3.48 g (93%) of the title compound.  $1_{\text{H-NMR}}$ , IR

- 74 -

MS-FD m/e (p)

Analysis for C26H18N2O4:

Calc: C, 73.93; H, 4.30; N, 6.63; Found: C, 73.64; H, 4.56; N, 6.60.

5

#### Example 34

Preparation of N-(4-Methoxybenzoy1)-2-(1-ethoxy-1,3-dihydro-3-oxo-2H-benz[f]isoindo1-2-y1)benzeneamine.

10

15

20

A slurry of N-(4-methoxybenzoyl)-2-(1,3-dihydro-1,3-dioxo-2H-benz[f]isoindol-2-yl)benzeneamine (3.44 g, 8.15 mmol) in anhydrous ethanol (330 mL) was treated with sodium borohydride (620 mg, 16.3 mmol). After 2 h, the mixture was slowly treated with 1 M hydrochloric acid in diethyl ether (17.0 mL 17.0 mmol), stirred at room termperature for 0.5 h, filtered through diatomaceous earth, and concentrated in vacuo. The residue was purified by flash chromatography (silica gel, hexanes/ethyl acetate) to yield 1.61 g (44%) of the title compound. An analytical sample was obtained by recrystallization from ethyl acetate/hexanes.

1H-NMR, IR

MS-FD m/e 452 (p)

25 Analysis for C28H24N2O4:

Calc: C, 74.32; H, 5.35; N, 6.19; Found: C, 74.27; H, 5.48; N, 6.18.

- 75 <del>-</del>

### Example 35

Preparation of N-(4-Methoxybenzoyl)-2-[1-(ethoxycarbonyl-methyl)-1,3-dihydro-3-oxo-2H-benz[f]isoindol-2-yl]-benzeneamine.

5

A solution of N-(4-methoxybenzoyl)-2-(1-ethoxy-1,3dihydro-3-oxo-2H-benz[f]isoindol-2-yl)benzeneamine (0.75 g, 1.7 mmol) and 1-ethoxy-1-trimethylsilyloxyethylene (0.80 g, 10 5.0 mmol) in methylene chloride at -78 °C was treated dropwise with boron triflouride etherate (0.23 mL, 1.8 mmol). Upon complete addition, the cooling bath was removed and the mixture was allowed to warm for 0.5 h. mixture was poured into a mixture of ethyl acetate and 15 aqueous saturated sodium bicarbonate solution. The organic layer was washed with water, saturated sodium chloride solution, dried (potassium carbonate), and filtered. Concentration and purification of the residue by radial chromatography (silica gel, hexanes/ethyl acetate) yielded 20 428 mg (44%) of the title compound. An analytical sample was obtained by recrystallization from ethyl acetate/hexanes.

<sup>1</sup>H-NMR, IR

25 MS-FD m/e 494 (p) Analysis for  $C_{30}H_{26}N_{2}O_{5}$ :

- 76 -

Calc: C, 72.86; H, 5.30; N, 5.66; Found: C, 72.77; H, 5.51; N, 5.62.

#### Example 36

Preparation of N-(4-Methoxybenzoyl)-2-[1-(carboxymethyl)-1,3-dihydro-3-oxo-2H-benz[f]isoindol-2-yl]benzeneamine.

A solution of N-(4-methoxybenzoyl)-2-[1-(ethoxy-carbonylmethyl)-1,3-dihydro-3-oxo-2H-benz[f]isoindol-2-yl]-benzeneamine (78.1 mg, 0.158 mmol) and lithium hydroxide hydrate (7.0 mg, 0.16 mmol) in 9:1 tetrahydrofuran/water (2 mL) was rapidly stirred for 18 h. The mixture was poured into ethyl acetate and 1 N aqueous hydrochloric acid. The aqueous layer was extracted three times with ethyl acetate and the combined organic extracts were washed with saturated sodium chloride solution, dried (magnesium sulfate), filtered, and concentrated in vacuo. Recrystallization from hexanes/ethyl acetate yielded 49.6 mg (67%) of the title compound.

 $^{1}H-NMR$ , IR

MS-FD m/e 466 (p)

Analysis for C28H22N2O5:

25 Calc: C, 72.09; H, 4.75; N, 6.01; Found: C, 72.19; H, 4.93; N, 5.75.

- 77 -

### Example 37

Preparation of  $N^{1}$ -(4-methoxybenzoy1)- $N^{2}$ -(2-naphthoy1)-benzenediamine.

5

A solution of  $N^1$ -(4-methoxybenzoy1)-1,2-benzenediamine (200 mg, 0.826 mmol) and pyridine (0.25 mL) in chloroform (5 mL) was treated with 2-naphthoyl chloride (158 mg,

10 0.826 mmol). After 20 h, the mixture was poured into a mixture of ethyl acetate and 1 N aqueous hydrochloric acid. The organic layer was washed with water, saturated sodium chloride solution, and dried (potassium carbonate), filtered, and concentrated in vacuo. Recrystallization from hexanes/ethyl acetate yielded 211 mg (65%) of the title

compound.

1H-NMR, IR

MS-FD m/e 396 (p)

Analysis for C25H20N2O3:

20 Calc: C, 75.74; H, 5.09; N, 7.07;

Found: C, 75.56; H, 5.10; N, 6.97.

# Example 38

Preparation of N-(4-Methoxybenzoy1)-2-(1,3-dihydro-1,3-

25 dioxo-2H-benz[f]isoindol-2-yl)-4-hydroxybenzeneamine.

A. N-(4-Methoxybenzoy1)-2-(1,3-dihydro-1,3-dioxo-2H-benz[f]isoindol-2-yl)-4-(tert-butyldimethylsiloxy)-

5 benzeneamine

Using a similar procedure to that Example 32,  $N^1$ -(4-methoxybenzoyl)-4-(tert-butyldimethylsiloxy)-1,2-benzenediamine (197 mg, 0.529 mmol) yielded, after purification by flash chromatography (silica gel,

10 hexanes/ethyl acetate), 228 mg (78%) of the title compound.  $\mathbf{1}_{H-NMR}, \text{ IR}$ 

MS-FD m/e 552 (p)

Analysis for C<sub>32</sub>H<sub>32</sub>N<sub>2</sub>O<sub>5</sub>Si:

Calc: C, 69.54; H, 5.84; N, 5.07;

15 Found: C, 69.81; H, 5.92; N, 5.24.

B. N-(4-Methoxybenzoy1)-2-(1,3-dihydro-1,3-dioxo-2H-benz[f]isoindol-2-y1)-4-hydroxybenzeneamine

A solution of N-(4-methoxybenzoyl)-2-(1,3-dihydro-1,3-dioxo-2H-benz[f]isoindol-2-yl)-4-(tert-butyldimethylsiloxy)-benzeneamine (48.6 mg, 0.088 mmol) in 2:1 dioxane:methanol (6 mL) was treated with 12 M aqueous hydrochloric acid (0.010 mL). After 6 h, the mixture was concentrated in vacuo and the residue purified by flash chromatography (silica gel; ethyl acetate/hexanes) to yield 24.6 mg (64%) of the title compound.

 $1_{H-NMR}$ , IR

MS-FD m/e 438 (p)

<sup>-</sup> WO 99/00121 PCT/US98/13427

- 79 -

Analysis for C26H18N2O5:

Calc: C, 71.23; H, 4.14; N, 6.39; Found: C, 69.54; H, 4.78; N, 5.63.

#### Example 39

Preparation of N-(4-Methoxyphenyl)-2-(1,3-dihydro-1,3-dioxo-2H-benz[f]isoindol-2-yl)benzamide.

10

5

A pressure tube was charged with N-(4-methoxypheny1)-2-aminobenzamide (500 mg, 2.07 mmol), 2,3-napthalenedicarboxylic anhydride (409 mg, 2.07 mmol), and tetrahydrofuran (10 mL). The resultant slurry was then placed in a bath heated to 110 °C for 16 h. After cooling to ambient temperature and concentration to 1/2 of the solution volume, the product was triturated with 50% hexanes/50% ethyl acetate and the resulting solid collected by filtration. Recrystallization from hexanes/ethyl acetate yielded 476 mg (55%) of the title compound.

<sup>1</sup>H-NMR, IR

MS-FD m/e 422 (p)

Analysis for  $C_{26}H_{18}N_2O_4$ :

Calc: C, 73.92; H, 4.29; N, 6.63;

25 Found: C, 73.66; H, 4.35; N, 6.42.

#### Example 40

Preparation of  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -(4-phenylbenzoyl)-1,2-benzenediamine.

Using a similar procedure to that described for

5 Example 1, Part B, 4-phenylbenzoic acid (200 mg, 1.01 mmol)
yielded 75 mg (18%) of the title compound.

1H-NMR, IR
MS-FD m/e 422 (p)
Analysis for C<sub>27</sub>H<sub>22</sub>N<sub>2</sub>O<sub>3</sub>:

10 Calc: C, 76.76; H, 5.25; N, 6.63;

Calc: C, 76.76; H, 5.25; N, 6.63; Found: C, 76.86; H, 5.46; N, 6.64.

# Example 41

Preparation of N<sup>1</sup>-(4-Methoxybenzoyl)-N<sup>2</sup>-[1-(4-pyridyl)piperidin-4-ylcarbonyl]-1,2-benzenediamine.

Using a similar procedure to that described for

20 Example 1, Part B, N-(4-pyridyl)isonepicotic acid (400 mg,
1.93 mmol) yielded 114 mg (14%) of the title compound.

1H-NMR, IR

MS-FD m/e 430 (p)

Analysis for C25H26N4O3:

- 81 -

Calc: C, 69.75; H, 6.09; N, 13.01; Found: C, 69.23; H, 5.75; N, 12.63.

### Example 42

Preparation of  $N^1$ -(4-Methoxybenzoy1)- $N^2$ -[4-(4-piperidiny1)-benzoy1]-1,2-benzenediamine.

10 4-[1-(N-tert-butoxycarbonyl)piperidin-4-yl]benzoic acid A solution of sodium 4-(4-pyridyl)benzoate (1.00 g, 4.52 mmol) and platinum(IV) oxide (200 mg) in 1:1 ethanol/acetic acid was placed under hydrogen gas (4.1 bar). After 6 h, the mixture was filtered and the resulting filtrate concentrated in vacuo. The residue was treated 15 with toluene and concentrated. The residue was dissolved in 1:1 tetrahydrofuran/water (30 mL) and treated with potassium carbonate (1.26 g) and di-tert-butyl dicarbonate (990 mg, 4.54 mmol). After 2 h, the pH of the mixture was adjusted 20 to about 4 by addition of 2 M potassium hydrogen sulfate. The mixture was poured into ethyl acetate. The aqueous layer was separated and extracted several times with a mixture of ethyl acetate and tetrahydrofuran. The combined organic extracts were dried (magnesium sulfate), filtered, and concentrated in vacuo. The residue was purified by 25 reverse phase chromatography (C18, water/acetonitrile) to yield 50 mg (4%) of the title compound. <sup>1</sup>H-NMR

B.  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -[4-[1-(N-tert-butoxycarbonyl)-piperidin-4-yl]benzoyl]-1,2-benzenediamine

Using a similar procedure to that described for Example 1, part B, 4-[1-(N-tert-butoxycarbonyl)piperidin-4-5 yl]benzoic acid (55 mg, 0.18 mmol) yielded 25 mg of the title compound (unpure) which was used in the next reaction without further purification.

1H-NMR

10 C.  $N^1$ -(4-Methoxybenzoyl)- $N^2$ -[4-(4-piperidinyl)benzoyl]-1,2-benzenediamine

A solution of N<sup>1</sup>-(4-methoxybenzoyl)-N<sup>2</sup>-[4-[1-(N-tert-butoxycarbonyl)piperidin-4-yl]benzoyl]-1,2-benzenediamine (25 mg) in trifluoroacetic acid (1 mL) was stirred at room temperature for 0.25 h. Concentration, purification of the residue by ion exchange (SCX resin, Varian), and salt formation by treatment with hydrochloric acid in methanol, followed by trituration with diethyl ether, yielded 6 mg (27%) of the title compound.

 $^{1}$ H-NMR MS-FD m/e 429 (p)

### Example 43

Preparation of N<sup>1</sup>-(4-Methoxybenzoyl)-N<sup>2</sup>-[4-(4-pyridyl)-25 benzoyl]-1,2-benzenediamine.

- 83 -

Using a similar procedure to that described for Example 1, Part B, sodium 4-(4-pyridyl)benzoate (300 mg, 1.36 mmol) yielded 6.2 mg (1%) of the title compound.  $1_{\mbox{H-NMR}}$ 

5 MS-FD m/e 424 (p)

### Example 44

Preparation of  $N^1$ -(4-Methoxybenzoy1)- $N^2$ -[4-(benzoy1)-benzoy1]-1,2-benzenediamine.

10

Using a similar procedure to that described for Example 1, Part B, 4-benzoylbenzoic acid (200 mg, 0.88 mmol)

15 yielded 131 mg (33%) of the title compound.

1H-NMR, IR

MS-FD m/e 450 (p)

Analysis for C28H22N2O4:

Calc: C, 74.65; H, 4.92; N, 6.22;

20 Found: C, 74.57; H, 4.99; N, 6.20.

# Example 45

Preparation of  $N^1$ -(4-Methoxybenzoyl)- $N^2$ -(9-oxo-9-H-fluoren-2-ylcarbonyl)-1,2-benzenediamine.

25

Using a similar procedure to that described for Example 1, Part B, 9-fluorenone-2-carboxylic acid (250 mg, 1.12 mmol) yielded 107 mg (21%) of the title compound.

1H-NMR, IR

MS-FD m/e 448 (p)

Analysis for C28H20N2O4:

Calc: C, 74.99; H, 4.50; N, 6.25;

10 Found: C, 74.75; H, 4.50; N, 6.52.

#### Example 46

Preparation of  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -[4-(4-pyridyl)-benzyloxycarbonyl]-1,2-benzenediamine.

15

### A. 4-(4-Pyridyl)benzyl Alcohol

A solution of sodium 4-(4-pyridyl)benzoate (500 mg, 2.26 mmol), and N-methylmorpholine (0.250 mL, 2.26 mmol) in tetrahydrofuran (12 mL) was treated with ethyl chloroformate (0.216 mL, 2.26 mmol). After 0.25 h, the mixture was treated with sodium borohydride (256 mg, 6.79 mmol) followed by methanol (24 mL) dropwise. After 0.5 h, the mixture was treated with 10% aqueous acetic acid and concentrated in

- 85 -

vacuo. The residue was partitioned between ethyl acetate and 1 N aqueous sodium hydroxide. The aqueous layer was extracted twice with ethyl acetate and the combined extracts were dried (magnesium sulfate), filtered, and concentrated in vacuo to yield 140 mg of the title compound which was used without further purification.  $1_{\rm H-NMR}$ 

B.  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -[4-(4-pyridyl)benzyloxy-carbonyl]-1,2-benzenediamine

Using a similar procedure to that described for Example 24, Part A, 4-(4-pyridyl)benzyl alcohol (140 mg, 0.76 mmol) yielded 25 mg (7%) of the title compound.  $1_{\rm H-NMR}$ 

15 MS-FD m/e 453 (p)

### Example 47

Preparation of  $N^{1}$ -(4-Methoxybenzoy1)- $N^{2}$ -[1-(4-pyridy1)-piperidin-4-ylmethoxycarbony1]-1,2-benzenediamine.

20

10

A. 1-(4-Pyridyl)piperidine-4-methanol

A solution of methyl N-(4-pyridyl)isonipecotate

(600 mg, 2.72 mmol) in tetrahydrofuran was added to solution of lithium aluminum hydride (100 mg) in tetrahydrofuran (14 mL) cooled to 0 °C. Upon consumption of the starting material (0.5-2 h), the mixture was treated with water (0.10 mL), 15% aqueous sodium hydroxide (0.10 mL), and water

- 86 **-**

(0.30 mL). After 0.25 h, the mixture was sonicated for 0.25 h, then poured into a mixture of ethyl acetate, water, sodium tartrate, and potassium tartrate. The aqueous layer was extracted twice with ethyl acetate and the combined extracts were dried (magnesium sulfate), filtered, and concentrated in vacuo to yield 357 mg (68%) of the title compound, which was used without further purification.

1H-NMR

10 B.  $N^1-(4-Methoxybenzoyl)-N^2-[1-(4-pyridyl)piperidin-4-yl-methoxycarbonyl)-1,2-benzenediamine$ 

Using a similar procedure to that described for Example 24, Part A, 1-(4-pyridyl)piperidine-4-methanol (270 mg, 1.40 mmol) yielded 55 mg (9%) of the title compound.

15  $^{1}$ H-NMR, IR

MS-FD m/e 461 (p+1)

Analysis for C26H28N4O4:

Calc: C, 67.81; H, 6.13; N, 12.17;

Found: C, 68.03; H, 6.16; N, 12.19.

20

# Example 48

Preparation of  $N^{1}$ -(4-Bromobenzoyl)- $N^{2}$ -[1-(4-pyridyl)-piperidin-4-ylmethoxycarbonyl)-1,2-benzenediamine.

25

A. 2-Nitro-N-[1-(4-pyridyl)piperidin-4-ylmethoxycarbonyl)-benzeneamine

A solution of 2-nitrophenyl isocyanate (4.25 g, 25.9 mmol) and 1-(4-pyridyl)piperidine-4-methanol (4.13 g, 21.5 mmol) in methylene chloride (100 mL) was stirred at room temperature for 18 h. The mixture was concentrated in vacuo and the residue purified by flash chromatography (silica gel, 5% methanol/1% triethylamine/94% chloroform) to yield 7.55 g (96%) of the title compound. 1H-NMR, IR

MS-FD m/e 357 (p+1)

10 Analysis for  $C_{18}H_{20}N_4O_4$ :

Calc: C, 60.67; H, 5.66; N, 15.72; Found: C, 60.43; H, 5.55; N, 15.69.

B. N<sup>1</sup>-[1-(4-Pyridyl)piperidin-4-ylmethoxycarbonyl)-1,2 benzenediamine

A solution of 2-nitro-N-[1-(4-pyridyl)piperidin-4-yl-methoxycarbonyl)benzeneamine (7.55 g, 21.2 mmol) and 5% palladium-on-carbon (4.00 g) in ethanol (250 mL) was placed under an atmosphere of hydrogen (1 bar). After consumption of the starting material (16-20 h), the mixture was filtered through diatomaceous earth. Hot ethyl acetate was used to wash the filter cake. Concentration of the filtrate in vacuo yielded 6.58 g (96%) of the title compound.

1H-NMR, IR

25 MS-FD m/e 326 (p)

20

Analysis for C18H22N4O2:

Calc: C, 66.24; H, 6.79; N, 17.17; Found: C, 66.36; H, 6.81; N, 17.43.

30 C.  $N^{1}$ -(4-Bromobenzoy1)- $N^{2}$ -[1-(4-pyridy1)piperidin-4-y1-methoxycarbony1)-1,2-benzenediamine

A solution of  $N^1$ -[1-(4-pyridyl)piperidin-4-yl-methoxycarbonyl)-1,2-benzenediamine (300 mg, 0.920 mmol) and pyridine (0.74 mL) in chloroform (5 mL) was treated with

- 88 -

4-bromobenzoyl chloride (405 mg, 1.84 mmol). After 20 h, the mixture was concentrated and the residue partitioned between water and ethyl acetate. The aqueous layer was extracted three times with ethyl acetate and the combined organics were washed with 1 N aqueous sodium hydroxide, water, saturated sodium chloride solution. The solution was dried (potassium carbonate), filtered, and concentrated in vacuo. Recrystallization (methanol/chloroform and hexanes) yielded 200 mg (43%) of the title compound.

 $10 ^1H-NMR$ , IR

MS-FD m/e 509 (p)

Analysis for C25H25BrN4O3:

Calc: C, 58.95; H, 4.95; N, 11.00;

Found: C, 58.93; H, 4.97; N, 10.79.

15

# Example 49

Preparation of  $N^1$ -(4-Iodobenzoy1)- $N^2$ -[1-(4-pyridy1)-piperidin-4-ylmethoxycarbony1)-1,2-benzenediamine.

20

25

Using a similar procedure to that described in Example 48, Part C,  $N^1$ -[1-(4-pyridyl)piperidin-4-yl-methoxycarbonyl)-1,2-benzenediamine (300 mg, 0.920 mmol) yielded 379 mg (74%) of the title compound.

<sup>1</sup>H-NMR, IR

MS-FD m/e 556 (p)

Analysis for C25H25N4O3:

Calc: C, 53.97; H, 4.53; N, 10.07;

- 89 -

Found: C, 54.15; H, 4.53; N, 9.99.

# Example 50

Preparation of N<sup>1</sup>-(3-Methoxybenzoyl)-N<sup>2</sup>-[1-(4-pyridyl)-5 piperidin-4-ylmethoxycarbonyl)-1,2-benzenediamine.

Using a similar procedure to that described in

Example 48, Part C, N<sup>1</sup>-[1-(4-pyridyl)piperidin-4-ylmethoxycarbonyl)-1,2-benzenediamine (300 mg, 0.920 mmol)
yielded 300mg (71%) of the title compound.

1H-NMR, IR
MS-FD m/e 461 (p+1)

15 Analysis for  $C_{26}H_{28}N_4O_4$ :

Calc: C, 67.81; H, 6.13; N, 12.17; Found: C, 68.02; H, 5.94; N, 11.95.

### Example 51

20 Preparation of  $N^1$ -(3-Aminobenzoy1)- $N^2$ -[1-(4-pyridy1)-piperidin-4-ylmethoxycarbony1)-1,2-benzenediamine.

A.  $N^{1}$ -(3-Nitrobenzoyl)- $N^{2}$ -[1-(4-pyridyl)piperidin-4-yl-methoxycarbonyl)-1,2-benzenediamine

Using a similar procedure to that described in Example 48, Part C,  $N^1-[1-(4-pyridyl)piperidin-4-yl-$ 

methoxycarbonyl)-1,2-benzenediamine (300 mg, 0.920 mmol) yielded 200 mg (47%) of the title compound.

<sup>1</sup>H-NMR, IR

MS-FD m/e 465 (p)

Analysis for C25H25ClN4O3:

10 Calc: C, 64.58; H, 5.42; N, 12.05; Found: C, 62.95; H, 5.19; N, 11.31.

- B.  $N^{1}$ -(3-Aminobenzoyl)- $N^{2}$ -[1-(4-pyridyl)piperidin-4-yl-methoxycarbonyl)-1,2-benzenediamine
- A mixture of N<sup>1</sup>-(3-nitrobenzoy1)-N<sup>2</sup>-[1-(4-pyridy1)-piperidin-4-ylmethoxycarbony1)-1,2-benzenediamine (370 mg, 0.78 mmol) and 5% palladium-on-carbon (200 mg) in ethanol (10 mL) was placed under an atmosphere of hydrogen (1 atm). After consumption of the starting material, the mixture was filtered through diatomaceous earth and the filtrate concentrated in vacuo. Recrystallization (methanol/diethyl ether) yielded 40 mg (12%) of the title compound.

  1H-NMR, IR

MS-FD m/e 446 (p+1)

25 Analysis for C25H27N5O3:

Calc: C, 67.40; H, 6.11; N, 15.72; Found: C, 61.81; H, 5.95; N, 14.12.

#### Example 52

Preparation of  $N^{1}$ -(4-Chlorobenzoyl)- $N^{2}$ -[1-(4-pyridyl)-piperidin-4-ylmethoxycarbonyl)-1,2-benzenediamine.

WO 99/00121

10

- 91 -

Using a similar procedure to that described in Example 48, Part C, N<sup>1</sup>-[1-(4-pyridyl)piperidin-4-yl-5 methoxycarbonyl)-1,2-benzenediamine (300 mg, 0.920 mmol) vielded 200 mg (47%) of the title compound. 1<sub>H-NMR</sub>, IR MS-FD m/e 465 (p) Analysis for C25H25ClN4O3: Calc: C, 64.58; H, 5.42; N, 12.05; Found: C, 62.95; H, 5.19; N, 11.31.

### Example 53

Preparation of  $N^{1}$ -(4-Cyanobenzoy1)- $N^{2}$ -[1-(4-pyridy1)piperidin-4-ylmethoxycarbonyl)-1,2-benzenediamine.

Using a similar procedure to that described in Example 48, Part C,  $N^{1}$ -[1-(4-pyridyl)piperidin-4-yl-20 methoxycarbonyl)-1,2-benzenediamine (500 mg, 1.53 mmol) yielded 295 mg (42%) of the title compound. <sup>1</sup>H-NMR, IR MS-FD m/e 456 (p+1)

- 92 -

Analysis for C26H25N5O3:

Calc: C, 68.56; H, 5.53; N, 15.37; Found: C, 68.37; H, 5.50; N, 15.21.

5

#### Example 54

Preparation of 2-[(4-t-Butylbenzoyl)amino]-N-(3,4-methylene-dioxyphenyl)-5-[(methylsulfonyl)amino]benzamide.

10

25

A. 2-[(4-t-Butylbenzoyl)amino]-N-(3,4-methylenedioxyphenyl)-5-nitrobenzamide

By methods substantially equivalent to those described in Example 59-C, 2-[(4-t-butylbenzoyl)amino]-N-(3,4-

methylenedioxyphenyl)-5-nitrobenzamide (75%) was prepared from 6-nitro-2-(4-t-butylphenyl)-4H-3,1-benzoxazin-4-one and 3,4-methylenedioxyaniline.

1<sub>H-NMR</sub>

FD-MS, m/e 461.3  $(M^+)$ 

20 Analysis for C25H23N3O6:

Calc: C, 65.07; H, 5.02; N, 9.11;

Found: C, 65.17; H, 5.12; N, 9.06.

B. 5-Amino-2-[(4-t-butylbenzoyl)amino]-N-(3,4-methylene-dioxyphenyl)benzamide

By methods substantially equivalent to those described in Example 59-D, 5-amino-2-[(4-t-butylbenzoyl)amino]-N-(3,4-methylenedioxyphenyl)benzamide (100%) was prepared from

2-[(4-t-butylbenzoyl)amino]-N-(3,4-methylenedioxyphenyl)-5-nitrobenzamide.

1<sub>H-NMR</sub>

FD-MS, m/e 431.2  $(M^+)$ 

5 Analysis for C25H25N3O4·0.25H2O:

Calc: C, 68.87; H, 5.90; N, 9.64;

Found: C, 68.87; H, 6.16; N, 9.36.

C. 2-[(4-t-Butylbenzoyl)amino]-N-(3,4-methylenedioxy-

10 phenyl)-5-[(methylsulfonyl)amino]benzamide

By methods substantially equivalent to those described in Example 59-E, 2-[(4-t-butylbenzoyl)amino]-N-(3,4-methylenedioxyphenyl)-5-[(methylsulfonyl)amino]benzamide (66%) was prepared from 5-amino-2-[(4-t-butylbenzoyl)amino]-

N-(3,4-methylenedioxyphenyl)benzamide.

<sup>1</sup>H-NMR

FD-MS,  $m/e 509.0 (M^+)$ 

Analysis for C26H27N3O6S:

222 201 0201-27-13-021

Calc: C, 61.28; H, 5.34; N, 8.25;

20 Found: C, 62.87; H, 5.67; N, 7.89.

# Example 55

Preparation of 2-(4-Isopropylbenzoylamino)-N-(4-methoxy-phenyl) benzamide.

25

- 94 -

A. 2-Amino-N-(4-methoxyphenyl)benzamide

A mixture of isatoic anhydride (4.9 g, 30 mmol) and p-anisidine (3.7 g, 30 mmol) in toluene (60 mL) was heated to reflux for 5 h. After cooling, the supernatant was decanted and the solid was suspended in methylene chloride (500 mL). The resulting suspension was filtered. The filtrate was combined with the supernatant from above, partially concentrated, diluted with hexane, and decolorized with charcoal. The resulting crystallization provided 5.3 g (73%) of the title compound as a white solid; mp 116-7 °C.

<sup>1</sup>H-NMR, IR

MS-FD m/e 242 (p).

Analysis for C14H14N2O2:

15 Calc: C, 69.41; H, 5.83; N, 11.56; Found: C, 69.16; H, 5.71; N, 11.31.

- B. 2-(4-Isopropylbenzoylamino)-N-(4-methoxyphenyl)-benzamide
- To a mixture of 4-isopropylbenzoic acid (191 mg, 20 1.16 mmol) and pyridine (0.12 mL, 1.5 mmol) in toluene (10 mL) was added thionyl chloride (0.11 mL, 1.5 mmol). After heating at 80 °C for 3 h, the reaction mixture was cooled and concentrated in vacuo to give 4-isopropylbenzoyl chloride. A solution of this material (1.16 mmol) in 25 methylene chloride (10 mL) was added to a mixture of 2-amino-N-(4-methoxyphenyl)benzamide (200 mg, 0.83 mmol) and pyridine (0.07 mL, 0.87 mmol) in methylene chloride (15 mL) cooled to 0 °C. The reaction mixture was warmed to room temperature and stirred for 1 h. The reaction was 30 partitioned between methylene chloride (25 mL) and 1 N hydrochloric acid (10 mL). The organic layer was dried

(magnesium sulfate), filtered, and concentrated in vacuo to give 262 mg (81%) of the title compound as a white solid.

- 95 -

 $\begin{array}{l} 1_{H-NMR} \ \ (\text{CDCl}_3): \ \delta \ 8.70 \ \ (\text{d}, \ 1\text{H}, \ J=9.0 \ \text{Hz}) \,, \ 8.22 \ \ (\text{s}, \ 1\dot{\text{H}}) \,, \ 7.58 \\ (\text{m}, \ 3\text{H}) \,, \ 7.93 \ \ (\text{d}, \ J=10.5, \ 2\text{H}) \,, \ 7.46 \ \ (\text{t}, \ 1\text{H}, \ J=8.7 \ \text{Hz}) \,, \ 7.35 \\ (\text{d}, \ 2\text{H}, \ J=9.9 \ \text{Hz}) \,, \ 6.95 \ \ (\text{d}, \ 2\text{H}, \ J=10.8 \ \text{Hz}) \,, \ 7.04 \ \ (\text{d}, \ 1\text{H}, \ J=9.0 \ \text{Hz}) \,, \ 2.98 \ \ (\text{s}, \ 1\text{H}) \,, \ 1.28 \ \ \ (\text{d}, \ 6\text{H}, \ J=8.4 \ \text{Hz}) \,; \ \text{MS-FD m/e} \\ 388.1 \ \ (\text{p}) \,; \ \ \text{IR} \ \ (\text{CHCl}_3) \ \ \text{cm}^{-1} \,: \ 1447 \,, \ 1512 \,, \ 1587 \,, \ 1655 \,. \\ \text{Analysis for C24H24N2O3} \,: \end{array}$ 

Calc: C, 74.21; H, 6.23; N, 7.21; Found: C, 74.46; H, 6.40; N, 7.35.

10 Example 56

Preparation of 2-(4-Acetylbenzoylamino)-N-(4-methoxyphenyl)-benzamide.

15 ·

Using the procedure described in Example 55, Part B, 2-amino-N-(4-methoxyphenyl)benzamide (1.06 g, 4.36 mmol) was reacted with 4-acetylbenzoic acid to yield 292 mg (37%) of the title compound as a light yellow solid.

25 Analysis for C23H20N2O4:

Calc: C, 71.12; H, 5.19; N, 7.21; Found: C, 71.40; H, 5.36; N, 7.05.

WO 99/00121

**-** 96 -

#### Example 57

Preparation of 2-[4-(1-Hydroxyethyl)benzoylamino]-N-(4-methoxyphenyl)benzamide.

5

10

15

25

To a solution of 2-(4-acetylbenzoylamino)-N-(4-methoxyphenyl)benzamide (101 mg, 0.260 mmol) in methanol (5 mL) cooled to 0 °C was added sodium borohydride (17 mg, 0.46 mmol). After 20 min, the reaction mixture was quenched with saturated aqueous ammonium chloride solution (1 mL), diluted with methylene chloride (30 mL), and washed with water. The organic layer was dried (magnesium sulfate), filtered, and concentrated in vacuo. The residue was chromatographed (silica gel, 25% ethyl acetate/75% hexanes to 50% ethyl acetate/50% hexanes) to give 85 mg (84%) of the title compound as a yellow solid.

1<sub>H-NMR</sub> (CDCl<sub>3</sub>): δ 11.79 (s, 1H), 8.72 (d, 1H, J=9.9 Hz),
20 8.17 (s, 1H), 7.99 (d, 2H, J=9.9 Hz), 7.51 (m, 6H), 7.07 (t,
1H, J=9.0 Hz), 6.95 (d, 2H, J=10.5 Hz), 4.97 (q, 1H, J=7.8 Hz), 3.83 (s, 3H), 1.52 (d, 3H, J=7.5 Hz).
Analysis for C<sub>23</sub>H<sub>2</sub>N<sub>2</sub>O<sub>4</sub>·0.25 H<sub>2</sub>O:

Calc: C, 69.96; H, 5.74; N, 7.09;

Found: C, 69.84; H, 5.75; N, 7.08.

PCT/US98/13427 WO 99/00121

- 97 **-**

### Example 58

2-[4-(1-Hydroxy-1-methylethyl)benzoylamino]-N-(4-methoxyphenyl) benzamide.

5

15

20

25

To a solution of 2-(4-acetylbenzoylamino)-N-(4-methoxyphenyl)benzamide (161 mg, 0.410 mmol) in tetrahydrofuran (10 mL) cooled to 0  $^{\circ}C$  was added 3 M methyl magnesium bromide in 10 diethyl ether (0.2 mL, 0.6 mmol). After 1 h, the reaction mixture was quenched with saturated aqueous ammonium chloride solution (2 mL), diluted with ether, and washed with water. The organic layer was dried (magnesium sulfate), filtered, and concentrated in vacuo. The residue was chromatographed (silica gel, 15% ethyl acetate/85% hexanes to 35% ethyl acetate/65% hexanes) to give 24 mg (14%) of the title compound as a white solid.  $^{1}$ H-NMR (CDCl<sub>3</sub>):  $\delta$  8.78 (d, 1H, J=8.4 Hz), 8.17 (s, 1H), 8.02 (d, 2H, J=8.4 Hz), 7.55-7.67 (m, 6H), 7.13 (t, 1H, J=8.4 Hz), 6.99 (d, 2H, J=3.7 Hz), 3.88 (s, 3H), 1.64 (d, 6H, J=9.3 Hz); MS-FD m/e 404 (p).

### Example 59

Preparation of 2-(4-tert-Butylbenzoylamino)-5-methylsulfonylamino-N-(4-methoxyphenyl)benzamide.

A. 2-(4-tert-Butylbenzoylamino)-5-nitrobenzoic Acid

To a mixture of 5-nitroanthranilic acid (24.6 g,

5 135 mmol) and pyridine (14.2 mL, 175 mmol) in N,N-dimethylformamide (140 mL) cooled to 0 °C was added tert-butylbenzoyl chloride (31.6 mL, 162 mmol). After stirring for 1
h, the reaction mixture was heated at 75 °C for 4 h, cooled,
and poured into an ice/water mixture. The resulting solid
10 was filtered, washed with water and a 1:2 mixture of diethyl
ether/hexanes, and dried in vacuo at 150 °C for 2 h to give

37.1 g (80%) of the title compound as a light brown solid;

mp 245-9 °C.

<sup>1</sup>H-NMR, IR

15 MS-FD m/e 342 (p)

Analysis for C18H18N2O5:

Calc: C, 63.15; H, 5.30; N, 8.18;

Found: C, 62.85; H, 5.05; N, 8.48.

20 B. 6-Nitro-2-(4-tert-butylphenyl)-4H-3,1-benzoxazin-4-one
To a suspension of 2-(4-tert-butylbenzoylamino)-5nitrobenzoic acid (37.1g, 108 mmol) and N,N-dimethylformamide (0.4 mL, 5.4 mmol) in methylene chloride (200 mL)
was added oxalyl chloride (10.4 mL, 119 mmol) in a dropwise
25 manner. After stirring for 2 h, the mixture was filtered

and the small amount of black solid was discarded. The

WO 99/00121

filtrate was concentrated in vacuo to give 32.9 g (94%) of the title compound as a light brown solid; mp 159-61 °C. <sup>1</sup>H-NMR, IR

- 99 -

MS-FD m/e 324 (p)

Analysis for C18H16N2O4:

C, 66.66; H, 4.97; N, 8.64; Calc: Found: C, 66.54; H, 4.79; N, 8.55.

2-(4-tert-Butylbenzoylamino)-5-nitro-N-(4-methoxy-C. 10 phenyl)benzamide

A mixture of 6-nitro-2-(4-tert-butylphenyl)-4H-3,1benzoxazin-4-one (1.21 g, 3.73 mmol) and p-anisidine (551 mg, 4.47 mmol) in N, N-dimethylformamide (5 mL) was heated at 80 °C for 2.5 h. After cooling to room temperature, the reaction mixture was poured into an ice/water mixture and extracted twice with methylene chloride. The combined organic layers were washed with water, dried (sodium sulfate), and filtered. From the resulting solution crystallized 706 mg (42%) of the title product as a light brown solid. The mother liquor was chromatographed (silica gel, 20% diethyl ether/80% hexanes to 40% diethyl ether/60% hexanes) to give 242 mg (14%) of additional product; mp 210-11 °C. <sup>1</sup>H-NMR, IR

25 MS-FD m/e 447 (q)

15

20

Analysis for C25H25N3O5:

Calc: C, 67.10; H, 5.63; N, 9.39; Found: C, 67.09; H, 5.59; N, 9.17.

2-(4-tert-Butylbenzoylamino)-5-amino-N-(4-methoxy-30 phenyl) benzamide

A mixture of 2-(4-tert-butylbenzoylamino)-5-nitro-N-(4methoxyphenyl)benzamide (895 mg, 2.00 mmol), 10% palladiumon-carbon (90 mg) and ethyl acetate (5 mL) in ethanol (5 mL)

- 100 -

was hydrogenated at one atmospheric pressure for 5 h. The reaction was degassed and a suspension of 10% palladium-on-carbon (45 mg) and ethyl acetate (3 mL) was added. This mixture was hydrogenated for 2 days at one atmosphere. The reaction was filtered through diatomaceous earth assisted by ethyl acetate/ethanol washes. The filtrate was concentrated in vacuo and chromatographed (silica gel, 10% ethyl acetate/90% methylene chloride to 35% ethyl acetate/65% methylene chloride) to give 487 mg (58%) of the title compound as a white solid; mp 212-214.5 °C.

1<sub>H-NMR</sub>, IR

10

MS-FD m/e 417 (p)

Analysis for C25H27N3O3:

Calc: C, 71.92; H, 6.52; N, 9.80;

15 Found: C, 71.38; H, 6.56; N, 9.80.

E. 2-(4-tert-Butylbenzoylamino)-5-methylsulfonylamino-N-(4-methoxyphenyl)benzamide

To a solution of 2-(4-tert-butylbenzoylamino)-5-aminoN-(4-methoxyphenyl)benzamide (150 mg, 0.36 mmol) in methylene chloride (5 mL) cooled to 0 °C was added pyridine (32 μl, 0.40 mmol) followed by methanesulfonyl chloride (31 μl, 0.40 mmol). After 5 min, the reaction mixture was allowed to warm to room temperature and stirred for 30 min.

The reaction mixture was diluted with methylene chloride and washed twice with water. The organic layer was dried (magnesium sulfate), filtered, and concentrated in vacuo. The residue was chromatographed (silica gel, 30% ethyl acetate/70% methylene chloride) to give 130 mg (73%) of the title compound.

 $^{1}$ H-NMR (DMSO-d<sub>6</sub>):  $\delta$  11.24 (s, 1H), 9.81 (s, 1H), 10.47 (s, 1H), 8.31 (d, 1H, J=9.00 Hz), 7.80 (d, 2H, J=7,8 Hz), 7.61 (s, 1H), 7.56 (d, 4H, J=7.8 Hz), 7.39 (d, 1H, J=8.7 Hz),

- 101 -

6.93 (d, 2H, J=8.7 Hz), 3.73 (s, 3H), 3.04 (s, 3H), 1.29 (s, 9H); MS-FD m/e 495 (p);

IR (CHCl<sub>3</sub>)  $cm^{-1}$ : 1158, 1325, 1512, 1610, 1654.

Analysis for C26H29N3O5S.0.50 H2O:

5 Calc: C, 61.90; H, 5.99; N, 8.33;

Found: C, 61.99; H, 5.80; N, 7.89.

### Example 60a

Preparation of 2-(4-tert-Butylbenzoylamino)-4-ethylamino-N10 (4-methoxyphenyl)benzamide.

A. 2-Amino-4-nitro-N-(4-methoxyphenyl)benzamide

A mixture of 4-nitroisatoic anhydride (2.08 g,

10.0 mmol) and p-anisidine (1.35 g, 11.0 mmol) in

N,N-dimethylformamide (10 mL) was heated at 80 °C for 2.5 h.

After cooling, the reaction was poured into ice cold 3 N

hydrochloric acid (60 mL). The resulting solid was filtered

and washed with 1 N hydrochloric acid and water. Drying in

vacuo gave 2.73 g (95%) of the title compound as a greenish

yellow solid; mp 193-7 °C.

1H-NMR, IR

MS-FD m/e 287 (p)

25 Analysis for C14H13N3O4:

Calc: C, 58.53; H, 4.56; N, 14.63;

Found: C, 58.41; H, 4.58; N, 14.46.

B. 2-(4-tert-Butylbenzoylamino)-4-nitro-N-(4-methoxy-phenyl)benzamide

To a mixture of 2-amino-4-nitro-N-(4-methoxyphenyl)
benzamide (2.0 g, 7.0 mmol) and pyridine (0.62 mL, 7.7 mmol)
in methylene chloride (40 mL) was added 4-tert-butylbenzoyl
chloride (1.44 mL, 7.35 mmol). After stirring for 1.5 h,
silica gel (30 g) was added and the solvent evaporated with
a stream of nitrogen. The resulting material was

10 chromatographed (silica gel, 5% hexanes/95% methylene chloride to 1.25% ethyl acetate/98.75% methylene chloride) to give 2.41 g (77%) of the title compound as a yellow solid; mp 221 °C.

<sup>1</sup>H-NMR, IR

15 MS-FD m/e 287 (p)

Analysis for C14H13N3O4:

Calc: C, 58.53; H, 4.56; N, 14.63; Found: C, 58.41; H, 4.58; N, 14.46.

20 C. 2-(4-tert-Butylbenzoylamino)-4-ethylamino-N-(4-methoxy-phenyl)benzamide and 2-(4-tert-Butylbenzoylamino)-4-amino-N-(4-methoxyphenyl)benzamide

Using the procedure described in Example 59, Part D, and using a mixture of ethyl acetate (40 mL), ethanol

- 25 (20 mL), and glacial acetic acid (4 mL, dried over activated molecular sieves) as solvent, 2-(4-tert-butylbenzoylamino)-4-nitro-N-(4-methoxyphenyl)benzamide (2.0 g, 4.5 mmol) yielded the title compounds:
- 2-(4-tert-Butylbenzoylamino)-4-ethylamino-N-(4-methoxy-phenyl)benzamide (467 mg, 23%); mp 205-7.5 °C

  TLC: Rf=0.7 (10% ethyl acetate/90% methylene chloride)

  1H-NMR, IR

  MS-FD m/e 445 (p)

- 103 -

Analysis for C27H31N3O3:

Calc: C, 72.78; H, 7.01; N, 9.43; Found: C, 72.86; H, 7.10; N, 9.41

5 2-(4-tert-Butylbenzoylamino)-4-amino-N-(4-methoxy-phenyl)benzamide (1.13 g, 61%); mp 137-40 °C
TLC: Rf=0.2 (10% ethyl acetate/90% methylene chloride)

1H-NMR, IR
MS-FD m/e 417 (p)

10 Analysis for C25H27N3O3:

Calc: C, 71.92; H, 6.52; N, 10.06; Found: C, 72.04; H, 6.65; N, 9.87.

### Example 60b

Preparation of 2-(4-tert-Butylbenzoylamino)-4-phenyl-sulfonylamino-N-(4-methoxyphenyl)benzamide.

- Using the procedure described in Example 59, Part E, 2-(4-tert-butylbenzoylamino)-4-amino-N-(4-methoxyphenyl)-benzamide (150 mg, 0.36 mmol) was reacted with benzene-sulfonyl chloride to yield 112 mg (56%) of the title compound as a white solid.
- 25  $^{1}$ H-NMR (DMSO- $^{1}$ d<sub>6</sub>):  $\delta$  12.14 (s, 1H), 10.84 (s, 1H), 10.24 (s, 1H), 8.55 (s, 1H), 7.89 (d, 2H, J=8.4 Hz), 7.79 (m, 3H),

- 104 -

7.58 (m, 7H), 6.92 (m, 3H), 3.72 (s, 3H), 1.28 (s, 9H); MS-FD m/e 557 (p); IR (CHCl<sub>3</sub>) cm<sup>-1</sup>: 1156, 1512, 1610, 1651. Analysis for C<sub>31</sub>H<sub>31</sub>N<sub>3</sub>O<sub>5</sub>S:

Calc: C, 66.77; H, 5.60; N, 7.54; Found: C, 66.67; H, 5.70; N, 7.33.

### Example 61

Preparation of 2-(4-tert-Butylbenzoylamino)-5-phenyl-sulfonylamino-N-(4-methoxyphenyl)benzamide.

10

15

20

5

Using the procedure described in Example 59, Part E, benzenesulfonyl chloride (0.40 mmol) yielded 193 mg (96%) of the title compound as a white solid.

 $^{1}$ H-NMR (DMSO-d<sub>6</sub>): δ 11.14 (s, 1H), 10.45 (s, 1H), 10.43 (s, 1H), 8.16 (d, 1H, J=8.7 Hz), 7.55 (m, 8H), 7.77 (m, 4H), 7.21 (d, 1H, J=8.7 Hz), 6.93 (d, 2H, J=8.7 Hz), 3.74 (s, 3H), 1.29 (s, 9H); MS-FD m/e 557 (p); IR (CHCl<sub>3</sub>) cm<sup>-1</sup>: 1256, 1512, 1609, 1656.

Analysis for  $C31H31N3O5S \cdot 0.5 H2O$ :

Calc: C, 66.24; H, 5.65; N, 7.48; Found: C, 66.01; H, 5.70; N, 7.18.

- 105 -

#### Example 62

Preparation of 2-(4-tert-Butylbenzoylamino)-4-[(L-phenyl-alanyl)amino]-N-(4-methoxyphenyl)benzamide Trifluoroacetic Acid Salt.

5

10

15

20

A. 2-(4-tert-Butylbenzoylamino)-4-[[N-(tert-butyloxy-carbonyl)-L-phenylalanyl]amino]-N-(4-methoxyphenyl)benzamide

To a solution of N-(tert-butoxycarbonyl)-L-phenylalanine (130 mg, 0.49 mmol) in N, N-dimethylformamide (5 mL) cooled to 0 °C was added 2-(4-tert-butylbenzoylamino)-4amino-N-(4-methoxyphenyl)benzamide (240 mg, 0.49 mmol), dicyclohexylcarbodiimide (112 mg, 0.54 mmol), and 7-aza-1hydroxybenzotriazole (71 mg, 0.52 mmol). After stirring for 1 h, the reaction mixture was allowed to warm to room temperature. After 12 h, the mixture was filtered and the filtrate diluted with ethyl acetate. The solution was washed with 1 N aqueous sodium carbonate solution, 1.5 N aqueous citric acid solution, and water. The organic layer was dried (magnesium sulfate), filtered, and concentrated in vacuo. The residue was chromatographed (silica gel, 10% ethyl acetate/90% methylene chloride) to give 195 mg (60%) of the title compound.

25  $^{1}$ H-NMR (CDCl<sub>3</sub>):  $\delta$  11.93 (s, 1H), 8.51 (s, 1H), 8.26-8.19 (m, 2H), 7.95 (d, 2H, J=8.4 Hz), 7.82 (d, 1H, J=9.6 Hz), 7.62 (d, 1H, J=9.3 Hz), 7.53-7.49 (m, 4H), 7.18-7.33 (m, 3H),

- 106 -

6.94 (d, 2H, J=9.0 Hz), 4.32-4.35 (m, 1H), 3.84 (s, 3H), 3.01-3.22 (m, 2H), 1.44 (s, 9H), 1.35 (s, 9H); MS-FD m/e 664 (p).

Analysis for C39H44N4O6:

5 Calc: C, 70.46; H, 6.67; N, 8.43; Found: C, 70.70; H, 6.90; N, 8.55.

B. 2-(4-tert-Butylbenzoylamino)-4-[(L-phenylalanyl)amino]-N-(4-methoxyphenyl)benzamide trifluoroacetic acid salt

10 To a solution of 2-(4-tert-butylbenzoylamino)-4-[[N-(tert-butyloxycarbonyl)-L-phenylalanyl]amino]-N-(4-methoxyphenyl)benzamide (112 mg, 0.17 mmol) in methylene chloride (5 mL) was added trifluoroacetic acid (0.065 mL, 0.84 mmol). After 1.5 h, an additional portion of trifluoroacetic acid 15 (0.50 mL, 6.5 mmol) was added and the resulting mixture stirred for 1 h. The mixture was concentrated in vacuo to give 144 mg (100%) of the title compound as a tan solid.  $^{1}\text{H-NMR}$  (DMSO- $^{1}\text{d}_{6}$ ):  $\delta$  12.26 (s, 1H), 10.72 (s, 1H), 10.36 (s, 1H), 8.78 (s, 1H), 8.34-8.30 (m, 2H), 7.96 (d, 1H, J=8.4 Hz), 7.83 (d, 2H, J=8.7 Hz), 7.55-7.62 (m, 4H), 7.24-7.34 (m, 3H), 7.02 (d, 1H, J=9.0 Hz), 6.96-6.93 (m, 2H), 6.94 (d, 1H)2H, J=9.0 Hz), 4.20 (m, 1H), 3.74 (s, 3H), 1.29 (s, 9H); MS-FD m/e 564 (p).

Example 63

25

Preparation of 2-(4-tert-Butylbenzoylamino)-4-acetamido-N-(4-methoxyphenyl)benzamide.

Using the procedure described in Example 59, Part E, 2-(4-tert-butylbenzoylamino)-4-amino-N-(4-methoxyphenyl)5 benzamide (100 mg, 0.25 mmol) was reacted with acetyl chloride to yield 82 mg (72%) of the title compound.

<sup>1</sup>H-NMR (DMSO-d<sub>6</sub>): δ 12.31 (s, 1H), 10.32 (s, 1H), 10.30 (s, 1H), 8.76 (s, 1H), 7.90 (d, 1H, J=8.4 Hz), 7.83 (d, 2H, J=7.8 Hz), 7.71 (d, 1H, J=8.4 Hz), 7.60-7.54 (m, 5 H), 6.93

10 (d, 2H, J=9.0 Hz), 3.74 (s, 3H), 2.08 (s, 3H), 1.30 (s, 9 H); MS-FD m/e 459 (p).

Analysis for C27H29N3O4:

Calc: C, 70.57; H, 6.36; N, 9.19; Found: C, 10.84; H, 6.54; N, 8.89.

15

## Example 64

Preparation of 2-(4-tert-Butylbenzoylamino)-4-methyl-sulfonylamino-N-(4-methoxyphenyl)benzamide.

20

- 108 -

Using the procedure described in Example 59, Part E, 2-(4-tert-butylbenzoylamino)-4-amino-N-(4-methoxyphenyl)-benzamide (150 mg, 0.37 mmol) yielded 124 mg (68%) of the title compound as a solid.

5 <sup>1</sup>H-NMR (DMSO-d<sub>6</sub>): δ 12.27 (s, 1H), 10.31 (s, 1H), 8.57 (s, 1H), 10.30 (s, 1H), 7.92 (d, 1H, J=8.7 Hz), 7.83 (d, 2H, J=8.4 Hz), 7.01 (d, 1H, J=8.7 Hz), 7.60-7.54 (m, 4 H), 6.93 (d, 2H, J=9.0 Hz), 3.73 (s, 3H), 1.29 (s, 9 H), 3.11 (s, 3H); MS-FD m/e 495 (p); IR (KBr) cm<sup>-1</sup>: 1155, 1512, 1649, 3337.

Analysis for C26H29N3O5S:

Calc: C, 63.09; H, 5.90; N, 8.48; Found: C, 66.12; H, 6.08; N, 9.68.

15 Example 65

Preparation of 2-(4-tert-Butylbenzoylamino)-5-isopropyl-sulfonylamino-N-(4-methoxyphenyl)benzamide.

20

Using the procedure described in Example 59, Part E, isopropylsulfonyl chloride (0.55 mmol) yielded 32 mg (12%) of the title compound as a yellow solid.

 $^{1}$ H-NMR (CDCl<sub>3</sub>): δ 11.69 (s, 1H), 8.65 (d, 1H, J=8.7 Hz), 8.46 (s, 1H), 7.93 (d, 2H, J=7.8 Hz), 7.70 (s, 1H), 7.57 (d, 2H, J=8.4 Hz), 7.51 (d, 2H, J=7.8 Hz), 6.94 (d, 2H, J=7.5

- 109 -

Hz), 6.78 (m, 1H), 3.26 (m, 1H), 3.83 (s, 3H), 1.37 (d, 6H, J=5.1~Hz), 1.35 (s, 9H); MS-FD m/e 523 (p). Analysis for C<sub>28</sub>H<sub>33</sub>N<sub>3</sub>O<sub>5</sub>S:

Calc: C, 64.22; H, 6.35; N, 8.02; Found: C, 65.95; H, 6.17; N, 8.13.

5

10

### Example 66

Preparation of 2-(4-tert-Butylbenzoylamino)-5-[(3,5-dimethylisoxazol-4-yl)sulfonylamino]-N-(4-methoxyphenyl)-benzamide.

Using the procedure described in Example 59, Part E, 3,5-dimethylisoxazole-4-sulfonyl chloride (0.56 mmol) yielded 149 mg (51%) of the title compound as a pale pink solid.

Calc: C, 62.48; H, 5.59; N, 9.71;

- 110 -

Found: C, 58.27; H, 5.45; N, 8.88.

#### Example 67

Preparation of 2-(4-tert-Butylbenzoylamino)-5-trifluoromethylsulfonylamino-N-(4-methoxyphenyl)benzamide.

Using the procedure described in Example 59, Part E, 10 trifluoromethanesulfonyl chloride (0.54 mmol) yielded 73 mg (27%) of the title compound as a solid.

 $\begin{array}{l} 1_{H-NMR} \ \ (\text{DMSO-d6}): \ \delta \ 10.94 \ \ (\text{s}, \ 1\text{H}) \ , \ 10.29 \ \ (\text{s}, \ 1\text{H}) \ , \ 7.99 \ \ (\text{d}, \ 1\text{H}) \ , \ 7.59 \ \ (\text{d}, \ 2\text{H}, \ J=9.0 \ \text{Hz}) \ , \\ 7.52 \ \ (\text{d}, \ 2\text{H}, \ J=8.4 \ \text{Hz}) \ , \ 6.97 \ \text{s}, \ 1\text{H}) \ , \ 6.90 \ \ (\text{d}, \ 2\text{H}, \ J=9.0 \ \text{Hz}) \ , \\ 6.76 \ \ \ (\text{d}, \ 1\text{H}, \ J=8.7 \ \text{Hz}) \ , \ 5.24 \ \ (\text{br s}, \ 1\text{H}) \ , \ 3.72 \ \ (\text{s}, \ 3\text{H}) \ , \ 1.28 \ \ \ (\text{s}, \ 9\text{H}) \ ; \ MS-FD \ m/e \ 417.2 \ \ (M-133) \ . \\ \end{array}$ 

Analysis for C26H26F3N3O5S:

Calc: C, 56.82; H, 4.77; N, 7.65;

Found: C, 10.51; H, 6.40; N, 9.30.

20

15

WO 99/00121

## Example 68

Preparation of  $N^{1}$ -(4-Methoxybenzoy1)- $N^{2}$ -(4-propylbenzoy1)-4-hydroxy-1,2-benzenediamine.

WO 99/00121

A.  $N^{1}-(4-\text{Methoxybenzoyl})-N^{2}-(4-\text{propylbenzoyl})-4-(tert-butyldimethylsilyloxy})-1,2-benzenediamine$ 

To a solution of N<sup>1</sup>-(4-methoxybenzoyl)-4-(tert-butyl-dimethylsilyloxy)-1,2-benzenediamine (300 mg, 0.81 mmol) in methylene chloride (20 mL) was added pyridine (0.13 mL, 1.6 mmol) followed by 4-propylbenzoyl chloride (0.15 mL, 0.89 mmol). The reaction mixture was stirred for 4 h, diluted with methylene chloride, washed with saturated aqueous cupric sulfate solution, dried (magnesium sulfate), filtered, and concentrated in vacuo. The residue was chromatographed (silica gel, methylene chloride to 20% ethyl acetate/80% methylene chloride) to give 400 mg (95%) of the the title compound as a solid.

Analysis for C30H38N2O4Si:

Calc: C, 69.46; H, 7.38; N, 5.40;

Found: C, 69.75; H, 7.45; N, 5.30.

25

20

5

B.  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -(4-propylbenzoyl)-4-hydroxy-1,2-benzenediamine

<sup>-</sup>WO 99/00121 PCT/US98/13427

- 112 -

To a solution of N¹-(4-methoxybenzoyl)-N²-(4-propylbenzoyl)-4-(tert-butyldimethylsilyloxy)-1,2-benzenediamine (360 mg, 0.69 mmol) in tetrahydrofuran (20 mL) cooled to 0 °C was added a 1 M solution of tetra-n-butylammonium fluoride in tetrahydrofuran (1.4 mL, 1.4 mmol). After 15 min, the reaction mixture was diluted with water and partitioned with ethyl acetate. The organic layer was dried (magnesium sulfate), filtered, and concentrated in vacuo. The residue was chromatographed (silica gel, 10% ethyl acetate/90% methylene chloride to 40% ethyl acetate/60% methylene chloride) to give 239 mg (86%) of the title compound as a white solid.

¹H-NMR (DMSO-d<sub>6</sub>): δ 9.84 (s, 1 H), 9.79 (s, 1 H), 9.53 (s, 1 H), 7.92 (d, 2 H, J=9.0 Hz), 7.80 (d, 2 H, J=7.9 Hz), 7.28-

H), 7.92 (d, 2 H, J=9.0 Hz), 7.80 (d, 2 H, J=7.9 Hz), 7.2815 7.33 (m, 3 H), 7.20 (d, 1 H, J=2.6 Hz), 7.04 (d, 2 H, J=9.0 Hz), 6.65 (dd, 1 H, J=8.7, 2.6 Hz), 3.81 (s, 3 H), 2.60 (t, 2 H, J=7.5 Hz), 1.63-1.55 (m, 2 H), 0.88 (t, 3 H, J=7.2 Hz);
MS(FAB): 405.2 (M+1).

Analysis for C24H24N2O4:

20 Calc: C, 71.27; H, 5.98; N, 6.93; Found: C, 71.17; H, 6.11; N, 6.81.

### Example 69

Preparation of 2-(4-tert-Butylbenzoylamino)-5-hydroxy-N-25 (4-methyoxyphenyl)benzamide.

#### A. 5-Hydroxyisatoic anhydride

To a solution of 5-hydroxyanthranilic acid (46.0 g, 300 mmol) in p-dioxane was added 1.93 M phosgene in toluene (186 mL, 360 mmol) and the resulting mixture stirred for 30 min. The mixture was heated at 65 °C for 4 h. After cooling, 1 N aqueous hydrochloric acid (150 mL) was added and the mixture stirred vigorously. The resulting

10 precipitate was filtered and vacuum dried at 70 °C/0.1 mm for 14 h to give 40.7 g (76%) of the title compound as a gray solid.

<sup>1</sup>H-NMR, IR

MS-FD m/e 179 (p)

15 Analysis for C8H5NO4:

Calc: C, 53.64; H, 2.81; N, 7.82; Found: C, 53.67; H, 2.84; N, 7.59.

B. 5-(tert-Butyldimethylsilyloxy)isatoic anhydride

To a mixture of 5-hydroxyisatoic anhydride (1.6 g,
9.0 mmol) and imidazole (670 mg, 9.9 mmol) in N,N-dimethylformamide (10 mL) was added tert-butyldimethylsilyl chloride
(1.42 g, 9.45 mmol). After stirring for 2 h, the reaction
mixture was diluted with ice and water. After warming to

room temperature, the resulting precipitate was filtered and
washed with water and hexane. The solid was vacuum dried at

- 114 -

55  $^{\circ}$ C/0.1mm for 14 h to give 2.55 g (96%) of the title compound as a light gray solid; mp 198-200  $^{\circ}$ C (dec).  $^{1}$ H-NMR, IR

MS-FD m/e 293 (p)

5 Analysis for C14H19NO4:

Calc: C, 57.31; H, 6.53; N, 4.77; Found: C, 57.38; H, 6.49; N, 4.48.

C. 2-Amino-5-(tert-butyldimethylsilyloxy)-N-(4-methoxy-10 phenyl)benzamide

A mixture of 5-(tert-butyldimethylsilyloxy)isatoic anhydride (734 mg, 2.50 mmol) and p-anisidine (339 mg, 2.75 mmol) in toluene (6 mL) was heated at 80 °C for 3 h. The reaction mixture was cooled and silica gel (3.5 g) was added. The mixture was concentrated in vacuo and the resulting material was chromatographed (silica gel, 1% ethyl acetate/99% methylene chloride to 4% ethyl acetate/96% methylene chloride) to give 547 mg (59%) of the title compound as a light tan solid; mp 82.5-83.5 °C (dec).

20  $^{1}H-NMR$ , IR

MS-FD m/e 372 (p).

Analysis for C20H28N2O3Si:

Calc: C, 64.48; H, 7.58; N, 7.52; Found: C, 64.52; H, 7.68; N, 7.45.

25

30

15

D. 2-(4-tert-Butylbenzoylamino)-5-(tert-butyl-dimethylsilyloxy)-N-(4-methoxyphenyl)benzamide

2-amino-5-(tert-butyldimethylsilyloxy)-N-(4-methoxyphenyl)-benzamide (460 mg, 1.23 mmol) was reacted with 4-tert-butyl-benzoyl chloride (0.243 mL, 1.24 mmol) in N,N-dimethyl-formamide (10 mL). After quenching the reaction with saturated aqueous sodium carbonate, the resulting precipitate was filtered and washed with 2:1 diethyl

Using the procedure described in Example 68, Part A,

- 115 -

ether/hexane. The solid was vacuum dried at 85  $^{\rm OC}/0.1$ mm for 14 h to give 553 mg (84%) of the title compound as a white solid; mp 207  $^{\rm OC}$ .

<sup>1</sup>H-NMR, IR

5 MS-FD m/e 532 (p)

Analysis for C31H40N2O4Si:

Calc: C, 69.89; H, 7.57; N, 5.26; Found: C, 69.60; H, 7.53; N, 5.30.

10 E. 2-(4-tert-Butylbenzoylamino)-5-hydroxy-N-(4-methyoxy-phenyl)benzamide

Using the procedure described in Example 68, Part B, 2-(4-tert-butylbenzoylamino)-5-(tert-butyldimethylsilyloxy)-N-(4-methoxyphenyl)benzamide (390 mg, 0.73 mmol) yielded 237 mg (78%) of the title compound as a solid.

418 (p); IR (KBr)  $cm^{-1}$ : 1245, 1514, 1596, 1658, 3285. Analysis for C<sub>2</sub>5H<sub>2</sub>6N<sub>2</sub>O<sub>4</sub>:

Calc: C, 71.75; H, 6.26; N, 6.69; Found: C, 71.89; H, 6.48; N, 6.57.

25 Example 70

Preparation of  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -(4-methylsulfonylbenzoyl)-1,2-benzenediamine.

Using the procedure described in Example 55, Part B, N<sup>1</sup>-(4-methoxybenzoyl)-1,2-benzenediamine (399 mg, 1.65 mmol)

5 and 4-methylsulfonylbenzoic acid (463 mg, 2.31 mmol) yielded

591 mg (84%) of the title compound as a white solid.

1H-NMR (CDCl<sub>3</sub>): δ 9.75 (s, 1H), 8.51 (s, 1H), 8.15 (d, 2H,

J=8.4 Hz), 8.04 (d, 2H, J=8.4 Hz), 7.91 (d, 2H, J=8.7 Hz),

7.71 (d, 1H, J=8.4 Hz), 7.32-7.12 (m, 3H), 7.00 (d, 2H,

10 J=8.7 Hz), 3.88 (s, 3H), 3.08 (s, 3H); MS-FD m/e 424 (p); IR

(KBr) cm<sup>-1</sup>: 757, 1155, 1437, 1509, 1659, 3300.

Analysis for C<sub>22</sub>H<sub>2</sub>ON<sub>2</sub>O<sub>5</sub>S:

Calc: C, 62.25; H, 4.75; N, 6.60; Found: C, 62.51; H, 5.04; N, 6.47.

15

### Example 71

Preparation of  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -[4-(1-methoxy-1-methylethyl)benzoyl]-1,2-benzenediamine.

20

WO 99/00121

- 117 -

Methyl 4-(1-Methoxy-1-methylethyl)benzoate To a solution of methyl 4-(1-hydroxy-1-methylethyl)benzoate (340 mg, 1.75 mmol) in methanol (20 mL) was added p-toluenesulfonic acid (70 mg, 0.37 mmol). The mixture was refluxed for 48 h, concentrated in vacuo, and the residue chromatographed (silica gel, 10% ethyl acetate/90%hexanes to 30% ethyl acetate/70% hexanes) to give 118 mg (32%) of the title compound.

<sup>1</sup>H-NMR (CDCl<sub>3</sub>):  $\delta$  8.03 (d, 2H, J=8.4 Hz), 7.49 (d, 2H, J=8.1 Hz), 3.93 (s, 3H): 3.10 (s, 3H), 1.55 (s, 6H); MS-FD: 208 (p).

Analysis for C12H16O3 · 0.10 H2O:

Calc: C, 68.61; H, 7.77;

15 Found: C, 68.23; H, 7.47.

4-(1-Methoxy-1-methylethyl)benzoic Acid

To a solution of methyl 4-(1-methoxy-1-methylethyl)benzoate (120 mg, 0.57 mmol) in tetrahydrofuran (6 mL) and 20 methanol (2 mL) was added 1 M aqueous lithium hydroxide (2 mL). After stirring for 2 h, the reaction mixture was diluted with diethyl ether and washed with 1 N hydrochloric acid (4 mL) and water (4 mL). The organic layer was dried (magnesium sulfate), filtered, and concentrated in vacuo to give 93 mg (84%) of the title compound. 25

<sup>1</sup>H-NMR (CDCl<sub>3</sub>):  $\delta$  1.58 (s, 6H), 3.13 (s, 3H), 7.55 (d, 2H, J=8.1 Hz), 8.11 (d, 2H, J=8.4 Hz); MS-FD m/e 194 (p).

 $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -[4-(1-methoxy-1-methylethyl)-30 benzoyl]-1,2-benzenediamine

Using the procedure described in Example 55, Part B,  $N^{1}$ -(4-methoxybenzoyl)-1,2-benzenediamine (125 mg, 0.52 mmol) was reacted with 4-[2-(2-methoxypropy1)]benzoic acid (93 mg,

- 118 -

0.48 mmol) to yield 107 mg (49%) of the title compound as a white solid.

 $^{1}\text{H-NMR} \ (\text{CDCl}_{3}): \ \delta \ 9.36 \ (\text{s, 1H}) \ , \ 9.20 \ (\text{s, 1H}) \ , \ 7.97-8.02 \ (\text{m}, 4\text{H}) \ , \ 7.55 \ (\text{d, 2H, J=8.4 Hz}) \ , \ 7.46-7.42 \ (\text{m, 2H}) \ , \ 7.01 \ (\text{d, 2H}, 5) \ ]$   $\text{J=9.0 Hz} \ ) \ , \ 6.92-6.97 \ (\text{m, 2H}) \ , \ 3.90 \ (\text{s, 3H}) \ , \ 3.13 \ (\text{s, 3H}) \ , \ 1.58 \ (\text{s, 6H}) \ ; \ \text{MS-FD} \ \text{m/e} \ 418 \ (\text{p}) \ .$ 

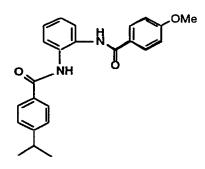
Analysis for C25H26 N2O4:

Calc: C, 71.75; H, 6.26; N, 6.69; Found: C, 71.68; H, 6.36; N, 6.95.

10

### Example 72

Preparation of  $N^1$ -(4-Methoxybenzoy1)- $N^2$ -(4-isopropylbenzoy1)-1,2-benzenediamine.



15

20

Using the procedure described in Example 55, Part B,  $N^1$ -(4-methoxybenzoyl)-1,2-benzenediamine (399 mg, 1.65 mmol) yielded 523 mg (82%) of the title compound as a white solid.  $^1$ H-NMR (CDCl<sub>3</sub>):  $\delta$  9.23 (s, 1H), 9.21 (s, 1H), 7.99 (d, 2H, J=9.0 Hz), 7.93 (d, 2H, J=8.4 Hz), 7.46 -7.40 (m, 2H), 7.36 (d, 2H, J=8.1 Hz), 7.00 (d, 2H, J=8.7 Hz), 6.94-6.92 (m, 2H, J=8.1 Hz), 7.00 (d, 2H, J=8.7 Hz), 6.94-6.92 (m, 2H, J=8.1 Hz)

(d, 2H, J=8.1 Hz), 7.00 (d, 2H, J=8.7 Hz), 6.94-6.92 (m, 2H), 3.00 (m, 1H), 1.30 (d, 6H, J=6.9 Hz); MS-FD m/e 388 (p); IR (CHCl<sub>3</sub>) cm<sup>-1</sup>: 1256, 1507, 1608, 1646.

25 Analysis for C24H24N2O3:

Calc: C, 74.21; H, 6.23; N, 7.21; Found: C, 73.99; H, 6.37; N, 7.16.

" WO 99/00121

- 119 -

## Example 73

Preparation of  $N^1$ -(4-Methoxybenzoy1)- $N^2$ -[4-(methylthio)-benzoy1]-1,2-benzenediamine.

5

10

15

20

Using the procedure described in Example 55, Part B,  $N^1$ -(4-methoxybenzoyl)-1,2-benzenediamine (772 mg, 3.19 mmol) was reacted with 4-(methylthio)benzoic acid (772 mg, 4.59 mmol) to yield 1.13 g (91%) of the title compound as a white solid.

 $^{1}$ H-NMR (CDCl<sub>3</sub>): δ 9.37 (s, 1H), 9.18 (s, 1H), 7.95 (d, 2H, J=10.5 Hz), 7.90 (d, 2H, J=10.2 Hz), 7.40-7.33 (m, 2H), 7.30 (d, 2H, J=10.8 Hz), 6.97 (d, 2H, J=10.5 Hz), 6.85 (m, 2H), 3.87 (s, 3H), 2.52 (s, 3H); MS-FD: 392 (p); IR (CHCl<sub>3</sub>) cm<sup>-1</sup>: 1256, 1508, 1599, 1644.

Analysis for C22H20N2O3S:

Calc: C, 67.33; H, 5.14; N, 7.14;

Found: C, 67.07; H, 5.39; N, 7.11.

#### Example 74

Preparation of  $N^1$ -(4-Methoxybenzoyl)- $N^2$ -[4-(methylsulfinyl)-benzoyl]-1,2-benzenediamine.

25

To a solution of  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -[4-(methylthio)benzoyl]-1,2-benzenediamine (417 mg, 0.60 mmol) in chloroform (20 mL), cooled to 0 °C was added m-chloroperoxybenzoic acid (346 mg, 1.16 mmol). After 30 min, the reaction mixture was warmed to room temperature and calcium hydroxide (123 mg, 1.66 mmol) was added. After 15 min, the reaction mixture was filtered and the filtrate concentrated in vacuo. The residue was chromatographed (silica gel, 50% 10 ethyl acetate/50% hexanes to 80% ethyl acetate/20% hexanes) to give 360 mg (83%) of the title compound as a white solid. <sup>1</sup>H-NMR (CDCl<sub>3</sub>):  $\delta$  9.79 (s, 1H), 9.12 (s, 1H), 8.13 (d, 2H, J=8.7 Hz), 7.97 (d, 2H, J=8.7 Hz), 7.75 (d, 2H, J=8.7 Hz), 7.32 (m, 1H), 7.45 (m, 1H), 7.00 (d, 2H, J=8.7 Hz), 6.91 (m, 15 2H), 3.89 (s, 3H), 2.77 (s, 3H); MS-FD: 408 (p); IR (CHCl<sub>3</sub>)  $cm^{-1}$ : 1257, 1508, 1607, 1651, 3008. Analysis for C22H20N2O4:

Calc: C, 64.69; H, 4.93; N, 6.86; Found: C, 64.41; H, 5.12; N, 6.91.

### Example 75

Preparation of  $N^1$ -(4-Methoxybenzoyl)- $N^2$ -[4-(dimethylaminosulfonyl)benzoyl]-1,2-benzenediamine.

25

20

Using the procedure described in Example 55, Part B, N<sup>1</sup>-(4-methoxybenzoyl)-1,2-benzenediamine (534 mg, 2.21 mmol)

5 was reacted with 4-(dimethylaminosulfonyl)benzoic acid (534 mg, 2.33 mmol) to yield 349 mg (35%) of the title compound.

1H-NMR (CDCl<sub>3</sub>): δ 9.79 (s, 1H), 8.90 (s, 1H), 8.15 (d, 2H, J=8.4 Hz), 7.96 (d, 2H, J=8.7 Hz), 7.89 (d, 2H, J=8.4 Hz), 7.53 (d, 1H, J=9.3 Hz), 7.32 (d, 1H, J=9.6 Hz), 7.02 (d, 2H, J=9.0 Hz), 6.97 (m, 2H), 3.90 (s, 3H), 2.76 (s, 6H); MS-FD m/e 453 (p); IR (CHCl<sub>3</sub>) cm<sup>-1</sup>: 1166, 1257, 1508, 1607, 1652. Analysis for C23H23N3O5S:

Calc: C, 60.91; H, 5.12; N, 9.26; Found: C, 61.20; H, 5.06; N, 9.41.

15

### Example 76

Preparation of  $N^{1}$ -(4-Methoxybenzoy1)- $N^{2}$ -(4-ethylbenzoy1)-4-hydroxy-1,2-benzenediamine.

A.  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -(4-ethylbenzoyl)-4-(tert-butyldimethylsilyloxy)-1,2-benzenediamine

Using the procedure described in Example 68, Part A,  $N^1$ -(4-methoxybenzoyl)-4-(tert-butyldimethylsilyloxy)-1,2-

benzenediamine (300 mg, 0.81 mmol) was reacted with 4-ethylbenzoyl chloride (0.13 mL, 0.89 mmol) to yield 360 mg (88%) of the title compound as a white solid.

 $^{1}\text{H-NMR}$  (CDCl<sub>3</sub>):  $\delta$  9.88 (d, 2 H, J=7.5 Hz),7.93 (d, 2 H, J=9.0 Hz), 7.82 (d, 2 H, J=8.3 Hz), 7.40 (d, 1 H, J=8.7 Hz),

10 7.34 (d, 2 H, J=8.3 Hz), 7.29 (d, 1 H, J=2.6 Hz), 7.05 (d, 2 H, J=9.0 Hz), 6.76 (dd, 1 H, J=8.7, 3.0 Hz), 3.82 (s, 3 H), 2.65 (q, 2 H, J=7.5 Hz), 1.18 (t, 3 H, J=7.5 Hz), 0.97 (s, 9 H), 0.22 (s, 6 H); MS (G+FAB): 505.2.

Analysis for  $C_{29}H_{36}N_{2}O_{4}Si \cdot 0.25 H_{2}O$ :

15 Calc: C, 68.40; H, 7.23; N, 5.50; Found: C, 68.22; H, 7.14; N, 5.22.

- B.  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -(4-ethylbenzoyl)-4-hydroxy-1,2-benzenediamine
- Using the procedure described in Example 68, Part B, N<sup>1</sup>-(4-methoxybenzoyl)-N<sup>2</sup>-(4-ethylbenzoyl)-4-(tert-butyldimethylsilyloxy)-1,2-benzenediamine (300 mg, 0.59 mmol) yielded 200 mg (87%) of the title compound as a white solid.
- 25  $^{1}$ H-NMR (DMSO-d<sub>6</sub>):  $\delta$  9.84 (s, 1 H), 9.80 (s, 1 H), 9.53 (s, 1 H), 7.92 (d, 2 H, J=8.7 Hz), 7.81 (d, 2 H, J=8.3 Hz), 7.33 (d, 2 H, J=7.9 Hz), 7.29 (d, 1 H, J=9.0 Hz), 7.21 (d, 1 H, J=2.6 Hz), 7.04 (d, 2 H, J=8.7 Hz), 6.65 (dd, 1 H, J=8.7, 2.6 Hz), 3.81 (s, 3 H), 2.65 (q, 2 H, J=7.5 Hz), 1.18 (t, 3
- 30 H, J=7.5 Hz); MS-FAB: 391.1 (M+1).

Analysis for C23H22N2O4:

Calc: C, 70.75; H, 5.68; N, 7.17; Found: C, 70.48; H, 5.74; N, 7.04.

- 123 -

### Example 77

Preparation of  $N^1$ -(3-Carbamoylbenzoyl)- $N^2$ -(4-tert-butyl-benzoyl)-1,2-benzenediamine.

5

10

A. N-(3-Cyanobenzoyl)-2-nitroaniline

To a mixture of 3-cyanobenzoyl chloride (10.0 g, 60.4 mmol), triethylamine (12.6 mL, 90.6 mmol), and mothylane chloride (120 mL) was added 2-nitroaniline

methylene chloride (120 mL) was added 2-nitroaniline (8.30 g, 60.4 mmol) followed by 4-(dimethylamino)pyridine (738 mg, 6.04 mmol). After stirring for 24 h, the reaction mixture was concentrated in vacuo. Chromatography (silica

15 gel, 30% ethyl acetate/70% hexanes to 50% ethyl acetate/50% hexanes) yielded 17.1 g (99%) of the title compound as a yellow solid.

<sup>1</sup>H-NMR (DMSO-d<sub>6</sub>):  $\delta$  10.92 (s, 1H), 8.39 (s, 1H), 8.25 (dt, 1H, J=9.9, 1.5 Hz), 8.13 (dt, J=9.3, 1.2 Hz), 8.03 (dd, 1H,

20 J=9.9, 1.8 Hz), 7.69-7.83 (m, 3H), 7.47 (dt, 1H, J=9.0, 2.4 Hz).

Analysis for C14H9N3O:

Calc: C, 62.92; H, 3.39; N, 15.72;

Found: C, 62.86; H, 3.44; N, 16.02.

25

B.  $N^{1}$ -(3-Cyanobenzoyl)-1,2-benzenediamine

A mixture of N-(3-cyanobenzoyl)-2-nitroaniline (1.0 g, 3.7 mmol), 10% palladium-on-carbon, and ethyl acetate (250 mL) was hydrogenated at one atmospheric pressure for 30 min. The mixture was filtered through diatomaceous earth and concentrated in vauco. Chromatography (silica gel, 50% ethyl acetate/50% hexanes) of the residue yielded 630 mg (72%) of the title compound as a yellow solid, mp 197-200 °C.

Analysis for C14H11N3O;

- 15 Calc: C, 70.87; H, 4.67; N, 17.71; Found: C, 70.68; H, 4.58; N, 17.52.
  - C.  $N^{1}$ -(3-Cyanobenzoyl)- $N^{2}$ -(4-tert-butylbenzoyl)-1,2-benzenediamine
- To a solution of N<sup>1</sup>-(3-cyanobenzoyl)-1,2-benzenediamine (500 mg, 2.1 mmol), triethylamine (0.44 mL, 3.2 mmol) in methylene chloride (100 mL) was added 4-tert-butylbenzoyl chloride (0.41 mL, 2.1 mmol). After stirring for 20 hours, the reaction mixture was concentrated in vacuo.
- 30 7.86-7.72 (m, 1H), 7.61-7.64 (m, 1H), 7.53 (d, 2H, J=10.2 Hz), 7.27-7.32 (m, 2H), 1.27 (s, 9H).

Analysis for C25H23N3O2:

Calc: C, 75.54; H, 5.83; N, 10.57;

- 125 **-**

Found: C, 75.69; H, 6.14; N, 10.57.

D.  $N^{1}$ -(3-Carbamoylbenzoyl)- $N^{2}$ -(4-tert-butylbenzoyl)-1,2-benzenediamine

To a solution of N<sup>1</sup>-(3-cyanobenzoy1)-N<sup>2</sup>-(4-tert-buty1-benzoy1)-1,2-benzenediamine (200 mg, 0.5 mmol) in methyl sulfoxide (10 mL) was added 30% hydrogen peroxide solution (0.5 mL, 5.8 mmol) and potassium carbonate (17 mg, 0.13 mmol). After stirring for 24 h, the reaction mixture was diluted with water (20 mL), filtered, washed with water, and dried to give 90 mg (43%) of the title compound as a white solid.

 $^{1}$ H-NMR (DMSO-d<sub>6</sub>): δ 10.09 (s, 1 H), 9.84 (s, 1 H), 8.37 (s, 1 H), 8.06-7.94 (m, 3 H), 7.78 (d, 2 H, J=8.3 Hz), 7.70-7.67 (m, 1 H), 7.34-7.62 (m, 6 H), 7.18-7.21 (m, 2 H), 1.19 (s, 9 H); MS-FD: 415 (p).

Analysis for  $C_{25}H_{25}N_{3}O_{3} \cdot 0.33 H_{2}O$ :

Calc: C, 71.25; H, 6.14; N, 9.97;

Found: C, 71.30; H, 6.45; N, 9.45.

20

15

### Example 78

Preparation of  $N^{1}$ -(3-Carbamoylbenzoyl)- $N^{2}$ -(3-chlorobenzo[b]thiophen-2-ylcarbonyl)-1,2-benzenediamine.

25

A.  $N^{1}$ -(3-Cyanobenzoy1)- $N^{2}$ -(3-chlorobenzo[b]thiophen-2-ylcarbony1)-1,2-benzenediamine

- 126 -

To a mixture of N<sup>1</sup>-(3-cyanobenzoyl)-1,2-benzenediamine (500 mg, 2.1 mmol) and triethylamine (0.44 mL, 3.2 mmol) in methylene chloride (100 mL) was added 3-chlorobenzo[b]thiophene-2-carbonyl chloride (490 mg, 2.1 mmol). After stirring for 20 h, the mixture was concentrated in vacuo and chromatographed (silica gel, 25% ethyl acetate/75% hexane) to give 660 mg (73%) of the title

 $^{1}$ H-NMR (DMSO- $^{1}$ d<sub>6</sub>):  $\delta$  10.47 (br s, 1 H), 9.75 (br s, 1 H), 8.48 (s, 1 H), 8.32 (d, 1 H, J=9.9 Hz), 8.14-8.08 (m, 2 H), 7.95-7.85 (m, 2 H), 7.78 (t, 1 H, J=9.3 Hz), 7.64-7.50 (m, 3 H), 7.42-7.29 (m, 2 H); MS-FD m/e 430.9 (M-1). Analysis for C23H14ClN3O2S:

Calc: C, 63.96; H, 3.27; N, 9.73; Found: C, 63.62; H, 3.44; N, 10.38.

B.  $N^{1}$ -(3-Carbamoylbenzoyl)- $N^{2}$ -(3-chlorobenzo[b]thiophen-2-ylcarbonyl)-1,2-benzenediamine

Using the procedure described in Example 68, N<sup>1</sup>-(3-20 cyanobenzoyl)-N<sup>2</sup>-(3-chlorobenzo[b]thiophen-2-ylcarbonyl)-1,2-benzenediamine (300 mg, 0.69 mmol) yielded 100 mg (32%) of the title compound as a white solid.

 $^{1}$ H-NMR (DMSO-d<sub>6</sub>): δ 10.44 (s, 1 H), 9.74 (s, 1 H), 8.55 (s, 1 H), 8.17-8.08 (m, 4 H), 7.98-7.95 (m, 1 H), 7.85-7.88 (m, 1 H), 7.67-7.51 (m, 5 H), 7.41-7.29 (m, 2 H); MS-FD m/e 449.0 (M+1).

Analysis for C23H16ClN3O3S:

compound as a white solid.

Calc: C, 61.40; H, 3.58; N, 9.34; Found: C, 61.46; H, 3.85; N, 9.25.

30

25

15

### Example 79

Preparation of  $N^{1}$ -(4-text-Butylbenzoyl)-4-methoxy- $N^{2}$ -(4-methoxybenzoyl)-1,2-benzenediamine.

WO 99/00121

- 127 -

4-Methoxy-2-nitro-N-(4-tert-butylbenzoyl)aniline Α. Using the procedure described in Example 68, Part A, 4-methoxy-2-nitroaniline (1.0 g, 3.4 mmol) was reacted with 4-tert-butylbenzoyl chloride to yield 1.45 g (100%) of the title compound as a yellow solid.

 $1_{H-NMR}$  (DMSO-d<sub>6</sub>):  $\delta$  10.46 (s, 1 H), 7.88 (d, 2 H, J=9.9 Hz), 7.64 (d, 1 H, J=10.5 Hz), 7.57 (d, 2 H, J=9.9 Hz), 7.53 (d,10  $1 \text{ H}, J=3.3 \text{ Hz}), 7.35 \text{ (dd, } 1 \text{ H}, J=10.8, } 3.3 \text{ Hz}), 3.86 \text{ (s, } 3$ H), 1.32 (s, 9 H); MS-FD: 328 (p).

Analysis for C18H20N2O4:

5

Calc: C, 65.84; H, 6.14; N, 8.53;

Found: C, 65.92; H, 6.21; N, 8.24. 15

 $4-Methoxy-N^{1}-(4-tert-butylbenzoyl)-1,2-benzenediamine$ В. Using the procedure described in Example 59, Part D, 4-methoxy-2-nitro-N-(4-tert-butylbenzoyl)aniline (3.32 g,

10.1 mmol) yielded 3.35 g (100%) of the title compound as a white solid.

 $1_{H-NMR}$  (DMSO-d<sub>6</sub>):  $\delta$  9.46 (s, 1 H), 7.90 (d, 2 H, J=9.9 Hz), 7.51 (d, 2 H, J=9.9 Hz), 7.00 (d, 1 H, J=10.2 Hz), 6.35 (d, 1 H, J=3.0 Hz), 6.18 (dd, 1H, J=10.2, 3.0 Hz), 4.89 (s, 2H),

25 3.68 (dd, 1 H, J=10.2, 3.0 Hz), 1.32 (s, 9 H); MS-FD m/e 298 (p).

·				
		(		

- 128 -

Analysis for C18H22N2O2:

Calc: C, 72.46; H, 7.43; N, 9.39; Found: C, 72.25; H, 7.35; N, 9.32.

5 C.  $N^{1}$ -(4-tert-Butylbenzoyl)-4-methoxy- $N^{2}$ -(4-methoxy-benzoyl)-1,2-benzenediamine

Using the procedure described in Example 68, Part A, 4-methoxy-N<sup>1</sup>-(4-tert-butylbenzoyl)-1,2-benzenediamine (3.35 g, 10.1 mmol) was reacted with 4-methoxybenzoyl

10 chloride to yield 1.45 g (99%) of the title compound as a white solid.

 $^{1}\text{H-NMR}$  (DMSO-d<sub>6</sub>):  $\delta$  9.92 (s, 2 H), 7.90 (t, 4 H, J=10.8 Hz), 7.53 (d, 2 H, J=10.2 Hz), 7.48 (d, 1 H, J=10.8 Hz), 7.31 (d, 1 H, J=3.3 Hz), 7.06 (d, 1 H, J=10.8 Hz), 6.87 (dd, 1 H,

15 J=10.8, 3.6 Hz), 3.82 (s, 3 H), 3.79 (s, 3 H), 1.30 (s, 9 H); MS-FD m/e 433 (M+1).

Analysis for C26H28N2O4:

Calc: C, 72.20; H, 6.53; N, 6.48;

Found: C, 72.39; H, 6.55; N, 6.50.

20

#### Example 80

Preparation of  $N^2$ -(4-tert-Butylbenzoyl)-[ $N^1$ -(3-vinyl-benzoyl)-1,2-benzenediamine.

- 129 -

To a solution of 3-vinylbenzoic acid (200 mg, 1.35 mmol) in tetrahydrofuran (10 mL) was added thionyl chloride (241 mg, 2.02 mmol) and pyridine (214 mg, 2.7 mmol). The reaction was heated at 80 °C for 2 h and cooled to room temperature. N¹-(4-tert-Butylbenzoyl)-1,2-benzenediamine (362 mg, 1.35 mmol) was added. After stirring for 2 h, the reaction mixture was diluted with methylene chloride and washed once with saturated aqueous copper sulfate solution, once with saturated aqueous sodium chloride solution, dried (magnesium sulfate), filtered, and concentrated in vacuo. Chromatography (silica gel, 10% ethyl acetate/90% methylene chloride) provided 200 mg (37%) of the title compound as a white solid.  $^1$ H-NMR (DMSO-d<sub>6</sub>):  $\delta$  10.09 (s, 1 H), 10.01 (s, 1 H), 8.01 (s,

<sup>1</sup>H-NMR (DMSO-d<sub>6</sub>): δ 10.09 (s, 1 H), 10.01 (s, 1 H), 8.01 (s, 1 H), 7.91 (d, 2 H, J=8.4 Hz), 7.67-7.70 (m, 2 H), 7.84 (d, 1 H, J=7.8 Hz), 7.29-7.33 (m, 2 H), 7.52-7.56 (m, 2 H), 6.79 (dd, 1 H, J=10.9, 17.7 Hz), 5.94 (d, 1 H, J=17.7 Hz), 5.34 (d, 1 H, J=10.9 Hz), 1.32 (s, 9 H); MS-FAB 399(M+1). Analysis for C<sub>2</sub>6H<sub>2</sub>6N<sub>2</sub>O<sub>2</sub>:

20 Calc: C, 78.36; H, 6.58; N, 7.03; Found: C, 78.32; H, 6.79; N, 7.13.

10

#### Example 81

Preparation of  $N^2$ -(4-tert-butylbenzoyl)- $N^2$ -(4-fluoro-benzoyl)-1,2-benzenediamine.

- 130 -

Using the procedure described in Example 80, 4-fluorobenzoic acid (0.71 mmol) yielded 260 mg (94%) of the title compound as a white amorphous solid.

5  $^{1}$ H-NMR (DMSO- $^{1}$ G):  $\delta$  10.08 (s, 1 H), 9.95 (s, 1 H), 8.00-8.04 (m, 2 H), 7.87 (d, 2 H, J=8.3 Hz): 7.68-7.61 (m, 2 H), 7.52 (d, 2 H, J=8.7 Hz), 7.36 (t, 2 H, J=8.3 Hz), 7.30-7.26 (m, 2 H), 1.29 (s, 9 H); MS-FD m/e 390.

Analysis for C24H23FN2O2:

10 Calc: C, 73.83; H, 5.94; N, 7.17; Found: C, 73.57; H, 6.18; N, 7.06.

#### Example 82

Preparation of  $N^2$ -(4-tert-butylbenzoyl)- $N^1$ -(4-vinylbenzoyl)-15 1,2-benzenediamine.

Using the procedure described in Example 80, 4-vinyl-20 benzoic acid (0.67 mmol) yielded 210 g (79%) of the title compound as a white amorphous solid.

 $^{1}$ H-NMR (DMSO-d<sub>6</sub>):  $\delta$  10.07 (s, 1 H), 10.01 (s, 1 H), 7.94 (d, 2 H, J=10.2 Hz), 7.88 (d, 2 H, J=10.2 Hz), 7.68-7.61 (m, 4 H), 7.54 (d, 2 H, J=10.5 Hz), 7.31-7.27 (m, 2 H), 6.81 (dd,

25 1 H, J=21.3, 13.2 hz), 5.99 (d, 1 H, J=21.0 Hz), 5.40 (d, 1
H, J=13.5 Hz), 1.30 (s, 9 H); MS-FD m/e 398 (p).
Analysis for C26H26N2O2:

- 131 -

Calc: C, 78.36; H, 6.58; N, 7.03; Found: C, 78.10; H, 6.65; N, 7.02.

#### Example 83

5 Preparation of  $N^2-(4-tert-Butylbenzoy1)-N^2-(3-formyl-benzoy1)-1,2-benzenediamine.$ 

To a mixture of N<sup>2</sup>-(4-tert-butylbenzoyl)-N<sup>1</sup>-(3-cyanobenzoyl)-1,2-benzenediamine (1.0 g, 2.5 mmol), water (25 mL), and acetic acid (25 mL) in pyridine (50 mL) was added sodium hypophosphite monohydrate (270 mg, 5.0 mmol) and Raney nickel (400 mg). The reaction mixture was heated at 45 °C for 3 h, cooled to room temperature, and filtered through diatomaceous earth. The filtrate was concentrated in vacuo and chromatographed (silica gel, 5% ethyl acetate/95% methylene chloride) to give 56 mg (6%) of the title compound as a white amorphous solid.

20  $^{1}$ H-NMR (DMSO- $^{1}$ G):  $\delta$  10.29 (br s, 1 H), 10.10 (s, 1 H), 9.96 (br s, 1 H), 8.49 (s, 1 H), 8.27 (d, 1 H, J=7.5 Hz), 8.13 (d, 1 H, J=7.5 Hz), 7.92 (d, 2 H, J=8.7 Hz), 7.79 (t, 1 H, J=7.5 Hz), 7.74-7.65 (m, 2 H), 7.54 (d, 2 H, J=8.3 Hz), 7.33-7.30 (m, 2 H), 1.31 (s, 9 H);

25 MS-FD m/e 400 (p).

Analysis for C25H24N2O3:

Calc: C, 74.98; H, 6.04; N, 6.99;

		•	

- 132 -

Found: C, 74.88; H, 6.07; N, 7.08.

## Example 84

Preparation of  $N^2$ -(4-tert-Butylbenzoyl)- $N^1$ -(3-hydroxymethylbenzoyl)-1,2-benzenediamine.

Using the procedure described in Example 57, N²-(4
tert-butylbenzoyl)-N²-(3-formylbenzoyl)-1,2-benzenediamine
(230 mg, 0.57 mmol) was reacted in ethanol to yield 227 mg
(99%) of the title compound as an off-white amorphous solid.

¹H-NMR (DMSO-d<sub>6</sub>): δ 10.05 (s, 1 H), 9.96 (s, 1 H), 7.92-7.87
(m, 3 H), 7.80 (d, 1 H, J=8.4 Hz), 7.68-7.61 (m, 2 H), 7.55
7.44 (m, 4 H), 7.31-7.26 (m, 2 H), 5.32 (t, 1 H, J=5.5 Hz),
4.55 (d, 2 H, J=5.4 Hz), 1.29 (s, 9 H); MS-FD m/e 402 (p).

Analysis for C25H26N2O3:

Calc: C, 74.60; H, 6.51; N, 6.96; Found: C, 74.44; H, 6.70; N, 6.88.

20

## Example 85

Preparation of 2-(4-tert-Butylbenzoylamino)-4-dimethylamino-sulfonylamino-N-(4-methoxyphenyl)benzamide.

Using the procedure described in Example 59, Part E, 2-(4-tert-butylbenzoylamino)-4-amino-N-(4-methoxyphenyl)-5 benzamide (500 mg, 1.20 mmol) was reacted with dimethyl-aminosulfonyl chloride to yield 190 mg (30%) of title compound as an orange solid.

 $^{1}$ H-NMR (DMSO- $^{1}$ G):  $\delta$  12.28 (s, 1 H), 10.37 (s, 1 H), 10.30 (s, 1 H), 8.60 (d, 1 H, J=2.1 Hz), 7.91-7.83 (m, 3 H), 7.61-7.55 (m, 4 H), 7.03-6.93 (m, 3 H), 3.75 (s, 3 H), 2.79 (s, 6 H), 1.31 (s, 9 H).

Analysis for C27H32N4O5S:

Calc: C, 61.81; H, 6.14; N, 10.68; Found: C, 59.97; H, 5.57; N, 9.94.

15

10

### Example 86

Preparation of 2-(4-tert-Butylbenzoylamino)-4-butylsulfonyl-amino-N-(4-methoxyphenyl)benzamide.

20

- 134 -

Using the procedure described in Example 59, Part E, 2-(4-tert-butylbenzoylamino)-4-amino-N-(4-methoxyphenyl)-benzamide (500 mg, 1.20 mmol) was reacted with butylsulfonyl chloride in the presence of triethylamine to yield 130 mg (20%) of the title compound as an off-white solid.

1H-NMR (DMSO-d<sub>6</sub>): δ 12.26 (s, 1 H), 10.32 (s, 2 H), 8.58 (d, 1 H, J=2.4 Hz), 7.92 (d, 1 H, J=10.2 Hz), 7.84 (d, 2 H, J=10.2 Hz), 7.61-7.54 (m, 4 H), 7.04 (dd, 1 H, J=10.2, 2.4 Hz), 6.95 (d, 2 H, J=11.1 Hz), 3.75 (s, 3 H), 3.27-3.20 (m, 2 H), 1.70-1.61 (m, 2 H), 1.41-1.30 (m, 11 H), 0.84 (t, 3 H, J=8.7 Hz); MS-FD m/e 537 (p).

Analysis for C29H35N3O5S:

Calc: C, 64.78; H, 6.56; N, 7.82; Found: C, 64.52; H, 6.57; N, 7.78.

15

#### Example 87

Preparation of 2-(4-tert-Butylbenzoylamino)-4-[2S-[2-(tert-butoxycarbonylamino)-4-methylsulfinyl-1-oxobutyl]amino]-N-(4-methoxyphenyl)benzamide.

20

25

To a mixture of P-EPC resin (1.69 g, 1.44 mmol), N-(tert-butoxycarbonyl)-L-methionine sulfoxide (191 mg, 0.72 mmol) and 2-(4-tert-butylbenzoylamino)-4-amino-N-(4-methoxy-phenyl)benzamide (150 mg, 0.36 mmol) was added chloroform (8

- 135 -

mL) and tert-butyl alcohol (2 mL). The resulting mixture was shaken at 300 rpm for 20 h. The reaction mixture was filtered, passed through an SCX cartridge, and concentrated in vacuo to give 239 g (100%) of the title compound as a solid.

MS-IS 665.3.

## Example 88

Preparation of 2-(4-tert-Butylbenzoylamino)-4-[(3-methoxy-10 carbonyl-1-oxopropyl)amino]-N-(4-methoxyphenyl)benzamide.

Using the procedure described in Example 87, monomethyl succinate (0.036 mmol) yielded 33 mg (86%) of the title compound as a solid.

MS-FD m/e 531 (p).

# Example 89

20 Preparation of 2-(4-tert-Butylbenzoylamino)-N-(4-methoxy-phenyl)benzamide.

		·

Using the procedure described in Example 55, Part B, 4-tert-butylbenzoyl chloride (4.0 mmol) yielded 809 mg (67%) of the title compound as a white solid; mp 208-210 °C.

1H-NMR, IR

MS-FD m/e 402 (p).

Analysis for C25H26N2O3:

Calc: C, 74.61; H, 6.51; N, 6.69;

10 Found: C, 74.38; H, 6.54; N, 7.05.

### Example 90

Preparation of  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -[1,5-dioxo-5-(1-piperidinyl)pentyl]-1,2-benzenediamine.

15

A.  $N^{1}-(4-Methoxybenzoy1)-N^{2}-(4-carboxy-1-oxobuty1)-1,2-$ 20 benzenediamine

- 137 -

N<sup>1</sup>-(4-Methoxybenzoyl)-1,2-benzenediamine (3.0 g, 12 mmol), glutaric anhydride (1.7 g, 15 mmol), and pyridine (7 mL) were dissolved in methylene chloride (2 mL) and allowed to stir at ambient temperature for 5 h. The reaction mixture was quenched with water (2 mL) and concentrated in vacuo. The resultant residue was acidified with aqueous sulfuric acid. The resulting white solid was collected and dried at 60 °C in vacuo to yield 3.88 g (88%) of the title compound.

 $10 ^1H-NMR$ , IR

MS-FD m/e 356 (p)

Analysis for C<sub>19</sub>H<sub>20</sub>N<sub>2</sub>O<sub>5</sub>:

Calc: C, 64.04; H, 5.66; N, 7.86;

Found: C, 64.19; H, 5.36; N, 7.77.

15

20

25

30

B.  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -[1,5-dioxo-5-(1-piperidinyl)-pentyl]-1,2-benzenediamine

A solution of  $N^{1}$ -(4-methoxybenzoyl)- $N^{2}$ -(4-carboxy-1oxobutyl)-1,2-benzenediamine (1.0 g, 2.8 mmol), N-hydroxysuccinimide (320 mg, 2.8 mmol), and dicyclohexylcarbodiimide (580 mg, 2.8 mmol) in methylene chloride (10 mL) was stirred for 18 h at ambient temperature then filtered. The filtrate was concentrated in vacuo to provide the intermediate active ester as a white foam (1.31 g). A solution of the active ester (100 mg, 0.22 mmol) and piperidine (33 mL, 0.33 mmol) in tetrahydrofuran (0.5 mL) was allowed to stand for 60 h. The solution was concentrated under a stream of nitrogen and the residue dissolved in methylene chloride and chromatographed (silica gel, methylene chloride to 10% methanol/90% methylene chloride). The appropriate fractions were concentrated in vacuo, the residue dissolved in ethyl acetate, washed with dilute sulfuric acid, saturated aqueous sodium bicarbonate solution, dried (magnesium sulfate),

**- 138** -

filtered, and concentrated in vacuo to yield 47 mg (50%) of the title compound as a white amorphous solid.  $^{1}\text{H-NMR}$ , IR

MS-FD m/e 423 (p)

5 Analysis for  $C_{24}H_{29}N_{3}O_{4}$ :

Calc: C, 68.06; H, 6.90; N, 9.92; Found: C, 67.58; H, 7.58; N, 9.73.

### Example 91

10 Preparation of 2-[(4-tert-Butylbenzoyl)amino]-N-phenyl-benzamide.

2-(4-tert-Butylphenyl)-4H-3,1-benzoxazin-4-one 15 To a stirred solution of anthranilic acid (34.3 g, 250 mmol) in pyridine (400 mL) was added 4-tert-butylbenzoyl chloride (94 mL, 500 mL) dropwise via an addition funnel. After stirring for 12 h, the solution was poured onto a slurry of ice and 2 N aqueous hydrochloric acid (100 mL). 20 The mixture was extracted with dichloromethane and the organic extract was concentrated in vacuo. The residue was dissolved in fresh dichloromethane, washed once with 2 N aqueous hydrochloric acid, once with saturated aqueous sodium chloride solution, twice with saturated aqueous 25 sodium bicarbonate solution, three times with water, dried (magnesium sulfate), filtered, and concentrated in vacuo. The residue was crystallized from ether/hexanes to give an initial crop of 15.2 g (22%) of the title compound as an

PCT/US98/13427 TWO 99/00121

- 139 -

off-white solid, followed by additional crops totalling 16.9 g (24%).

 $^{1}H-NMR$  (DMSO-d<sub>6</sub>):  $\delta$  8.26 (m, 3 H), 7.83 (t, J = 8.7 Hz, 1 H), 7.70 (d, J = 8.7 Hz, 1 H), 7.52 (m, 3 H), 1.39 (s, 9 H).

5

15

2-[(4-tert-Butylbenzoyl)amino]-N-phenylbenzamide

To a stirred solution of 2-(4-tert-butylphenyl)-4H-3,1benzoxazin-4-one (1.0 g, 3.6 mmol) in toluene (15 mL) was added aniline (0.33 g, 3.6 mmol). After refluxing for 8 h, 10 the solution was allowed to cool, diethyl ether was added, and the precipitate was filtered and dried In vacuo to give 120 mg (9%) of the title compound as an off-white solid.  $^{1}$ H-NMR (DMSO- $d_{6}$ ):  $\delta$  11.70 (s, 1 H), 10.53 (s, 1 H), 8.51 (d, J = 7.9 Hz, 1 H, 7.93 (dd, J = 1.1, 7.5 Hz, 1 H, 7.84 (d,J = 8.7 Hz, 2 H, 7.71 (d, J = 7.9 Hz, 2 H, 7.61 (m, 1 H),7.59 (d, J = 8.7 Hz, 2 H), 7.37 (t, J = 7.9 Hz, 2 H), 7.27(dt, J = 0.8, 7.9 Hz, 1 H), 7.14 (t, J = 7.5 Ha, 1 H), 1.3(s, 9 H); MS-FD m/e 372 (M<sup>+</sup>).

Anal. for  $C_{24}H_{24}N_{2}O_{2}$ :

Calc: C, 77.39; H, 6.50; N, 7.52; 20 7.57. Found: C, 77.54; H, 6.58; N,

## Example 92

Preparation of 2-[(4-tert-Butylbenzoy1)amino]-N-(4-methyl-25 phenyl) benzamide.

<sup>2</sup> WO 99/00121 PCT/US98/13427

- 140 -

Using the procedure described in Example 91, Part B, p-toluidine (4.7 mmol) yielded 1.3 g, (72%) of the title compound.

 $^{1}\text{H-NMR} \ (\text{DMSO-d}_{6}): \ \delta \ 11.80 \ (\text{s}, \ 1\ \text{H}), \ 10.46 \ (\text{s}, \ 1\ \text{H}), \ 8.54 \ (\text{d}, \ 1\ \text{H}), \ 7.93 \ (\text{dd}, \ J = 1.1, \ 7.9 \ \text{Hz}, \ 1\ \text{H}), \ 7.84 \ (\text{d}, \ J = 8.3 \ \text{Hz}, \ 2\ \text{H}), \ 7.60 \ (\text{m}, \ 1\ \text{H}), \ 7.58 \ (\text{d}, \ J = 8.7 \ \text{Hz}, \ 4\ \text{H}), \ 7.27 \ (\text{t}, \ J = 8.3 \ \text{Hz}, \ 1\ \text{H}), \ 7.18 \ (\text{d}, \ J = 8.3 \ \text{Hz}, \ 2\ \text{H}), \ 2.29 \ (\text{s}, \ 3\ \text{H}), \ 1.31 \ (\text{s}, \ 9\ \text{H}); \ \text{MS-FD} \ \text{m/e} \ 386.2 \ (\text{M}^+). \ \text{Anal. for } C_{25}H_{2}6N_{2}O_{2}:$ 

Calc: C, 77.69; H, 6.78; N, 7.25;

10

Found: C, 77.73; H, 6.91; N, 7.21.

### Example 93

Preparation of 2-[(4-tert-Butylbenzoyl)amino]-N-(4-fluoro-phenyl)benzamide.

#### A. N-(4-Fluorophenyl)-2-nitrobenzamide

To a stirred solution of 4-fluoroaniline (2.4 mL, 25 mmol) and pyridine (6.1 mL, 75 mmol) in dichloromethane (30 mL) was added 2-nitrobenzoyl chloride (3.6 mL, 28 mmol). After 12 h, the mixture was diluted with dichloromethane and washed with 1 N aqueous citric acid, saturated aqueous sodium bicarbonate solution, saturated aqueous sodium bicarbonate solution, dried (magnesium sulfate), filtered, and concentrated in vacuo. The resulting solid was suspended in diethyl ether, sonicated, filtered and dried in

- 141 -

vacuo to give 5.1 g (79%) of the title compound as a tan solid.

 $MS-FD m/e 260 (M^+)$ .

Anal. for C<sub>13</sub>H<sub>9</sub>FN<sub>2</sub>O<sub>3</sub>:

5 Calc: C, 60.00; H, 3.49; N, 10.76; Found: C, 60.02; H, 3.22; N, 10.49.

#### B. 2-Amino-N-(4-fluorophenyl)benzamide

To a stirred solution of N-(4-fluorophenyl)-2-nitro-10 benzamide (4.0 g, 15.4 mmol) in methanol (220 mL) and tetrahydrofuran (110 mL) was added nickel acetate tetrahydrate (7.7 g, 31 mmol). Sodium borohydride (2.3 g, 62 mmol) was added in small portions. After gas evolution had ceased, the solvent was removed in vacuo. The residue 15 was partitioned between ethyl acetate and concentrated ammonium hydroxide, and the layers were separated. organic phase was washed with concentrated ammonium hydroxide and saturated aqueous sodium chloride solution, dried (magnesium sulfate), filtered, and concentrated in vacuo to give 2.86 g (81%) of the title compound as an off-20 white solid.

 $MS-FD m/e 230.2 (M^+)$ .

Anal. for  $C_{13}H_{11}FN_2O$ :

Calc: C, 67.82; H, 4.82; N, 12.17;

25 Found: C, 67.52; H, 4.79; N, 12.06.

C. 2-[(4-tert-Butylbenzoyl)amino]-N-(4-fluorophenyl)-benzamide

Using the procedure described in Example 93, Part A, 4-tert-butylbenzoyl chloride (4.8 mmol) yielded (1.03 g, 64%) of the title compound.

 $MS-FD m/e 230.2 (M^+)$ .

Anal. for  $C_{24}H_{23}FN_2O_2$ :

Calc: C, 73.83; H, 5.94; N, 7.17;

- 142 --

Found: C, 73.62; H, 5.87; N, 7.03.

### Example 94

Preparation of 2-[(4-tert-Butylbenzoyl)amino]-N-(4-chloro-phenyl)benzamide.

Using the procedure described in Example 91, Part B, 4-chloroaniline (3.0 mmol) provided 0.5 g (42%) of the title compound.

 $MS-FD m/e 406.3 (M^+)$ .

Anal. for  $C_{24}H_{23}ClN_2O_2$ :

Calc: C, 70.84; H, 5.70; N, 6.88;

15 Found: C, 70.59; H, 5.75; N, 6.63.

# Example 95

Preparation of 2-[(4-tert-Butylbenzoy1)amino]-N-(4-bromo-phenyl)benzamide.

20

Using the procedure described in Example 91, Part B, 4-bromoaniline (2.98 mmol) provided 0.48 g (38%) of the title compound.

- **143** -

 $MS-FD m/e 450.2 (M^+)$ .

Anal. for C24H23BrN2O2:

Calc: C, 63.86; H, 5.14; N, 6.21;

Found: C, 63.71; H, 5.16; N, 6.03.

5

### Example 96

Preparation of 2-[(4-tert-Butylbenzoyl)amino]-N-(3-hydroxy-phenyl)benzamide.

10

20

25

A. N-(3-Benzyloxyphenyl)-2-[(4-tert-butylbenzoyl)amino]-benzamide

Using the procedure described in Example 91, Part B, 3-benzyloxyaniline (1.8 mmol) provided 0.61 g (71%) of the title compound.

MS-FD m/e 478 (M<sup>+</sup>).

B. 2-[(4-tert-Butylbenzoyl)amino]-N-(3-hydroxyphenyl)-benzamide

To a stirred solution of N-(3-benzyloxyphenyl)-2-[(4-tert-butylbenzoyl)amino]benzamide (0.58 g, 1.2 mmol) in tetrahydrofuran (50 mL) was added 10% palladium-on-carbon (0.29 g). The vessel was placed under vacuum and the atmosphere was replaced with hydrogen (1 atm). After 12 h, the balloon was removed and the mixture was filtered through diatomaceous earth and concentrated in vacuo. The residue was dissolved in ethyl acetate and washed with saturated aqueous sodium chloride solution, dried (magnesium sulfate),

THIS PAGE BLANK (USPTO)

## - 144 -

filtered, and concentrated In vacuo to give  $0.41~\mathrm{g}$  (88%) of the title compound as an off-white solid.

 $^{1}$ H-NMR (DMSO-d<sub>6</sub>):  $\delta$  11.67 (s, 1 H), 10.40 (s, 1 H), 9.45 (s, 1 H), 8.50 (dd, J = 0.8, 8.3 Hz, 1 H), 7.89 (dd, J = 1.1, 7.9 Hz, 1 H), 7.84 (d, J = 8.5 Hz, 2 H), 7.59 (m, 1 H), 7.58 (d, J = 8.5 Hz, 2 H), 7.26 (Abq, 2 H), 7.11 (Abq, 2 H), 6.54 (dt, J = 7.2, 1.9 Hz, 1 H), 1.31 (s, 9 H); MS-FD m/e 388.3 (M<sup>+</sup>).

Anal. for  $C_{24}H_{24}N_2O_3$ :

10 Calc: C, 74.21; H, 6.23; N, 7.21; Found: C, 74.29; H, 6.41; N, 6.97.

#### Example 97

Preparation of N-(3-Aminophenyl)-2-[(4-tert-butylbenzoyl)-15 amino]benzamide.

By methods substantially equivalent to those described in Example 96, the title compound (40 mg, 9% for two steps) was prepared from m-(benzyloxycarbonylamino)aniline 1.5 mmol) and 2-(4-tert-butylphenyl)-4H-3,1-benzoxazin-4-one (1.5 mmol).

 $MS-FD m/e 387.2 (M^+)$ .

25 Anal. for  $C_{24}H_{25}N_3O_2 \cdot 0.9H_2O$ :

Calc: C, 71.41; H, 6.69; N, 10.40; Found: C, 71.58; H, 6.00; N, 10.15.

- 145 -

#### Example 98

Preparation of N-(6-Aminopyridin-2-y1)-2-[(4-tert-buty1-benzoy1)amino]benzamide.

5

10

A. N-(6-Phthalimidopyridin-2-yl)-2-nitrobenzamide
Using the procedure described in Example 93, Part A,
2-nitrobenzoyl chloride (2.3 mmol) and 2-amino-6-phthalimidopyridine (2.1 mmol) yielded 654 mg (80%) of the title compound.

 $MS-FD m/e 388 (M^+)$ .

Anal. for  $C_{20}H_{12}N_4O_5$ :

Calc: C, 61.86; H, 3.12; N, 14.43;

15 Found: C, 61.61; H, 3.26; N, 14.17.

- B. N-(6-Phthalimidopyridin-2-yl)-2-aminobenzamide
   Using the procedure described in Example 96, Part B,
   N-(6-phthalimidopyridin-2-yl)-2-nitrobenzamide (0.6 mmol)
   20 yielded 170 mg (74%) of the title compound.
   MS-FD m/e 359 (M+).
  - C. N-(6-Phthalimidopyridin-2-yl)-2-[(4-tert-butylbenzoyl)-amino]benzamide
- Using the procedure described in Example 93, Part A, 4-tert-butylbenzoyl chloride (0.47 mmol) and N-(6-phthal-imidopyridin-2-yl)-2-aminobenzamide (0.47 mmol) yielded 300 mg (100%) of the title product.

  MS-FD m/e 518 (M+).

WO 99/00121

N-(6-Aminopyridin-2-yl)-2-[(4-tert-butylbenzoyl)amino]benzamide

- 146 -

To a stirred solution N-(6-phthalimidopyridin-2-y1)-2-5 [(4-tert-butylbenzoyl)amino]benzamide (230 mg, 0.44 mmol) in ethanol (15 mL) was added hydrazine hydrate (0.22 g, 4.4 mmol). After refluxing the mixture for 30 min, the solvent was removed in vacuo and the residue was dissolved in ethyl acetate, washed twice with saturated aqueous sodium 10 bicarbonate solution, twice with saturated aqueous sodium chloride solution, dried (magnesium sulfate), filtered, and concentrated in vacuo. The residue was dissolved in a minimal amount of chloroform and chromatographed (silica gel, eluting with a gradient of chloroform to 2% methanol/-15 98% chloroform. The appropriate fractions were combined and concentrated In vacuo to give 51 mg (30%) of the title

 $MS-FD m/e 388 (M^+)$ .

Anal. for  $C_{23}H_{24}N_4O_2$ :

compound as a white solid.

20 Calc: C, 71.11; H, 6.23; N, 14.42; Found: C, 71.20; H, 6.31; N, 14.67.

# Example 99

Preparation of 2-[(4-tert-Butylbenzoyl)amino]-N-(3-hydroxy-4-methylphenyl)benzamide. 25

3-Benzyloxy-4-methylnitrobenzene Α.

- 147 -

To a stirred suspension of 2-methyl-5-nitrophenol (2.0 g, 13 mmol) and sodium carbonate (1.94 g, 18.3 mmol) in acetone was added benzyl bromide (1.7 mL, 14 mmol). The mixture was heated to reflux for 24 h, cooled, filtered, and the solid washed with acetone. The filtrate and acetone washings were combined and concentrated in vacuo. Recrystallization from ether/hexanes gave 1.06 g (33%) of the title product as an off-white solid. MS-FD 243 m/e (M+).

10

B. 3-Benzyloxy-4-methylaniline

To a stirred solution of 3-benzyloxy-4-methylnitrobenzene (1.1 g, 4.4 mmol) in tetrahydrofuran (25 mL)
and methanol (50 mL) was added nickel acetate tetrahydrate

(2.2 g, 8.7 mmol). The solution was cooled to 0 °C and sodium borohydride (0.66 g, 17.4 mmol) was added in small portions. After gas evolution had ceased, the solvents were removed in vacuo and the residue was partitioned between ethyl acetate and concentrated ammonium hydroxide. The

layers were separated and the organic phase was washed with ammonium hydroxide followed by saturated aqueous sodium chloride solution, dried (magnesium sulfate), filtered, and concentrated In vacuo to give 0.9 g (97%) of the title product as an off-white solid.

25 MS-FD m/e ( $M^+$ ).

C. N-(3-Benzyloxy-4-methylphenyl)-2-[(4-tert-butyl-benzoyl)amino]benzamide

Using the procedure described in Example 91, Part B, 30 3-benzyloxy-4-methylaniline (4.2 mmol) yielded 1.4 g (68%) of the title compound.

 $MS-FD m/e 492.2 (M^+)$ .

Anal. for  $C_{32}H_{32}N_2O_3$ :

Calc: C, 78.02; H, 6.55; N, 5.69;

- 148 -

Found: C, 78.22; H, 6.79; N, 5.61.

D. 2-[(4-tert-Butylbenzoyl)amino]-N-(3-hydroxy-4-methyl-phenyl)benzamide

Using the procedure described in Example 96, Part B, N-(3-benzyloxy-4-methylphenyl)-2-[(4-tert-butylbenzoyl)-amino]benzamide (2.0 mmol) yielded 701 mg (86%) of the title compound.

 $MS-FD m/e 402.1 (M^+)$ .

10 Anal. for C25H26N2O3:

Calc: C, 74.60; H, 6.51; N, 6.96; Found: C, 74.41; H, 6.76; N, 6.88.

### Example 100

Preparation of N-(3-Amino-4-methoxyphenyl)-2-[(4-tert-butylbenzoyl)amino]benzamide.

A. 3-Benzyloxycarbonylamino-4-methoxynitrobenzene
To a stirred solution of 2-methoxy-5-nitroaniline
(5.0 g, 30 mmol) and potassium carbonate (12 g, 90 mmol) in
tetrahydrofuran (200 mL) and water (100 mL) was added benzyl
chloroformate (6.1 g, 36 mmol). After 12 h, the mixture was
diluted with ethyl acetate (200 mL) and the layers were
separated. The organic phase was washed twice with 1 N
aqueous hydrochloric acid, once with saturated aqueous
sodium chloride solution, twice with saturated aqueous
sodium bicarbonate solution, twice with saturated aqueous

- 149 -

sodium chloride solution, dried (magnesium sulfate), filtered, and concentrated in vacuo. The resulting solid was suspended in diethyl ether and after sonication, the solid was filtered, washed with diethyl ether, and dried in vacuo to give 7.8 g (86%) of the title compound as a light yellow solid.

MS-FD m/e 302.1 (M+)

Anal. for  $C_{15}H_{14}N_{2}O_{5}$ :

Calc: C, 59.60; H, 4.67; N, 9.27;

10 Found: C, 59.88; H, 4.65; N, 9.35.

B. 3-Benzyloxycarbonylamino-4-methoxyaniline

Using the procedure described in Example 99, Part A, 3-benzyloxycarbonylamino-4-methoxynitrobenzene (9.9 mmol)

15 yielded 2.1 g (78%) of the title compound.

MS-FD m/e 272.1 (M+).

Anal. for  $C_{15}H_{16}N_2O_3$ :

Calc: C, 66.16; H, 5.92; N, 10.29;

Found: C, 65.99; H, 5.97; N, 10.28.

20

C. N-(3-benzyloxycarbonylamino-4-methoxyphenyl)-2-[(4-tert-butylbenzoyl)amino]benzamide

Using the procedure described in Example 91, Part B, 1-[N-(3-benzyloxycarbonylamino-4-methoxy)phenyl]-2-[N-(4-tert-

25 butylbenzoyl)]anthranilamide (1.9 mmol) yielded 0.64 g (61%)
 of the title compound.

 $MS-FD m/e 551.2 (M^+)$ .

Anal. for C33H33N3O5:

Calc: C, 71.85; H, 6.03; N, 7.62;

30 Found: C, 72.10; H, 6.09; N, 7.76.

D. Preparation of 1-[N-(3-amino-4-methoxy)] pheny1]-2-[N-(4-tert-butylbenzoyl)]-anthranilamide

- 150 -

Using the procedure described in Example 96, Part B, N-(3-benzyloxycarbonylamino-4-methoxyphenyl)-2-[(4-tert-butylbenzoyl)amino]benzamide (0.73 mmol) yielded 137 mg (45%) of the title product.

5  $MS-FD m/e 417 (M^+)$ .

Anal. for C25H27N3O3:

Calc: C, 71.92; H, 6.52; N, 10.06; Found: C, 71.63; H, 6.46; N, 9.76.

10 Example 101

Preparation of 2-[(4-tert-Butylbenzoy1)amino]-N-(3-hydroxy-5-methoxyphenyl)benzamide.

15

A. N-(3,5-Dimethoxyphenyl)-2-[(4-tert-butylbenzoyl)amino]-benzamide

Using the procedure described in Example 91, Part B, 3,5-dimethoxyaniline (13.1 mmol) yielded 4.1 g (73%) of the title compound.

 $MS-FD m/e 432.1 (M^+)$ .

Anal. for  $C_{26}H_{28}N_{2}O_{4}$ :

Calc: C, 72.20; H, 6.53; N, 6.48; Found: C, 72.25; H, 6.53; N, 6.53.

25

20

B. N-(3-Hydroxy-5-methoxypheny1)-2-[(4-tert-buty1-benzoy1)amino]benzamide

To a stirred suspension N-(3,5-dimethoxypheny1)-2-[(4-tert-butylbenzoy1)amino]benzamide (1.0 g, 2.3 mmol) in

- 151 -

dichloromethane (42 mL) was added a solution of boron tribromide (0.66 mL, 6.9 mmol) in dichloromethane (7 mL) via an addition funnel. After 30 min, a second portion of boron tribromide (0.66 mL, 6.9 mmol) in dichloromethane (7 mL) was added. After 30 min, saturated aqueous sodium bicarbonate solution was added and the solvents were removed in vacuo. The residue was dissolved in ethyl acetate and washed with saturated aqueous sodium bicarbonate solution, saturated aqueous sodium chloride solution, dried (magnesium sulfate), filtered, and concentrated in vacuo. Chromatography (silica gel, 30% ethyl acetate/70% hexanes) provided 96 mg (10%) of the title compound as a white solid.

 $MS-FD m/e 418 (M^+)$ .

Anal. for  $C_{25}H_{26}N_{2}O_4$ :

15 Calc: C, 71.75; H, 6.26; N, 6.70;

Found: C, 71.41; H, 6.24; N, 6.67.

# Example 102

Preparation of 2-[(4-tert-Butylbenzoyl)amino]-N-(4-methoxy-20 phenyl)-5-methylbenzamide.

A. N-(4-Methoxyphenyl)-2-nitro-5-methylbenzamide

To a stirred solution of 4-methoxyaniline (1.4 g,

11 mmol) and 2-nitro-5-methylbenzoic acid (2.0 g, 11 mmol)

in dimethylformamide (20 mL) was added 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (3.17 g, 16.5

<sup>-</sup> WO 99/00121 PCT/US98/13427

- 152 -

mmol). After 12 h, the solvent was removed in vacuo. The residue was dissolved in ethyl acetate and washed twice with 1 M aqueous citric acid, once with water, twice with saturated aqueous sodium bicarbonate solution, once with water, and once with saturated aqueous sodium chloride solution. The organic phase was dried (magnesium sulfate), filtered, and concentrated in vacuo. The residue was triturated with diethyl ether, filtered, and dried in vacuo to give 1.57 g (50%) of the title compound as a yellow solid.

 $MS-FD m/e 286 (M^+)$ .

Anal. for  $C_{15}H_{14}N_2O_4$ :

Calc: C, 62.93; H, 4.93; N, 9.78; Found: C, 63.13; H, 4.67; N, 9.69.

15

10

- B. 2-Amino-N-(4-methoxyphenyl)-5-methylbenzamide Using the procedure described in Example 93, Part B, N-(4-methoxyphenyl)-2-nitro-5-methylbenzamide (2.6 mmol) yielded 0.48 g (72%) of the title compound.
- 20 MS-FD m/e 256.1 (M<sup>+</sup>).

Anal. for  $C_{15}H_{16}N_2O_2$ :

Calc: C, 70.29; H, 6.29; N, 10.93; Found: C, 70.29; H, 6.49; N, 10.71.

25 C. 2-[(4-tert-Butylbenzoyl)amino]-N-(4-methoxyphenyl)-5-methylbenzamide

Using the procedure described in Example 93, Part A, 4-tert-butylbenzoyl chloride (1.3 mmol) and 2-amino-N-(4-methoxyphenyl)-5-methylbenzamide (1.2 mmol) yielded 0.23

30 g (47%) of the title compound.

 $MS-FD m/e 416.2 (M^+)$ .

Anal. for  $C_{26}H_{28}N_2O_3$ :

Calc: C, 74.97; H, 6.78; N, 6.73; Found: C, 75.01; H, 6.68; N, 6.52.

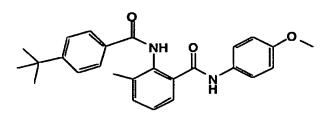
PCT/US98/13427 ~ WO 99/00121

- 153 -

#### Example 103

Preparation of 2-[(4-tert-Butylbenzoyl)amino]-N-(4-methoxypheny1)-3-methylbenzamide.

5



N-(4-methoxyphenyl)-2-nitro-3-methylbenzamide Using the procedure described in Example 102, Part A,

2-nitro-3-methylbenzoic acid (11 mmol) yielded 1.78 g (56%) 10 of the title compound.

 $MS-FD m/e 286.1 (M^+)$ .

Anal. for  $C_{15}H_{14}N_{2}O_{4}$ :

Calc: C, 62.94; H, 4.93; N, 9.79;

Found: C, 62.79; H, 4.82; N, 9.77. 15

2-Amino-N-(4-methoxyphenyl)-3-methylbenzamide Using the procedure described in Example 93, Part B, N-(4-methoxyphenyl)-2-nitro-3-methylbenzamide (2.6 mmol) yielded 0.41 g (61%) of the title compound.

20

 $MS-FD m/e 256.1 (M^+)$ .

Anal. for C<sub>15</sub>H<sub>16</sub>N<sub>2</sub>O<sub>2</sub>:

Calc: C, 70.29; H, 6.29; N, 10.93;

Found: C, 70.47; H, 6.10; N, 10.66.

25

2-[(4-tert-Butylbenzoyl)amino]-N-(4-methoxyphenyl)-3methylbenzamide

Using the procedure described in Example 93, Part A, 4-tert-butylbenzoyl chloride (1.76 mmol) and 2-amino-N-

- 154 -

(4-methoxyphenyl)-3-methylbenzamide (1.6 mmol) yielded 0.30 g (45%) of the title compound.

 $MS-FD m/e 416 (M^+)$ .

5

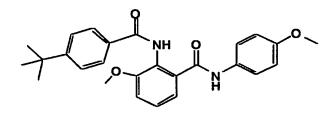
Anal. for C26H28N2O3:

Calc: C, 74.98; H, 6.78; N, 6.73;

Found: C, 74.76; H, 6.94; N, 6.90.

### Example 104

Preparation of 2-[(4-tert-Butylbenzoyl)amino]-3-methoxy-N-10 (4-methoxyphenyl)benzamide.



A. N-(4-Methoxyphenyl)]-2-nitro-3-methoxybenzamide

Using the procedure described in Example 102, Part A, 2-nitro-3-methoxy-benzoic acid (10.1 mmol) yielded 2.0 g (66%) of the title compound.

 $MS-FD m/e 302 (M^+)$ .

Anal. for  $C_{15}H_{14}N_2O_5$ :

20 Calc: C, 59.60; H, 4.67; N, 9.28;

Found: C, 59.55; H, 4.53; N, 9.31.

B. 2-Amino-N-(4-methoxyphenyl)-3-methoxybenzamide
 Using the procedure described in Example 93, Part B,

N-(4-methoxyphenyl)-2-nitro-3-methoxybenzamide (2.6 mmol) yielded 0.23 g (32%) of the title compound.

 $MS-FD m/e 272.1 (M^+)$ .

Anal. for  $C_{15}H_{16}N_2O_3$ :

Calc: C, 66.16; H, 5.92; N, 10.29;

- 155 -

Found: C, 65.91; H, 5.68; N, 10.29.

C. 2-[(4-tert-Butylbenzoyl)amino]-3-methoxy-N-(4-methoxy-phenyl)benzamide

Using the procedure described in Example 93, Part A, 4-tert-butylbenzoyl chloride (0.81 mmol) and 2-amino-N-(4-methoxyphenyl)-3-methoxybenzamide (0.73 mmol) yielded 0.18 g (57%) of the title compound.

MS-FD m/e 432.1 (M+).

10 Anal. for C26H28N2O4:

25

Calc: C, 72.20; H, 6.53; N, 6.48; Found: C, 72.48; H, 6.69; N, 6.42.

## Example 105

Preparation of 2-[(4-tert-Butylbenzoyl)amino]-N-(3-hydroxy-phenyl)-4-(methylsulfonylamino)benzamide.

- 20 A. 2-Amino-N-(3-benzyloxyphenyl)-4-nitrobenzamide
  Using the procedure described in Example 91, Part B,
  3-benzyloxyaniline (4.4 mmol) and 4-nitroisatoic anhydride
  (4.8 mmol) yielded 1.2 g (81%) of the title product.
  MS-FD m/e 363 (M+).
  - B. N-(3-Benzyloxyphenyl)-2-[(4-tert-butylbenzoyl)amino]-4-nitrobenzamide

Using the procedure described in Example 93, Part A, 4-tert-butylbenzoyl chloride (3.5 mmol) and 2-amino-N-(3-

PCT/US98/13427

· WO 99/00121

- 156 -

benzyloxyphenyl)-4-nitrobenzamide (3.2 mmol) yielded 0.69 g (69%) of the title product.

 $MS-FD m/e 523 (M^+)$ .

Anal. for  $C_{31}H_{29}N_3O_5$ :

5 Calc: C, 71.11; H, 5.58; N, 8.02; Found: C, 71.37; H, 5.72; N, 7.92.

- C. 4-Amino-N-(3-benzyloxyphenyl)-2-[(4-tert-butylbenzoyl)-amino]benzamide
- Using the procedure described in Example 93, Part B, N-(3-benzyloxyphenyl)-2-[(4-tert-butylbenzoyl)amino]-4-nitrobenzamide (2.1 mmol) yielded 0.87 g (84%) of the title product.

 $MS-FD m/e 493 (M^+)$ .

15 Anal. for C<sub>31</sub>H<sub>31</sub>N<sub>3</sub>O<sub>3</sub>:

Calc: C, 75.43; H, 6.33; N, 8.51; Found: C, 75.59; H, 6.30; N, 8.26.

- D. 2-[(4-tert-Butylbenzoyl)amino]-N-(3-benzyloxyphenyl)-4 20 (methylsulfonylamino)benzamide
  - Using the procedure described in Example 59, Part E, 4-amino-N-(3-benzyloxyphenyl)-2-[(4-tert-butylbenzoyl)-amino]benzamide (0.75 mmol) yielded 0.43 g (100%) of the title product.
- 25  $MS-FD m/e 571 (M^+)$ .

Anal. for  $C_{32}H_{33}N_{3}O_{5}S$ :

Calc: C, 67.23; H, 5.82; N, 7.35; Found: C, 66.59; H, 5.84; N, 7.07.

30 E. 2-[(4-tert-Butylbenzoyl)amino]-N-(3-hydroxyphenyl)-4-(methylsulfonylamino)benzamide

Using the procedure described in Example 96, Part B, 2-[(4-tert-butylbenzoyl)amino]-N-(3-benzyloxyphenyl)-4-

- 157 -

(methylsulfonylamino)benzamide (0.7 mmol) yielded 0.25 g (74%) of the title product.

 $^{1}$ H-NMR (DMSO- $^{1}$ d<sub>6</sub>):  $\delta$  12.07 (s , 1 H), 10.29 (s, 2 H), 9.45 (s, 1 H), 8.55 (d, J = 1.9 Hz, 1 H), 7.91 (d, J = 8.7 Hz, 1 H), 7.86 (d, J = 8.3 Hz, 2 H), 7.61 (d, J = 8.3 Hz, 2 H), 7.23 (s, 1 H), 7.17-7.03 (m, 3 H), 6.54 (d, J = 7.9 Hz, 1 H), 3.13 (s, 3 H), 1.31 (s, 9 H); MS-FD m/e 481 (M<sup>+</sup>). Anal. for  $^{1}$ C<sub>25</sub>H<sub>27</sub>N<sub>3</sub>O<sub>5</sub>S:

Calc: C, 62.35; H, 5.65; N, 8.73;

10 Found: C, 62.12; H, 5.72; N, 8.49.

### Example 106

Preparation of 2-[(2-Butoxy-4-methoxybenzoy1)amino]-N-(4-methoxypheny1)benzamide.

NH O

Using the procedure described in Example 102, Part A, 2-butoxy-4-methoxybenzoic acid (0.54 mmol) and 2-amino-N-(4-methoxyphenyl)benzamide (0.54 mmol) yielded 61 mg (25%) of the title compound.

 $MS-FD m/e 448.2 (M^+)$ .

15

20

Anal. for C26H28N2O5:

Calc: C, 69.63; H, 6.29; N, 6.25;

25 Found: C, 69.90; H, 6.32; N, 6.51.

	•		

- 158 -

## Example 107

Preparation of  $N^1$ -Benzoyl- $N^2$ -(4-tert-butylbenzoyl)-1,2-benzenediamine.

5

10

- A. 2-Nitro-N-(4-tert-butylbenzoyl)aniline
  Using the procedure described in Example 93, Part A,
  4-tert-butylbenzoyl chloride (398 mmol) and 2-nitroaniline
  (362 mmol) yielded 21.6 g (100%) of the title compound.

  1H NMR
- - C.  $N^1$ -Benzoyl- $N^2$ -(4-tert-butylbenzoyl)-1,2-benzenediamine Using the procedure described in Example 93, Part A,
- benzoyl chloride (0.80 mmol) and  $N^1$ -(4-tert-butylbenzoyl)-1,2-benzenediamine (0.75 mmol) yielded 150 mg (54%) of the title compound.

 $MS-FD m/e 372.1 (M^+)$ .

Anal. for  $C_{24}H_{24}N_{2}O_{2}$ :

- 159 -

Calc: C, 77.39; H, 6.49; N, 7.52; Found: C, 77.19; H, 6.47; N, 7.26.

## Example 108

5 Preparation of N<sup>1</sup>-(4-Methoxybenzoyl)-N<sup>2</sup>-(4-tert-butyl-benzoyl)-1,2-benzenediamine.

Using the procedure described in Example 93, Part A, 4-anisoyl chloride (2.2 mmol) and  $N^1$ -(4-tert-butylbenzoyl)-1,2-benzenediamine (1.8 mmol) yielded 441 mg (61%) of the title compound.

 $^{1}$ H-NMR (DMSO-d<sub>6</sub>): δ 10.00 (br s, 2 H), 7.94 (d, J = 8.5 Hz, 2 H), 7.88 (d, J = 8.5 Hz, 2 H), 7.94 (d, J = 8.5 Hz, 2 H), 7.88 (d, J = 8.5 Hz, 2 H), 7.64 (m, 2 H), 7.54 (d, J = 8.5 Hz, 2 H), 7.27 (m, 2 H), 7.07 (d, J = 9.0 Hz, 2 H), 3.83 (s, 3 H), 1.30 (s, 9 H); MS-FD m/e 402.3 (M<sup>+</sup>).

Anal. for  $C_{25}H_{26}N_2O_3$ :

20 Calc: C, 74.61; H, 6.51; N, 6.96; Found: C, 74.74; H, 6.67; N, 6.77.

# Example 109

Preparation of N<sup>1</sup>-(4-Hydroxybenzoyl)-N<sup>2</sup>-(4-tert-butyl-25 benzoyl)-1,2-benzenediamine.

Using the procedure described in Example 101, Part B,  $N^1$ -(4-methoxybenzoyl)- $N^2$ -(4-tert-butylbenzoyl)-1,2-benzenediamine (0.98 mmol) yielded 220 mg (58%) of the title compound.

 $MS-FD m/e 388.1 (M^+)$ .

Anal. for  $C_{24}H_{24}N_2O_4$ :

Calc: C, 71.27; H, 5.98; N, 6.93;

10 Found: C, 73.38; H, 5.97; N, 7.32.

### Example 110

Preparation of  $N^{1}$ -(4-Methylphenyl)- $N^{2}$ -(4-tert-butylbenzoyl)-1,2-benzenediamine.

15

25

Using the procedure described in Example 93, Part A, 4-toluoyl chloride (1.1 mmol) and  $N^1$ -(4-tert-butylbenzoyl)-20 1,2-benzenediamine (0.93 mmol) yielded 360 mg (100%) of the title compound.

<sup>1</sup>H-NMR (DMSO-d<sub>6</sub>):  $\delta$  10.02 (br s, 2 H), 7.89 (d, J = 8.3 Hz, 2 H), 7.85 (d, J = 8.0 Hz, 2 H), 7.66 (m, 2 H), 7.54 (d, J = 8.5 Hz, 2 H), 7.33 (d, J = 8.0 Hz, 2 H), 7.28 (m, 2 H), 2.37 (s, 3 H), 1.30 (s, 9 H); MS-FD m/e 386.3 (M<sup>+</sup>).

- 161 -

Anal. for  $C_{25}H_{26}N_2O_2$ :

Calc: C, 77.69; H, 6.78; N, 7.25; Found: C, 77.59; H, 6.91; N, 7.48.

Example 111

Preparation of  $N^1$ -(3-Methoxybenzoy1)- $N^2$ -(4-tert-buty1-benzoy1)-1,2-benzenediamine.

10

5

Using the procedure described in Example 102, Part A, 3-anisic acid (3.6 mmol) and  $N^{1}$ -(4-tert-butylbenzoyl)-1,2-benzenediamine (1.8 mmol) yielded 610 mg (84%) of the title compound.

15 MS-FD m/e 402.2 ( $M^+$ ).

Anal. for  $C_{25}H_{26}N_{2}O_{3}$ :

Calc: C, 74.60; H, 6.51; N, 6.96; Found: C, 74.43; H, 6.39; N, 6.91.

20 Example 112

Preparation of  $N^1$ -(3-Hydroxybenzoy1)- $N^2$ -(4-tert-buty1-benzoy1)-1,2-benzenediamine.

- 162 -

Using the procedure described in Example 101, Part B, N<sup>1</sup>-(3-methoxybenzoyl)-N<sup>2</sup>-(4-tert-butylbenzoyl)-1,2-benzenediamine (0.19 mmol) yielded 70 mg (96%) of the title compound.

 $MS-FD m/e 388.4 (M^+)$ .

Anal. for  $C_{24}H_{24}N_2O_3$ :

Calc: C, 74.21; H, 6.23; N, 7.21; Found: C, 73.82; H, 6.74; N, 6.80.

10

# Example 113

Preparation of  $N^1$ -(3-Methoxy-4-methylbenzoyl)- $N^2$ -(4-tert-butylbenzoyl)-1,2-benzenediamine.

15

Using the procedure described in Example 102, Part A, 3-methoxy-4-methylbenzoic acid (3.6 mmol) and  $N^1$ -(4-tert-butylbenzoyl)-1,2-benzenediamine (1.8 mmol) yielded 210 mg (28%) of the title compound.

 $MS-FD m/e 416.3 (M^+)$ .

Anal. for  $C_{26}H_{28}N_2O_3$ :

Calc: C, 74.98; H, 6.78; N, 6.73; Found: C, 69.00; H, 6.30; N, 5.91.

25

#### Example 114

Preparation of  $N^{1}$ -(3-Hydroxy-4-methylbenzoyl)- $N^{2}$ -(4-tert-butylbenzoyl)-1,2-benzenediamine.

PCT/US98/13427

- 163 -

Using the procedure described in Example 101, Part B, N<sup>1</sup>-(3-methoxy-4-methylbenzoyl)-N<sup>2</sup>-(4-tert-butylbenzoyl)-1,2-5 benzenediamine (0.18 mmol) yielded 51 mg (70%) of the title compound.

 $MS-FD m/e 402.2 (M^+)$ .

Anal. for  $C_{25}H_{26}N_{2}O_{3}$ :

Calc: C, 74.60; H, 6.51; N, 6.96;

Found: C, 74.87; H, 6.28; N, 6.76.

### Example 115

Preparation of  $N^{1}$ -(4-Aminobenzoyl)- $N^{2}$ -(4-tert-butylbenzoyl)-1,2-benzenediamine.

15

10

- A.  $N^{1}-(4-Nitrobenzoy1)-N^{2}-(4-tert-butylbenzoy1)-1,2-benzenediamine$
- Using the procedure described in Example 102, Part A,  $N^1$ -(4-tert-butylbenzoyl)-1,2-benzenediamine (3.1 mmol) and 4-nitrobenzoic acid (3.0 mmol) yielded the title product, which was used directly in the next step without additional purification.

- 164 -

1<sub>H NMR</sub>

B.  $N^{1}$ -(4-Aminobenzoyl)- $N^{2}$ -(4-tert-butylbenzoyl)-1,2-benzenediamine

Using the procedure described in Example 96, Part B, N<sup>1</sup>-(4-nitrobenzoyl)-N<sup>2</sup>-(4-tert-butylbenzoyl)-1,2-benzenediamine (2.6 mmol) yielded 400 mg (36%) of the title compound.

 $MS-FD m/e 387 (M^+)$ .

10 Anal. for C<sub>24</sub>H<sub>25</sub>N<sub>3</sub>O<sub>2</sub>•0.5 H<sub>2</sub>O:

Calc: C, 72.71; H, 6.61; N, 10.59; Found: C, 72.41; H, 6.75; N, 10.25.

# Example 116

Preparation of  $N^1$ -(3-Aminobenzoyl)- $N^2$ -(4-tert-butylbenzoyl)-1,2-benzenediamine.

20 A.  $N^{1}$ -(3-Nitrobenzoyl)- $N^{2}$ -(4-tert-butylbenzoyl)-1,2-benzenediamine

Using the procedure described in Example 93, Part A, 3-nitrobenzoyl chloride (2.2 mmol) and  $N^{1}$ -(4-tert-butylbenzoyl)-1,2-benzenediamine (1.8 mmol) yielded 427 mg (56%) of the title compound.

 $MS-FD m/e 417.2 (M^+)$ .

25

Anal. for C24H23N3O4:

Calc: C, 69.05; H, 5.55; N, 10.07; Found: C, 69.01; H, 5.59; N, 10.30.

WO 99/00121

- 165 -

 $N^{1}$ -(3-Aminobenzoy1)- $N^{2}$ -(4-tert-butylbenzoy1)-1,2benzenediamine

Using the procedure described in Example 96, Part B, 5  $N^{1}$ -(3-nitrobenzoyl)- $N^{2}$ -(4-tert-butylbenzoyl)-1,2benzenediamine (0.48 mmol) yielded 181 mg (97%) of the title compound.

 $MS-FD m/e 387 (M^+)$ .

Anal. for  $C_{24}H_{25}N_{3}O_{2} \cdot 0.5 H_{2}O$ :

10 Calc: C, 72.71; H, 6.61; N, 10.59; Found: C, 72.84; H, 6.33; N, 10.32.

### Example 117

Preparation of  $N^{1}$ -(3-Amino-4-methoxybenzoy1)- $N^{2}$ -(4-tertbutylbenzoyl)-1,2-benzenediamine.

 $N^{1}$ -(3-Nitro-4-methoxybenzoyl)- $N^{2}$ -(4-tert-butylbenzoyl)-20 1,2-benzenediamine

Using the procedure described in Example 102, Part A, 3-nitro-4-methoxybenzoic acid (2.8 mmol) and  $N^{1}$ -(4-tertbutylbenzoyl)-1,2-benzenediamine (1.9 mmol) yielded 0.70 mg (84%) of the title compound.

25 MS-FD m/e 447  $(M^+)$ .

Anal. for  $C_{25}H_{25}N_3O_5$ :

Calc: C, 67.10; H, 5.63; N, 9.39; Found: C, 67.29; H, 5.75; N, 9.22.

- 166 -

B.  $N^{1}$ -(3-Amino-4-methoxybenzoyl)- $N^{2}$ -(4-tert-butylbenzoyl)-1,2-benzenediamine

Using the procedure described in Example 96, Part B,  $N^1$ -(3-nitro-4-methoxybenzoyl)- $N^2$ -(4-tert-butylbenzoyl)-1,2-benzenediamine (1.1 mmol) yielded 400 mg (85%) of the title compound.

 $MS-FD m/e 417.1 (M^+)$ .

Anal. for  $C_{25}H_{27}N_3O_3$ :

Calc: C, 71.92; H, 6.52; N, 10.06;

10 Found: C, 71.88; H, 6.35; N, 9.97.

#### Example 118

Preparation of  $N^1$ -(2-Aminothiazol-5-ylcarbonyl)- $N^2$ -(4-tert-butylbenzoyl)-1,2-benzenediamine.

15

Using the procedure described in Example 102, Part A, 2-aminothiazole-5-carboxylic acid (1.0 mmol) and N<sup>1</sup>-(4-tert-20 butylbenzoyl)-1,2-benzenediamine (1.5 mmol) yielded 50 mg (13%) of the title compound.

 $MS-FD m/e 394.1 (M^+)$ .

Anal. for  $C_{21}H_{22}N_4O_2S \cdot 0.5 H_2O$ :

Calc: C, 62.51; H, 5.75; N, 13.88;

25 Found: C, 62.50; H, 5.72; N, 13.14.

### Example 119

Preparation of 3,6-Dimethoxy- $N^1$ , $N^2$ -bis(4-methoxybenzoy1)-1,2-benzenediamine.

PCT/US98/13427

WO 99/00121

- 167 -

Using the procedure described in Example 93, Part A, 4-anisoyl chloride (4.9 mmol) and 3,6-dimethoxy-1,2-benzenediamine (2.0 mmol) yielded 555 mg (65%) of the title compound.

 $MS-FD m/e 435.9 (M^+)$ .

Anal. for  $C_{24}H_{24}N_2O_6$ :

10 Calc: C, 66.05; H, 5.54; N, 6.42;

> Found: C, 66.30; H, 5.47; N, 6.36.

### Example 120

Preparation of 4-[(Amino)(hydroxyimino)methyl]- $N^{1}$ ,  $N^{2}$ -

bis(4-methoxybenzoy1)-1,2-benzenediamine. 15

4-Cyano-N<sup>1</sup>, N<sup>2</sup>-bis(4-methoxybenzoyl)-1,2-benzenediamine Using the procedures described in Example 93, Part A 20 and Example 96, Part B, 2-nitro-4-cyanoaniline (31 mmol) and 4-anisoyl chloride yielded 500 mg (21%, three steps) of the title compound.

- 168 -

 $MS-FD m/e 401 (M^+)$ .

Anal. for  $C_{23}H_{19}N_3O_4$ :

Calc: C, 68.80; H, 4.79; N, 10.46;

Found: C, 68.80; H, 4.93; N, 10.36.

5

B.  $4-[(Amino)(hydroxyimino)methyl]-N^1, N^2-bis(4-methoxy-benzoyl)-1,2-benzenediamine$ 

To a stirred solution of 4-cyano-N<sup>1</sup>, N<sup>2</sup>-bis(4-methoxy-benzoyl)-1,2-benzenediamine (750 mg, 1.9 mmol) was added hydroxylamine hydrochloride (130 mg, 1.9 mmol) and N,N-diisopropylethylamine (0.30 mL, 1.9 mmol). After heating at reflux for 12 h, the solution was cooled and the solvent was removed in vacuo. The residue was suspended in ethyl acetate and water, stirred vigorously, filtered, and dried in vacuo to give 770 mg (95%) of the title product as a white solid.

 $MS-FD m/e 434.1 (M^+)$ .

Anal. for  $C_{23}H_{22}N_4O_5 \cdot 1.1 H_2O$ :

Calc: C, 60.82; H, 5.37; N, 12.33;

Found: C, 60.47; H, 4.80; N, 12.10.

## Example 121

Preparation of  $4-[(Amino)(imino)methyl]-N^1,N^2-bis(4-methoxy-benzoyl)-1,2-benzenediamine.$ 

25

20

10

30

- 169 -

To a stirred solution 4-[(amino)(hydroxyimino)methyl]-N<sup>1</sup>,N<sup>2</sup>-bis(4-methoxybenzoyl)-1,2-benzenediamine (0.50 g, 1.2 mmol), tetrahydrofuran (5 mL), water (25 mL), and 1 N aqueous hydrochloric acid (1.4 mL) in ethanol (50 mL) was added 10% palladium-on-carbon (250 mg). The vessel was placed under vacuum and the atmosphere was replaced with hydrogen (1 bar). After 12 h, the balloon was removed and the mixture was filtered through diatomaceous earth and concentrated in vacuo. The residue was dissolved in ethyl acetate and washed with saturated aqueous sodium chloride solution, dried (magnesium sulfate), filtered, and concentrated in vacuo to give 180 mg (35%) of the title compound.

 $MS-FD m/e 419 (M^+)$ .

15 Anal. for  $C_{23}H_{22}N_4O_4 \cdot HC1$ :

Calc: C, 57.97; H, 5.31; N, 11.76; Found: C, 57.73; H, 5.14; N, 12.06.

### Example 122

20 Preparation of  $N^1$ -(3-Aminobenzoyl)- $N^2$ -(4-methoxybenzoyl)-1,2-benzenediamine.

25 A.  $N^{1}$ -(3-Nitrobenzoyl)- $N^{2}$ -(4-methoxybenzoyl)-1,2-benzene-diamine

Using the procedure described in Example 93, Part A, 3-nitrobenzoyl chloride (2.3 mmol) and  $N^1$ -(4-methoxy-benzoyl)-1,-2-benzenediamine (2.1 mmol) yielded 708 mg (86%) of the title compound.

**-** 170 -

 $MS-FD m/e 391 (M^+)$ .

Anal. for  $C_{21}H_{17}N_3O_5$ :

Calc: C, 64.45; H, 4.38; N, 10.74;

Found: C, 64.21; H, 4.56; N, 10.51.

5

B.  $N^{1}$ -(3-Aminobenzoyl)- $N^{2}$ -(4-methoxybenzoyl)-1,2-benzenediamine

Using the procedure described in Example 93, Part A,  $N^1$ -(3-nitrobenzoyl)- $N^2$ -(4-methoxybenzoyl)-1,2-benzenediamine (1.3 mmol) yielded 130 mg (28%) of the title compound. MS-FD m/e 361 (M<sup>+</sup>).

Anal. for  $C_{21}H_{19}N_3O_3$ :

Calc: C, 69.79; H, 5.30; N, 11.63;

Found: C, 69.83; H, 5.44; N, 11.49.

15

10

## Example 123

Preparation of  $N^1$ -(3-Amino-4-methoxybenzoy1)- $N^2$ -(4-methoxybenzoy1)-1,2-benzenediamine.

20

A.  $N^{1}$ -(3-Nitro-4-methoxybenzoyl)- $N^{2}$ -(4-methoxybenzoyl)-1,2-benzenediamine

Using the procedure described in Example 102, Part A, 3-nitro-4-methoxybenzoic acid (3.1 mmol) and N<sup>1</sup>-(4-methoxybenzoyl)-1,2-benzenediamine (2.1 mmol) yielded 737 mg (83%) of the title compound.

 $MS-FD m/e 421 (M^+)$ .

Anal. for C22H19N3O6:

- 171 -

Calc: C, 62.71; H, 4.55; N, 9.97; Found: C, 62.91; H, 4.62; N, 9.97.

B.  $N^{1}$ -(3-Amino-4-methoxybenzoyl)- $N^{2}$ -(4-methoxybenzoyl)-1,2-benzenediamine

Using the procedure described in Example 96, Part B,  $N^1$ -(3-nitro-4-methoxybenzoyl)- $N^2$ -(4-methoxybenzoyl)-1,2-benzenediamine yielded 29 mg (6%) of the title compound. MS-FD m/e 391 (M<sup>+</sup>).

10

5

### Example 124

Preparation of 2-[(4-t-Butylbenzoyl)amino]-N-(3,4-methylene-dioxyphenyl)-4-[(methylsulfonyl)amino]benzamide.

15

A. 2-[(4-t-Butylbenzoyl)amino]-N-(3,4-methylenedioxyphenyl)-4-nitrobenzamide

By methods substantially equivalent to those described in Example 59-C, 2-[(4-t-butylbenzoyl)amino]-N-(3,4-

20 methylenedioxyphenyl)-4-nitrobenzamide (33%) was prepared from 7-nitro-2-(4-t-butylphenyl)-4H-3,1-benzoxazin-4-one and 3,4-methylenedioxyaniline.

1H-NMR

FD-MS, m/e 461  $(M^+)$ 

25 Analysis for C25H23N3O6:

Calc: C, 65.07; H, 5.02; N, 9.11; Found: C, 66.48; H, 5.33; N, 9.15.

PCT/US98/13427 WO 99/00121

- 172 -

4-Amino-2-[(4-t-butylbenzoyl)amino]-N-(3,4-methylene-В. dioxyphenyl)benzamide

By methods substantially equivalent to those described in Example 1-B, 4-amino-2-[(4-t-butylbenzoyl)amino]-N-(3,4methylenedioxyphenyl)benzamide (86%) was prepared from 2-[(4-t-butylbenzoyl)amino]-N-(3,4-methylenedioxyphenyl)-4-nitrobenzamide.

1<sub>H-NMR</sub>

FD-MS, m/e 431.2  $(M^+)$ 

Found:

10 Analysis for C25H25N3O4 · 0.1H2O:

> C, 69.30; H, 5.86; N, 9.70; Calc: C, 69.34; H, 6.21; N, 9.09.

2-[(4-t-Butylbenzoyl)amino]-N-(3,4-methylenedioxy-

phenyl)-4-[(methylsulfonyl)amino]benzamide 15

By methods substantially equivalent to those described in Example 59-E, 2-[(4-t-butylbenzoyl)amino]-N-(3,4methylenedioxyphenyl) -4-[(methylsulfonyl)amino]benzamide (83%) was prepared from 4-amino-2-[(4-t-butylbenzoyl)amino]-N-(3,4-methylenedioxyphenyl)benzamide.

1 H-NMR

FD-MS, m/e 509.1 (M<sup>+</sup>)

Analysis for C26H27N3O6S:

C, 61.28; H, 5.34; N, 8.25; Calc:

C, 62.70; H, 5.93; N, 7.75. 25 Found:

#### Preparation of Examples 125-133a.

The following procedure was use in Examples 125 -133a:

30

20

To a small glass vial with a polytetrafluoroethylene lined cap was added an aryl-1,2-diamine (about 0.25 mmol) in tetrahydrofuran (3 mL), followed by poly(4-vinylpyridine) (250 mg, 1 mmol) and p-anisoyl chloride (0.625 mmol). After

**- 173 -**

agitating this mixture for 24 h on a platform shaker, aminomethylated polystyrene (1 g, 1 mmol) was added and agitation continued for another 8 h. The solution was filtered and concencentrated in vacuo, and the residue triturated with diethyl ether. The resulting solid was filtered and dried in vacuo to give approximately 50 mg of the title compound.

## Example 125

10 N<sup>1</sup>, N<sup>2</sup>-bis(4-Methoxybenzoyl)naphthalene-1,2-diamine.

 $MS-FD m/e 426 (M^+)$ .

15

## Example 126

 $4-Methyl-N^1, N^2-bis(4-methoxybenzoyl)-1, 2-benzenediamine.$ 

20

 $MS-FD m/e 391 (M^+)$ .

- 174 -

# Example 127

 $3-Methyl-N^1, N^2-bis(4-methoxybenzoyl)-1, 2-benzenediamine.$ 

 $MS-FD m/e 390 (M^+)$ .

## Example 128

 $4-Nitro-N^1, N^2-bis(4-methoxybenzoyl)-1, 2-benzenediamine.$ 

10

5

 $MS-FD m/e 421.2 (M^+)$ .

15

## Example 129

4,5-Dichloro- $N^1,N^2$ -bis(4-methoxybenzoy1)-1,2-benzenediamine.

MS-FD m/e 444 (M+).

**- 175** -

## Example 130

 $4-Chloro-N^1, N^2-bis(4-methoxybenzoyl)-1, 2-benzenediamine.$ 

5

 $MS-FD m/e 409 (M^+)$ .

## Example 131

4-Chloro-5-trifluoromethyl-N<sup>1</sup>, N<sup>2</sup>-bis(4-methoxybenzoyl)-1,2-benzenediamine.

15 MS-FD m/e  $478.1 (M^+)$ .

## Example 132

4-Chloro-5-fluoro- $N^1$ ,  $N^2$ -bis(4-methoxybenzoy1)-1,2-benzenediamine.

20

- 176 -

 $MS-FD m/e 428.1 (M^+)$ .

· WO 99/00121

5 Example 133

4-Fluoro- $N^1$ ,  $N^2$ -bis(4-methoxybenzoyl)-1,2-benzenediamine.

10 MS-FD m/e 394  $(M^+)$ .

# Example 133a

4-Methoxycarbonyl- $N^1$ ,  $N^2$ -bis(4-methoxybenzoyl)-1,2-benzenediamine.

15

- 177 -

 $MS-FD m/e 434.1 (M^+)$ .

Example 134

Preparation of 2-[(4-tert-Butylbenzoyl)amino]-N-(4-methoxy-phenyl)-6-methylbenzamide.

10

5

A. N-(4-Methoxypheny1)-2-nitro-6-methylbenzamide
Using the procedure described in Example 102, Part A,
2-nitro-6-methylbenzoic acid (5.5 mmol) and 4-dimethylaminopyridine (1.1 mmol) yielded 0.44 g (28%) of the title
compound.

 $MS-FD m/e 286.1 (M^+)$ .

Anal. For  $C_{15}H_{14}N_{2}O_{4}$ :

Calc: C, 62.93; H, 4.93; N, 9.78; Found: C, 62.47; H, 4.75; N, 9.27.

20

25

15

B. 2-[(4-tert-Butylbenzoyl)amino]-N-(4-methoxyphenyl)-6-methylbenzamide

Using the procedure described in Example 93, Part B, N-(4-methoxyphenyl)-2-nitro-6-methylbenzamide (1.05 mmol) was reduced to the corresponding amine. Using the procedure described in Example 93, Part A, the amine was reacted with 4-tert-butylbenzoyl chloride (1.05 mmol) to yield 72 mg (17%) of the title compound.

- 178 -

 $MS-FD m/e 416.4 (M^+)$ .

Anal. For  $C_{26}H_{28}N_2O_3$ :

Calc: C, 74.98; H, 6.78; N, 6.73;

Found: C, 75.04; H, 6.82; N, 6.88.

5

### Example 135

Preparation of 2-[(4-tert-Butylbenzoy1)amino]-N-(4-methoxy-pheny1)-6-fluorobenzamide.

10

15

A. Preparation of 6-fluoroisatoic anhydride

Using the procedure described in Example 69, Part A, 6-fluoroanthranilic acid (31.5 mmol), yielded 5.2 g (91%) of the title compound.

 $MS-FD m/e 181.1 (M^+)$ .

Anal. For  $C_8H_4FNO_3$ :

Calc: C, 53.05; H, 2.23; N, 7.73;

Found: C, 52.91; H, 2.31; N, 7.53.

20

B. N-(4-Methoxyphenyl)-2-amino-6-fluorobenzamide

Using the procedure described in Example 91, Part B, 6-fluoroisatoic anhydride (11 mmol) and 4-methoxyaniline (11 mmol) yielded 2.34 g (84%) of the title compound.

25 MS-FD m/e 260 ( $M^+$ ).

Anal. For  $C_{14}H_{13}FN_2O_2$ :

Calc: C, 64.61; H, 5.04; N, 10.76;

Found: C, 63.33; H, 4.90; N, 10.34.

- 179 -

C. 2-[(4-tert-Butylbenzoyl)amino]-N-(4-methoxyphenyl)-6-fluorobenzamide

Using the procedure described in Example 93, Part A, N-(4-methoxyphenyl)-2-amino-6-fluorobenzamide (1.9 mmol) and 4-tert-butylbenzoyl chloride (2.1 mmol) yielded 530 mg (65%) of the title compound.

 $MS-FD m/e 420.3 (M^+)$ .

Anal. For  $C_{25}H_{25}FN_2O_3$ :

Calc: C, 71.41; H, 5.99; N, 6.66;

10 Found: C, 71.58; H, 5.97; N, 6.55.

### Example 136

Preparation of 2-[(4-tert-Butylbenzoyl)amino]-N-(3-hydroxy-phenyl)-5-(methylsulfonylamino)benzamide.

15

A. 2-[(4-tert-Butylbenzoyl)amino]-N-(3-benzyloxyphenyl)-5-nitrobenzamide

Using the procedure described in Example 91, Part B, 3-benzyloxyaniline (2.5 mmol) and 2-(4-tert-butylphenyl)-6-nitro-4H-3,1-benzoxazin-4-one (2.8 mmol) yielded 550 mg (42%) of the title compound.

MS-FD m/e 523 (M<sup>+</sup>)

25 Anal. For C<sub>31</sub>H<sub>29</sub>N<sub>3</sub>O<sub>5</sub>:

Calc: C, 71.11; H, 5.58; N, 8.03;

- 180 -

Found: C, 71.34; H, 5.66; N, 8.16.

- B. 2-[(4-tert-Butylbenzoyl)amino]-N-(3-benzyoxyphenyl)-5-aminobenzamide
- Using the procedure described in Example 93, Part B, 2-[(4-tert-butylbenzoyl)amino]-N-(3-benzyloxyphenyl)-5-nitrobenzamide (1.03 mmol) yielded 270 mg (53%) of the title compound.

 $MS-FD m/e 493 (M^+)$ 

10 Anal. For C<sub>31</sub>H<sub>31</sub>N<sub>3</sub>O<sub>3</sub>:

Calc: C, 75.43; H, 6.33; N, 8.51; Found: C, 75.39; H, 6.41; N, 8.26.

- C. 2-[(4-tert-Butylbenzoyl)amino]-N-(3-benzyloxyphenyl)-5-
- 15 (methylsulfonylamino)benzamide

Using the procedure described in Example 59, Part E, 2-[(4-tert-butylbenzoyl)amino]-N-(3-benzyoxyphenyl)-5-aminobenzamide (0.51 mmol) yielded 225 mg (77%) of the title compound.

20 MS-FD m/e  $571.1 (M^+)$ .

Anal. For C32H33N3O5S:

Calc: C, 67.23; H, 5.82; N, 7.35; Found: C, 66.96; H, 5.96; N, 7.07.

25 D. 2-[(4-tert-Butylbenzoyl)amino]-N-(3-hydroxyphenyl)-5-(methylsulfonylamino)benzamide

Using the procedure described in Example 96, Part B, 2-[(4-tert-butylbenzoyl)amino]-N-(3-benzyloxyphenyl)-5-(methylsulfonylamino)benzamide (0.35 mmol) yielded 160 mg

30 (94%) of the title compound.

 $MS-FD m/e 481.2 (M^+)$ .

Anal. For  $C_{25}H_{27}N_3O_5S$ :

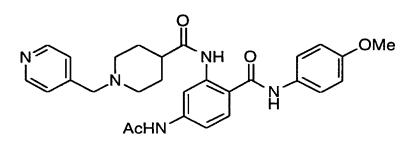
Calc: C, 62.35; H, 5.65; N, 8.73; Found: C, 62.47; H, 5.73; N, 8.60.

- 181 -

#### Example 137

Preparation of 4-Acetylamino-N-(4-methoxyphenyl)-2[[1-(4-pyridylmethyl)piperidin-4-ylcarbonyl]amino]benzamide.

5



A. N-(4-Methoxyphenyl)-2,4-dinitrobenzamide

Using the procedure described in Example 93, Part A, 4-methoxyaniline (43.76 mmol) and 2,4-dinitrobenzoyl chloride (48.14 mmol) yielded 10.29 g (74%) of the title compound.

 $MS-FD m/e 317.1 (M^+)$ .

Anal. For C<sub>14</sub>H<sub>11</sub>N<sub>3</sub>O<sub>6</sub>:

15 Calc: C, 53.00; H, 3.50; N, 13.25; Found: C, 53.13; H, 3.57; N, 13.52.

B. N-(4-Methoxyphenyl)-2,4-diaminobenzamide
 Using the procedure described in Example 96, Part B,

N-(4-methoxypheny1)-2,4-dinitrobenzamide (72 mmol), yielded 16.2 g (87%) of the title compound.

 $MS-FD m/e 257 (M^+)$ .

Anal. For  $C_{14}H_{15}N_3O_2$ :

Calc: C, 65.35; H, 5.88; N, 16.33;

25 Found: C, 65.54; H, 5.92; N, 16.28.

C. 4-Acetylamino-2-amino-N-(4-methoxyphenyl)benzamide

To a stirred solution of N-(4-methoxyphenyl)-2,4
diaminobenzamide (19 g, 73.8 mmol) in N,N-dimethylformamide

15

(250 mL) was added pyridine (6.6 mL, 81 mmol), followed by acetic anhydride (6.6 mL, 70 mmol). After stirring overnight, the solvents were removed in vacuo and the residue was chromatographed over a silica gel (10% tetrahydrofuran/90% chloroform). The appropriate fractions were combined and concentrated in vacuo to give 5.3 g (24%) of the title compound as an off-white solid.

MS-FD m/e (M+).

10 D. 4-Acetylamino-N-(4-methoxyphenyl)-2-[[1-(benzyloxy-carbonyl)piperidin-4-ylcarbonyl]amino]benzamide

To a stirred suspension of N-benzyloxycarbonylisonipecotic acid (8.0 g, 30.5 mmol) in toluene (350 mL) was added oxalyl chloride (4.0 mL, 45.7 mmol) followed by a few drops of N,N-dimethylformamide. After stirring for 72 h, the solvents were removed in vacuo to give 8.4 g (94%) of an off-white solid. A portion of this solid (3.0 g) was dissolved dichloromethane (0 mL) and added to a stirred solution of 4-acetylamino-2-amino-N-(4-methoxyphenyl)-

- 20 benzamide (2.0 g, 6.68 mmol) in a mixture of dichloromethane (50 mL) and pyridine (50 mL). After 2 h, the solvent was removed in vacuo and the residue was dissolved in ethyl acetate and washed with water, followed by saturated aqueous sodium bicarbonate and brine. The organic phase was then
- dried (magnesium sulfate), filtered, and concentrated in vacuo to give a solid which was triturated from diethyl ether to give the title compound (2.79 g, 77%) as a white solid.

 $MS-FD m/e 544.1 (M^+)$ .

30 Anal. For C<sub>30</sub>H<sub>32</sub>N<sub>4</sub>O<sub>6</sub>:

Calc: C, 66.16; H, 5.92; N, 10.29; Found: C, 66.11; H, 6.07; N, 9.99.

10

E. 4-Acetylamino-N-(4-methoxyphenyl)-2-[(4-piperidinyl-carbonyl)amino]benzamide

Using the procedure described in Example 96, Part B, 4-acetylamino-N-(4-methoxyphenyl)-2-[[1-(benzyloxycarbonyl)-5 piperidin-4-ylcarbonyl]amino]benzamide (5.0 mmol), yielded 0.95 g (47%) of the title compound.

MS-FD m/e 410 (M+).

Anal. For  $C_{22}H_{26}N_4O_4 \cdot 1.2H_2O$ :

Calc: C, 61.15; H, 6.63; N, 12.97; Found: C, 61.43; H, 6.44; N, 12.59.

F. 4-Acetylamino-N-(4-methoxyphenyl)-2-[[1-(4-pyridyl-methyl)piperidin-4-ylcarbonyl]amino]benzamide

To a stirred suspension of 4-acetylamino-N-(4-methoxy-phenyl)-2-[(4-piperidinylcarbonyl)amino]benzamide (0.4 g, 0.97 mmol), 4-pyridinecarboxaldehyde (0.11 mL, 1.17 mmol) and acetic acid (0.085 mL, 1.46 mmol) in 1,2-dichloroethane (20 mL) was added sodium triacetoxyborohydride (0.31 g, 1.46 mmol). After stirring overnight, the white solid was filtered off and the filtrate was concentrated in vacuo. The residue was suspended in diethyl ether, sonicated, and filtered. The combined solids were then washed with water, filtered and dried in vacuo to give 0.37 g (76%) of the title compound as a white solid.

25 MS-FD m/e 501.3 (M<sup>+</sup>).

Anal. For  $C_{28}H_{31}N_{5}O_{4}$ :

Calc: C, 67.05; H, 6.23; N, 13.96; Found: C, 67.06; H, 6.42; N, 13.81.

30 Example 138

Preparation of N-(4-methoxyphenyl)-2-[[1-(4-pyridyl)-piperidin-4-ylcarbonyl]amino]benzamide.

To a stirred suspension of N-(4-pyridyl)isonipecotic acid (0.2 g, 1 mmol) in dichloromethane (70 mL) was added thionyl chloride (0.11 mL, 1.5 mmol). After stirring overnight, the solvent was removed in vacuo and the residue was dissolved in dichloromethane (10 mL) and added to a stirred solution of 2-amino-N-(4-methoxyphenyl)benzamide (0.186 g, 0.77 mmol) and pyridine (0.19 g, 0.85 mmol) in dichloromethane (25 mL). After stirring for 72 h, the 10 solution was transferred to a separatory funnel and washed with water, saturated aqueous sodium bicarbonate solution, and saturated aqueous sodium chloride solution. The organic phase was dried (magnesium sulfate), filtered, and 15 concentrated in vacuo. The residue was suspended in a mixture of diethyl ether and hexanes, sonicated, and filtered. The resulting solid was washed with diethyl ether and dried in vacuo to give 0.10 g (30%) of the title compound as a pale tan solid.

20  $^{1}$ H-NMR (DMSO-d<sub>6</sub>): δ 10.79 (s, 1 H), 10.31 (s, 1 H), 8.25 (d, J = 8.3 Hz, 1 H), 8.13 (d, J = 5.7 Hz, 2 H), 7.80 (dd, J = 1.1, 7.9 Hz, 1 H), 7.60 (d, J = 9.0 Hz, 2 H), 7.51 (dt, J = 1.3, 8.3 Hz, 1 H), 7.21 (dt, J = 1.3, 8.7 Hz, 1 H), 6.94 (d, J = 9.0 Hz, 2 H), 6.82 (d, J = 6.4 Hz, 2 H), 3.95 (dt, J = 13.2, 3.4 Hz, 2 H), 2.92 (dt, J = 2.3, 13.2 Hz, 2H), 2.63 (tt, J = 4.1, 13.2 Hz, 1 H), 1.90 (dd, J = 2.3, 12.8 Hz, 2 H), 1.61 (dq, J = 3.8, 13.2 Hz, 2 H); MS-FD m/e 431 (M<sup>+</sup>). Anal. For  $C_{25}H_{26}N_{4}O_{3}$ :

Calc: C, 69.75; H, 6.09; N, 13.01;

- 185 -

Found: C, 69.58; H, 6.36; N, 12.96.

## Example 139

Preparation of N<sup>1</sup>-Benzoyl-N<sup>2</sup>-[[1-(4-pyridyl)piperidin-4-yl]methoxycarbonylamino]-1,2-benzenediamine hydrochloride hemihydrate.

Using the procedure described in Example 48, Part C, N<sup>1</sup>-[[1-(4-pyridyl)piperidin-4-yl]methoxycarbonylamino]-1,2-benzenediamine (0.61 mmol) and benzoyl chloride (1.2 mmol) yielded 175 mg (61%) of the title compound.

MS-FD m/e 430.3 (M<sup>+</sup>).

15 Anal. For C<sub>25</sub>H<sub>26</sub>N<sub>4</sub>O<sub>3</sub>·1.1HCl·0.5H<sub>2</sub>O:

Calc: C, 62.61; H, 5.91; N, 11.68; Cl, 8.13; Found: C, 62.88; H, 5.75; N, 11.55; Cl, 7.89.

## Example 140

20 Preparation of  $N^1$ -(3-Fluorobenzoyl)- $N^2$ -[[1-(4-pyridyl)-piperidin-4-yl]methoxycarbonylamino]-1,2-benzenediamine hydrochloride hydrate.

Using the procedure described in Example 48, Part C, N<sup>1</sup>-[[1-(4-pyridyl)piperidin-4-yl]methoxycarbonylamino]-1,2-benzenediamine (0.61 mmol) and 3-fluorobenzoyl chloride (1.2 mmol) yielded 152 mg (51%) of the title compound. MS-FD m/e 448.1 (M<sup>+</sup>).

Anal. For  $C_{25}H_{25}FN_4O_3 \cdot 1.25HCl \cdot 1.1H_2O$ :

10

Calc: C, 60.68; H, 5.79; N, 11.32; Cl, 8.95; Found: C, 60.32; H, 5.39; N, 11.09; Cl, 8.89.

## Example 141

Preparation of  $N^{1}$ -(3-Chlorobenzoyl)- $N^{2}$ -[[1-(4-pyridyl)-piperidin-4-yl]methoxycarbonylamino]-1,2-benzenediamine hydrochloride hemihydrate.

20

Using the procedure described in Example 48, Part C, N<sup>1</sup>-[[1-(4-pyridyl)piperidin-4-yl]methoxycarbonylamino]-1,2-5 benzenediamine (0.61 mmol) and 3-chlorobenzoyl chloride (1.2 mmol) yielded 211 mg (69%) of the title compound.

1H-NMR (DMSO-d<sub>6</sub>): 8 13.57 (br s, 1 H), 10.08 (s, 1 H), 9.00 (s, 1 H), 8.19 (t, J = 6.2 Hz, 2 H), 8.06 (t, J = 1.7 Hz, 1 H), 7.95 (d, J = 7.9 Hz, 1 H), 7.68 (dd, J = 1.5, 7.9 Hz, 1 H), 7.55-7.60 (m, 2 H), 7.48 (dd, J = 1.5, 7.9 Hz, 1 H), 7.22 (dt, J = 1.5, 7.5 Hz, 1 H), 7.17 (d, J = 6.8 Hz, 2 H), 7.14 (m, 1 H), 4.21 (d, J = 13.9 Hz, 2 H), 3.97 (d, J = 6.4 Hz, 2 H), 3.14 (t, J = 12.0 Hz, 2 H), 2.06 (m, 1 H), 1.81 (br d, J = 12 Hz, 2 H), 1.23 (br q, J = 12 Hz, 2 H); MS-FD m/e 464.1 (M<sup>+</sup>).

Anal. For  $C_{25}H_{25}ClN_4O_3 \cdot 1.5HCl \cdot 0.5H_2O$ :

Calc: C, 56.80; H, 5.24; N, 10.60; Cl, 16.77; Found: C, 56.62; H, 5.28; N, 10.53; Cl, 16.62.

Example 142

Preparation of  $N^1$ -(3-Bromobenzoy1)- $N^2$ -[[1-(4-pyridy1)-piperidin-4-y1]methoxycarbonylamino]-1,2-benzenediamine hydrochloride hydrate.

Using the procedure described in Example 48, Part C, N<sup>1</sup>-[[1-(4-pyridyl)piperidin-4-yl]methoxycarbonylamino]-1,2-5 benzenediamine (0.61 mmol) and 3-bromobenzoyl chloride (1.2 mmol) yielded 202 mg (60%) of the title compound. MS-FD m/e 508.2 (M<sup>+</sup>).

Anal. For  $C_{25}H_{25}BrN_4O_3 \cdot 1.4HCl \cdot 0.75H_2O$ :

Calc: C, 52.32; H, 4.90; N, 9.76; Cl, 8.64;

10 Found: C, 51.99; H, 4.52; N, 9.54; Cl, 8.69.

## Example 143

Preparation of N<sup>1</sup>-(4-Methylbenzoyl)-N<sup>2</sup>-[[1-(4-pyridyl)-piperidin-4-yl]methoxycarbonylamino]-1,2-benzenediamine hydrochloride.

Using the procedure described in Example 48, Part C, N<sup>1</sup>-[[1-(4-pyridyl)piperidin-4-yl]methoxycarbonylamino]-1,2-5 benzenediamine (0.61 mmol) and 4-methylbenzoyl chloride (1.2 mmol) yielded 164 mg (56%) of the title compound.

<sup>1</sup>H-NMR (DMSO-d<sub>6</sub>): δ 13.50 (br s, 1 H), 9.90 (s, 1 H), 8.90 (s, 1 H), 8.19 (br t, J = 5.8 Hz, 2 H), 7.89 (d, J = 8.3 Hz, 2 H), 7.49-7.56 (m, 2 H), 7.34 (d, J = 8.3 Hz, 2 H), 7.13-10 7.23 (m, 4 H), 4.21 (d, J = 13.6 Hz, 2 H), 3.97 (d, J = 6.4 Hz, 2 H), 3.14 (t, J = 12.4 Hz, 2 H), 2.05 (m, 1 H), 1.80 (d, J = 13.2 Hz, 2 H), 1.23 (q, J = 12.4 Hz, 2 H); MS-FD m/e 444.2 (M<sup>+</sup>).

Anal. For  $C_{26}H_{28}N_4O_3 \cdot 1.4HC1$ :

15 Calc: C, 63.01; H, 5.98; N, 11.31; Cl, 10.02; Found: C, 63.30; H, 6.06; N, 11.18; Cl, 9.80.

#### Example 144

Preparation of  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -(4-ethoxybenzoyl)-20 1,2-benzenediamine.

To a mixture of 4-ethoxybenzoic acid (0.332 g, 2.00 mmol) and a few drops of N,N-dimethylformamide in methylene chloride (50 mL) cooled to 0 °C was added oxayl chloride (0.21 mL, 2.2 mmole). After 30 min reaction the mixture was warmed to room temperature and stirred for an additional 10 min. The mixture was concentrated in vacuo, and the residue dissolved in methylene chloride (10 mL), and the resulting solution added in two portions to a mixture of 10  $N^{1}$ -(4-methoxybenzoy1)-1,2-benzenediamine (0.455 g, 2.00 mmol) and triethylamine (0.281 mL, 2.00 mmol) in methylene chloride (40 mL) cooled to 0 °C. After 4 h, the mixture was allowed to warm to room temperature and stirred for an 15 additional 12 h. The reaction was quenched with cold dilute aqueous hydrochloric acid (50 mL), diluted with hexane, and shaken in a separatory funnel. The organic layer was washed with cold dilute aqueous hydrochloric acid and saturated aqueous sodium bicarbonate solution. The solution was dried (magnesium sulfate), filtered, and concentrated in vacuo. 20 Recrystallization of the residue from methylene chloride/hexane provided 317 mg (41%) of title compound.  $1_{H-NMR}$  (DMSO-d<sub>6</sub>)  $\delta$  9.97 (s, 2H), 7.86 (d, 4H), 7.6 (m, 2H), 7.3 (m, 2H), 7.08 (d, 2H), 7.05 (d, 2H), 4.10 (q, 2H), 3.82 (s, 3H), 1.37 (t, 3H); IR (KBr) cm<sup>-1</sup>: 1606, 1646, 3259; 25

- 191 -

 $MS-FD m/e 390 (M^+)$ .

Analysis for C23H23N2O4:

Calc: C, 70.75; H, 5.68; N, 7.17;

Found: C, 66.03; H, 5.36; N, 6.58.

5

### Example 145

Preparation of  $N^1$ -(4-Methoxybenzoy1)- $N^2$ -[4-(1-methylethoxy)-benzoy1]-1,2-benzenediamine.

10

15

Using the procedure described in Example 144, 4-(1-methylethoxy)benzoic acid (2.00 mmol) yielded, after recrystallization from methylene chloride/hexane, 272 mg (34%) of the title compound.

 $^{1}\text{H-NMR} \text{ (DMSO-d_6) } \delta \text{ 9.96 (s, 2H), 7.91 (d, 2H), 7.86 (d, 2H), } \\ 7.6 \text{ (m, 2H), 7.2 (m, 2H), 7.02 (d, 2H), 6.99 (d, 2H), 4.68 } \\ \text{(septet, 1H), 3.78 (s, 3H), 1.24 (d, 6H); IR (KBr) cm}^{-1}\text{:} \\ 1607, 1648, 3300; MS-FD m/e 404 (M+). \\$ 

20 Analysis for C24H24N2O4:

Calc: C, 71.27; H, 5.98; N, 6.93; Found: C, 71.37; H, 5.99; N, 7.07.

- 192 -

#### Example 146

Preparation of 3-[(4-Methoxybenzoyl)amino]-4-[(4-tert-butyl-benzoyl)amino]benzoic Acid.

5

25

- A. Methyl 3-[(4-Methoxybenzoyl)amino]-4-aminobenzoate
  A solution of methyl 3,4-diaminobenzoate hydrochloride
  (1.43 g, 6.00 mmol) in acetonitrile (100 mL) was cooled to
  10 0 °C and treated with water (15 mL), pyridine (0.97 mL,
  12 mmol), and a solution of p-anisoyl chloride (1.03 g,
  6.00 mmol) in acetonitrile (25 mL). The reaction mixture
  was allowed to slowly warm to room temperature over 16 h.
  The resulting precipitate was collected and washed with
  15 acetonitrile to provide 1.07 g (59%) of the title compound.

  1H-NMR (DMSO-d<sub>6</sub>) δ 10.12 (s, 1 H), 10.08 (s, 1 H), 8.18 (s,
  1H), 7.95 (d, 2H), 7.9 (m, 4H), 7.8-7.9 (m, 4H), 7.53 (d,
  2H), 7.05 (d, 2H), 3.81 (s, 3H), 1.28 (s, 9H).
  - 20 B. Methyl 3-[(4-Methoxybenzoyl)amino]-4-[(4-tert-butylbenzoyl)amino]benzoate

A solution of methyl 3-[(4-methoxybenzoyl)amino]-4-aminobenzoate (0.800 g, 2.67 mmol) in 1:1 acetonitrile/-chloroform (100 mL) was cooled to 0 °C and treated with triethylamine (0.41 mL, 2.9 mmol), and a solution of 4-tert-

15

butylbenzoyl chloride (0.58 mL) in acetonitrile (25 mL). The reaction mixture was allowed to warm to room temperature over 16 h, concentrated in vacuo, diluted with ethyl acetate, washed with cold dilute aqueous hydrochloric acid and cold saturated aqueous sodium bicarbonate solution. The organic layer was dried (magnesium sulfate), filtered, and concentrated in vacuo. Crystallization of the residue from methylene chloride/hexane provided 1.0 g (81%) of the title compound.

10  $^{1}\text{H-NMR}$  (DMSO-d<sub>6</sub>)  $\delta$  10.16 (s, 2H), 8.27 (s, 1H), 7.8-8.0 (m, 6H), 7.58 (d, 2H), 7.09 (d, 2H), 3.87 (s, 3H), 3.80 (s, 3H), 1.30 (s, 9H); MS-FD m/e 460 (M<sup>+</sup>). Analysis for  $C_{27}H_{28}N_{2}O_{5}$ :

Calc: C, 70.42; H, 6.13; N, 6.08; Found: C, 70.15; H, 6.09; N, 6.27.

C. 3-[(4-Methoxybenzoyl)amino]-4-[(4-tert-butylbenzoyl)-amino]benzoic Acid

To a solution of methyl 3-[(4-methoxybenzoyl)amino]-4-[(4-tert-butylbenzoyl)amino]benzoate (0.487 g, 1.00 mmol) in 20 tetrahydrofuran (32 mL) and methanol (8 mL) was added 5 N aqueous sodium hydroxide (0.6 mL). The resulting mixture was stirred for 16 h, a second portion of 5 N aqueous sodium hydroxide (0.6 mL) added, and the mixture stirred for an additional 16 h. The solvent was concentrated in vacuo and 25 the crude product acidified with dilute aqueous hydrochloric acid and diluted with ethyl acetate. The mixture was extracted with saturated aqueous potassium carbonate The aqueous layer was acidified and extracted solution. with ethyl acetate. The organic layer was dried (magnesium 30 sulfate), filtered, and concentrated in vacuo. Crystallization of the residue from methylene chloride/hexane provided 376 mg (100%) of the title product.

- 194 -

<sup>1</sup>H NMR (DMSO-d<sub>6</sub>)  $\delta$  10.12 (s, 1H), 10.08 (s, 1H), 8.18 (s, 1H), 7.87 (d, 1H), 7.86 (d, 2H), 7.82 (d, 1H), 7.53 (d, 2H), 7.05 (d, 2H), 3.81 (s, 3H), 1.28 (s, 9H); MS-FD m/e 446 (M<sup>+</sup>); IR (KBr) cm<sup>-1</sup>: 1608, 1659, 1687, 2963.

5 Analysis for C26H26N2O5:

Calc: C, 69.94; H, 5.87; N, 6.27; Found: C, 70.90; H, 6.06; N, 6.29.

### Example 147

10 Preparation of 3-[(4-tert-Butylbenzoyl)amino]-4-[(4-methoxy-benzoyl)amino]benzoic Acid.

15 A. Methyl 4-Amino-3-[(4-tert-butylbenzoyl)amino]benzoate
Using the procedure described in Example 146, Part A,
4-tert-butylbenzoyl chloride (6.00 mmol) was reacted with
methyl 3,4-diaminobenzoate dihydrochloride. As the product
did not precipitate directly, the reaction mixture was
20 concentrated in vacuo, diluted with ethyl acetate, and
washed with saturated aqueous sodium bicarbonate solution.
The organic layer was dried (magnesium sulfate), filtered,
and concentrated in vacuo to provide 0.885 g (44%) of the
title compound as a crystalline solid.

 $^{1}\text{H-NMR}$  (DMSO-d<sub>6</sub>)  $\delta$  7.89 (d, 2H), 7.75 (s, 1H), 7.49 (d, 2H), 6.74 (d, 2H), 5.78 (s, 2H), 3.72 (s, 3H), 1.29 (s, 9H); MS-FD m/e 326 (M<sup>+</sup>); IR (KBr) cm<sup>-1</sup>: 1634, 1654, 1700, 1334. Analysis for  $C_{1.9}H_{2.2}N_{2}O_{3}$ :

5 Calc: C, 69.92; H, 6.79; N, 8.58; Found: C, 69.34; H, 6.61; N, 8.57.

- B. Methyl 3-[(4-tert-Butylbenzoyl)amino]-4-[(4-methoxybenzoyl)amino]benzoate
- Using p-anisoyl chloride and the procedure described in Example 146, Part B, methyl 4-amino-3-[(4-tert-butyl-benzoyl)amino]benzoate (2.71 mmol) yielded, after recrystallization from methylene chloride/hexane, 0.862 g (69%) of the title compound as a crystalline solid.

Analysis for C27H28N2O5:

20 Calc: C, 70,42; H, 6.13; N, 6.08; Found: C, 70.34; H, 6.08; N, 6.01.

- C. 3-[(4-tert-Butylbenzoyl)amino]-4-[(4-methoxybenzoyl)-amino]benzoic Acid
- Using the procedure described in Example 146, Part C, methyl 3-[(4-tert-butylbenzoyl)amino]-4-[(4-methoxybenzoyl)-amino]benzoate (1.00 mmol) yielded, after acidification of the aqueous layer, 318 mg (71%) of the title compound as a crystalline solid.
- 30  $^{1}$ H NMR (DMSO-d<sub>6</sub>)  $\delta$  10.19 (s, 1H), 10.11 (s, 1H), 8.19 (s, 1H), 7.94 (d, 1H), 7.89 (d, 1H), 7.81 (s, 1H), 7.52 (d, 2H), 7.05 (d, 2H), 3.80 (s, 3H), 1.28 (s, 9H); IR (KBr) cm<sup>-1</sup>: 1645, 1690, 3256; MS-FD m/e 446 (M<sup>+</sup>).

- 196 -

Analysis for C26H26N2O5:

Calc: C, 69.49; H, 5.87; N, 6.27; Found: C, 69.74; H, 5.72; N, 6.16.

## Example 148

Preparation of N-[2-(4-Methoxybenzoyloxy)phenyl]-4-methoxy-benzamide.

10

5

A solution of 2-aminophenol (6.54 g, 60.0 mmol) was dissolved in methylene chloride (200 mL) and cooled to 0 °C. Triethylamine (16.7 mL, 120 mmol) was added, followed by the dropwise addition of a solution of p-anisoyl chloride (20.5 g, 120 mmol) in methylene chloride (50 mL). 15 reaction mixture was allowed to slowly warm to room temperature over 16 h. The reaction mixture was poured over a 1:1 mixture of concentrated hydrochloric acid/crushed ice. The organic layer was diluted with ethyl acetate, washed with cold saturated aqueous sodium bicarbonate solution, 20 dried (magnesium sulfate), filtered, and concentrated in vacuo. Crystallization of the residue from methylene chloride/hexane provided 18.8 g (83%) of the title compound. <sup>1</sup>H NMR (DMSO-d<sub>6</sub>)  $\delta$  3.76 (s, 3H), 3.81 (s, 3H), 6.95 (d, 2H), 7.3 (m, 3H), 7.60 (t, 1H), 7.81 (d, 2H), 8.02 (d, 2H); 25 MS-FD m/e  $377 (M^+)$ ; IR (KBr) cm<sup>-1</sup>: 1670, 1715, 3400.

PCT/US98/13427 WO 99/00121

- 197 -

Analysis for C22H19NO5:

Calc: C, 70.02; H, 5.07, N, 3.71; Found: C, 69.85; H, 5.00; N, 3.44.

Example 149

Preparation of N-[2-(4-tert-Butylbenzoyloxy)phenyl]-4methoxybenzamide.

10

15

20

5

#### N-(2-Hydroxyphenyl)-4-methoxybenzamide Α.

A solution of N-[2-(4-methoxybenzoyloxy)phenyl]-4methoxybenzamide (3.0 g, 8.0 mmol) in methanol (50 mL) was treated with 5 N aqueous sodium hydroxide (4.78 mL) at room temperature for 16 h. The solution was concentrated to onehalf volume in vacuo, 5 N aqueous sodium hydroxide was added, and the resulting mixture stirred for an additional 16 h. The mixture was concentrated in vacuo and acidified with dilute hydrochloric acid. The resulting precipitate was collected by filtration, dissolved in ethyl acetate, and extracted with saturated aqueous potassium carbonate The aguous layer was acidified with dilute hydrochloric acid and extrated with ethyl acetate. organic layer was dried (magnesium sulfate), filtered, and concentrated in vacuo to provide 1.75 g (90%) the title 25 product as a crystalline solid.

<sup>1</sup>H NMR (DMSO-d<sub>6</sub>)  $\delta$  9.70 (s, 1H), 9.41 (s, 1H), 7.93 (d, 2H), 7.63 (d, 1H), 7.04 (d, 2H), 7.00 (t, 1H), 6.88 (d, 1H), 6.80 (t, 1H), 3.81 (s, 3H); MS-FD m/e 243 (M<sup>+</sup>); IR (CHCl<sub>3</sub>) cm<sup>-1</sup>: 1607, 1645, 3500.

5

10

15

20

N-[2-(4-tert-Butylbenzoyloxy)phenyl]-4-methoxybenzamide A solution of N-(2-hydroxyphenyl)-4-methoxybenzamide (0.486 g, 2.00 mmol) in methylene chloride (35 mL) was cooled to 0 °C. Triethylamine (0.281 mL, 2.00 mmol) was added followed by the dropwise addition of a solution of 4-tert-butylbenzoyl chloride (0.393 mL, 2.00 mmol) in methylene chloride (15 mL). The reaction mixture was allowed to warm to room temperature over 16 h and washed with cold water, dried (magnesium sulfate), filtered, and concentrated in vacuo. Crystallization of the residue from diethyl ether provided 0.563 g (70%) of the title compound.  $^{1}$ H NMR (CDC1<sub>3</sub>)  $\delta$  8.36 (d, 1H), 8.18 (d, 2H), 8.04 (s, 1H), 7.75 (d, 2H), 7.57 (d, 2H), 7.34 (t, 1H), 7.29 (d, 1H), 7.22 (t, 1H), 6.80 (d, 2H), 3.84 (s, 3H), 1.39 (s, 9H); MS-FD m/e 403 (M<sup>+</sup>); IR (KBr) cm<sup>-1</sup>: 1606, 1679, 1717, 3363. Analysis for C25H25NO4:

Calc: C, 74.42; H, 6.25; N, 3.47; Found: C, 74.65; H, 6.24; N, 3.60.

25

## Example 150

Preparation of N-[2-(4-Methoxybenzoyloxy)pheny1]-4-tert-butylbenzamide.

A. N-[2-(4-tert-Butybenzoyloxy)phenyl]-4-tert-butylbenzamide

Using the procedure described in Example 148, 2-aminophenol (30.0 mmol) was reacted with 4-tert-butylbenzoyl chloride to provide, after recrystallization from diethyl ether, 9.48 g (73%) of the title compound.

 $^{1}$ H NMR (DMSO- $^{1}$ d)  $\delta$  9.59 (s, 1H), 8.01 (d, 2H), 7.65 (t, 1H), 7.55 (d, 2H), 7.42 (d, 2H), 7.3 (m, 3H), 1.27 (s, 9H), 1.24 (s, (H); MS-FD m/e 429 (M+); IR (KBr) cm<sup>-1</sup>: 1607, 1663, 1679, 1751, 2961, 3372.

Analysis for C28H31NO3:

Calc: C, 78.17; H, 7.92; N, 3.14;

15 Found: C, 78.82; H, 7.17; N, 3.44.

- B. N-(2-Hydroxyphenyl)-4-tert-butylbenzamide
   Using the procedure described in Example 149, Part A,
   N-[2-(4-tert-butybenzoyloxy)phenyl]-4-tert-butylbenzamide
   (10 mmol) yielded, after crystallization from methylene chloride, 2.08 g (48%) of the title compound.
- C. N-[2-(4-Methoxybenzoyloxy)phenyl]-4-tert-butylbenzamide
   Using the procedure described in Example 149, Part B,
   N-(2-hydroxyphenyl)-4-tert-butylbenzamide (2.00 mmol) was

PCT/US98/13427 WO 99/00121

- 200 -

reacted with p-anisoyl chloride to yield 494 mg (61%) of the title compound as a crystalline solid.

#### Example 151

(No example for this number)

#### Example 152

Preparation of N-(4-Methoxyphenyl)-2-(4-tert-butylbenzoyloxy) benzamide.

10

15

25

5

#### N-(4-Methoxyphenyl)-2-hydroxybenzamide Α.

To a solution of salicylic acid (1.38 g, 10.0 mmol) in methylene chloride (100 mL) cooled to 0  $^{\circ}\text{C}$  was added a few drops of dry N,N-dimethylformamide, followed by oxalyl chloride (1.41 mL). After 39 min, the ice bath was removed, and the reaction mixture allowed to warm to room temperature over 2 h. The solvent was removed in vacuo, and the residue dissolved in dry methylene chloride (125 mL). After cooling 20 the solution to 0 °C, triethylamine (2.81 mL, 20.0 mmol) was added, followed by the dropwise addition of a solution of p-anisoyl chloride (2.46 g, 20.0 mmol) in methylene chloride (25 mL). After 1 h, the reaction mixture was washed twice with 1 N aqueous hydrochloric acid and once with cold

- 201 -

saturated aqueous sodium bicarbonate solution. The organic layer was dried (magnesium sulfate), filtered, and concentrated in vacuo. Trituration with hexane, produced 1.95 g (80%) of the title compound as a crystalline solid.

5  $^{1}$ H NMR (DMSO-d<sub>6</sub>)  $\delta$  12.00 (s, 1H), 10.25 (s, 1H), 7.95 (d, 1H), 7.51 (d, 2H), 7.44 (t, 1H), 6.9 (m, 4H), 3.75 (s, 3H); MS-FD m/e 243 (M<sup>+</sup>); IR (KBr) cm<sup>-1</sup>: 1600, 1648, 3500. Analysis for C<sub>14</sub>H<sub>13</sub>NO<sub>3</sub>:

Calc: C. 69.12; H, 5.39; N, 5.76; Found: C, 68.95; H, 5.31; N, 5.84.

- B. N-(4-Methoxyphenyl)-2-(4-tert-butylbenzoyloxy)benzamide
  To a solution of N-(4-methoxyphenyl)-2-hydroxybenzamide
  (0.484 g, 2.00 mmol) in methylene chloride (35 mL) cooled to
  0 °C was added 0.28 mL triethylamine (0.28 mL, 2.0 mmol),
  followed by the dropwise addition of a solution of 4-tertbutylbenzoyl chloride (0.393 mL, 2.00 mmol) in methylene
  chloride (15 mL). The reaction mixture was allowed to warm
  to room temperature over 16 h and washed with cold water.
- 20 The organic layer was dried (magnesium sulfate), filtered, and concentrated in vacuo. Trituration with hexane provided 0.488 g (61%) of the title compound.

<sup>1</sup>H NMR (DMSO-d<sub>6</sub>)  $\delta$  10.23 (s, 1H), 8.01 (d, 2H), 7.71 (d, 1H), 7.64 (t, 1H), 7.57 (d, 2H), 7.52 (d, 2H), 7.43 (t, 1H), 7.38 (d, 1H), 6.84 (d, 2H), 3.80 (s, 3H), 1.40 (s, 9H); MS-FD m/e 403 (M<sup>+</sup>); IR (KBr) cm<sup>-1</sup>: 1672, 1747, 3500.

Calc: C, 74.42; H, 6.25; N, 3.47; Found: C, 74.28; H, 6.23; N, 3.56.

Analysis for C25H25NO2:

30

25

10

15

#### Example 153

Preparation of N-Pheny1-2-(4-tert-butylbenzoyloxy)benzamide.

Using the procedure described in Example 152, Part B, N-phenylsalicylamide (5.00 mmol) yielded 1.2 g (64%) of the title compound.

 $^{1}{\rm H}$  NMR (DMSO-d<sub>6</sub>)  $\delta$  10.38 (s, 1H), 8.00 (d, 2H), 7.75 (d, 1H), 7.6 (m, 5H), 7.49 (d, 1H), 7.40 (d, 1H), 7.25 (t, 2H), 7.05 (t, 1H), 1.30 (s, 9H); MS-FD m/e 373 (M<sup>+</sup>); IR (KBr) cm<sup>-1</sup>: 1601, 1651, 1738, 3300.

10 Analysis for C25H25NO4:

Calc: C, 77.19; H, 6.21; N, 3.75; Found: C, 77.24; H, 6.23; N, 3.76.

### Example 154

Preparation of N<sup>1</sup>, N<sup>2</sup>-bis(4-Methoxybenzoy1)-1,2-benzene-diamine.

To a solution of o-phenylenediamine (2.16 g, 19.8 mmol) in methylene chloride (200 mL) was added 0.5 N aqueous sodium hydroxide (84 mL), and the resulting mixture was cooled in an ice-water bath. p-Anisoyl chloride (6.2 g, 40 mmol) was added slowly with vigorous stirring. The mixture was allowed to warm slowly to room temperature and stirred for 18 h. The organic layer was separated and washed with dilute aqueous sodium bicarbonate solution, dilute aqueous hydrochloric acid, and water. The organic layer was dried (sodium sulfate), filtered, and concentrated in vacuo to provide 5.2 g (70%) of the title compound. 1H NMR

15

10

## Example 155

Preparation of 4-Methoxy- $N^1$ ,  $N^2$ -bis(4-methoxybenzoyl)-1,2-benzenediamine.

Using the procedure described in Example 154,
4-methoxy-1,2-benzenediamine dihydrochloride (3.60 g,
5 25.9 mmol) yielded, after recrystallization from methylene chloride, 5.0 g (48%) of the title compound. mp 238-239 °C.

1H NMR

Anal. for  $C_{23}H_{22}N_2O_5$ :

Calc: C, 67.96; H, 5.46; N 6.89;

Found: C, 67.81; H 5.51, N, 7.01.

## Example 156

Preparation of  $N^{1}$ -(2,4-Dimethoxybenzoyl)- $N^{2}$ -(4-methoxybenzoyl)-1,2-benzenediamine.

15

10

To a solution  $N^1$ -(4-methoxybenzoyl)-1,2-benzenediamine hydrochloride (558 mg, 2.08 mmol) in methylene chloride

PCT/US98/13427 WO 99/00121

- 205 -

(100 mL) was added 0.5 N aqueous sodium hydroxide (8 mL), and the resulting mixture was cooled in an ice-water bath. 2,4-Dimethoxybenzoyl chloride (0.40 g, 2.0 mmol) was added slowly with vigorous stirring. The mixture was allowed to 5 warm slowly to room temperature and stirred for 18 h. organic layer was separated and washed with dilute aqueous sodium bicarbonate solution, dilute aqueous hydrochloric acid, and water. The organic layer was dried (sodium sulfate), filtered, and concentrated in vacuo to provide 0.52 g (64%) of the title compound.

<sup>1</sup>H NMR

Anal. for  $C_{23}H_{22}N_2O_5$ :

Calc: C, 67.96; H, 5.46; N 6.89; Found: C, 67.88; H 5.52, N, 7.18.

15

10

## Example 157

Preparation of N1-(2-Chloro-4-methoxybenzoy1)-N2-(4-methoxybenzoy1)-1,2-benzenediamine.

20

Using the procedure described in Example 156, 2-chloro-4-methoxybenzoyl chloride (410 mg, 2.42 mmol) yielded 770 mg (77%) of the title compound.

<sup>1</sup>H NMR 25

Anal. for  $C_{22}H_{19}ClN_2O_4$ :

- 206 -

Calc: C, 64.32; H, 4.66; N, 6.82; Found: C, 64.29; H, 4.71; N, 6.75.

#### Example 158

5 Preparation of 2,3-bis[(4-Methoxybenzoyl)amino]phenol.

A. 2,3-bis[(4-Methoxybenzoyl)amino]phenoxy 4-Methoxybenzoate

10

- 2,3-Diaminophenol (2.48g, 20 mmol) was dissolved in methylene chloride (200 mL) and the solution was cooled to ice-water bath temperature. Aqueous 5 N sodium hydroxide solution (126 mL) was added followed by 4-methoxybenzoyl chloride (8.6 mL, 63 mmol). The mixture was allowed to warm to room temperature and stirred for 18 h. The organic layer was separated and washed with dilute aqueous sodium hydroxide solution, dilute aqueous hydrochloric acid, and saturated aqueous sodium chloride solution. The organic layer was dried (sodium sulfate), filtered, and concentrated in vacuo to give 7.75 g (74%) of the title compound as a brown foam. This material was used without further purification.
- 25 B. 2,3-bis[(4-methoxybenzoyl)amino]phenol
  A solution of 2,3-bis[(4-methoxybenzoyl)amino]phenoxy
  4-methoxybenzoate (7.75 g, 14.7 mmol) in methanol (100 mL)

- 207 -

was cooled to ice-water bath temperature and 5 N aqueous sodium hydroxide solution (3.0 mL) was added. The reaction mixture was allowed to warm to room temperature and stirred for 72 hr. The reaction mixture was concentrated in vacuo and the resulting solid was dissolved in methylene chloride and washed with dilute aqueous hydrochloric acid, water, and saturated sodium chloride solution. The organic layer was dried (sodium sulfate), filtered, and concentrated in vacuo. Recrystallization of the residue from diethyl ether/hexane gave 2.3 g (40%) of the title product. mp 208-209 °C.

Anal. for  $C_{22}H_{20}N_2O_5$ :

Calc: C, 67.34; H, 5.14; N, 7.14; Found: C, 67.48; H, 5.14; N, 7.19.

15

10

5

#### Example 159

Preparation of  $N^1$ -(2-Butoxy-4-methoxybenzoy1)- $N^2$ -(4-methoxybenzoy1)-1,2-benzenediamine.

20

Using the procedure described in Example 156, 2-butoxy-4-methoxybenzoyl chloride (437 mg, 1.80 mmol) yielded 355 mg (45%) of the title compound.

25 <sup>1</sup>H NMR

Anal. for C26H28N2O5:

- 208 -

Calc: C, 69.63; H, 6.29; N, 6.25; Found: C, 69.82; H, 6.14; N, 6.20.

### Example 160

5 Preparation of  $N^1$ -(2-Benzyloxy-4-methoxybenzoyl)- $N^2$ -(4-methoxybenzoyl)-1,2-benzenediamine.

10 Using the procedure described in Example 156, 2-benzyloxy-4-methoxybenzoyl chloride (437 mg, 1.80 mmol) yielded 190 mg (22%) of the title compound.

1H NMR

15 **Ежатрle 161** 

Preparation of  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -(5-chlorobenzofuran-2-ylcarbonyl)-1,2-benzenediamine.

To a solution of N¹-(4-methoxybenzoyl)-1,2-benzene-diamine (200 mg, 0.826 mmol) in methylene chloride (5 mL)

was added 5-chlorobenzofuran-2-carboxylic acid (162 mg, 0.826 mmol), 1-(3-dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (316 mg, 1.65 mmol), and 4-dimethylaminopropylidine (10 mg, 0.083 mmol). The resulting solution was stirred at room temperature for 6 h. The resulting precipitate was collected via vacuum filtration to provide 209 mg (60%) of the title compound as an amorphous off-white solid.

<sup>1</sup>H-NMR, IR

MS-FD m/e 420 (p)

15 Analysis for  $C_{23}H_{17}ClN_2O_4$ :

Calc: C, 65.64; H, 4.07; N, 6.66; Found: C, 64.01; H, 4.19; N, 7.31.

# Example 162

20 Preparation of  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -(5-methoxybenzo-furan-2-ylcarbonyl)-1,2-benzenediamine.

Using the procedure described in Example 161,

5-methoxybenzofuran-2-carboxylic acid (159 mg, 0.826 mmol) yielded 228 mg (66%) of the title compound as an off-white solid.

 $1_{H-NMR}$ , IR

MS-FD m/e 416 (p)

Analysis for C24H20N2O5:

10 Calc: C, 69.22; H, 4.84; N, 6.73;

Found: C, 68.13; H, 4.87; N, 7.03.

# Example 163

Preparation of  $N^{1}$ -(4-methoxybenzoy1)- $N^{2}$ -(1,5-dioxo-5-morpholinopenty1)-1,2-benzenediamine.

- 211 -

Using the procedure described in Example 161, 5-oxo-5-morpholinopentanoic acid (166 mg, 0.826 mmol) was reacted with N $^1$ -(4-methoxybenzoyl)-1,2-benzenediamine. The reaction mixture was diluted with additional methylene chloride and washed with 1 N aqueous sodium hydroxide. The organic phase was washed with 1 N aqueous hydrochloric acid, dried (sodium sulfate), filtered, and concentrated in vacuo to provide 300 mg (85%) of the title compound as an amorphous white solid.  $^1$ H-NMR, IR

10 MS-FD m/e 425 (p)

Analysis for  $C_{23}H_{27}N_3O_5$ :

Calc: C, 64.93; H, 6.40; N, 9.88; Found: C, 64.68; H, 6.41; N, 9.75.

15 Example 164

Preparation of  $N^{1}$ -(4-Methoxybenzoy1)- $N^{2}$ -[4-(4-pyridylthio)-benzoy1]-1,2-benzenediamine.

20

25

A. Ethyl 4-(4-Pyridylthio)benzoate

A mixture of ethyl 4-fluorobenzoate (3.30 g, 29.8 mmol), 4-mercaptopyridine (5.00 g, 29.8 mmol), 36% w/w potassium fluoride-on-alumina (3.5 g), and 18-crown-6 (0.787 g, 2.98 mmol) in methyl sulfoxide (20 mL) was heated at 120 °C for 24 h. The mixture was cooled to room temperature, filtered, and diluted with diethyl ether. The

- 212 -

organic layer was washed with water, dried (sodium sulfate), filtered, and concentrated in vacuo. Chromatography (silica gel, ethyl acetate/hexanes) of the residue provided 400 mg (7%, based on recovered starting material) of the title product.

<sup>1</sup>H-NMR, IR

MS-FD (m/e) 259 (p)

Analysis for C<sub>14</sub>H<sub>13</sub>NO<sub>2</sub>S:

Calc: C, 64.84; H, 5.05; N, 5.40;

10 Found: C, 64.66; H, 5.21; N, 5.12.

# B. 4-(4-Pyridylthio)benzoic Acid

A mixture of ethyl 4-(4-pyridylthio)benzoate (400 mg, 1.54 mmol) and 5 N aqueous sodium hydroxide (2 mL) in 1:1 tetrahydrofuran/methanol (2 mL) was stirred at room temperature for 18 h. The mixture was diluted with water and washed with diethyl ether. The aqueous layer was acidified to pH 6 with concentrated hydrochloric acid. The resulting precipitate was collected via vacuum filtration to provide 280 mg (78%) of the title compound as a pale yellow solid.

 $^{1}$ H-NMR, IR

MS-FD (m/e) 231 (p)

Analysis for C<sub>12</sub>H<sub>9</sub>NO<sub>2</sub>S:

25 Calc: C, 62.32; H, 3.92; N, 6.06; Found: C, 62.17; H, 3.97; N, 6.07.

- C.  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -[4-(4-pyridylthio)benzoyl]-1,2-benzenediamine
- Using the procedure described in Example 161, 4-(4-pyridylthio)benzoic acid (191 mg, 0.826 mmol) yielded, after chromatography (silica gel, 75% ethyl acetate/25% hexanes), 180 mg (48%) of the title compound as a pale yellow solid.

  1H-NMR, IR

- 213 -

MS-FD (m/e) 455 (p)

Analysis for C26H21N3O2S:

Calc: C, 68.55; H, 4.65; N, 9.22;

Found: C, 69.38; H, 4.71; N, 9.19.

5

### Example 165

Preparation of N-(4-Methoxyphenyl)-2-[(1,5-dioxo-5-morpholinopentyl)amino]benzamide.

10

Using the procedure described in Example 161,  $5-\infty -5-\infty -5-\infty -0.826$  mmol) and  $2-\infty -0.826$  mmol) and  $2-\infty -0.826$  mmol) benzamide yielded, after

recrystallization from ethyl acetate/hexanes, 220 mg (63%) of the title compound as a white amorphous solid.

<sup>1</sup>H-NMR, IR

MS-FD (m/e) 425 (p)

Analysis for C23H27N3O5:

20 Calc: C, 64.93; H, 6.40; N, 9.88;

Found: C, 65.20; H, 6.48; N, 9.97.

### Example 166

Preparation of N-(4-Methoxybenzoyl)-2-(1-oxo-1,3-dihydro-2H-25 benz[f]isoindol-2-yl)benzeneamine.

To a solution of N-(4-methoxybenzoyl)-2-(1-ethoxy-1,3-dihydro-3-oxo-2H-benz[f]isoindol-2-yl)benzeneamine (140 mg, 0.31 mmol) in methylene chloride (2 mL) was added triethylsilane (0.5 mL) and trifluoroacetic acid (0.5 mL). After standing at room temperature for 16 h, the mixture was concentrated in vacuo. The residue was dissolved in methylene chloride and washed with saturated aqueous sodium bicarbonate solution, dried (magnesium sulfate), filtered, and concentrated in vacuo to yield 120 mg (95%) of the title compound.

<sup>1</sup>H-NMR, IR

MS-FD m/e 408 (p)

15 Analysis for  $C_{26}H_{20}N_2O_3$ :

Calc: C, 76.46; H, 4.94; N, 6.86; Found: C, 76.32; H, 5.07; N, 6.62.

# Example 167

20 Preparation of N<sup>1</sup>-(4-Chlorobenzoy1)-N<sup>2</sup>-[1-(4-pyridy1)-piperidin-4-ylmethoxycarbonyl]-4-hydroxy-1,2-benzenediamine.

10

15

25

A. 4-(tert-Butyldimethylsilyloxy)-2-nitroaniline

To a mixture of 4-amino-3-nitrophenol (10.07 g, 65.3 mmol) and DMF (20 mL) was added imidazole (11.15 g, 163.8 mmol) followed by t-butyldimethylsilyl chloride (11.82 g, 78.4 mmol) in several portions. After 5 h, the reaction was diluted with EtOAc (150 mL) and washed with water (5 x 20 mL). The organic layer was MgSO4, dried, filtered, and concentrated. The residue was chromatographed (10% EtOAc/hexanes to 20% EtOAc/hexanes) to give the title compound as a solid (17.06 g, 97%); mp 80-83 °C; IR (CHCl3): 3399, 2932, 1519, 1242, 866 cm<sup>-1</sup>; NMR (300 MHz, CDCl3):  $\delta$  0.19 (s, 6H), 0.97 (s, 9H), 6.70 (d, 1H, J = 9.0), 6.95 (d, 1H, J = 3.0), 7.56 (d, 1H, J = 2.7); MS(FD): 268.2. Analysis for C12H2ON2O3Si:

Calc: C 53.70, H 7.51, N 10.44; Found: C 53.47, H 7.50, N 10.31.

20 B. 5-(tert-Butyldimethylsilyloxy)-2-phthalimido-1-nitrobenzene

A mixture of 2-nitro-4-(tert-butyldimethylsilyloxy)-aniline (10.3 g,38.5 mmol) and phthalic anhydride (6.50 g, 41.5 mmol) in toluene (30 mL) was refluxed for 18 h. A Dean-Stark apparatus was fitted to the flask, diisopropyl-

- 216 -

ethylamine (0.1 mL) was added and water was removed azeotropically over the next 24 h. About 20 mL of solvent was removed by distillation and the resultant solution allowed to cool to room temperature. The residue was diluted with methylene chloride and passed through a plug of silica gel eluting with methylene chloride. The desired fractions were combined and concentrated in vacuo.

Recrystallization from methylene chloride-hexane provided 12.2 g (80%) of the title compound in two crops.

10 Analysis for C20H22N2O5Si:

Calc: C, 60.28; H, 5.56; N, 7.03; Found: C, 60.35; H, 5.67; N, 6.98.

- C. 5-(tert-Butyldimethylsilyloxy)-2-phthalimidoaniline

  A suspension of 5-(tert-butyldimethylsilyloxy)-2phthalimido-1-nitrobenzene (5.00 g, 12.5 mmol) and 10%
  palladium-on-carbon (2.5 g) in ethyl acetate (60 mL) was
  stirred under 1 atm of hydrogen for 16 h. The mixture was
  filtered through a pad of diatomaceous earth and
  concentrated in vacuo to yield 4.1 g (89%) of the title
  compound.
  - D. 5-(tert-Butyldimethylsilyloxy)-2-phthalimido-N-[[1-(4-pyridyl)piperidin-4-yl]methoxycarbonyl]aniline

25 A solution of 5-(tert-butyldimethylsilyloxy)-2phthalimidoaniline (1.02 g, 2.77 mmol) in toluene (15 mL)
was treated with a solution of 20% phosgene in toluene (2
mL) at reflux for 20 min. The volatile materials were
removed in vacuo to give a tan solid, which was dissolved in
30 dry methylene chloride (20 mL) and treated with 1-(4pyridyl)piperidine-4-methanol (0.53 g, 2.77 mmol). The
resulting suspension was stirred for 90 min then diluted
with hexane. The mixture was allowed to stand overnight and
the resulting precipitate collected by vacuum filtration and

- 217 -

dried to yield 1.46g (90%) of the title compound as a tan powder.

MS-FD, m/e 587 (M).

Analysis for C32H38N4O5Si:

5 Calc: C, 65.50; H, 6.53; N, 9.55; Found: C, 65.23; H, 6.47; N, 9.38.

E.  $4-(tert-Butyldimethylsilyloxy)-N^2-[[1-(4-pyridyl)-piperidin-4-yl]methoxycarbonyl-1,2-benzenediamine$ 

A solution of 5-(tert-butyldimethylsilyloxy)-2phthalimido-N-[[1-(4-pyridyl)piperidin-4-yl]methoxycarbonyl]aniline (1.34 g, 2.28 mmol) in 1 M hydrazine in
methanol (6 mL) was stirred at ambient temperature for 40 h
during which time a white precipitate formed. The mixture

15 was further diluted with methylene chloride and cooled with
an ice bath then filtered. The filtrate was washed once
with saturated sodium chloride solution, dried over
anhydrous sodium sulfate, filtered, and concentrated in
vacuo to yield 890 mg (86%) of the title compound as a tan
powder.

MS-FD, m/e 456 (M).

25

30

F.  $N^{1}$ -(4-Chlorobenzoyl)- $N^{2}$ -[1-(4-pyridyl)piperidin-4-yl-methoxycarbony]-4-(tert-butyldimethylsilyloxy)-1,2-benzene-diamine

A mixture of N<sup>1</sup>-[1-(4-pyridy1)piperidin-4-ylmethoxy-carbony]-4-(tert-butyldimethylsilyloxy)-1,2-benzenediamine (80 mg, 0.175 mmol) and 4-chlorobenzoylchloride (0.045 mL, 0.35 mmol) in methylene chloride (2 mL) was stirred in the presence of excess potassium carbonate for 10 min. The mixture was diluted with saturated sodium hydrogen carbonate solution, stirred 20 min, partitioned between water and methylene chloride, dried (magnesium sulfate), filtered, and

- 218 -

concentrated in vacuo to give 97 mg (93%) of the title compound.

G.  $N^{1}$ -(4-Chlorobenzoyl)- $N^{2}$ -[1-(4-pyridyl)piperidin-4-yl-methoxycarbony]-4-hydroxy-1,2-benzenediamine

A solution of N<sup>1</sup>-(4-chlorobenzoyl)-N<sup>2</sup>-[1-(4-pyridyl)-piperidin-4-ylmethoxycarbony]-4-(tert-butyldimethylsilyl-oxy)-1,2-benzenediamine (97 mg, 0.16 mmol) in tetrahydro-furan (2 mL) was treated with 5 N aqueous hydrochloric acid (0.5 mL) and allowed to stand at ambient temperature for 18 h. Volatile solvents were removed in vacuo and the residue diluted with dilute sodium hydrogen carbonate solution, hexane, and methylene chloride. The mixture was sonicated 5 min then filtered. The resultant material was vacuum dried to yield 48 mg (61%) of the title compound as a white solid.

MS-FD, m/e 481 (p).

5

10

15

20

25

Analysis for C25H25ClN4O4:

Calc.: C, 62.43; H, 5.24; N, 11.65;

Found: C, 62.51; H, 5.52; N, 11.42.

### Example 168

Preparation of  $N^1$ -(4-Difluoromethoxybenzoy1)- $N^2$ -[1-(4-pyridyl)piperidin-4-ylmethoxycarbonyl]-1,2-benzenediamine Hydrochloride.

To a solution of  $N^1$ -[1-(4-pyridyl)piperidin-4-yl-30 methoxycarbonyl]-1,2-benzenediamine (0.2 g, 0.6 mmol) and

- 219 -

4-difluoromethoxybenzoic acid (0.23 g, 1.2 mmol) in DMF (10 mL) was added 1-(3-dimethylaminopropyl)-3-ethyl-carbodiimide hydrochloride (0.24 g, 1.2 mmol). After stirring overnight, the solvent was removed in vacuo and the residue was partitioned between ethyl acetate (300 mL) and 1 N NaOH (150 ml). The layers were separated and the organic phase was washed with brine, dried with MgSO<sub>4</sub>, filtered and concentrated in vacuo. The residue was purified by RPHPLC method A and the fractions containing pure product were combined and lypholized to give 123 mg (38%) of the title product as a white solid.

MS-FD, m/e 497 (M+)

10

Analysis for  $C_{26}H_{26}F_{2}N_{4}O_{4} \cdot 1.0HCl \cdot 0.9H_{2}O$ :

15 Calc: C, 56.89; H, 5.28; N, 10.20;

Found: C, 56.92; H, 5.22; N, 9.98.

### Example 169

Preparation of N<sup>1</sup>-(5-Chlorofuran-2-ylcarbonyl)-N<sup>2</sup>-[1-20 (4-pyridyl)piperidin-4-ylmethoxycarbonyl]-1,2-benzenediamine Hydrochloride.

Using the procedure described in Example 168, N<sup>1</sup>-[1-(4-pyridyl)piperidin-4-ylmethoxycarbonyl]-1,2-benzenediamine (0.61 mmol) and 5-chloro-2-furancarboxylic acid (1.2 mmol), purifying with RPHPLC Method A, yielded 57 mg (22%) of the title compound.

WO 99/00121

- 220 -

1<sub>H-NMR</sub>

5

10

MS-FD, m/e 455 (M+)

Analysis for  $C_{23}H_{23}ClN_4O_4 \cdot 1.0HCl \cdot 1.75H_2O$ :

Calc: C, 52.83; H, 5.30; N, 10.71;

Found: C, 52.83; H, 5.02; N, 10.59.

## Example 170

Preparation of  $N^1$ -(5-Methylthiophen-2-ylcarbonyl)- $N^2$ -[1-(4-pyridyl)piperidin-4-ylmethoxycarbonyl]-1,2-benzenediamine Hydrochloride.

Using the procedure described in Example 168, N<sup>1</sup>-[1
(4-pyridyl)piperidin-4-ylmethoxycarbonylamino]-1,2
benzenediamine (0.61 mmol) and 5-methylthiophene-2
carboxylic acid (1.2 mmol), purifying with RPHPLC Method A,

yielded 45 mg (17%) of the title compound.

1<sub>H-NMR</sub>

20 MS-FD, m/e 451 (M+)

Analysis for  $C_{24}H_{26}N_4O_3S \cdot 2.0HC1 \cdot 0.5H_2O$ :

Calc: C, 54.13; H, 5.49; N, 10.52;

Found: C, 53.94; H, 5.47; N, 10.55.

25 Example 171

Preparation of  $N^1$ -(3,4-Dichlorobenzoy1)- $N^2$ -[1-(4-pyridy1)-piperidin-4-ylmethoxycarbony1]-1,2-benzenediamine Hydrochloride.

Using the procedure described in Example 48, Part C, N<sup>1</sup>-[1-(4-pyridyl)piperidin-4-ylmethoxycarbonylamino]-1,25 benzenediamine (0.61 mmol) and 3,4-dichlorobenzoyl chloride (1.2 mmol), purifying with RPHPLC Method B, yielded 120 mg (40%) of the title compound.

1<sub>H-NMR</sub>

MS-FD, m/e 498 (M+)

10 Analysis for  $C_{25}H_{24}Cl_2N_4O_3 \cdot 1.25HCl$ :

Calc: C, 55.09; H, 4.67; N, 10.28; Found: C, 55.09; H, 4.62; N, 10.15.

# Example 172

Preparation of N<sup>1</sup>-(5-Chlorothiophen-2-ylcarbonyl)-N<sup>2</sup>-[1-(4-pyridyl)piperidin-4-ylmethoxycarbonyl]-1,2-benzenediamine Hydrochloride.

20

25

Using the procedure described in Example 168, N<sup>1</sup>-[1-(4-pyridyl)piperidin-4-ylmethoxycarbonylamino]-1,2-benzenediamine (0.61 mmol) and 5-chlorothiophene-2-carboxylic acid (1.2 mmol) yielded 260 mg of the title compound which was purified with RPHPLC Method C.

- 222 -

<sup>1</sup>H-NMR

WO 99/00121

MS-IS, m/e 471.1 (MH+)

Analysis for C23H23ClN4O3S·1.5HCl·1.0H2O:

Calc:

C, 50.81; H, 4.91; N, 10.31;

5 Found:

C, 50.81; H, 4.84; N, 10.33.

#### Example 173

Preparation of  $N^1$ -(1,2-Dihydrobenzofuran-5-ylcarbonyl)- $N^2$ -[1-(4-pyridyl)-piperidin-4-ylmethoxycarbonyl)-1,2-

10 benzenediamine Hydrochloride.

Using the procedure described in Example 168, N<sup>1</sup>-[1
(4-pyridyl)piperidin-4-ylmethoxycarbonylamino]-1,2
benzenediamine (0.61 mmol) and 1,2-dihydrobenzofuran-5
carboxylic acid (1.2 mmol), purifying with RPHPLC Method A,

yielded 57 mg (20%) of the title compound.

1H-NMR

20 MS-FD, m/e 472.1 (M+)

Analysis for  $C_{27}H_{28}N_4O_4 \cdot 1.0HC1 \cdot 0.6H_2O$ :

Calc:

C, 62.34; H, 5.86; N, 10.78;

Found:

C, 62.32; H, 5.79; N, 10.74.

25

## Example 174

Preparation of  $N^1$ -(3-Fluoro-4-methoxybenzoy1)- $N^2$ -[1-(4-pyridy1)piperidin-4-ylmethoxycarbony1]-1,2-benzenediamine Hydrochloride.

Using the procedure described in Example 168,  $N^{1}$ -[1-(4-pyridy1)piperidin-4-ylmethoxycarbonylamino]-1,2-

benzenediamine (0.61 mmol) and 3-fluoro-4-methoxybenzoic acid (1.2 mmol), purifying with RPHPLC Method A, yielded 36 mg (13%) of the title compound.  $$^{1}\text{H-NMR}$$ 

MS-FD, m/e 478.0 (M+)

10 Analysis for  $C_{26}H_{27}FN_4O_4 \cdot 1.0HCl \cdot 1.4H_2O$ :

Calc: C, 57.81; H, 5.75; N, 10.37; Found: C, 57.78; H, 5.70; N, 10.31.

### Example 175

Preparation of N<sup>1</sup>-(3-Chloro-4-methylbenzoyl)-N<sup>2</sup>-[1-(4-pyridyl)piperidin-4-ylmethoxycarbonyl]-1,2-benzenediamine Hydrochloride.

20

25

Using the procedure described in Example 168, N<sup>1</sup>-[1-(4-pyridyl)piperidin-4-ylmethoxycarbonylamino]-1,2-benzenediamine (0.61 mmol) and 3-chloro-4-methylbenzoic acid (1.2 mmol), purifying with RPHPLC Method A, yielded 90 mg (31%) of the title compound.

- 224 -

1<sub>H-NMR</sub>

MS-FD, m/e 478.1 (M+)

Analysis for  $C_{26}H_{27}C1N_4O_3 \cdot 1.0HC1 \cdot 0.95H_2O$ :

Calc:

C, 58.64; H, 5.65; N, 10.52;

Found:

5

10

C, 58.74; H, 5.39; N, 10.47.

## Example 176

Preparation of  $N^1$ -(3-Fluoro-4-methylbenzoyl)- $N^2$ -[1-(4-pyridyl)piperidin-4-ylmethoxycarbonyl]-1,2-benzenediamine Hydrochloride.

Using the procedure described in Example 168, N<sup>1</sup>-[1
(4-pyridyl)piperidin-4-ylmethoxycarbonylamino]-1,2
benzenediamine (0.61 mmol) and 3-fluoro-4-methylbenzoic acid

(1.2 mmol), purifying with RPHPLC Method A, yielded 61 mg

(22%) of the title compound.

1H-NMR

20 MS-FD, m/e 463 (M+)

Analysis for  $C_{26}H_{27}FN_4O_3 \cdot 1.0HCl \cdot 1.4H_2O$ :

Calc:

C, 57.81; H, 5.75; N, 10.37;

Found:

C, 57.96; H, 6.02; N, 10.49.

25 Example 177

Preparation of  $N^1$ -(1-Cyclohexenylcarbonyl)- $N^2$ -[1-(4-pyridyl)piperidin-4-ylmethoxycarbonyl]-1,2-benzenediamine Hydrochloride.

Using the procedure described in Example 168,  $N^{1}$ -[1-(4-pyridyl)piperidin-4-ylmethoxycarbonylamino]-1,2-

benzenediamine (0.61 mmol) and 1-cylcohexenecarboxylic acid (1.2 mmol), purifying with RPHPLC Method B, yielded the title compound.

<sup>1</sup>H-NMR

MS-FD, m/e 434.8 (M+)

10 Analysis for C25H30N4O3·1.3HCl:

Calc: C, 62.31; H, 6.55; N, 11.63; Cl, 9.56; Found: C, 62.20; H, 6.70; N, 11.21; Cl, 9.47.

#### Example 178

Preparation of N<sup>1</sup>-(1-Cyclopentenylcarbonyl)-N<sup>2</sup>-[1-(4-pyridyl)piperidin-4-ylmethoxycarbonyl]-1,2-benzenediamine Hydrochloride.

20

25

Using the procedure described in Example 168,  $N^1$ -[1-(4-pyridyl)piperidin-4-ylmethoxycarbonylamino]-1,2-benzenediamine (0.61 mmol) and 1-cyclopentenecarboxylic acid (1.2 mmol), purifying with RPHPLC Method A, yielded 28 mg (12%) of the title compound.

- 226 -

1<sub>H-NMR</sub>

MS-FD, m/e 421.1 (M+)

Analysis for  $C_{24}H_{28}N_4O_3 \cdot 1.2HC1 \cdot 2.0H_2O$ :

Calc: C, 57.62; H, 6.69; N, 11.20;

5 Found: C, 57.69; H, 6.41; N, 11.29.

### Example 179

Preparation of 6-Fluoro-2-[[1-(4-pyridyl)piperidin-4-yl-carbonyl]amino]-N-(4-methoxyphenyl)benzamide Hydrochloride.

10

Using the procedure described in Example 138, N-(4-methoxyphenyl)-2-amino-6-fluorobenzamide (1.8 mmol) and N-(4-pyridyl)isonipecotoyl chloride (3.6 mmol), purifying with RPHPLC Method A, yielded 570 mg (66%) of the title compound.

 $\mathbf{1}_{H-NMR}$ 

MS-FD, m/e 448.8 (M+)

20 Analysis for C25H25FN4O3·1.4HCl:

Calc: C, 60.11; H, 5.33; N, 11.22; Cl, 9.94

Found: C, 60.44; H, 5.43; N, 11.16; Cl, 10.02.

### Example 180

25 Preparation of 4,5-Difluoro-2-[[1-(4-pyridyl)piperidin-4-yl-carbonyl]amino]-N-(4-methoxyphenyl)benzamide Hydrochloride.

A. 4,5-Difluoroisotoic anhydride

Using the procedure described in Example 69, Part A, 4,5-difluoroanthranilic acid (27.4 mmol) yielded 4.5 g (82%) of the title compound.

<sup>1</sup>H-NMR

MS-FD, m/e 199 (M+)

10 Analysis for C<sub>8</sub>H<sub>3</sub>F<sub>2</sub>NO<sub>3</sub>:

Calc: C, 48.26; H, 1.52; N, 7.03;

Found: C, 48.07; H, 1.63; N, 6.98.

B. 2-Amino-4,5-difluoro-N-(4-methoxyphenyl)benzamide

Using the procedure described in Example 69, Part C,

4,5-difluoroisotoic anhydride (10 mmol) and p-anisidine (10 mmol) in DMF (10 mL) at 80 °C yielded 2.1 g (76%) of the title compound.

<sup>1</sup>H-NMR

20 MS-FD, m/e 278 (M+)

C. 4,5-Difluoro-2-[[1-(4-pyridy1)-piperidin-4-ylcarbony1]-amino]-N-(4-methoxyphenyl)benzamide hydrochloride

Using the procedure described in Example 138, N-(4-25 methoxyphenyl)-2-amino-4,5-difluorobenzamide (1.8 mmol) and N-(4-pyridyl)isonipecotoyl chloride (3.6 mmol), purifying with RPHPLC Method A, yielded 505 mg (57%) of the title compound.

1<sub>H-NMR</sub>

- 228 -

MS-FD, m/e 467 (M+)

WO 99/00121

Analysis for  $C_{25}H_{24}F_{2}N_{4}O_{3}\cdot 1.0HCl\cdot 0.5H_{2}O$ :

Calc: C, 58.66; H, 5.11; N, 10.94;

Found: C, 58.48; H, 5.08; N, 10.93.

5

### Example 181

Preparation of 4-Fluoro-2-[[1-(4-pyridyl)piperidin-4-yl-carbonyl]amino]-N-(4-methoxyphenyl)benzamide Hydrochloride.

10

15

# A. 4-Fluoroisotoic anhydride

Using the procedure described in Example 69, Part A, 4-fluoroanthranilic acid (31.5 mmol) yielded 5.23 g (92%) of the title compound.

<sup>1</sup>H-NMR

MS-FD, m/e 181.1 (M+)

Analysis for C<sub>8</sub>H<sub>4</sub>FNO<sub>3</sub>:

Calc: C, 53.05; H, 2.23; N, 7.73;

20 Found: C, 53.30; H, 2.43; N, 7.63.

B. 2-Amino-4-fluoro-N-(4-methoxyphenyl)benzamide

Using the procedure described in Example 69, Part C, 4-fluoroisotoic anhydride (11 mmol) and p-anisidine (11

25 mmol) in DMF (10 mL) at 80  $^{\circ}$ C yielded 1.5 g (52 %) of the title compound.

 $1_{H-NMR}$ 

MS-FD, m/e 260 (M+)

Analysis for C<sub>14</sub>H<sub>13</sub>FN<sub>2</sub>O<sub>2</sub>:

- 229 -

Calc: C, 64.61; H, 5.04; N, 10.76; Found: C, 64.49; H, 5.07; N, 11.02.

C. 4-Fluoro-2-[[1-(4-pyridyl)piperidin-4-ylcarbonyl]amino]-N-(4-methoxyphenyl)benzamide Hydrochloride

Using the procedure described in Example 138, N-(4-methoxyphenyl)-2-amino-4-fluorobenzamide (1.8 mmol) and N-(4-pyridyl)isonipecotoyl chloride (3.6 mmol), purifying with RPHPLC Method A, yielded 677 mg (78%) of the title compound.

<sup>1</sup>H-NMR

10

MS-FD, m/e 448.6 (M+)

### Example 182

Preparation of 5-Fluoro-2-[[1-(4-pyridyl)piperidin-4-yl-carbonyl]amino]-N-(4-methoxyphenyl)benzamide Hydrochloride.

20 A. 5-Fluoroisotoic anhydride

Using the procedure described in Example 69, Part A, 5-fluoroanthranilic acid (31.5 mmol) yielded 2.72 g (48%) of the title compound.

1<sub>H-NMR</sub>

25 MS-FD, m/e 181.2 (M+)

Analysis for C<sub>8</sub>H<sub>4</sub>FNO<sub>3</sub>:

Calc: C, 53.05; H, 2.23; N, 7.73;

Found: C, 53.22; H, 2.20; N, 7.58.

B. 2-Amino-5-fluoro-N-(4-methoxyphenyl)benzamide
Using the procedure described in Example 69, Part C,
5-fluoroisotoic anhydride (11 mmol) and p-anisidine (11 mmol) in DMF (10 mL) at 80 °C yielded 2.1 g (73%) of the title compound.

<sup>1</sup>H-NMR

MS-FD, m/e 260.2 (M+)

10 C. 5-Fluoro-2-[[1-(4-pyridyl)piperidin-4-ylcarbonyl]-amino]-N-(4-methoxyphenyl)benzamide Hydrochloride

Using the procedure described in Example 138, N-(4-methoxyphenyl)-2-amino-5-fluorobenzamide (1.8 mmol) and N-(4-pyridyl)isonipecotoyl chloride (3.6 mmol), purifying with RPHPLC Method A, yielded 500 mg (58%) of the title compound.

 $1_{H-NMR}$ 

15

MS-FD, m/e 448.8 (M+)

20 Example 183

Preparation of 2-[[1-(4-Pyridyl)piperidin-4-ylcarbonyl]-amino]-N-phenylbenzamide Hydrochloride.

25

A. 2-Nitro-N-phenylbenzamide

Using the procedure described in Example 93, Part A, aniline (11 mmol) and 2-nitrobenzoyl chloride (12.1 mmol) yielded 2.14 g (80%) of the title compound.

 $30 ^1H-NMR$ 

- 231 -

```
MS-FIA, m/e 242.2 (MH+)
```

Analysis for C<sub>13</sub>H<sub>10</sub>N<sub>2</sub>O<sub>3</sub>:

Calc: C, 64.46; H, 4.16; N, 11.56;

Found: C, 64.57; H, 4.14; N, 11.45.

5

### B. 2-Amino-N-phenylbenzamide

Using the procedure described in Example 99, Part B, 2-nitro-N-phenylbenzamide (6.9 mmol) yielded 1.2 g (92%) of the title compound.

10 <sup>1</sup>H-NMR

MS-FIA, m/e 212.8 (MH+)

Analysis for  $C_{13}H_{12}N_2O$ :

Calc: C, 73.57; H, 5.70; N, 13.20;

Found: C, 73.53; H, 5.78; N, 13.27.

15

C. 2-[[1-(4-Pyridyl)piperidin-4-ylcarbonyl]amino]-N-phenylbenzamide Hydrochloride

Using the procedure described in Example 138, N-phenyl-2-aminobenzamide (0.97 mmol) and N-(4-pyridyl)isonipecotoyl chloride (1.9 mmol), purifying with RPHPLC Method A, yielded

20 chloride (1.9 mmol), purifying with RPHPLC Method A, yielde 233 mg (55 %) of the title compound.

<sup>1</sup>H-NMR

MS-FD, m/e 401.3 (MH+)

Analysis for  $C_{24}H_{24}N_4O_2 \cdot 1.0HC1 \cdot 2.2H_2O$ :

25 Calc: C, 60.49; H, 6.22; N, 11.75; Cl, 7.44;

Found: C, 60.56; H, 5.93; N, 11.72; Cl, 7.82.

### Example 184

Preparation of 2-[[1-(4-Pyridyl)piperidin-4-ylcarbonyl]-

30 amino]-N-(4-fluorophenyl)benzamide Hydrochloride.

Using the procedure described in Example 138, N-(4-fluoropheny1)-2-aminobenzamide (0.92 mmol) and N-(4-pyridyl)isonipecotoyl chloride (1.8 mmol), purifying with RPHPLC Method A, yielded 146 mg (35%) of the title compound.

1H-NMR

MS-FIA, m/e 419.0 (MH+)

Analysis for  $C_{24}H_{23}FN_4O_2 \cdot 1.05HCl \cdot 1.0H_2O$ :

10 Calc: C, 60.72; H, 5.53; N, 11.80; Cl, 7.84;

Found: C, 60.86; H, 5.09; N, 11.88; Cl, 7.73.

### Example 185

Preparation of 2-[[1-(4-Pyridyl)piperidin-4-ylcarbonyl]amino]-N-(4-chlorophenyl)benzamide hydrochloride.

A. 2-Nitro-N-(4-chlorophenyl)benzamide

Using the procedure described in Example 93, Part A, 4-chloroaniline (11.8 mmol) and 2-nitrobenzoyl chloride (12.9 mmol) yielded 2.07 g (64%) of the title compound.

1H-NMR

MS-FIA, m/e 277.0 (M+)

25 Analysis for C<sub>13</sub>H<sub>9</sub>ClN<sub>2</sub>O<sub>3</sub>:

- 233 -

Calc: C, 56.43; H, 3.28; N, 10.12;

Found: C, 56.66; H, 3.24; N, 10.09.

B. 2-Amino-N-(4-chlorophenyl)benzamide

Using the procedure described in Example 99, Part B, 2-nitro-N-(4-chlorophenyl)benzamide (5.4 mmol) yielded 0.79 g (59%) of the title compound.

1H-NMR

MS-FIA, m/e 247.2 (M+)

10 Analysis for C<sub>13</sub>H<sub>11</sub>ClN<sub>2</sub>O:

Calc: C, 63.29; H, 4.49; N, 11.36;

Found: C, 63.43; H, 4.73; N, 11.14.

C. 2-[[1-(4-Pyridyl)piperidin-4-ylcarbonyl]amino]-N-

15 (4-chlorophenyl)benzamide Hydrochloride

Using the procedure described in Example 138, N-(4-chlorophenyl)-2-aminobenzamide (0.97 mmol) and N-(4-pyridyl)isonipecotoyl chloride (1.8 mmol), purifying with RPHPLC Method A, yielded 334 mg (37%) of the title compound.

 $20 \frac{1}{H-NMR}$ 

MS-FD, m/e 435.2 (M+)

Analysis for  $C_{24}H_{23}C1N_4O_2 \cdot 1.1HC1 \cdot 1.2H_2O$ :

Calc: C, 58.04; H, 5.37; N, 11.28; Cl, 14.99;

Found: C, 58.41; H, 5.02; N, 11.09; Cl, 15.18.

Example 186

Preparation of 2-[[1-(4-Pyridyl)piperidin-4-ylcarbonyl]-amino]-N-(4-methylphenyl)benzamide Hydrochloride.

30

25

·**-** 234 -

A. 2-Nitro-N-(4-methylphenyl)benzamide

Using the procedure described in Example 93, Part A,
4-methylaniline (9.3 mmol) and 2-nitrobenzoyl chloride

5 (10.3 mmol) yielded 1.55 g (65%) of the title compound.  $1_{\rm H-NMR}$ 

MS-FIA, m/e 256.3 (MH+)

Analysis for  $C_{14}H_{12}N_2O_3$ :

Calc: C, 65.62; H, 4.72; N, 10.93;

10 Found: C, 65.87; H, 5.00; N, 10.94.

B. 2-Amino-N-(4-methylphenyl)benzamide

Using the procedure described in Example 99, Part B, 2-nitro-N-(4-methylphenyl)benzamide (4.9 mmol) yielded

15 0.29 g (26%) of the title compound.

<sup>1</sup>H-NMR

MS-FIA, m/e 227.2 (MH+)

Analysis for C<sub>14</sub>H<sub>14</sub>N<sub>2</sub>O:

Calc: C, 74.31; H, 6.24; N, 12.38;

20 Found: C, 74.44; H, 6.38; N, 12.58.

C. 2-[[1-(4-Pyridyl)piperidin-4-ylcarbonyl]amino]-N-(4-methylphenyl)benzamide hydrochloride

Using the procedure described in Example 138, N-(4-

25 methylphenyl)-2-aminobenzamide (0.97 mmol) and N-(4-pyridyl)isonipecotoyl chloride (1.9 mmol), purifying with RPHPLC Method A, yielded 147 mg (34%) of the title compound.  $1_{\rm H-NMR}$ 

MS-FD, m/e 415.4 (MH+)

30 Analysis for  $C_{25}H_{26}N_4O_2 \cdot 1.1HC1 \cdot 2.0H_2O$ :

Calc: C, 61.20; H, 6.39; N, 11.41; C1, 7.95;

Found: C, 61.02; H, 5.99; N, 11.66; Cl, 8.07.

- 235 -

### Example 187

Preparation of 2-[[1-(4-Pyridyl)piperidin-4-ylcarbonyl]-amino]-N-(3-hydroxyphenyl)benzamide Hydrochloride.

5

A. 2-Nitro-N-(3-benzyloxyphenyl)benzamide

Using the procedure described in Example 93, Part A, 3-benzyloxyaniline (10 mmol) and 2-nitrobenzoyl chloride (11 mmol) yielded 3.1 g (89%) of the title compound.  $1_{\rm H-NMR}$ 

MS-FIA, m/e 349.2 (MH+)

Analysis for  $C_{20}H_{16}N_{2}O_{4}$ :

Calc: C, 68.96; H, 4.63; N, 8.04;

15 Found: C, 68.67; H, 4.58; N, 8.31.

B. 2-Amino-N-(3-benzyloxyphenyl)benzamideUsing the procedure described in Example 99, Part B,

2-nitro-N-(3-benzyloxyphenyl)benzamide (7.2 mmol) yielded

20 1.5 g (66%) of the title compound.

<sup>1</sup>H-NMR

MS-FIA, m/e 319.0 (MH+)

Analysis for C20H18N2O2:

Calc: C, 75.45; H, 5.70; N, 8.80;

25 Found: C, 75.39; H, 5.72; N, 9.02.

C. 2-[[1-(4-Pyridyl)piperidin-4-ylcarbonyl]amino]-N-(3-benzyloxyphenyl)benzamide

Using the procedure described in Example 138, N-(3-30 benzyloxyoxyphenyl)-2-aminobenzamide (0.97 mmol) and N-(4-

- 236 -

pyridyl)isonipecotoyl chloride (1.9 mmol), yielded 405 mg (82%) of the title compound.  $\mathbf{1}_{H-NMR}$ 

5 D. 2-[[1-(4-Pyridyl)piperidin-4-ylcarbonyl]amino]-N-(3-hydroxyphenyl)benzamide Hydrochloride

Using the procedure described in Example 96, Part A, and purifying with RPHPLC Method A,  $2-[[1-(4-pyridy1)-piperidin-4-ylcarbony1]amino]-N-(3-benzyloxypheny1)benzamide (0.39 mmol) yielded 22 mg (12%) of the title compound. <math display="inline">1_{\rm H-NMR}$ 

MS-FD, m/e 416.2 (M+)

Analysis for  $C_{24}H_{24}N_4O_3 \cdot 1.2HC1 \cdot 1.6H_2O$ :

Calc: C, 58.95; H, 5.85; N, 11.45; Cl, 8.70;

15 Found: C, 59.00; H, 5.57; N, 11.37; Cl, 8.30.

#### Example 188

Preparation of 2-[[1-(4-Pyridy1)piperidin-4-ylcarbony1]-amino]-N-(2-fluoropheny1)benzamide Hydrochloride.

20

10

A. 2-Nitro-N-(2-fluorophenyl)benzamide

Using the procedure described in Example 93, Part A, 25 2-fluoroaniline (20.7 mmol) and 2-nitrobenzoyl chloride (22.8 mmol) yielded 3.78 g (70%) of the title compound. 1H-NMR

MS-FIA, m/e 261.0 (MH+)

Analysis for C<sub>13</sub>H<sub>9</sub>FN<sub>2</sub>O<sub>3</sub>:

- 237 -

Calc: C, 60.00; H, 3.48; N, 10.77; Found: C, 60.07; H, 3.64; N, 10.78.

B. 2-Amino-N-(2-fluorophenyl)benzamide

Using the procedure described in Example 99, Part B, 2-nitro-N-(2-fluorophenyl)benzamide (11.5 mmol) yielded 1.9 g (72%) of the title compound.

1H-NMR

MS-FIA, m/e 231.2 (MH+)

10 Analysis for C13H11FN2O:

Calc: C, 67.82; H, 4.82; N, 12.17; Found: C, 68.08; H, 5.03; N, 12.22.

- C. 2-[[1-(4-Pyridyl)piperidin-4-ylcarbonyl]amino]-N-
- 15 (2-fluorophenyl)benzamide Hydrochloride

Using the procedure described in Example 138, N-(2-fluorophenyl)-2-aminobenzamide (0.89 mmol) and N-(4-pyridyl)isonipecotoyl chloride (2.23 mmol), purifying with RPHPLC Method A, yielded 141 mg (35%) of the title compound.

20 <sup>1</sup>H-NMR

MS-FIA, m/e 419.2 (MH+)

Analysis for  $C_{24}H_{23}FN_4O_2 \cdot 1.1HCl \cdot 1.8H_2O$ :

Calc: C, 58.79; H, 5.49; N, 11.43; Cl, 8.03; Found: C, 58.35; H, 4.93; N, 11.30; Cl, 7.68.

25

#### Example 189

Preparation of 2-[[1-(4-Pyridyl)piperidin-4-ylcarbonyl]-amino]-N-(4-bromophenyl)benzamide hydrochloride.

### A. 2-Nitro-N-(4-bromophenyl)benzamide

Using the procedure described in Example 93, Part A, 4-bromoaniline (11.6 mmol) and 2-nitrobenzoyl chloride (12.8 mmol) yielded 3.46 g (93%) of the title compound. 1<sub>H-NMR</sub>

MS-FIA, m/e 321.0 (MH+)

Analysis for C<sub>13</sub>H<sub>9</sub>BrN<sub>2</sub>O<sub>3</sub>:

10 Calc: C, 48.62; H, 2.82; N, 8.72; Found: C, 48.90; H, 2.81; N, 8.63.

B. 2-Amino-N-(4-bromophenyl)benzamide

Using the procedure described in Example 99, Part B,

2-nitro-N-(4-bromophenyl)benzamide (9.3 mmol) yielded 2.17 g (80%) of the title compound.

<sup>1</sup>H-NMR

MS-FIA, m/e 291.0 (MH+)

Analysis for C<sub>13</sub>H<sub>11</sub>BrN<sub>2</sub>O:

20 Calc: C, 53.63; H, 3.81; N, 9.62;

Found: C, 53.89; H, 3.85; N, 9.82.

C. 2-[[1-(4-Pyridyl)piperidin-4-ylcarbonyl]amino]-N-(4-bromophenyl)benzamide hydrochloride

Using the procedure described in Example 138, N-(4-bromophenyl)-2-aminobenzamide (0.97 mmol) and N-(4-pyridyl)isonipecotoyl chloride (1.9 mmol), purifying with RPHPLC Method A, yielded 383 mg (77%) of the title compound.  $1_{\rm H-NMR}$ 

- 239 -

MS-FIA, m/e 479.2 (MH+)

Analysis for  $C_{24}H_{23}BrN_4O_2 \cdot 1.2HCl \cdot 1.6H_2O$ :

Calc: C, 52.22; H, 5.00; N, 10.15; Cl, 7.71;

Found: C, 52.09; H, 4.49; N, 10.01; Cl, 7.41.

5

### Example 190

Preparation of 2-[[1-(4-Pyridyl)piperidin-4-ylcarbonyl]-amino]-N-(3-chlorophenyl)benzamide Hydrochloride.

10

15

<sup>1</sup>H-NMR

A. 2-Nitro-N-(3-chlorophenyl)benzamide

Using the procedure described in Example 93, Part A, 3-chloroaniline (9.4 mmol) and 2-nitrobenzoyl chloride (10.4 mmol) yielded 2.55 g (98%) of the title compound.

MS-FIA, m/e 277.0 (MH+)

B. 2-Amino-N-(3-chlorophenyl)benzamide

Using the procedure described in Example 99, Part B, 2-nitro-N-(3-chlorophenyl)benzamide (7.2 mmol) yielded 0.84 g (47%) of the title compound.

1H-NMR

MS-FIA, m/e 247.2 (MH+)

25 Analysis for  $C_{13}H_{11}ClN_2O$ :

Calc: C, 63.29; H, 4.49; N, 11.35;

Found: C, 64.12; H, 4.35; N, 11.36.

**-** 240 -

C. 2-[[1-(4-Pyridyl)piperidin-4-ylcarbonyl]amino]-N-(3-chlorophenyl)benzamide Hydrochloride

Using the procedure described in Example 138, N-(3-chlorophenyl)-2-aminobenzamide (1.8 mmol) and N-(4-

pyridyl)isonipecotoyl chloride (3.6 mmol), purifying with RPHPLC Method A, yielded 220 mg (48%) of the title compound.  $^{1}\mathrm{H-NMR}$ 

MS-FIA, m/e 435.3 (M+)

Analysis for  $C_{24}H_{23}ClN_4O_2 \cdot 1.1HCl \cdot 1.4H_2O$ :

10 Calc: C, 57.62; H, 5.42; N, 11.20; C1, 14.88;

Found: C, 57.74; H, 5.04; N, 11.15; Cl, 14.91.

### Example 191

Preparation of 2-[[1-(4-Pyridyl)piperidin-4-ylcarbonyl]amino]-N-(3-fluorophenyl)benzamide hydrochloride.

A. 2-Nitro-N-(3-fluorophenyl)benzamide

Using the procedure described in Example 93, Part A, 3-fluoroaniline (15.6 mmol) and 2-nitrobenzoyl chloride (17.2 mmol) yielded 3.09 g (76%) of the title compound.

1H-NMR

MS-FIA, m/e 261.1 (MH+)

25 Analysis for C<sub>13</sub>H<sub>9</sub>FN<sub>2</sub>O<sub>3</sub>:

Calc: C, 60.00; H, 3.49; N, 10.77;

Found: C, 60.30; H, 3.52; N, 10.74.

- 241 -

B. 2-Amino-N-(3-fluorophenyl)benzamide

Using the procedure described in Example 99, Part B, 2-nitro-N-(3-fluorophenyl)benzamide (11.3 mmol) yielded 1.15 g (43%) of the title compound.

5 <sup>1</sup>H-NMR

MS-FIA, m/e 231.2 (MH+)

Analysis for C13H11FN2O:

Calc: C, 67.82; H, 4.82; N, 12.17;

Found: C, 68.09; H, 5.09; N, 12.00.

10

C. 2-[[1-(4-Pyridyl)piperidin-4-ylcarbonyl]amino]-N-(3-fluorophenyl)benzamide hydrochloride

Using the procedure described in Example 138, N-(3-fluoropheny1)-2-aminobenzamide (1.3 mmol) and <math>N-(4-fluoropheny1)

pyridyl)isonipecotoyl chloride (2.6 mmol), purifying with RPHPLC Method D, yielded 402 mg (68%) of the title compound.  $$^{1}\mathrm{H-NMR}$$ 

MS-FIA, m/e 419.2 (MH+)

Analysis for  $C_{24}H_{23}FN_4O_2 \cdot 1.0HC1 \cdot 0.9H_2O$ :

20 Calc: C, 61.19; H, 5.52; N, 11.89; Cl, 7.52;

Found: C, 61.18; H, 5.34; N, 11.70; Cl, 7.19.

### Example 192

Preparation of 2-[[4-(4-Pyridyl)benzoyl]amino]-N-(4-methoxy-phenyl)benzamide Hydrochloride.

To a stirring suspension of 4-(4-pyridyl)benzoic acid 30 (0.2 g, 1 mmol) in toluene (35 mL) was added thionyl

PCT/US98/13427 WO 99/00121

- 242 -

chloride (0.55 mL, 7.5 mmol) and the mixture was heated to reflux. After 1 h the solution was cooled and added to a solution of 2-amino-N-(4-methoxyphenyl)benzamide (0.176 g, 0.73 mmol) in pyridine (2 mL) and toluene (5 mL). After 5 stirring for 48 h, the solvent was removed in vacuo and the residue was partitioned between ethyl acetate and water. The organic phase was separated and washed with sat. NaHCO3, brine and dried (MgSO<sub>4</sub>), filtered and concentrated to give 103 mg of brown solid which was chromatographed by RPHPLC Method B. Upon standing, a sample of the title compound (14 mg, 4%) crystalized from one of the product containing fractions.

<sup>1</sup>H-NMR

10

MS-FD, m/e 424.2 (MH+)

15 Analysis for  $C_{26}H_{21}N_3O_3 \cdot 2.1HCl$ :

> C, 62.45; H, 4.66; N, 8.40; Calc: C, 62.66; H, 4.01; N, 7.93. Found:

### Example 193

Preparation of 2-[[1-Methyl-3,4-didehydropiperidin-4-yl-20 carbonyl]amino]-N-(4-chlorophenyl)benzamide Hydrochloride.

25 2-(4-Pyridylcarbonyl)amino-N-(4-chlorophenyl)benzamide Using the procedure described in Example 93, Part A, 2-amino-N-(4-chlorophenyl)benzamide (5 g, 20.3 mmol) and isonicotinoyl chloride hydrochloride (3.97 g, 22.3 mmol) yielded 6.48 g (91%) of the title compound.

- 243 -

<sup>1</sup>H-NMR

MS-FIA, m/e 352.4 (MH+)

Analysis for C19H14ClN3O2:

Calc: C, 64.87; H, 4.01; N, 11.94;

5 Found: C, 64.48; H, 3.89; N, 11.58.

B. 2-[[(1-Methylpyridinium-4-yl)carbonyl]amino]-N-(4-chlorophenyl)benzamide Iodide

To a stirring solution of 2-(4-pyridinecarbonyl)amino-N-(410 chlorophenyl)benzamide (500 mg, 1.42 mmol) in DMF (10 mL)
was added methyl iodide (3 mL, 48 mmol). After 48 h, the
precipitate was filtered, washed with diethyl ether and
dried in vacuo to give 416 mg (59%) of the title compound.

15 <sup>1</sup>H-NMR

MS-FIA, m/e 366.1 (MH+)

Analysis for C20H17ClIN3O2:

Calc: C, 48.66; H, 3.47; N, 8.51;

Found: C, 48.46; H, 3.56; N, 8.35.

20

C. 2-[[1-Methyl-3,4-didehydropiperidin-4-ylcarbonyl]-amino]-N-(4-chlorophenyl)benzamide Hydrochloride

To a stirring suspension of 2-[[1-methylpyridinium-4-carbonyl]amino]-N-(4-chlorophenyl)benzamide iodide (247 mg, 0.5 mmol) in ethanol was added NaBH4 (20 mg, 0.5 mmol). After 30 min, the solvent was removed and the residue was partitioned between ethyl acetate and water. The organic phase was separated, washed with brine and concentrated in vacuo. The residue was triturated from ether and filtered.

30 The resulting solid was purified by RPHPLC Method 1 to give 40 mg (20%) of white solid.

<sup>1</sup>H-NMR

MS-FIA, m/e 370.1 (MH+)

- 244 -

Analysis for  $C_{20}H_{20}ClN_3O_2 \cdot 1.2HCl \cdot 2.5H_2O$ :

Calc: C, 52.37; H, 5.76; N, 9.16; Cl, 17.01;

Found: C, 52.15; H, 4.95; N, 9.40; Cl, 15.56.

Example 194

Preparation of 2-[[1-Benzyl-3,4-didehydropiperidin-4-yl-carbonyl]amino]-N-(4-chlorophenyl)benzamide Hydrochloride.

10

15

5

A. 2-[[(1-Benzylpyridinium-4-yl)carbonyl]amino]-N-(4-chlorophenyl)benzamide Bromide

Using the procedure described in Example 26, Part B, 2-(4-pyridinecarbonyl)amino-N-(4-chlorophenyl)benzamide (500 mg, 1.42 mmol) and benzyl bromide (0.25 mL, 2.13 mmol) yielded 538 mg (73%) of the title compound.

1<sub>H-NMR</sub>

MS-FIA, m/e 442.2 (MH+)

20 Analysis for C26H21BrClN3O2:

Calc: C, 59.73; H, 4.05; N, 8.04;

Found: C, 59.54; H, 4.06; N, 8.16.

- B. 2-[[1-Benzyl-3,4-didehydropiperidin-4-ylcarbonyl]-
- 25 amino]-N-(4-chlorophenyl)benzamide Hydrochloride

Using the procedure described in Example 26, Part C, 2-[[1-benzylpyridinium-4-carbonyl]amino]-N-(4-

## - 245 -

chlorophenyl)benzamide bromide (345 mg, 0.66 mmol) yielded 23 mg (7%) of the title compound.

#### <sup>1</sup>H-NMR

5 ES-MS, m/e 446.1 (MH+)

Analysis for  $C_{26}H_{24}ClN_3O_2 \cdot 1.1HCl \cdot 1.0H_2O$ :

Calc: C, 61.95; H, 5.42; N, 8.34; Cl, 14.77;

Found: C, 61.86; H, 5.05; N, 8.26; Cl, 14.54.

# Example 195

Preparation of  $N^1$ -(4-Chlorobenzoyl)-4-hydroxy- $N^2$ -[1-(4-pyridyl)piperidin-4-ylcarbonyl]-1,2-benzenediamine.

15

20

10

A. 5-tert-Butyldimethylsilyloxy-2-(phthalimido)-N-[1-(4-pyridyl)piperidin-4-ylcarbonyl]aniline

1-(4-Pyridyl)piperidine-4-carboxylic acid (176 mg, 0.85 mmol) and thionyl chloride (93 mL, 1.28 mmol) in 5 mL methylene chloride were heated under reflux for 2 h. The mixture was allowed to cool, concentrated in vacuo to a white foam and dried under vacuum. The foam was suspended in dry methylene chloride (5 mL) then added were 5-tert-

- 246 -

butyldimethylsilyloxy-2-(phthalimido)aniline (314 mg, 0.85 mmol)(see Example 167, step C, above) as a solution in 5 mL methylene chloride and 1 mL pyridine in several portions. The cloudy mixture was stirred 45 min then passed through a 35 x 80 mm plug of silica gel eluting first with methylene chloride then with 9:1:0.1 methylene chloride/methanol/-ammonium hydroxide. Appropriate fractions were combined, concentrated in vacuo and dried under vacuum to yield 360 mg (76%) of the desired intermediate phthalimide.

10 MS, FD+, m/e 557(p+1).

B.  $N^{1}$ -(4-Chlorobenzoyl)-4-hydroxy- $N^{2}$ -[1-(4-pyridyl)-piperidin-4-ylcarbonyl]-1,2-benzenediamine.

The phthalimide (350 mg, 0.63 mmol) from step A above

15 was dissolved in 2 mL 1M hydrazine in methanol and allowed

to stand 16 h at ambient temperature after which the mixture

had solidified. The mixture was diluted with 10 mL 1:1

methylene chloride/methanol and stirred vigorously for 1 h.

The mixture was filtered and concentrated in vacuo to yield

20 276 mg (103%) of the desired intermediate aniline as a white

solid.

A mixture of the aniline (80 mg, 0.188 mmol), 4-chlorobenzoyl chloride (48 μL, 0.375 mmol) and excess potassium chloride was stirred 30 min in 8 mL 3:1 methylene
25 chloride/tetrahydrofuran. The resultant mixture was treated with additional 4-chlorobenzoyl chloride (48 μL, 0.375 mmol) and stirred 20 min. The resultant mixture was treated with saturated sodium hydrogen carbonate and stirred vigorously for 15 min. The mixture was partitioned with methylene
30 chloride, the organic portion separated and dried over magnesium sulfate. Solvent was removed in vacuo to yield 145 mg of a yellow foam. The yellow foam was dissolved in methylene chloride and precipitated with hexane, sonicated

5

10

5 min then filtered to yield 87 mg (86%) of the silyl ether as a yellow powder.

The crude silyl ether (87 mg, 0.162 mmol) was stirred in a solution of 2 mL tetrahydrofuran and 0.5 mL 5 N HCl at ambient temperature for 16 h. Volatile solvents were removed in vacuo then the residue suspended in excess saturated sodium hydrogen carbonate and 5 mL 1:1 methylene chloride/hexane. The suspension was sonicated about 10 min. The solid was collected by filtration, washed with water and hexane, and dried under vacuum to yield 45 mg (62%) of the title compound as a tan solid.

MS, FD+, m/e 450 (p).

#### Example 196

Preparation of N<sup>1</sup>-(4-tert-Butylbenzoyl)-N<sup>2</sup>-(4-chloro-benzoyl)-1,2-benzenediamine.

To a solution of  $N^1$ -(4-tert-butylbenzoyl)-1,2-benzene-20 diamine (100 mg, 0.37 mmol) in 3 mL methylene chloride was added 4-chlorobenzoyl chloride (95  $\mu$ L, 0.74 mmol) and excess potassium carbonate. The mixture was stirred 30 min then a 1:1 solution of tetrahydrofuran and 5 N NaOH was added. The resultant mixture was stirred an additional 20 min and 25 diluted with ether. The mixture was washed twice with water, dried over magnesium sulfate, filtered and

- 248 -

concentrated in vacuo. The residue was sonicated with hexane causing a precipitate to form which was collected by filtration and dried under vacuum to yield 100 mg (66%) of the title compound.

5 MS, FD+, m/e 406(p).

Analysis for C24H23ClN2O2:

Calc.: C, 69.82; H, 5.70; N, 6.88;

Found: C, 69.82; H, 5.71; N, 7.00.

# Example 197

Preparation of  $N^1$ -[(4-Dimethylamino)benzoyl]- $N^2$ -(4-methoxybenzoyl)-1,2-benzenediamine.

15

20

25

10

A mixture of N¹-(4-methoxybenzoy1)-1,2-benzenediamine (242 mg, 1.00 mmol), 4-(dimethylamino)benzoic acid (200 mg, 1.24 mmol), 1-(3-dimethylaminopropy1)-3-ethylcarbodiimide hydrochloride (2040 mg, 1.26 mmol), and 1-hydroxybenzotriazole (135 mg, 1.00 mmol) in 3 mL methylene chloride was stirred 48 h at ambient temperature. The mixture was partitioned between ethyl acetate and 10% citric acid. The organic portion was washed with water and saturated sodium hydrogen carbonate then dried over magnesium sulfate,

filtered and concentrated in vacuo. The residue was

5

25

- 249 -

purified on silica gel with 40% ethyl acetate in hexane to yield the title compound (77 mg, 20%) as a white powder. MS, FD+, m/e 389(p).

Analysis for  $C_{23}H_{23}N_3O_3$ :

Calc.: C, 70.93; H, 5.95; N, 10.79;

Found: C, 70.74; H, 5.97; N, 10.86.

# Example 198

Preparation of  $N^2$ -[(4-Dimethylamino)benzoyl]-4-hydroxy-N<sup>1</sup>-(4-methoxybenzoyl)-1,2-benzenediamine.

A. 4-(Dimethylamino)benzoyl chloride

A solution of 4-(dimethylamino)benzoic acid and thionyl chloride in methylene chloride was refluxed 4 h. Volatile solvents were removed in vacuo to yield 1.10 g of 4-(dimethylamino)benzoyl chloride. This material was used in subsequent reactions without purification.

20 B.  $N^2-[(4-Dimethylamino)benzoyl]-4-hydroxy-<math>N^1-(4-methoxy-benzoyl)-1,2-benzenediamine$ 

To a mixture of 4-tert-butyldimethylsilyloxy-N<sup>1</sup>- (4-methoxybenzoyl)-1,2-benzenediamine (200 mg, 1.20 mmol) and 4-(dimethylamino)benzoyl chloride (200 mg) in methylene chloride (5 mL) was added excess N-methylmorpholine and a

- 250 -

catalytic amount of 4-dimethylaminopyridine. The mixture was stirred 16 h at ambient temperature then was partitioned between ethyl acetate and saturated sodium hydrogen carbonate. The organic portion was washed with brine, dried over magnesium sulfate and concentrated in vacuo. The residue was taken up in ethyl acetate and hexane added until cloudy. The mixture was sonicated causing a precipitate to form. The solid silyl ether was collected by filtration then dissolved in 3 mL tetrahydrofuran. The solution was treated with 1 mL 5N HCl and allowed to stand for 60 h then neutralized with saturated sodium hydrogen carbonate solution. Hexane was added and the mixture sonicated. The resultant solid was collected by filtration and dried under vacuum to yield the title bisamide phenol.

15 MS, Ion spray, m/e 406(p+1).

Analysis for C23H23N3O4:

Calc.: C, 68.13; H, 5.72; N, 10.36;

Found: C, 68.52; H, 5.96; N, 9.72.

#### Example 199

Preparation of 2-(4-tert-Butylbenzoylamino)-4-(2-methoxy-acetylamino)-N-(4-methoxyphenyl)benzamide.

25

10

20

Using the procedure described in Example 59, Part E, 2-(4-tert-butylbenzoylamino)-4-amino-N-(4-methoxyphenyl)-benzamide was reacted with methoxyacetyl chloride (0.55

- 251 -

mmol) to yield 175 mg (74%) of the title compound as a solid.

 $^{1}$ H-NMR(300 MHz, DMSO-d<sub>6</sub>):  $\delta$  12.24(s, 1H); 10.32(s, 1H); 10.16(s, 1H); 8.88(s, 1H); 7.91(d, J=8.7 Hz, 1H); 7.83(d, J=8.4 Hz, 2H); 7.66(d, J=8.4 Hz, 2H); 7.58(m, 4H); 6.93(d, J=9.0 Hz, 2H); 4.04(s, 2H); 3.74(s, 3H); 3.37(s, 1H); 1.29(s, 9H); MS-FD m/e: 489 (p).

Analysis for  $C_{20}H_{31}N_{3}O_{5} \cdot 0.5$   $CH_{2}Cl_{2} \cdot 0.5$   $H_{2}O$ :

Calc: C, 63.56; H, 6.25; N, 7.67;

10 Found: C, 63.53; H, 5.98; N, 8.01.

#### Example 200

Preparation of 2-(4-tert-Butylbenzoylamino)-4-(ethyl-sulfonylamino)-N-(4-methoxyphenyl)benzamide.

15

20

Using the procedure described in Example 59, Part E, 2-(4-tert-butylbenzoylamino)-4-amino-N-(4-methoxyphenyl)-benzamide was reacted with ethanesulfonyl chloride (0.47 mmol) to yield 127 mg (52%) of the title compound as a solid.

 $^{1}$ H-NMR(300 MHz, DMSO-d<sub>6</sub>): δ 12.24(s, 1H); 10.30(s, 2H); 8.58(s, 1H); 7.91(d, J=8.7 Hz, 1H); 7.83(d, J=8.4 Hz, 2H); 7.57(t, J=8.4 Hz, 4H); 7.04(d, J=8.7 Hz, 1H); 6.93(d, J=9.0 Hz, 2H); 3.73(s, 3H); 3.22(q, J=7.5 Hz, 2H); 1.29(s, 9H); 1.21(t, J=7.5 Hz, 3H); IR(CHCl<sub>3</sub>): 1651, 1512, 1463, 1147; MS-FD m/e: 509 (p).

- 252 -

Analysis for C27H31N3O5S:

Calc: C, 63.63; H, 6.13; N, 8.24;

Found: C, 65.08; H, 5.95; N, 8.10.

5

#### Example 201

Preparation of 2-(4-tert-Butylbenzoylamino)-4-(ethoxy-carbonylamino)-N-(4-methoxyphenyl)benzamide.

10

Using the procedure described in Example 59, Part E, 2-(4-tert-butylbenzoylamino)-4-amino-N-(4-methoxyphenyl)-benzamide was reacted with ethyl chloroformate (0.52 mmol) to yield 129 mg (55%) of the title compound as a solid.

1H-NMR(300 MHz, DMSO-d<sub>6</sub>): δ 12.28(s, 1H); 10.26(s, 1H); 10.02(s, 1H); 8.81(s, 1H); 7.88(d, J=8.7 Hz, 1H); 7.83(d, J=8.4 Hz, 2H); 7.57(t, J=8.1 Hz, 4H); 7.36(d, J=8.7 Hz, 1H); 6.93(d, J=8.7 Hz, 2H); 4.15(q, J=6.9 Hz, 2H); 3.73(s, 3H); 1.29(s, 9H); 1.25(t, J=7.2 Hz, 3H): MS-FD m/e: 489 (p). Analysis for C28H31N3O5:

Calc: C, 68.69; H, 6.38; N, 8.58; Found: C, 69.99; H, 6.77; N, 8.78.

25

# Example 202

Preparation of 2-(4-tert-Butylbenzoylamino)-4-(2-dimethyl-acetylamino)-N-(4-methoxyphenyl)benzamide.

2-Dimethylaminoacetyl chloride was prepared using the procedure described in Example 55, Part B, but using 2-dimethylaminoacetic acid. Using the procedure described in Example 59, Part E, 2-(4-tert-butylbenzoylamino)-4-amino-N-(4-methoxyphenyl)benzamide was reacted with 2-dimethyl-aminoacetyl chloride (9.77 mmol) to yield 27 mg (7%) of the title compound as a solid.

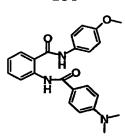
10  $^{1}$ H-NMR(300 MHz, DMSO-d<sub>6</sub>):  $\delta$  12.27(s, 1H); 10.31(s, 1H); 10.11(s, 1H); 8.87(s, 1H); 7.92(d, J=8.7 Hz, 1H); 7.83(d, J=8.4 Hz, 2H); 7.65(d, J=8.4 Hz, 1H); 7.58(m, 4H); 6.93(d, J=9.0 Hz, 2H); 3.74(s, 3H); 3.31(s, 2H); 2.30(s, 6H); 1.29(s, 9H); MS-FD m/e: 502 (p).

15 Analysis for C<sub>29</sub>H<sub>34</sub>N<sub>4</sub>O<sub>4</sub>:

Calc: C, 69.30; H, 6.82; N, 11.15; Found: C, 71.15; H, 7.25; N, 10.73.

#### Example 203

20 Preparation of 2-(4-Dimethylaminobenzoylamino)-N-(4-methoxy-phenyl)benzamide.



Using the procedure described in Example 55, Part B, 4-dimethylaminobenzoic acid and 2-amino-N-(4-methoxyphenyl)-benzamide(1.25 mmol), yielded 444 mg (91%) of the title compound as a white solid.

IR(CHCl<sub>3</sub>): 1607, 1510, 1443, 1306; <sup>1</sup>H-NMR(300 MHz, DMSO-d<sub>6</sub>):  $\delta$  11.74(s, 1H); 10.39(s, 1H); 8.57(d, J=8.1 Hz, 1H); 7.88(d, J=7.5 Hz, 1H); 7.72(d, J=9.0 Hz, 2H); 7.59-7.54(m, 3H); 7.17(m, 1H); 6.92(d, J=8.7 Hz, 2H); 6.76(d, J=9.0 Hz, 2H); 3.72(s, 3H); 2.96(s, 6H); MS-IS m/e: 390.2 (p+1). Analysis for C<sub>23</sub>H<sub>23</sub>N<sub>3</sub>O<sub>3</sub>:

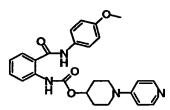
Calc: C, 70.93; H, 5.95; N, 10.79; Found: C, 71.95; H, 5.78; N, 10.93.

15

10

# Example 204

Preparation of N-(4-Methoxyphenyl)-2-[1-(4-pyridinyl)-piperidin-4-yloxycarbonyl]aminobenzamide.



20

To a mixture of 1-(4-pyridyl)-4-hydroxypiperidine (536 mg, 3.01 mmol) and methylene chloride (45 mL) was added methanesulfonic acid (0.2 ml, 3.1 mmol). After stirring for

- 255 -

15 seconds, quinoline (0.45 mL, 3.8 mmol) was added, immediately followed by 1.93 M phosgene in toluene (2 mL, 3.9 mmol). After 5 minutes, the reaction was placed in a 35 °C oil bath for 45 minutes. The reaction was cooled to room temperature and N-(4-methoxyphenyl)-2-aminobenzamide (728 mg, 3.0 mmol) and quinoline(0.45 mL, 3.8 mmol) were added. After stirring overnight, the reaction was diluted with CH2Cl2(150 mL) and washed with sat'd sodium carbonate (2x25 mL). The organic layer was concentrated and the crude 10 residue was chromatographed to give 617 mg (46%) of the title compound as a white solid. IR(CHCl<sub>3</sub>): 1724, 1598, 1511, 1237; <sup>1</sup>H-NMR(300 MHz, DMSO $d_{6}$ ):  $\delta$  10.30(s, 1H); 10.25(s, 1H); 8.11-8.07(m, 3H); 7.78(d, J=8.1 Hz, IH); 7.57-7.48(m, JH); 7.14(t, J=7.5 Hz, JH); 6.89(d, J=9.0 Hz, 2H); 6.82(d, J=5.4 Hz, 2H); 4.85(m, 1H);15 4.85(m, 5H); 3.68-3.65(m, 2H); 1.90(m, 2H); 1.60(m, 2H); MS-IS m/e: 447.2 (p+1).

Analysis for  $C_{25}H_{26}N_4O_4 \cdot 0.5 H_2O$ :

Calc: C, 65.92; H, 5.97; N, 12.30;

20 Found: C, 65.85; H, 5.50; N, 11.87.

#### Example 205

Preparation of N-(4-Methoxyphenyl)-2-[1-(4-pyridyl)-

25 pyrrolidin-3-yloxycarbonyl]aminobenzamide.

5

25

Using the procedure described in Example 204, 1-(4-pyridy1)-3-hydroxypyrrolidine (3.03 mmol), yielded 189 mg (14%) of the title compound as a white solid. IR(CHCl3): 1728, 1650, 1600, 1512 cm -1;  $^1H-NMR$ (300 MHz, DMSO-d<sub>6</sub>):  $\delta$  10.28 (s, 1H); 10.26 (s, 1H); 8.10 (br s, 2H); 8.03 (d, J=8.1 Hz, 1H); 7.76 (d, J=7.8 Hz, 1H); 7.55-7.47 (m, 3H); 7.15 (t, J=7.5 Hz, 1H); 6.87 (d, J=8.7 Hz, 2H); 6.54 (d, J=5.1 Hz, 2H); 5.35 (s, 1H); 3.69 (s, 3H); 3.66-3.34 (m, 4H); 2.27-2.19 (m, 2H); MS-IS m/e: 433.5 (p+1). Analysis for  $C_{24}H_{24}N_{4}O_{4}\cdot 1.25$  H<sub>2</sub>O:

10 Analysis for C<sub>24</sub>H<sub>24</sub>N<sub>4</sub>O<sub>4</sub>·1.25 H<sub>2</sub>O: Calc: C, 63.35; H, 5.87; N, 12.31;

Found: C, 63.23; H, 5.38; N, 12.07.

#### Example 206

Preparation of N<sup>1</sup>-(3-Hydroxybenzoyl)-N<sup>2</sup>-[1-(4-pyridyl)-piperidin-4-ylmethoxycarbonyl]-1,2-benzenediamine.

## 20 A. 3-Benzyloxybenzoic acid

A solution of methyl 3-hydroxybenzoate (1.00 g, 6.56 mmol) in THF was treated with sodium hydride (60% by wt in oil, 276 mg, 6.90 mmol). After 20 minutes, the mixture was treated with benzyl bromide (0.78 mL, 6.56 mmol) and then heated at reflux. The mixture was cooled, treated with saturated ammonium chloride and EtOAc. The layers were

- 257 -

separated and the aqueous layer was washed with EtOAc (3x). The combined organic extracts were washed with saturated NaCl, dried over MgSO4 and concentrated. A solution of the crude material in dioxane (20~mL) was treated with 2.5 N NaOH (13~mL) and stirred vigorously. The mixture was

- NaOH (13 mL) and stirred vigorously. The mixture was acidified by addition of 5 N HCl and partitioned with EtOAc. The aqueous layer was washed with EtOAc (3x) and the combined extracts were dried (MgSO<sub>4</sub>) and concentrated yielding the title compound.
- 10  $^{1}$ H-NMR MS-FD m/e 227 (p)
  - B.  $N^{1}$ -(3-Benzyloxybenzoyl)- $N^{2}$ -[1-(4-pyridyl)piperidin-4-ylmethoxycarbonyl]-1,2-benzenediamine
- Using a similar procedure to that described in Example 48, Part C,  $N^1$ -[1-(4-pyridyl)piperidin-4-yl-methoxycarbonyl]-1,2-benzenediamine (300 mg, 0.920 mmol) yielded 230 mg (46%) of the title compound.  $^1$ H-NMR

20

C.  $N^{1}$ -(3-Hydroxybenzoyl)- $N^{2}$ -[1-(4-pyridyl)piperidin-4-yl-methoxycarbonyl]-1,2-benzenediamine

A mixture of  $N^1$ -(3-benzyloxybenzoyl)- $N^2$ -[1-(4-pyridyl)-piperidin-4-ylmethoxycarbonyl]-1,2-benzenediamine (75 mg,

0.14 mmol) and 5% palladium-on-carbon (200 mg) in ethanol (4 mL) was placed under an atmosphere of hydrogen (1 atm). After consumption of the starting material, the mixture was filtered through diatomaceous earth and the filtrate concentrated in vacuo yielding 30 mg (48%) of the title compound.

 $1_{H-NMR}$ 

MS-FD m/e 447 (p+1)

5

10

15

- 258 -

Analysis for  $C_{25}H_{26}N_4O_4$ :

Calc: C, 67.25; H, 5.87; N, 12.55;

Found: C, 67.38; H, 5.81; N, 10.93.

Example 207

Preparation of  $N^1$ -(3-Methylbenzoy1)- $N^2$ -[1-(4-pyridy1)-piperidin-4-ylmethoxycarbonyl]-1,2-benzenediamine hydrochloride hydrate.

CIH

Using a similar procedure to that described in Example 48, Part C,  $N^1$ -[1-(4-pyridyl)piperidin-4-yl-methoxycarbonyl]-1,2-benzenediamine (300 mg, 0.920 mmol) yielded, after treatment with excess HCl and lyophilization, 300 mg (68%) of the title compound as the HCl salt.

MS-FD m/e 445 (p)

<sup>1</sup>H-NMR, IR

Analysis for C26H30Cl2N4O3 H2O:

Calc: C, 62.58; H, 6.26; N, 11.23;

20 Found: C, 62.92; H, 6.34; N, 10.81.

Example 208

Preparation of  $N^1$ -(4-Fluorobenzoyl)- $N^2$ -[1-(4-pyridyl)-piperidin-4-ylmethoxycarbonyl]-1,2-benzenediamine

25 hydrochloride.

Using a similar procedure to that described in Example 48, Part C, N<sup>1</sup>-[1-(4-pyridyl)piperidin-4-yl-methoxycarbonyl]-1,2-benzenediamine (300 mg, 0.920 mmol) yielded, after treatment with excess HCl and lyophilization, 289 mg (70%) of the title compound.

1H-NMR, IR

MS-FD m/e 449 (p+1)

Analysis for C25H26ClFN4O3:

10 Calc: C, 61.92; H,

Calc: C, 61.92; H, 5.40; N, 11.55; Found: C, 61.77; H, 5.21; N, 11.33.

# Example 209

Preparation of  $N^1$ -(4-Chlorobenzoy1)- $N^2$ -[1-(4-pyridy1)piperidin-4-ylmethoxycarbony1]-1,2,4-benzenetriamine.

10

A. 2-Amino-4-(N-tert-butoxycarbonylamino)nitrobenzene
A solution of 2,4-diamino-nitrobenzene (500 mg, 3.26
mmol) in 30 mL of THF at -10 °C was treated with potassium
hexamethyldisilazide (6.86 mL, 0.5M in toluene, 3.43 mmol).
After 0.2 h, the mixture was treated with di-tert-butyl
dicarbonate (749 mg, 3.43 mmol) and stirred for 2 h. The
mixture was poured into EtOAc and saturated NaCl (aq). The
organic layer was dried (MgSO<sub>4</sub>), concentrated, and the
residue purified by chromatography (19:1 CH<sub>2</sub>Cl<sub>2</sub>:EtOAc)
yielding 370 mg (45%) of the title compound.

1H-NMR

MS-FD m/e 253 (p)

B. 4-(N-tert-Butoxycarbonylamino)-2-[1-(4-pyridyl) piperidin-4-ylmethoxycarbonylamino]nitrobenzene

A solution of 2-amino-4-(N-tert-butoxycarbonylamino)nitrobenzene (2.1 g, 8.3 mmol) in toluene (50 mL) was
treated with phosgene (1.93M in toluene, 12.9 mL, 24.9 mmol)
and the mixture was heated at 50 °C. After 2 h, the mixture

20 was concentrated, the residue was dissolved in CH<sub>2</sub>Cl<sub>2</sub> and
treated with triethylamine (2.31 mL, 16.6 mmol) and
1-(4-pyridyl)piperidine-4-methanol (1.59 g, 8.29 mmol).
After 16 h, the mixture was concentrated and the residue
purified by chromatography (9:1 CH<sub>2</sub>Cl<sub>2</sub>:MeOH) affording

25 1.78 g (46%) of the title compound.

1<sub>H-NMR</sub>

MS-FD m/e 472 (p+1)

C.  $N^4-(N-tert-Butoxycarbonyl)-N^2-[1-(4-pyridyl)piperidin-30 4-ylmethoxycarbonyl]-1,2,4-benzenetriamine$ 

A solution of 4-(N-tert-butoxycarbonylamino)-2-[1-(4-pyridyl)piperidin-4-ylmethoxycarbonylamino]nitrobenzene (500 mg, 1.06 mmol) and 5% palladium on carbon (250 mg) in 1:1 EtOAc:EtOH was placed under an atmosphere of hydrogen. Upon

consumption of starting material, the mixture was filtered, concentrated, and the residue purified by chromatography  $(4:1~\mathrm{CH_2Cl_2:MeOH})$  affording 390 mg (83%) of the title compound.

 $5 1_{H-NMR}$ 

MS-FD m/e 442 (p+1)

- D.  $N^{1}$ -(4-Chlorobenzoyl)- $N^{2}$ -[1-(4-pyridyl)piperidin-4-yl-methoxycarbonyl]- $N^{4}$ -(tert-butoxycarbonyl)-1,2,4-
- 10 benzenetriamine

Using a similar procedure to that described in Example 48, Part C,  $N^4$ -(tert-butoxycarbonyl)- $N^2$ -[1-(4-pyridyl)piperidin-4-ylmethoxycarbonyl]-1,2,4-benzenetriamine (380 mg, 0.86 mmol) and 4-chlorobenzoyl chloride (0.12 mL, 0.95 mmol) yielded 360 mg (72%) of the

15 chloride (0.12 mL, 0.95 mmol) yielded 360 mg (72%) of the title compound.

<sup>1</sup>H-NMR

MS-FD m/e 580 (p)

20 E.  $N^{1}$ -(4-Chlorobenzoyl)- $N^{2}$ -[1-(4-pyridyl)piperidin-4-yl-methoxycarbonyl)-1,2,4-benzenetriamine

 $N^{1}-(4-Chlorobenzoy1)-N^{2}-[1-(4-pyridy1)piperidin-4-y1-methoxycarbonyl]-N^{4}-tert-butoxycarbonylamino-1,2,4-benzenetriamine (150 mg, 0.26 mmol) was dissolved in$ 

- trifluoroacetic acid (2 mL). After 2 h, the mixture was concentrated and the residue partitioned between EtOAc and 1N NaOH and sat'd NaHCO3 (aq). The aqueous layer was washed with EtOAc (2x) and the combined extracts were dried (MgSO4) and concentrated. The residue was purified by
- 30 chromatography (9:1  $\mathrm{CH_2Cl_2}:\mathrm{MeOH})$  affording 110 mg (89%) of the title compound.

<sup>1</sup>H-NMR

MS-FD m/e 479 (p)

- 262 -

# Example 210

Preparation of  $N^1$ -(4-Chlorobenzoy1)- $N^2$ -[1-(4-pyridy1)-piperidin-4-ylmethoxycarbony1]- $N^4$ -(methylsulfony1)-1,2,4-benzenetriamine.

5

A solution of N<sup>1</sup>-(4-chlorobenzoy1)-N<sup>2</sup>-[1-(4-pyridy1)-piperidin-4-ylmethoxycarbony1)-1,2,4-benzenetriamine (40 mg, 0.08 mmol) in 5 mL of CH<sub>2</sub>Cl<sub>2</sub> was treated with pyridine (1 mL) and methanesulfonyl chloride (0.008 mL, 0.09 mmol). After 16 h, the mixture was treated with MeOH (1 mL) and then concentrated. The residue was partitioned between EtOAc and NaOH (aq). The organic layer was dried (MgSO<sub>4</sub>), concentrated, and purified by chromatography (17:3 CH<sub>2</sub>Cl<sub>2</sub>:MeOH) affording 20 mg (40%) of the title compound. 1<sub>H-NMR</sub> MS-FAB m/e 558 (p+1)

- 263 -

#### Example 211

Preparation of  $N^4$ -Acetyl- $N^1$ -(4-chlorobenzoyl)- $N^2$ -[1-(4-pyridyl)piperidin-4-ylmethoxycarbonyl]-1,2,4-benzenetriamine.

5

A solution of N<sup>1</sup>-(4-chlorobenzoyl)-N<sup>2</sup>-[1-(4-pyridyl)-piperidin-4-ylmethoxycarbonyl]-1,2,4-benzenetriamine (40 mg, 0.08 mmol) in 5 mL of CH<sub>2</sub>Cl<sub>2</sub> was treated with pyridine (1 mL) and acetyl chloride (0.006 mL, 0.09 mmol). After 16 h, the mixture was treated with MeOH (1 mL) and then concentrated. The residue was partitioned between EtOAc and NaOH (aq). The organic layer was dried (MgSO<sub>4</sub>), concentrated, and purified by chromatography (17:3 CH<sub>2</sub>Cl<sub>2</sub>:MeOH), affording 32 mg (76%) of the title compound. <sup>1</sup>H-NMR

MS-FAB m/e 522 (p+1)

20

# Example 212

Preparation of  $N^1$ -(4-Chlorobenzoy1)- $N^2$ -[1-(4-pyridy1)-piperidin-4-ylmethoxycarbony1]-1,2,5-benzenetriamine.

A. 2-Amino-5-(N-tert-butoxycarbonylamino)nitrobenzene
Using a procedure similar to that described in Example
209, part A, 2,5-diamino-nitrobenzene (1.00 g, 6.53 mmol)
yielded 1.31 g (79%) of the title compound.

1<sub>H-NMR</sub>
MS-FD m/e 253 (p)

10 B. 5-(tert-Butoxycarbonylamino)-2-[1-(4-pyridyl)piperidin-4-ylmethoxycarbonyl]amino-nitrobenzene

Using a procedure similar to that described in Example 209, part B, 2-amino-5-(N-tert-butoxycarbonylamino)-nitrobenzene (1.16 g, 4.58 mmol) and 1-(4-pyridyl)-

piperidine-4-methanol (0.88 g, 4.58 mmol) yielded 1.33 g (62%) of the title compound.  $\mathbf{1}_{H-NMR}$ 

MS-FD m/e 471 (p)

20 C.  $N^5-(N-tert-Butoxycarbonyl)-N^2-[1-(4-pyridyl)piperidin-4-ylmethoxycarbonyl]-1,2,5-benzenetriamine$ 

Using a procedure similar to that described in Example 209, part B, 5-(tert-butoxycarbonylamino)-2-[1-(4-pyridyl)-piperidin-4-ylmethoxycarbonyl]amino-nitrobenzene (500 mg,

25 1.06 mmol) and 5% palladium on carbon (250 mg) yielded 450 mg (96%) of the title compound.

- 265 -

<sup>1</sup>H-NMR

MS-FD m/e 442 (p+1)

D.  $N^{1}$ -(4-Chlorobenzoyl)- $N^{2}$ -[1-(4-pyridyl)piperidin-4-yl-methoxycarbonyl]- $N^{5}$ -(tert-butoxycarbonyl)-1,2,5-benzenetriamine

Using a similar procedure to that described in Example 48, Part C,  $N^5$ -(N-tert-butoxycarbonyl)- $N^2$ -[1-(4-pyridyl)piperidin-4-ylmethoxycarbonyl]-1,2,5-

benzenetriamine (380 mg, 0.86 mmol) and 4-chlorobenzoyl chloride (0.12 mL, 0.95 mmol) yielded 400 mg (80%) of the title compound.

<sup>1</sup>H-NMR

MS-FD m/e 580 (p)

15

E.  $N^{1}$ -(4-Chlorobenzoyl)- $N^{2}$ -[1-(4-pyridyl)piperidin-4-yl-methoxycarbonyl]-1,2,5-benzenetriamine

Using a procedure similar to that described in Example 209, part E,  $N^1$ -(4-chlorobenzoyl)- $N^2$ -[1-(4-pyridyl)-

piperidin-4-ylmethoxycarbonyl]-N<sup>5</sup>-(tert-butoxycarbonyl)-1,2,5-benzenetriamine (150 mg, 0.26 mmol) yielded 115 mg (93%) of the title compound.  $^{1}$ H-NMR

MS-FD m/e 480 (p)

25

# Example 213

Preparation of  $N^1$ -(4-Chlorobenzoy1)- $N^2$ -[1-(4-pyridy1)-piperidin-4-ylmethoxycarbony1]- $N^5$ -(methylsulfony1)-1,2,5-benzenetriamine.

30

Using a procedure similar to that described in Example 210,  $N^1$ -(4-chlorobenzoyl)- $N^2$ -[1-(4-pyridyl)piperidin-4-yl-methoxycarbonyl]-1,2,5-benzenetriamine (35 mg, 0.07 mmol) yielded 15 mg (38%) of the title compound.  $1_{\rm H-NMR}$ 

MS-FAB m/e 558 (p)

10 Example 214

Preparation of  $N^5$ -Acetyl- $N^1$ -(4-chlorobenzoyl)- $N^2$ -[1-(4-pyridyl)piperidin-4-ylmethoxycarbonyl]-1,2,5-benzenetriamine.

Using a procedure similar to that described in Example 211,  $N^1$ -(4-chlorobenzoyl)- $N^2$ -[1-(4-pyridyl)piperidin-4-yl- methoxycarbonyl]-1,2,5-benzenetriamine (40 mg, 0.08 mmol) yielded 30 mg (71%) of the title compound.  $^1$ H-NMR

MS-FAB m/e 522 (p+1)

# 10 Example 215

Preparation of  $N^1$ -(4-Chlorobenzoyl)- $N^2$ -[1-(4-pyridyl)-piperidin-4-ylmethoxycarbonyl]- $N^5$ -trifluoroacetyl-1,2,5-benzenetriamine.

- 268 -

Using a procedure similar to that described in Example 210,  $N^1$ -(4-chlorobenzoyl)- $N^2$ -[1-(4-pyridyl)piperidin-4-yl-methoxycarbonyl]-1,2,5-benzenetriamine (40 mg, 0.07 mmol) yielded 30 mg (65%) of the title compound.  $^1$ H-NMR

MS-FAB m/e 576 (p)

10 Example 216

Preparation of  $N^{1}$ -(4-Chlorobenzoy1)- $N^{2}$ -[1-(4-pyridy1)-piperidin-4-ylmethylaminocarbony1]-1,2-benzenediamine.

- 269 -

A. 1-(4-Pyridyl)piperidine-4-methylamine

A solution of 1-(4-pyridyl)piperidine-4-methanol (5.87 g, 30.6 mmol), phthalimide (4.59 g, 31.2 mmol), and triphenylphosphine (8.10 g, 30.9 mmol) in 125 mL of THF at 5 -5 °C was treated with a solution of diethyl azodicarboxylate (5.38 g, 30.9 mmol) in THF (40 mL). After 16 h, the mixture was poured into EtOAc and 1N HCl. The aqueous layer was washed with EtOAc (2x), pH adjusted to 12 by addition of 5N NaOH, and washed with EtOAc (3x). The combined organic 10 extracts were dried (K2CO3) and concentrated yielding 8.45 g (86%) of the substituted phthalimide. The crude material (5.47 g, 17.0 mmol) was then treated with hydrazine hydrate (3.5 mL, 60.0 mmol) in EtOH (50 mL). The mixture was heated at 75 °C for 5 h, cooled, diluted with CH2Cl2 (100 mL), and cooled to 0 °C. The solid was removed by filtration and the 15 filtrate was concentrated yielding 3.32 g of the title compound which was used without further purification. <sup>1</sup>H-NMR

20 B. 2-[1-(4-Pyridyl)piperidin-4-ylmethylaminocarbonyl]amino-nitrobenzene

Using a similar procedure to that described for Example 48, Part A, 1-(4-pyridyl)piperidine-4-methylamine (1.34 g, 7.01 mmol) and 2-nitrophenyl isocyanate (1.21 g, 7.40 mmol)

25 yielded 1.59 g (64%) of the title compound.

<sup>1</sup>H-NMR, IR

MS-FD m/e 355 (p)

Analysis for  $C_{18}H_{21}N_{5}O_{3}$ :

Calc: C, 60.83; H, 5.96; N, 19.71;

30 Found: C, 60.66; H, 5.90; N, 19.50.

- 270 **-**

C.  $N^{1}$ -[1-(4-Pyridyl)piperidin-4-ylmethylaminocarbonyl)-1,2-benzenediamine

Using a similar procedure to that described for Example 48, Part B, 2-[1-(4-pyridyl)piperidin-4-ylmethylamino-

5 carbonyl]amino-nitrobenzene (1.02 g, 2.87 mmol) yielded 930 mg (99%) of the title compound.

1H-NMR, IR

MS-FD m/e 326 (p+1)

Analysis for C<sub>18</sub>H<sub>23</sub>N<sub>5</sub>O:

10 Calc: C, 66.44; H, 7.12; N, 21.52; Found: C, 65.39; H, 7.02; N, 20.76.

- D.  $N^{1}$ -(4-Chlorobenzoyl)- $N^{2}$ -[1-(4-pyridyl)piperidin-4-yl-methylaminocarbonyl]-1,2-benzenediamine.
- Using a similar procedure to that described in Example 48, Part C, N<sup>1</sup>-[1-(4-pyridyl)piperidin-4-ylmethylamino-carbonyl)-1,2-benzenediamine (43 mg, 0.13 mmol) yielded 51 mg (84%) of the title compound.

  1H-NMR, IR
- 20 MS-FD m/e 464 (p)

Analysis for C25H26ClN5O2:

Calc: C, 64.72; H, 5.65; N, 15.09; Found: C, 64.52; H, 5.62; N, 14.84.

25 Example 217

Preparation of  $N^1$ -(4-Methoxybenzoy1)- $N^2$ -[1-(4-pyridy1)-piperidin-4-ylmethylaminocarbony1]-1,2-benzenediamine.

Using a similar procedure to that described in Example 48, Part C, N<sup>1</sup>-[1-(4-pyridy1)piperidin-4-ylmethylaminocarbony1]-1,2-benzenediamine (68 mg, 0.21 mmol) yielded 68 mg (70%) of the title compound.

1<sub>H-NMR</sub>, IR

MS-FD m/e 460 (p)

Analysis for C26H29N5O3:

10 Calc: C, 67.95

Calc: C, 67.95; H, 6.36; N, 15.24;

Found: C, 67.45; H, 6.45; N, 14.88.

## Example 218

Preparation of N<sup>1</sup>-(3,4-Dichlorobenzoy1)-N<sup>2</sup>-[1-(4-pyridy1)-15 piperidin-4-ylmethylaminocarbony1]-1,2-benzenediamine.

Using a similar procedure to that described in Example 48, Part C, N<sup>1</sup>-[1-(4-pyridyl)piperidin-4-ylmethylaminocarbonyl]-1,2-benzenediamine (106 mg, 0.327 mmol) yielded 72.8 mg (45%) of the title compound.

1H-NMR, IR
MS-FD m/e 498 (p)

# Example 219

Preparation of  $N^{1}$ -(2,4-Dichlorobenzoyl)- $N^{2}$ -[1-(4-pyridyl)-piperidin-4-ylmethylaminocarbonyl]-1,2-benzenediamine.

15

10

Using a similar procedure to that described in Example 48, Part C,  $N^1-[1-(4-pyridyl)piperidin-4-ylmethylamino-$ 

- 273 -

carbonyl]-1,2-benzenediamine (113 mg, 0.347 mmol) yielded 111.4 mg (64%) of the title compound.  $1_{\mbox{H-NMR}}$ 

MS-IS m/e 498 (p+1)

5

## Example 220

Preparation of  $N^{1}$ -(2-Naphthalenylcarbonyl)- $N^{2}$ [1-(4-pyridyl)piperidin-4-ylmethylaminocarbonyl]-1,2-benzenediamine.

10

Using a similar procedure to that described in Example 48, Part C,  $N^1$ -[1-(4-pyridy1)piperidin-4-ylmethylamino-carbony1]-1,2-benzenediamine (113 mg, 0.347 mmol) yielded 48.9 mg (29%) of the title compound.  $^1$ H-NMR

MS-IS m/e 480 (p+1)

20

15

# Example 221

Preparation of  $N^1$ -(4-Chlorobenzoy1)- $N^2$ -[1-(4-pyridy1)-piperidin-4-ylaminocarbony1]-1,2-benzenediamine.

WO 99/00121

#### A. 4-Hydroxy-1-(4-pyridyl)piperidine

A solution of 4-hydroxypiperidine (7.80 g, 77 mmol), 4-bromopyridine (15.0 g, 77 mmol), and triethylamine (32 mL, 231 mmol) in 90 mL of EtOH and 30 mL of  $\rm H_{2}O$  was heated at 150  $\rm ^{O}C$  in a sealed tube for 4 days. The mixture was concentrated and the residue partitioned between  $\rm CH_{2}Cl_{2}$  and  $\rm H_{2}O$ . The organic layer was washed with 1 N NaOH (2x),

diluted with EtOAc and the resulting solid collected by filtration affording 7.30 g (53%) of the title compound.  $^{1}\text{H-NMR}$ 

## B. 4-(Phthalimido)-1-(4-pyridyl)piperidine

Using a procedure similar to that described in Example 216, Part A, 4-hydroxy-1-(4-pyridyl)piperidine (5.00 g) yielded 5.08 g (60%) of the title compound.

1H-NMR

# 20 C. 4-Amino-1-(4-pyridyl)piperidine

Using a procedure similar to that described in Example 216, Part B, 4-(phthalimido)-1-(4-pyridyl)piperidine (1.00g) yielded 470 mg (81%) of the title compound.

- 275 -

1<sub>H-NMR</sub>

MS-FD m/e 178 (p+1)

- D. 2-[1-(4-Pyridyl)piperidin-4-ylaminocarbonyl]amino-
- 5 nitrobenzene

Using a similar procedure to that described for Example 48, Part A, 4-amino-1-(4-pyridyl)piperidine (220 mg, 1.24 mmol) yielded 340 mg (80%) of the title compound.

1H-NMR

- 10 MS-FD m/e 342 (p+1)
  - E.  $N^1$ -[1-(4-Pyridyl)piperidin-4-ylaminocarbonyl]-1,2-benzenediamine

Using a similar procedure to that described for Example 48, Part B, 2-[1-(4-pyridyl)piperidin-4-ylaminocarbonyl]-amino-nitrobenzene (200 mg, 1.00 mmol) yielded 200 mg (64%) of the title compound.

1H-NMR

MS-FD m/e 312 (p+1)

20 Analysis for C<sub>17</sub>H<sub>21</sub>N<sub>5</sub>O:

Calc: C, 65.57; H, 6.80; N, 22.49; Found: C, 65.31; H, 6.55; N, 22.29.

- F.  $N^{1}$ -(4-Chlorobenzoyl)- $N^{2}$ -[1-(4-pyridyl)piperidin-4-yl-
- 25 aminocarbonyl]-1,2-benzenediamine

Using a similar procedure to that described in Example 48, Part C,  $N^1$ -[1-(4-pyridyl)piperidin-4-ylaminocarbonyl]-1,2-benzenediamine (82 mg, 0.26 mmol) yielded 32 mg (27%) of the title compound.

 $30 \frac{1}{H-NMR}$ 

MS-FD m/e 451 (p+1)

Analysis for C24H24ClN5O2:

Calc: C, 64.07; H, 5.38; N, 15.56; Found: C, 63.93; H, 5.39; N, 15.35.

- 276 -

## Example 222

Preparation of  $N^{1}$ -(4-Methoxybenzoyl)- $N^{2}$ -[1-(4-pyridyl)-piperidin-4-ylaminocarbonyl]-1,2-benzenediamine.

5

Using a similar procedure to that described in Example 48, Part C,  $N^1$ -[1-(4-pyridyl)piperidin-4-ylaminocarbonyl]-1,2-benzenediamine (82 mg, 0.26 mmol) yielded 45 mg (38%) of

the title compound.

 $1_{H-NMR}$ 

10

MS-FD m/e 446 (p+1)

Analysis C25H27N5O3:

15 Calc:

C, 67.40; H, 6.11; N, 15.72;

Found:

C, 67.30; H, 6.07; N, 15.42.

## Example 223

Preparation of 2-(4-Methoxybenzoyl)amino-N-[1-(4-pyridyl)-20 piperidin-4-ylmethyl]benzeneacetamide.

A. 2-Amino-N-[1-(4-pyridyl)piperidin-4-ylmethyl]-benzeneacetamide

A solution of 1-(4-pyridyl)piperidine-4-methylamine 5 (156 mg, 0.817 mmol), 2-nitrophenylacetic acid (159 mg, 0.875 mmol), and 1-[3-(dimethylaminopropyl]-3-ethylcarbodiimide hydrochloride (168 mg, 0.875 mmol) in DMF was stirred 16 h; and the mixture was poured into EtOAc and H2O. The aqueous layer was washed with EtOAc (2x) and the 10 combined extracts were dried (K2CO3) and concentrated. residue and 10% Pd/C (164 mg) in 25 mL of EtOH were placed under an atmosphere of hydrogen gas. After 2.5 h, the mixture was filtered and the filtrate concentrated. The residue was dissolved in 5% HOAc in MeOH and loaded onto a SCX Column (Varian). The column was eluted with MeOH followed by 2 M NH3 in MeOH. The latter fractions were concentrated yielding 158.6 mg (60%) of the title compound. <sup>1</sup>H-NMR, IR

20 MS-FD m/e 324 (p)

- 278 -

B. 2-(4-Methoxybenzoyl)amino-N-[1-(4-pyridyl)piperidin-4-ylmethyl]benzeneacetamide.

Using a similar procedure to that described in Example 48, Part C, 2-amino-N-[1-(4-pyridyl)piperidin-4-ylmethyl]-benzeneacetamide (60 mg, 0.19 mmol) yielded 26 mg (31%) of the title compound.

MS-FD m/e 446 (p+1)

1<sub>H-NMR</sub>

10 Analysis for C27H30N4O3:

Calc: C, 70.72; H, 6.59; N, 12.22;

Found: C, 70.66; H, 6.79; N, 11.99.

# Example 224

Preparation of 2-(4-Chlorobenzoyl)amino-N-[1-(4-pyridyl)-piperidin-4-ylmethyl]benzeneacetamide.

20 Using a similar procedure to that described in Example 48, Part C, 2-amino-N-[1-(4-pyridyl)piperidin-4-ylmethyl]-

- 279 -

benzeneacetamide (60 mg, 0.19 mmol) yielded 51 mg (60%) of the title compound.

<sup>1</sup>H-NMR

MS-FD m/e 446 (p+1)

5 Analysis for C26H27ClN4O2:

Calc: C, 67.45; H, 5.88; N, 12.10; Found: C, 67.53; H, 5.99; N, 11.70.

# Example 225

Preparation of 2-(4-Chlorophenylaminocarbonyl)-N-[1-(4-pyridyl)piperidin-4-ylmethyl]benzeneacetamide.

A. 2-(4-chlorophenylaminocarbonyl)phenyl acetic acid
A solution of homophthalic anhydride (4.0 g, 24.7 mmol)
in 250 mL of CHCl<sub>3</sub> was treated with 4-chloroaniline (3.31 g,
25.9 mmol). After 16 h, the mixture was poured into EtOAc
and 1 N NaOH. The aqueous layer was washed with EtOAc, then
20 brought to a pH of 2-3 by addition of 1 N HCl. The aqueous
layer was washed with EtOAc (2x), and the combined extracts
were dried (MgSO<sub>4</sub>) and concentrated. Recrystallization of
the residue from EtOAc/hexanes yielded 3.41g (48%) of the
title compound.

- 280 -

<sup>1</sup>H-NMR, IR

MS-FD m/e 290 (p+1)

Analysis for C<sub>15</sub>H<sub>12</sub>ClNO<sub>3</sub>:

Calc: C, 62.19; H, 4.17; N, 4.84;

5 Found: C, 62.03; H, 4.26; N, 4.83.

B. 2-(4-Chlorophenylaminocarbonyl)-N-[1-(4-pyridyl)piperidin-4-ylmethyl]benzeneacetamide.

Using a similar procedure to that described in Example 223, Part A, 2-(4-chlorophenylaminocarbonyl)phenyl acetic acid (362 mg, 1.25 mmol) yielded 122.1 mg (22%) of the title compound.

<sup>1</sup>H-NMR, IR

MS-FD m/e 290 (p+1)

15 Analysis for C26H31ClN4O2:

Calc: C, 67.45; H, 5.88; N, 12.10;

Found: C, 67.47; H, 5.74; N, 12.06.

#### Example 226

20 Preparation of 5-Chloro-2-[(1-isopropy1-3,4-didehydro-piperidin-4-ylcarbonyl)amino]-N-(2-pyridinyl)benzamide hydrochloride.

A. 5-Chloro-2-nitro-N-(2-pyridyl)benzamide

To a stirring solution of 5-chloro-2-nitrobenzoic acid (15 g, 74 mmol) in dichloromethane (300 mL) was added DMF (a few drops) followed by oxalyl chloride (11.3 g, 89 mmol). After stirring for 2 h, the solvent was removed in vacuo and the residue was redissolved in dichloromethane (300 mL). To

this stirring solution was added pyridine (17.5 g, 222 mmol), followed by 2-aminopyridine (7 g, 74 mmol). After 24 h, the solvent was removed in vacuo and the residue was partitioned between ethyl acetate and water. The organic phase was separated and washed twice with 1 M citric acid, once with brine, twice with satd aq NaHCO3, and once with brine. The organic phase was then dried (MgSO4), filtered and concentrated in vacuo to a volume of about 25 mL, then diluted with diethyl ether, and sonicated. The resulting precipitate was filtered and dried in vacuo to give 8.63 g (42%) of an off-white solid.

1<sub>H-NMR</sub>

10

MS-FIA, m/e 278.0 (MH+)

Analysis for C<sub>12</sub>H<sub>8</sub>ClN<sub>3</sub>O<sub>3</sub>:

15 Calc: C, 51.91; H, 2.90; N, 15.13; Found: C, 52.53; H, 2.85; N, 15.05.

B. 2-Amino-5-chloro-N-(2-pyridyl)benzamide

To a solution of 5-chloro-2-nitro-N-(2-pyridyl)-

benzamide (4 g, 14.4 mmol) in THF (50 mL) and ethyl acetate (50 mL) was added Raney nickel (0.5 g). The mixture was placed under an atmosphere of hydrogen (4.1 bar) overnight. The mixture was then filtered and the filtrate was flushed through a pad of silica gel, eluting with ethyl acetate, and then concentrated in vacuo. The crude solid was suspended in diethyl ether, sonicated, filtered and dried in vacuo to give 2.4 g (67%) of a faint green solid.

1H-NMR

MS-FIA, m/e 248.3 (MH+)

30 Analysis for C<sub>12</sub>H<sub>10</sub>ClN<sub>3</sub>O:

Calc: C, 58.18; H, 4.07; N, 16.96;

Found: C, 58.39; H, 4.07; N, 17.08.

C. 1-Boc-4-trifluoromethylsulfonyloxy-3,4-didehydropiperidine

To a stirring solution of diisopropylamine (38.7 mL, 276 mmol) in THF (900 mL) at 0 °C was added dropwise via an addition funnel a solution of n-BuLi in hexanes (1.6 M, 171.5 mL, 276 mmol). After 25 min, the solution was cooled to -78 °C. To this solution was added dropwise via an addition funnel a solution of 1-Boc-4-piperidinone (50 g, 250.9 mmol) in THF (300 mL). After 30 min, a solution of N-phenyltrifluoromethanesulfonamide (95.9 g, 268.5 mmol) in 10 THF (300 mL) was added and the solution was warmed to 0  $^{\rm OC}$ . After 3 h, the solvents were evaporated in vacuo and the residue was loaded onto a silica gel column with a minimal amount of dichloromethane and eluted with 5% ethyl acetate/hexanes. The product containing fractions were 15 combined and concentrated in vacuo to give 74.84 g (90%) of a light yellow oil. <sup>1</sup>H-NMR

D. 1-Boc-4-methoxycarbonyl-3,4-didehydropiperidine
To a stirring solution of 1-Boc-4-trifluoromethylsulfonyloxy-3,4-didehydropiperidine (74.8 g, 226 mmol) in
acetonitrile (900 mL) was added triethylamine (63 mL, 452

mmol), palladium(II) acetate (1.53 g, 6.8 mmol),

triphenylphosphine (3.57 g, 13.6 mmol) and methanol (366 mL). Carbon monoxide gas was bubbled through the solution for 15 min and then the system was placed under an atmosphere of carbon monoxide and stirred for an additional 48 h. The solvent was then removed in vacuo and the residue was chromatographed over silica gel, eluting with ethyl

acetate. The product containing fractions were combined and concentrated in vacuo to give 50.04 g (92%) of a yellow oil.  $\mathbf{1}_{\text{H-NMR}}$ 

MS-FD, m/e 240.2 (M+)

- 283 -

Analysis for C12H19NO4:

Calc: C, 59.74; H, 7.94; N, 5.81; Found: C, 59.60; H, 8.07; N, 5.85.

5 E. 1-Boc-4-carboxy-3,4-didehydropiperidine

To a stirring solution of 1-Boc-4-methoxycarbonyl-3,4-didehydropiperidine (28.81 g, 119 mmol) in methanol (300 mL) was added 1 N aqueous sodium hydroxide (300 mL). After stirring overnight, the solvent was removed by rotary evaporation and the residue was partitioned between water and diethyl ether. The aqueous phase was separated and washed with diethyl ether, acidified to pH 2.5 with conc. HCl, then extracted with diethyl ether. The organic extract was then washed with brine, dried with MgSO<sub>4</sub>, filtered and concentrated in vacuo to give 25.16 g (93%) of a light yellow solid.

1<sub>H-NMR</sub>

10

15

MS-IS, m/e 226.1 (M-)

Analysis for C<sub>11</sub>H<sub>17</sub>NO<sub>4</sub>:

20 Calc: C, 58.14; H, 7.54; N, 6.16; Found: C, 57.41; H, 7.48; N, 6.19.

F. 5-Chloro-2-[1-Boc-3,4-didehydropiperidin-4-ylcarbonyl]-amino-N-(2-pyridinyl)benzamide

To a stirring solution of 1-Boc-4-carboxy-3,4-didehydropiperidine (5 g, 22 mmol) in THF (100 mL) was added NaOEt (1.5 g, 22 mmol). After 30 min, the solvent was removed in vacuo and the residue was suspended in dichloromethane (40 mL). To this stirring suspension was added DMF (a few drops), followed by oxalyl chloride (2.1 mL, 24.2 mmol). After 1 h, the solvent was removed in vacuo and the residue was dissolved in dichloromethane (22 mL). A portion of this solution (4 mL) was then taken via syringe and added to a stirring solution of 2-amino-5-

chloro-N-(2-pyridyl)benzamide (495 mg, 2 mmol) in pyridine (3 mL). After stirring overnight, the solvents were removed in vacuo and the residue was partitioned between ethyl acetate and water. The organic phase was separated and washed twice with 1 M citric acid, once with brine, twice with satd aq sodium bicarbonate and twice with brine. The organic phase was then dried with MgSO4, filtered, concentrated in vacuo and chromatographed over silica gel, eluting with a step gradient of dichloromethane through 20% ethyl acetate/dichloromethane. The product containing fractions were combined and concentrated in vacuo to give 390 mg (43%) of a white solid.

1H-NMR

MS-FIA, m/e 457.4 (MH+)

15 Analysis for C23H25ClN4O4:

20

Calc: C, 60.46; H, 5.51; N, 12.26; Found: C, 60.27; H, 5.51; N, 12.26.

G. 5-Chloro-2-[3,4-didehydropiperidin-4-ylcarbonyl]amino-N-(2-pyridinyl)benzamide bis(trifluoroacetate)

To a stirring solution of 5-chloro-2-[1-Boc-3,4-didehydropiperidin-4-ylcarbonyl]amino-N-(2-pyridinyl)-benzamide(330 mg, 0.72 mmol) in dichloromethane (25 mL) was added anisole (1 mL), followed by TFA (25 mL). After 1 h,

25 the solvent was evaporated in vacuo and the residue was suspended in diethyl ether, sonicated, filtered and dried in vacuo to give 300 mg (88%) of an off-white solid.  $$^{1}_{\text{H-NMR}}$$ 

MS-FIA, m/e 357.3 (MH+)

30 Analysis for  $C_{18}H_{17}C1N_4O_2 \cdot 2.2TFA$ :

Calc: C, 44.27; H, 3.18; N, 9.22; Found: C, 44.03; H, 3.18; N, 9.47.

H. 5-Chloro-2-[1-isopropyl-3,4-didehydropiperidin-4-yl-carbonyl]amino-N-(2-pyridinyl)benzamide hydrochloride

To a stirring suspension of 5-chloro-2-[3,4-didehydro-piperidin-4-ylcarbonyl]amino-N-(2-pyridinyl)benzamide

5 bis(trifluoroacetate) (275 mg, 0.58 mmol) in 1,2-dichloro-ethane (8 mL) was added acetone (8 mL), followed by acetic acid (0.14 mL, 2.34 mmol) and sodium triacetoxyborohydride (0.5 g, 2.34 mmol). After stirring for 17 h, the mixture was loaded onto an SCX column, washed with methanol, and

10 then eluted with 2 M ammonia in methanol. The product containing fractions were combined and concentrated in vacuo, and the residue was purified by RPHPLC method A to give 180 mg (70%) of white solid.

1H-NMR

15 MS-FIA, m/e 399.2 (MH+)

Analysis for  $C_{21}H_{23}ClN_4O_2 \cdot 1.3HCl \cdot 0.5H_2O$ :

Calc: C, 55.40; H, 5.60; N, 12.31; Cl, 17.91; Found: C, 55.28; H, 5.57; N, 12.11; Cl, 17.93.

20

30

What is claimed is:

 A method of inhibiting factor Xa comprising using an effective amount of a factor Xa inhibiting compound of formula I

$$A_{l}^{5} A_{A}^{6} L^{1} - Q^{1}$$

$$A_{l}^{4} A^{3} B^{2}$$

wherein

 $A^3$ ,  $A^4$ ,  $A^5$  and  $A^6$ , together with the two carbons to which they are attached, complete a substituted benzene in which  $A^3$  is  $CR^3$ ,  $A^4$  is  $CR^4$ ,  $A^5$  is  $CR^5$ , and  $A^6$  is  $CR^6$ ; wherein

R<sup>3</sup> is hydrogen, hydroxy, [(1-2C)alkyl]carbonyloxy

(which may bear an ω-carboxy substituent), benzoyloxy (which may bear one or more halo, hydroxy, methoxy or methyl substituents), methyl or methoxy;

one of R<sup>4</sup> and R<sup>5</sup> is hydrogen, methyl, halo, trifluoromethyl, nitro, amino(imino)methyl, amino(hydroxyimino)-methyl, R<sup>f</sup>O-, R<sup>f</sup>O<sub>2</sub>C-, R<sup>f</sup>O<sub>2</sub>C-CH<sub>2</sub>-, R<sup>f</sup>O<sub>2</sub>C-CH<sub>2</sub>-O-, 3-methoxycarbonyl-1-oxopropyl, R<sup>g</sup>NH- or bis(methylsulfonyl)-amino;

the other of  $R^4$  and  $R^5$  is hydrogen, halo or methyl; and  $R^6$  is hydrogen, fluoro, hydroxy, [(1-2C)alkyl]-

25 carbonyloxy (which may bear an ω-carboxy substituent),
 benzoyloxy (which may bear one or more halo, hydroxy,
 methoxy or methyl substituents), methyl or methoxy;

in which  $R^f$  is hydrogen, (1-4C)alkyl or benzyl;  $R^g$  is hydrogen, [(1-4C)alkyl]carbonyl, acetyl, trifluoroacetyl, methoxyacetyl, dimethylaminoacetyl, phenylalanyl,

2-(t-butoxycarbonylamino)-4-methylsulfinyl-1-oxobutyl,
3-[[(1-2C)alkoxy]carbonyl]-1-oxopropyl or RhSOh- (wherein h

20

25

is 1 or 2); and R<sup>h</sup> is (1-4C)alkyl, trifluoromethyl, phenyl, 3,5-dimethylisoxazol-4-yl or dimethylamino; or

two adjacent residues selected from  $R^3$ ,  $R^4$ ,  $R^5$  and  $R^6$  together form a benz ring; and the other two are each hydrogen;

 $L^1$  is -NH-CO-, -O-CO- or -CO-NH- such that  $-L^1-Q^1$  is -NH-CO-O<sup>1</sup>, -O-CO-Q<sup>1</sup> or -CO-NH-Q<sup>1</sup>;

Q<sup>1</sup> is phenyl, 2-furanyl, 2-thienyl, 4-thiazolyl, 2-pyridyl, 2-naphthyl, 1,2-dihydrobenzofuran-5-yl,

10 1,2-dihydrobenzofuran-6-yl or 1,2-benzisoxazol-6-yl in which the phenyl may bear one, two or three substituents at the 3-, 4- or 5-position(s) independently selected from halo, cyano, carbamoyl, aminomethyl, methyl, methoxy, difluoromethoxy, hydroxymethyl, formyl, vinyl, amino, hydroxy and

3,4-methylenedioxy, and in addition the phenyl may bear a 2-chloro or 2-fluoro substituent, the 2-furanyl or 2-thienyl may bear a chloro or methyl substituent at the 5-position, the 4-thiazolyl may bear an amino substituent at the 2-position, the 2-pyridyl may bear an amino substituent at

the 6-position, and the 1,2-benzisoxazol-6-yl may bear a chloro or methyl substituent at the 3-position; or -CO-Q<sup>1</sup> is cyclopentenylcarbonyl or cyclohexenylcarbonyl;

 $_{\rm R^2~is~-L^{2A}-Q^{2A},~-L^{2B}-Q^{2B},~-L^{2C}-Q^{2C},~-L^{2D}-Q^{2D}~or}$  -L^2E-0<sup>2E</sup> wherein

 $\mathtt{L}^{\mathtt{2A}}$  is a direct bond; and  $\mathtt{Q}^{\mathtt{2A}}$  is

in which D is carbonyl or  $-CHR^k$ — in which  $R^k$  is hydrogen, 30 hydroxy, (1-6C)alkoxy, or  $-CH_2-R^j$  in which  $R^j$  is carboxy, [(1-4C)alkoxy]carbonyl or carbamoyl which may bear one or

- 288 -

two (1-2C)alkyl substituents on the nitrogen; and one of  $R^m$  and  $R^n$  is hydrogen and the other is amino, bromo, (1-4C)alkyl or (1-4C)alkoxy, or  $R^m$  and  $R^n$  together form a benz ring;

 $_{\rm L^{2B}~is}$  -NH-CO-, -O-CO-, -CH<sub>2</sub>-O- or -O-CH<sub>2</sub>- such that  $_{\rm -L^{2B}-Q^{2B}}$  is -NH-CO-Q<sup>2B</sup>, -O-CO-Q<sup>2B</sup>, -CH<sub>2</sub>-O-Q<sup>2B</sup> or -O-CH<sub>2</sub>-Q<sup>2B</sup>; and

 $0^{2B}$  is

$$R^p$$

10

in which R<sup>o</sup> is hydrogen, halo, (1-6C)alkyl, (1-4C)alkoxy,
benzyloxy or (1-4C)alkylthio; and R<sup>p</sup> is 1-hydroxyethyl,
1-hydroxy-1-methylethyl, 1-methoxy-1-methylethyl,
4-piperidinyl, 4-pyridinyl, dimethylaminosulfonyl or -J-R<sup>q</sup>
in which J is a single bond, methylene, carbonyl, oxo,
-S(O)<sub>q</sub>- (wherein q is 0, 1 or 2), or -NR<sup>r</sup>- (wherein R<sup>r</sup> is hydrogen or methyl); and R<sup>q</sup> is (1-6C)alkyl, phenyl,
3-pyridyl or 4-pyridyl;

 $L^{2C} \text{ is } -NR^V-CO-X-, -NR^V-CS-Y-, -CH_2-CO-NR^W-CH_2-, \\ -O-CO-, -O-CH_2-, -S-CH_2- \text{ or } -CH_2-NR^X-CH_2- \text{ such that } -L^{2C}-Q^{2C} \\ \text{is } -NR^V-CO-X-Q^{2C}, -NR^V-CS-Y-Q^{2C}, -CH_2-CO-NR^W-CH_2-Q^{2C}, \\ -O-CO-Q^{2C}, -O-CH_2-Q^{2C}, -S-CH_2-Q^{2C} \text{ or } -CH_2-NR^X-CH_2-Q^{2C} \text{ in } \\ \text{which X is } -(CH_2)_X- \text{ (wherein X is 0, 1 or 2), } -NR^W-, \\ -NR^W-CH_2-, -O-, -O-CH_2- \text{ or } -S-CH_2-; \text{ Y is } -NR^W-CH_2- \text{ or } \\ -O-CH_2-; \text{ each of } R^V \text{ and } R^W \text{ is independently hydrogen, benzyl } \\ \text{or } (1-6C) \text{ alkyl which is not branched at the $\alpha$-position; and } \\ R^X \text{ is hydrogen, benzyloxycarbonyl or } [(1-4C) \text{ alkoxy}] \text{ carbonyl; } \\ \text{and} \\ \end{cases}$ 

Q<sup>2C</sup> is 1-(4-pyridyl)piperidin-4-yl, 1-(4-pyridyl)30 piperidin-3-yl or 1-(4-pyridyl)pyrrolidin-3-yl in which the
pyridyl may bear a substituent at its 2-position selected

from cyano, aminomethyl, carboxy, hydroxymethyl and (1-2C)alkyl;

 $L^{2D}$  is -NH-CO- such that  $-L^{2D}-Q^{2D}$  is -NH-CO- $Q^{2D}$ ; and Q<sup>2D</sup> is selected from 4-(4-pyridinyl)benzyloxy, 9-oxo-9H-fluoren-3-yl, benzo[b]thiophen-2-yl (which may bear a chloro, methyl or methoxy substituent), benzofuran-2-yl (which may bear a chloro, methyl or methoxy substituent), 4-(4-morpholinyl)-4-oxobutyl, and 4-piperidinyl or 3,4-didehydropiperidin-4-yl (either one bearing a substituent at the 1-position selected from methylsulfonyl, 10 phenylsulfonyl, (1-5C)alkyl, (4-7C)cycloalkyl, tetrahydropyran-4-yl, 4-thiacyclohexyl and -CH2-RZ in which RZ is isopropyl, cyclopropyl, phenyl, pentafluorophenyl, furyl, thienyl, 2-thiazolyl, or pyridyl in which the phenyl may 15 bear one or two substituents independently selected from halo, cyano, hydroxy, methoxy, acetoxy, benzyloxy, amino, acetylamino, nitro and 3,4-methylenedioxy, and the thienyl or furyl may bear a methyl or nitro substituent);

 $L^{2E}$  is -NH-CO-O-(CH<sub>2</sub>)<sub>n</sub>- (wherein n is 0, 1 or 2) or -NH-CO-O-(CH<sub>2</sub>)<sub>2</sub>-O- such that  $-L^{2E}-Q^{2E}$  is -NH-CO-O-(CH<sub>2</sub>)<sub>n</sub>- $Q^{2E}$  or -NH-CO-O-(CH<sub>2</sub>)<sub>2</sub>-O- $Q^{2E}$ ; and

Q<sup>2E</sup> is 4-piperidinyl or 1-benzylpiperidin-4-yl; or a prodrug of the compound of formula I; or a pharmaceutically acceptable salt of the compound 25 of formula I or prodrug thereof.

2. The method of claim 1 in which the factor Xa inhibiting compound of formula I is one wherein

 $A^3$ ,  $A^4$ ,  $A^5$  and  $A^6$ , together with the two carbons to which they are attached, complete a substituted benzene in which  $A^3$  is  $CR^3$ ,  $A^4$  is  $CR^4$ ,  $A^5$  is  $CR^5$ , and  $A^6$  is  $CR^6$ ; wherein

 $\mbox{R}^3$  is hydrogen, hydroxy, [(1-2C)alkyl]carbonyloxy (which may bear an  $\omega\mbox{-carboxy}$  substituent), benzoyloxy (which

may bear one or more halo, hydroxy, methoxy or methyl substituents), methyl or methoxy;

one of R4 and R5 is hydrogen, methyl, halo, trifluoromethyl, nitro, amino(imino)methyl, amino(hydroxyimino)methyl,  $R^{f}O_{-}$ ,  $R^{f}O_{2}C_{-}$ ,  $R^{f}O_{2}C_{-}CH_{2}_{-}$ ,  $R^{f}O_{2}C_{-}CH_{2}_{-}O_{-}$ , 3-methoxycarbonyl-1-oxopropyl, RGNH- or bis(methylsulfonyl)amino;

the other of  $R^4$  and  $R^5$  is hydrogen, halo or methyl; and R<sup>6</sup> is hydrogen, hydroxy, [(1-2C)alkyl]carbonyloxy

(which may bear an  $\omega$ -carboxy substituent), benzoyloxy (which 10 may bear one or more halo, hydroxy, methoxy or methyl substituents), methyl or methoxy;

in which Rf is hydrogen, (1-4C) alkyl or benzyl; Rg is hydrogen, acetyl, trifluoroacetyl, phenylalanyl,

2-(t-butoxycarbonylamino)-4-methylsulfinyl-1-oxobutyl, 15 3-[[(1-2C)alkoxy]carbonyl]-1-oxopropyl or RhSO<sub>2</sub>-; and Rh is(1-4C) alkyl, trifluoromethyl, phenyl, 3,5-dimethylisoxazol-4-yl or dimethylamino; or

two adjacent residues selected from  $\mathbb{R}^3$ ,  $\mathbb{R}^4$ ,  $\mathbb{R}^5$  and  $\mathbb{R}^6$ together form a benz ring; and the other two are each hydrogen;

20

 $L^1$  is -NH-CO-, -O-CO- or -CO-NH- such that  $-L^1-Q^1$  is  $-NH-CO-Q^{1}$ ,  $-O-CO-Q^{1}$  or  $-CO-NH-Q^{1}$ ;

Q<sup>1</sup> is phenyl, 2-thienyl, 4-thiazolyl, 2-pyridyl, 25 2-naphthyl or 1,2-benzisoxazol-6-yl in which the phenyl may bear one, two or three substituents at the 3-, 4- or 5-position(s) independently selected from halo, cyano, carbamoyl, aminomethyl, methyl, methoxy, hydroxymethyl, formyl, vinyl, amino, hydroxy and 3,4-methylenedioxy, the 2-thienyl may bear a chloro or methyl substituent at the 30 5-position, the 4-thiazolyl may bear an amino substituent at the 2-position, the 2-pyridyl may bear an amino substituent at the 6-position, and the 1,2-benzisoxazol-6-yl may bear a chloro or methyl substituent at the 3-position;

- 291 -

 $_{\rm R^2~is~-L^{2A}-Q^{2A},~-L^{2B}-Q^{2B},~-L^{2C}-Q^{2C},~-L^{2D}-Q^{2D}~or~-L^{2E}-Q^{2E}~wherein $$_{\rm L^{2A}~is~a~direct~bond;}$$  and  $_{\rm Q^{2A}~is}$ 

$$-N$$

5

in which D is carbonyl or -CHR<sup>k</sup>- in which R<sup>k</sup> is hydrogen, hydroxy, (1-6C)alkoxy or -CH<sub>2</sub>-R<sup>j</sup> in which R<sup>j</sup> is carboxy, [(1-4C)alkoxy]carbonyl or carbamoyl which may bear one or two (1-2C)alkyl substituents on the nitrogen; and one of R<sup>m</sup> and R<sup>n</sup> is hydrogen and the other is amino, bromo, (1-4C)alkyl or (1-4C)alkoxy, or R<sup>m</sup> and R<sup>n</sup> together form a benz ring;

 $0^{2B}$  is

$$\mathbb{R}^{\circ}$$
  $\mathbb{R}^{\mathsf{p}}$ 

in which R<sup>O</sup> is hydrogen, halo, (1-6C)alkyl, (1-4C)alkoxy,
benzyloxy or (1-4C)alkylthio; and R<sup>D</sup> is 1-hydroxyethyl,
1-hydroxy-1-methylethyl, 1-methoxy-1-methylethyl,
4-piperidinyl, 4-pyridinyl, dimethylaminosulfonyl or -J-R<sup>Q</sup>
in which J is a single bond, methylene, carbonyl, oxo,
5(O)<sub>Q</sub>- (wherein q is 0, 1 or 2), or -NR<sup>r</sup>- (wherein R<sup>r</sup> is hydrogen or methyl); and R<sup>Q</sup> is (1-6C)alkyl, phenyl,
3-pyridyl or 4-pyridyl;

 $\tt L^{2C}$  is -NRV-CO-X-, -NRV-CS-Y-, -CH\_2-CO-NRW-CH\_2-, -O-CO-, -O-CH\_2-, -S-CH\_2- or -CH\_2-NRX-CH\_2- such that -L^{2C}-Q^{2C}

10

15

20

30

is  $-NR^V-CO-X-Q^{2C}$ ,  $-NR^V-CS-Y-Q^{2C}$ ,  $-CH_2-CO-NR^W-CH_2-Q^{2C}$ ,  $-O-CO-Q^{2C}$ ,  $-O-CH_2-Q^{2C}$ ,  $-S-CH_2-Q^{2C}$  or  $-CH_2-NR^X-CH_2-Q^{2C}$  in which X is  $-(CH_2)_X$ — (wherein x is 0, 1 or 2),  $-NR^W-CH_2$ —,  $-O-CH_2$ — or  $-S-CH_2$ —; Y is  $-NR^W-CH_2$ — or  $-O-CH_2$ —; each of  $R^V$  and  $R^W$  is independently hydrogen, benzyl or (1-6C)alkyl which is not branched at the  $\alpha$ -position; and  $R^X$  is hydrogen, benzyloxycarbonyl or [(1-4C)alkoxy]carbonyl; and

 $Q^{2C}$  is 1-(4-pyridyl)piperidin-4-yl in which the pyridyl may bear a substituent at its 2-position selected from cyano, aminomethyl, carboxy, hydroxymethyl and (1-2C)alkyl;

 $L^{2D}$  is -NH-CO- such that  $-L^{2D}-Q^{2D}$  is -NH-CO- $Q^{2D}$ ; and

 $Q^{\mathrm{2D}}$  is selected from 4-(4-pyridinyl)benzyloxy, 9-oxo-9H-fluoren-3-yl, benzo[b]thiophen-2-yl (which may bear a chloro, methyl or methoxy substituent), benzofuran-2-yl (which may bear a chloro, methyl or methoxy substituent), 4-(4-morpholinyl)-4-oxobutyl, and 4-piperidinyl bearing a substituent at the 1-position selected from methylsulfonyl, phenylsulfonyl and -CH<sub>2</sub>-R<sup>z</sup> in which R<sup>z</sup> is isopropyl, cyclopropyl, phenyl, pentafluorophenyl, furyl, thienyl,

2-thiazolyl, or pyridyl in which the phenyl may bear one or two substituents independently selected from halo, cyano, hydroxy, methoxy, acetoxy, benzyloxy, amino, acetylamino, nitro and 3,4-methylenedioxy, and the thienyl or furyl may bear a methyl or nitro substituent;

25  $L^{2E}$  is -NH-CO-O-(CH<sub>2</sub>)<sub>n</sub>- (wherein n is 0, 1 or 2) or -NH-CO-O-(CH<sub>2</sub>)<sub>2</sub>-O- such that  $-L^{2E}$ -Q<sup>2E</sup> is -NH-CO-O-(CH<sub>2</sub>)<sub>n</sub>-Q<sup>2E</sup> or -NH-CO-O-(CH<sub>2</sub>)<sub>2</sub>-O-Q<sup>2E</sup>; and

Q<sup>2E</sup> is 4-piperidinyl or 1-benzylpiperidin-4-yl; or a prodrug of the compound of formula I; or a pharmaceutically acceptable salt of the compound of formula I or prodrug thereof.

3. The method of Claim 1 or 2 wherein for an alkyl group or the alkyl portion of an alkyl containing group,

<sup>-</sup> WO 99/00121 PCT/US98/13427

- 293 -

(1-2C)alkyl is methyl or ethyl; (1-4C)alkyl is methyl, ethyl, propyl, isopropyl, butyl, isobutyl, or t-butyl; (1-6C)alkyl is methyl, ethyl, propyl, butyl, pentyl or hexyl; and halo is bromo or chloro.

5

- 4. The method of Claim 3 wherein for an alkyl group or the alkyl portion of an alkyl containing group, (1-2C)alkyl is methyl; (1-4C)alkyl is methyl, isopropyl, butyl or t-butyl; (1-6C)alkyl is methyl, butyl or hexyl; and 10 halo is chloro.
  - 5. The method of any of the above Claims 1-4 wherein the compound of formula I is one in which each of  ${\tt A}^3$ ,  ${\tt A}^5$  and  ${\tt A}^6$  is CH.

15

- 6. The method of any of the above Claims 1-5 wherein  $Q^1$  is 4-chlorophenyl or 4-methoxyphenyl.
- 7. The method of any of the above Claims 1-6 wherein 20 R<sup>2</sup> is (4-t-butylbenzoyl)amino, (4-methoxybenzoyl)amino, or [1-(4-pyridyl)piperidin-4-yl]methoxycarbonylamino.
  - 8. The method of any of the above Claims 1-7 wherein  $L^1-Q^1$  is  $-NH-CO-Q^1$ .

25

- 9. The method of any of the above Claims 1-7 wherein  $L^1-Q^1$  is  $-\text{CO-NH-Q}^1$ .
  - 10. A novel compound of formula I

30

$$A_{\parallel}^{5} A_{\parallel}^{6} L^{1}-Q^{1}$$

$$A_{\parallel}^{4} A^{3} R^{2}$$

wherein

30

 ${\rm A}^3$ ,  ${\rm A}^4$ ,  ${\rm A}^5$  and  ${\rm A}^6$ , together with the two carbons to which they are attached, complete a substituted benzene in which  ${\rm A}^3$  is  ${\rm CR}^3$ ,  ${\rm A}^4$  is  ${\rm CR}^4$ ,  ${\rm A}^5$  is  ${\rm CR}^5$ , and  ${\rm A}^6$  is  ${\rm CR}^6$ ; wherein

R<sup>3</sup> is hydrogen, hydroxy, [(1-2C)alkyl]carbonyloxy (which may bear an ω-carboxy substituent), benzoyloxy (which may bear one or more halo, hydroxy, methoxy or methyl substituents), methyl or methoxy;

one of R<sup>4</sup> and R<sup>5</sup> is hydrogen, methyl, halo, trifluoromethyl, nitro, amino(imino)methyl, amino(hydroxyimino)—methyl, R<sup>f</sup>O-, R<sup>f</sup>O<sub>2</sub>C-, R<sup>f</sup>O<sub>2</sub>C-CH<sub>2</sub>-, R<sup>f</sup>O<sub>2</sub>C-CH<sub>2</sub>-O-, 3-methoxycarbonyl-1-oxopropyl, R<sup>g</sup>NH- or bis(methylsulfonyl)—amino;

the other of R<sup>4</sup> and R<sup>5</sup> is hydrogen, halo or methyl; and R<sup>6</sup> is hydrogen, fluoro, hydroxy, [(1-2C)alkyl]carbonyloxy (which may bear an ω-carboxy substituent),
benzoyloxy (which may bear one or more halo, hydroxy,
methoxy or methyl substituents), methyl or methoxy;

in which R<sup>f</sup> is hydrogen, (1-4C)alkyl or benzyl; R<sup>g</sup> is hydrogen, [(1-4C)alkyl]carbonyl, acetyl, trifluoroacetyl, methoxyacetyl, dimethylaminoacetyl, phenylalanyl,

2-(t-butoxycarbonylamino)-4-methylsulfinyl-1-oxobutyl,

3-[[(1-2C)alkoxy]carbonyl]-1-oxopropyl or R<sup>h</sup>SO<sub>h</sub>- (wherein h is 1 or 2); and R<sup>h</sup> is (1-4C)alkyl, trifluoromethyl, phenyl,

3,5-dimethylisoxazol-4-yl or dimethylamino; or

two adjacent residues selected from  ${\bf R}^3$ ,  ${\bf R}^4$ ,  ${\bf R}^5$  and  ${\bf R}^6$  together form a benz ring; and the other two are each hydrogen;

 $L^1$  is -NH-CO-, -O-CO- or -CO-NH- such that  $-L^1-Q^1$  is -NH-CO- $Q^1$ , -O-CO- $Q^1$  or -CO-NH- $Q^1$ ;

Q<sup>1</sup> is phenyl, 2-furanyl, 2-thienyl, 4-thiazolyl, 2-pyridyl, 2-naphthyl, 1,2-dihydrobenzofuran-5-yl, 1,2-dihydrobenzofuran-6-yl or 1,2-benzisoxazol-6-yl in which

15

25

the phenyl may bear one, two or three substituents at the 3-, 4- or 5-position(s) independently selected from halo, cyano, carbamoyl, aminomethyl, methyl, methoxy, difluoromethoxy, hydroxymethyl, formyl, vinyl, amino, hydroxy and 5 3,4-methylenedioxy, and in addition the phenyl may bear a 2-chloro or 2-fluoro substituent, the 2-furanyl or 2-thienyl may bear a chloro or methyl substituent at the 5-position, the 4-thiazolyl may bear an amino substituent at the 2-position, the 2-pyridyl may bear an amino substituent at the 6-position, and the 1,2-benzisoxazol-6-yl may bear a chloro or methyl substituent at the 3-position; or -CO-Q1 is cyclopentenylcarbonyl or cyclohexenylcarbonyl;

 $R^2$  is  $-L^{2A}-O^{2A}$ ,  $-L^{2B}-O^{2B}$ ,  $-L^{2C}-Q^{2C}$ ,  $-L^{2D}-Q^{2D}$  or -L<sup>2E</sup>-O<sup>2E</sup> wherein

 $L^{2A}$  is a direct bond; and  $0^{2A}$  is

$$-N$$

in which D is carbonyl or -CHRk- in which Rk is hydrogen, hydroxy, (1-6C)alkoxy, or -CH<sub>2</sub>-R<sup>j</sup> in which R<sup>j</sup> is carboxy, 20 [(1-4C)alkoxy]carbonyl or carbamoyl which may bear one or two (1-2C)alkyl substituents on the nitrogen; and one of Rm and Rn is hydrogen and the other is amino, bromo,

(1-4C) alkyl or (1-4C) alkoxy, or  $R^m$  and  $R^n$  together form a benz ring;

 $L^{2B}$  is -NH-CO-, -O-CO-, -CH<sub>2</sub>-O- or -O-CH<sub>2</sub>- such that  $-L^{2B}-O^{2B}$  is  $-NH-CO-Q^{2B}$ ,  $-O-CO-Q^{2B}$ ,  $-CH_2-O-Q^{2B}$  or  $-O-CH_2-Q^{2B}$ ; and

 $0^{2B}$  is

- 296 -

in which R<sup>O</sup> is hydrogen, halo, (1-6C)alkyl, (1-4C)alkoxy, benzyloxy or (1-4C)alkylthio; and R<sup>D</sup> is 1-hydroxyethyl,

1-hydroxy-1-methylethyl, 1-methoxy-1-methylethyl, 4-piperidinyl, 4-pyridinyl, dimethylaminosulfonyl or -J-Rq in which J is a single bond, methylene, carbonyl, oxo,  $-S(0)_{\mathbf{q}^-} \text{ (wherein q is 0, 1 or 2), or -NR}^{\mathbf{r}_-} \text{ (wherein R}^{\mathbf{r}} \text{ is hydrogen or methyl); and R}^{\mathbf{q}} \text{ is (1-6C)alkyl, phenyl,}$ 

10 3-pyridyl or 4-pyridyl;

25

30

 $L^{2C} \text{ is } -NR^V-CO-X-, -NR^V-CS-Y-, -CH_2-CO-NR^W-CH_2-, \\ -O-CO-, -O-CH_2-, -S-CH_2- \text{ or } -CH_2-NR^X-CH_2- \text{ such that } -L^{2C}-Q^{2C} \\ \text{is } -NR^V-CO-X-Q^{2C}, -NR^V-CS-Y-Q^{2C}, -CH_2-CO-NR^W-CH_2-Q^{2C}, \\ -O-CO-Q^{2C}, -O-CH_2-Q^{2C}, -S-CH_2-Q^{2C} \text{ or } -CH_2-NR^X-CH_2-Q^{2C} \text{ in } \\ \text{which X is } -(CH_2)_X- \text{ (wherein x is 0, 1 or 2), } -NR^W-, \\ -NR^W-CH_2-, -O-, -O-CH_2- \text{ or } -S-CH_2-; \text{ Y is } -NR^W-CH_2- \text{ or } \\ -O-CH_2-; \text{ each of } R^V \text{ and } R^W \text{ is independently hydrogen, benzyl } \\ \text{or } (1-6C)\text{ alkyl which is not branched at the $\alpha$-position; and } \\ R^X \text{ is hydrogen, benzyloxycarbonyl or } \{(1-4C)\text{ alkoxy}\}\text{ carbonyl}; \\ \text{and} \\ \text{20} \text{ and} \\ \end{array}$ 

 $Q^{2C}$  is 1-(4-pyridyl)piperidin-4-yl, 1-(4-pyridyl)-piperidin-3-yl or 1-(4-pyridyl)pyrrolidin-3-yl in which the pyridyl may bear a substituent at its 2-position selected from cyano, aminomethyl, carboxy, hydroxymethyl and (1-2C)alkyl;

L<sup>2D</sup> is -NH-CO- such that -L<sup>2D</sup>-Q<sup>2D</sup> is -NH-CO-Q<sup>2D</sup>; and Q<sup>2D</sup> is selected from 4-(4-pyridinyl)benzyloxy, 9-oxo-9H-fluoren-3-yl, benzo[b]thiophen-2-yl (which may bear a chloro, methyl or methoxy substituent), benzofuran-2-yl (which may bear a chloro, methyl or methoxy substituent), 4-(4-morpholinyl)-4-oxobutyl, and 4-piperidinyl or 3,4-didehydropiperidin-4-yl (either one bearing a

25

30

substituent at the 1-position selected from methylsulfonyl, phenylsulfonyl, (1-5C)alkyl, (4-7C)cycloalkyl, tetrahydro-pyran-4-yl, 4-thiacyclohexyl and -CH<sub>2</sub>-R<sup>z</sup> in which R<sup>z</sup> is isopropyl, cyclopropyl, phenyl, pentafluorophenyl, furyl, thienyl, 2-thiazolyl, or pyridyl in which the phenyl may bear one or two substituents independently selected from halo, cyano, hydroxy, methoxy, acetoxy, benzyloxy, amino, acetylamino, nitro and 3,4-methylenedioxy, and the thienyl or furyl may bear a methyl or nitro substituent);

 $L^{2E}$  is -NH-CO-O-(CH<sub>2</sub>)<sub>n</sub>- (wherein n is 0, 1 or 2) or -NH-CO-O-(CH<sub>2</sub>)<sub>2</sub>-O- such that  $-L^{2E}-Q^{2E}$  is -NH-CO-O-(CH<sub>2</sub>)<sub>n</sub>- $Q^{2E}$  or -NH-CO-O-(CH<sub>2</sub>)<sub>2</sub>-O- $Q^{2E}$ ; and

 $Q^{2E}$  is 4-piperidinyl or 1-benzylpiperidin-4-yl; or a prodrug of the compound of formula I;

or a pharmaceutically acceptable salt of the compound of formula I or prodrug thereof;

provided that the compound is not one wherein each of  $A^3$ ,  $A^4$ ,  $A^5$  and  $A^6$  is CH,  $R^2$  is phthalimido, and  $-L^1-Q^1$  is -NH-CO- $Q^1$ , in which  $Q^1$  is phenyl bearing a 4-chloro,

4-methyl or 4-methoxy substituent, or  $-L^1-Q^1$  is  $-CO-NH-Q^1$  in which  $Q^1$  is phenyl or phenyl bearing a 4-chloro, 4-methyl or 4-methoxy substituent;

nor one wherein each of  $A^3$ ,  $A^5$  and  $A^6$  is CH,  $A^4$  is C-OH,  $-L^1-Q^1$  is  $-NH-CO-Q^1$ , and  $R^2$  is  $-NH-CO-Q^{2B}$  in which, selected together,  $Q^1$  is phenyl or phenyl bearing a 3-chloro, 4-fluoro or 4-methoxy substituent and  $Q^{2B}$  is 4-methylphenyl, 4-ethylphenyl or 4-methoxyphenyl or  $Q^1$  is phenyl or phenyl bearing a 4-methoxy, 4-chloro, 3,4-dichloro, 3,5-dihydroxy, 3,4-dihydroxy or 3-hydroxy substituent(s) and  $Q^{2B}$  is 4-methylphenyl or 4-methoxyphenyl.

11. The novel compound of formula I of claim 10 wherein

15

 ${\rm A}^3$ ,  ${\rm A}^4$ ,  ${\rm A}^5$  and  ${\rm A}^6$ , together with the two carbons to which they are attached, complete a substituted benzene in which  ${\rm A}^3$  is  ${\rm CR}^3$ ,  ${\rm A}^4$  is  ${\rm CR}^4$ ,  ${\rm A}^5$  is  ${\rm CR}^5$ , and  ${\rm A}^6$  is  ${\rm CR}^6$ ; wherein

R<sup>3</sup> is hydrogen, hydroxy, [(1-2C)alkyl]carbonyloxy (which may bear an ω-carboxy substituent), benzoyloxy (which may bear one or more halo, hydroxy, methoxy or methyl substituents), methyl or methoxy;

one of R<sup>4</sup> and R<sup>5</sup> is hydrogen, methyl, halo, trifluoro
10 methyl, nitro, amino(imino)methyl, amino(hydroxyimino) 
methyl, R<sup>f</sup>O-, R<sup>f</sup>O<sub>2</sub>C-, R<sup>f</sup>O<sub>2</sub>C-CH<sub>2</sub>-, R<sup>f</sup>O<sub>2</sub>C-CH<sub>2</sub>-O-,

3-methoxycarbonyl-1-oxopropyl, R<sup>g</sup>NH- or bis(methylsulfonyl)
amino;

the other of R<sup>4</sup> and R<sup>5</sup> is hydrogen, halo or methyl; and R<sup>6</sup> is hydrogen, hydroxy, [(1-2C)alkyl]carbonyloxy (which may bear an  $\omega$ -carboxy substituent), benzoyloxy (which may bear one or more halo, hydroxy, methoxy or methyl substituents), methyl or methoxy;

in which R<sup>f</sup> is hydrogen, (1-4C)alkyl or benzyl; R<sup>g</sup> is
20 hydrogen, acetyl, trifluoroacetyl, phenylalanyl,
2-(t-butoxycarbonylamino)-4-methylsulfinyl-1-oxobutyl,
3-[[(1-2C)alkoxy]carbonyl]-1-oxopropyl or R<sup>h</sup>SO<sub>2</sub>-; and R<sup>h</sup> is
(1-4C)alkyl, trifluoromethyl, phenyl, 3,5-dimethylisoxazol-4-yl or dimethylamino; or

25 two adjacent residues selected from  $R^3$ ,  $R^4$ ,  $R^5$  and  $R^6$  together form a benz ring; and the other two are each hydrogen;

 $L^1$  is -NH-CO-, -O-CO- or -CO-NH- such that  $-L^1-Q^1$  is -NH-CO-O<sup>1</sup>, -O-CO-Q<sup>1</sup> or -CO-NH-Q<sup>1</sup>;

Q<sup>1</sup> is phenyl, 2-thienyl, 4-thiazolyl, 2-pyridyl, 2-naphthyl or 1,2-benzisoxazol-6-yl in which the phenyl may bear one, two or three substituents at the 3-, 4- or 5-position(s) independently selected from halo, cyano, carbamoyl, aminomethyl, methyl, methoxy, hydroxymethyl,

- 299 -

formyl, vinyl, amino, hydroxy and 3,4-methylenedioxy, the 2-thienyl may bear a chloro or methyl substituent at the 5-position, the 4-thiazolyl may bear an amino substituent at the 2-position, the 2-pyridyl may bear an amino substituent at the 6-position, and the 1,2-benzisoxazol-6-yl may bear a chloro or methyl substituent at the 3-position;

 $_{\rm R^2~is~-L^{2A}-Q^{2A},~-L^{2B}-Q^{2B},~-L^{2C}-Q^{2C},~-L^{2D}-Q^{2D}~or~-L^{2E}-Q^{2E}~wherein}$ 

 $L^{2A}$  is a direct bond; and

10  $Q^{2A}$  is

$$-N$$

in which D is carbonyl or -CHR<sup>k</sup>- in which R<sup>k</sup> is hydrogen,
hydroxy, (1-6C)alkoxy or -CH<sub>2</sub>-R<sup>j</sup> in which R<sup>j</sup> is carboxy,

[(1-4C)alkoxy]carbonyl or carbamoyl which may bear one or
two (1-2C)alkyl substituents on the nitrogen; and one of R<sup>m</sup>
and R<sup>n</sup> is hydrogen and the other is amino, bromo,
 (1-4C)alkyl or (1-4C)alkoxy, or R<sup>m</sup> and R<sup>n</sup> together form a
benz ring;

 $\rm L^{2B}$  is -NH-CO-, -O-CO-, -CH<sub>2</sub>-O- or -O-CH<sub>2</sub>- such that  $\rm -L^{2B}-Q^{2B}$  is -NH-CO-Q<sup>2B</sup>, -O-CO-Q<sup>2B</sup>, -CH<sub>2</sub>-O-Q<sup>2B</sup> or -O-CH<sub>2</sub>-Q<sup>2B</sup>; and

 $0^{2B}$  is

$$\mathbb{R}^{p}$$

25

20

in which R<sup>O</sup> is hydrogen, halo, (1-6C)alkyl, (1-4C)alkoxy, benzyloxy or (1-4C)alkylthio; and R<sup>D</sup> is 1-hydroxyethyl, 1-hydroxy-1-methylethyl, 1-methoxy-1-methylethyl, 4-piperidinyl, 4-pyridinyl, dimethylaminosulfonyl or -J-R<sup>Q</sup>

20

in which J is a single bond, methylene, carbonyl, oxo,  $-S(0)_{\mathbf{q}}$ — (wherein q is 0, 1 or 2), or  $-NR^{\mathbf{r}}$ — (wherein  $R^{\mathbf{r}}$  is hydrogen or methyl); and  $R^{\mathbf{q}}$  is (1-6C)alkyl, phenyl, 3-pyridyl or 4-pyridyl;

5  $L^{2C}$  is  $-NR^V-CO-X-$ ,  $-NR^V-CS-Y-$ ,  $-CH_2-CO-NR^W-CH_2-$ , -O-CO-,  $-O-CH_2-$ ,  $-S-CH_2-$  or  $-CH_2-NR^X-CH_2-$  such that  $-L^{2C}-Q^{2C}$  is  $-NR^V-CO-X-Q^{2C}$ ,  $-NR^V-CS-Y-Q^{2C}$ ,  $-CH_2-CO-NR^W-CH_2-Q^{2C}$ ,  $-O-CO-Q^{2C}$ ,  $-O-CH_2-Q^{2C}$ ,  $-S-CH_2-Q^{2C}$  or  $-CH_2-NR^X-CH_2-Q^{2C}$  in which X is  $-(CH_2)_X-$  (wherein x is 0, 1 or 2),  $-NR^W-CH_2-$ ,  $-O-CH_2-$  or  $-S-CH_2-$ ; Y is  $-NR^W-CH_2-$  or  $-O-CH_2-$ ; each of  $R^V$  and  $R^W$  is independently hydrogen, benzyl or (1-6C) alkyl which is not branched at the  $\alpha$ -position; and  $R^X$  is hydrogen, benzyloxycarbonyl or [(1-4C) alkoxy] carbonyl; and

Q<sup>2C</sup> is 1-(4-pyridyl)piperidin-4-yl in which the pyridyl may bear a substituent at its 2-position selected from cyano, aminomethyl, carboxy, hydroxymethyl and (1-2C)alkyl;

 $L^{2D}$  is -NH-CO- such that  $-L^{2D}-Q^{2D}$  is -NH-CO- $Q^{2D}$ ; and  $Q^{2D}$  is selected from 4-(4-pyridinyl)benzyloxy, 9-oxo-9H-fluoren-3-yl, benzo[b]thiophen-2-yl (which may bear a chloro, methyl or methoxy substituent), benzofuran-2-yl (which may bear a chloro, methyl or methoxy substituent), 4-(4-morpholinyl)-4-oxobutyl, and 4-piperidinyl bearing a substituent at the 1-position selected from methylsulfonyl, phenylsulfonyl and -CH<sub>2</sub>-R<sup>2</sup> in which R<sup>2</sup> is isopropyl,

25 cyclopropyl, phenyl, pentafluorophenyl, furyl, thienyl, 2-thiazolyl, or pyridyl in which the phenyl may bear one or two substituents independently selected from halo, cyano, hydroxy, methoxy, acetoxy, benzyloxy, amino, acetylamino, nitro and 3,4-methylenedioxy, and the thienyl or furyl may 30 bear a methyl or nitro substituent;

 $L^{2E}$  is -NH-CO-O-(CH<sub>2</sub>)<sub>n</sub>- (wherein n is 0, 1 or 2) or -NH-CO-O-(CH<sub>2</sub>)<sub>2</sub>-O- such that  $-L^{2E}-Q^{2E}$  is -NH-CO-O-(CH<sub>2</sub>)<sub>n</sub>- $Q^{2E}$  or -NH-CO-O-(CH<sub>2</sub>)<sub>2</sub>-O- $Q^{2E}$ ; and

Q<sup>2E</sup> is 4-piperidinyl or 1-benzylpiperidin-4-yl;

- 301 -

or a prodrug of the compound of formula I;

or a pharmaceutically acceptable salt of the compound
of formula I or prodrug thereof;

provided that the compound is not one wherein each of  $A^3$ ,  $A^4$ ,  $A^5$  and  $A^6$  is CH,  $R^2$  is phthalimido, and  $-L^1-Q^1$  is  $-NH-CO-Q^1$ , in which  $Q^1$  is phenyl bearing a 4-chloro, 4-methyl or 4-methoxy substituent, or  $-L^1-Q^1$  is  $-CO-NH-Q^1$  in which  $Q^1$  is phenyl or phenyl bearing a 4-chloro, 4-methyl or 4-methoxy substituent;

nor one wherein each of A<sup>3</sup>, A<sup>5</sup> and A<sup>6</sup> is CH, A<sup>4</sup> is C-OH, -L<sup>1</sup>-Q<sup>1</sup> is -NH-CO-Q<sup>1</sup>, and R<sup>2</sup> is -NH-CO-Q<sup>2B</sup> in which, selected together, Q<sup>1</sup> is phenyl or phenyl bearing a 3-chloro, 4-fluoro or 4-methoxy substituent and Q<sup>2B</sup> is 4-methylphenyl, 4-ethylphenyl or 4-methoxyphenyl or Q<sup>1</sup> is phenyl or phenyl bearing a 4-methoxy, 4-chloro, 3,4-dichloro, 3,5-dihydroxy, 3,4-dihydroxy or 3-hydroxy substituent(s) and Q<sup>2B</sup> is 4-methylphenyl or 4-methoxyphenyl.

12. The compound of Claim 10 or 11 wherein for an alkyl group or the alkyl portion of an alkyl containing group, (1-2C)alkyl is methyl or ethyl; (1-4C)alkyl is methyl, ethyl, propyl, isopropyl, butyl, isobutyl, or t-butyl; (1-6C)alkyl is methyl, ethyl, propyl, butyl, pentyl or hexyl; and halo is bromo or chloro.

25

30

- 13. The compound of Claim 12 wherein for an alkyl group or the alkyl portion of an alkyl containing group, (1-2C)alkyl is methyl; (1-4C)alkyl is methyl, isopropyl, butyl or t-butyl; (1-6C)alkyl is methyl, butyl or hexyl; and halo is chloro.
- 14. The compound of any of the above Claims 10-13 wherein the compound of formula I is one in which each of  ${\rm A}^3$ ,  ${\rm A}^5$  and  ${\rm A}^6$  is CH.

15. The compound of any of the above Claims 10-14 wherein  $Q^1$  is 4-chlorophenyl or 4-methoxyphenyl.

- 5 16. The compound of any of the above Claims 10-15 wherein R<sup>2</sup> is (4-t-butylbenzoyl)amino, (4-methoxybenzoyl)-amino, or [1-(4-pyridyl)piperidin-4-yl]methoxycarbonylamino.
- 17. The compound of any of the above Claims 10-16 wherein  $\rm L^1-\rm Q^1$  is -NH-CO- $\rm Q^1$ .
  - 18. The compound of any of the above Claims 10-16 wherein  $\rm L^1-\rm Q^1$  is -CO-NH-Q<sup>1</sup>.
- 19. A pharmaceutical composition comprising a compound of formula I, or prodrug or pharmaceutically acceptable salt thereof, as claimed in Claim 10 in association with a pharmaceutically acceptable carrier, excipient or diluent.
- 20 20. A process for preparing a novel compound of formula I (or a pharmaceutically acceptable salt thereof) as provided in claim 10 which is selected from
- (A) for a compound of formula I in which the linkage of R<sup>2</sup> to the ring terminates in -NH-CO-, -NRV-CO- or 25 -NRV-CS-, acylating an amine of formula II,

or a corresponding amine in which the nitrogen bears the group RV, using a corresponding acid which terminates with the group HO-CO- or HO-CS-, or an activated derivative thereof;

PCT/US98/13427

(B) for a compound of formula I in which  $-L^1-Q^1$  is  $-NH-CO-Q^1$ , acylating an amine of formula III

5

10

using an acid of formula  $HO-CO-Q^{1}$ , or an activated derivative thereof;

(C) for a compound of formula I in which  $-L^1-Q^1$  is  $-CO-NH-Q^1$  and  $R^2$  is of the form  $-NH-CO-Q^2$ , acylating an amine of formula  $H_2N-Q^1$  using a [1,3]oxazine of formula IV,

$$A_{A}^{5} A^{6} Q^{2}$$

$$IV$$

wherein  $Q^2$  represents  $Q^{2B}$ ,  $Q^{2C}$  or  $Q^{2D}$ ;

15 (D) for a compound of formula I in which  $R^2$  is  $-L^{2A}-Q^{2A}$  and D is carbonyl, diacylating a compound of formula II using an anhydride of formula V;

20

(E) for a compound of formula I in which  $\mathbb{R}^2$  is  $-0-CO-\mathbb{Q}^{2B}$ , acylating an alcohol of formula VI

using an acid of formula  $HO-CO-Q^{2B}$ , or an activated derivative thereof;

- (F) for a compound of formula I in which  $R^4$  or  $R^5$  is amino, reducing the nitro group of a corresponding compound of formula I in which  $R^4$  or  $R^5$  is nitro; and
- (G) for a compound of formula I in which  $R^4$  or  $R^5$  is  $R^9 NH-$  and  $R^9$  is  $R^h SO_2-$ , substituting the amino group of a corresponding compound of formula I in which  $R^4$  or  $R^5$  is amino using an activated derivative of the sulfonic acid  $R^h SO_2-OH$ ;

whereafter, for any of the above procedures, when a functional group is protected using a protecting group, removing the protecting group; and

whereafter, for any of the above procedures, when a pharmaceutically acceptable salt of a compound of formula I is required, it is obtained by reacting the basic form of a basic compound of formula I with an acid affording a physiologically acceptable counterion or the acidic form of an acidic compound of formula I with a base affording a physiologically acceptable counterion or by any other conventional procedure; and

wherein, unless otherwise specified,  $L^1$ ,  $Q^1$ ,  $R^2$ ,  $R^m$ ,  $R^n$ ,  $A^3$ ,  $A^4$ ,  $A^5$  and  $A^6$  have any of the values defined in claim 10.

21. The use of a factor Xa inhibiting compound of formula I substantially as hereinbefore described with reference to any of the Examples.

30

25

10

15

20

- 305 -

- 22. A novel compound of formula I substantially as hereinbefore described with reference to any of the Examples.
- 5 23. A process for preparing a novel compound of formula I substantially as hereinbefore described with reference to any of the Examples.

International application No. PCT/US98/13427

A. CLASSIFICATION OF SUBJECT MATTER				
IPC(6) :Please See Extra Sheet.				
US CL: Please See Extra Sheet. According to International Patent Classification (IPC) or to both national classification and IPC				
B. FIELDS SEARCHED  Minimum documentation searched (classification system followed by classification symbols)				
		, , , , , , , , , , , , , , , , , , , ,		
U.S. : Please See Extra Sheet				
Documentat	tion searched other than minimum documentation to the	extent that such documents are included	in the fields searched	
Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)				
CAS ONI				
C. DOCUMENTS CONSIDERED TO BE RELEVANT				
Category*	Citation of document, with indication, where app	propriate, of the relevant passages	Relevant to claim No.	
Α	DAMANA et al. Mass spectrometer as	a probe in the synthesis of 2-	1-4, 10-13, 19, 20	
^	RAMANA et al. Mass spectrometer as a probe in the synthesis of 2-substituted benzimidazoles. Tetrahedron. 1994, Vol. 50, No. 8,			
	pages 2485-2496, especially page 2486	, scheme 1, compounds 2, 3,		
	4.			
Α	DELUCA et al. The para-toluenesulfe	onic acid-promoted synthesis	1-4, 10-13, 19, 20	
·	of 2-substituted benzoxazoles and ben	zimidazoles from diacylated		
	precursors. Tetrahedron. January 1997			
	464, especially page 459, Table 1, con	npound D.		
X Further documents are listed in the continuation of Box C. See patent family annex.				
<ul> <li>Special categories of cited documents:</li> <li>To later document published after the international filing date or priority date and not in conflict with the application but cited to understand</li> </ul>		lication but cited to understand		
'A' doe	cument defining the general state of the art which is not considered be of particular relevance	the principle or theory underlying the		
.E. cer	lier document published on or after the international filing date	"X" document of particular relevance; the considered novel or cannot be considered movel on taken alone	red to involve an inventive step	
	cument which may throw doubts on priority claim(s) or which is and to establish the publication date of another citation or other		a claimed invention cannot be	
spe	scial reason (as specified)	<ul> <li>Y document of particular relevance; the considered to involve an inventive combined with one or more other suc.</li> </ul>	step when the document is	
	cument referring to an oral disclosure, use, exhibition or other	being obvious to a person skilled in		
*P" document published prior to the international filing date but later than the priority date claimed		*& document member of the same paten	t family	
Date of the actual completion of the international search		Date of mailing of the international sea	arch report	
03 SEPTEMBER 1998		<b>25</b> SEP <b>1998</b>		
Name and mailing address of the ISA/US Authorized officer				
Commissioner of Patents and Trademarks Box PCT		EVELYN HUANG	$\mathcal{W}_{\mathcal{L}_{\mathcal{L}}}$	
Washington, D.C. 20231 Facsimile No. (703) 305-3230		Telephone No. (703) 308-1235	XV ·	

International application No. PCT/US98/13427

C (Continu	ation). DOCUMENTS CONSIDERED TO BE RELEVANT	· ·
Category*	Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim	
A	ISMAIL et al. The role of steric and electronic factors on the mode of reaction of amines with 2-substituted-6,8-dibromo-3,1-benzoxazin-4-ones. Egypt. J. Chem. 1989, Vol. 32, No. 6, pages 651-660, especially page 653, compound g.	1-4, 10-13, 19, 20
A	WALLIS, R.B. Inhibitors of coagulation factor Xa: from macromolecular beginnings to small molecules. Current Opinion in Therapeutic Patents. 1993, Vol. 3, No. 8, pages 1173-1179.	1-4, 10-13, 19, 20
A	FAHMY et al. Acid azides: Part X. New synthesis & decomposition reactions of phthalimido-benzoic acid azides. Indian J. Chem. March 1986, Vol. 25B, No. 3, pages 308-311, especially page 309, Table 1, compounds IIIb, IIIc, IIId.	1-4, 10-13, 19, 20
х	MOHAMED et al. Synthesis & some reactions of 2-(α/β-naphthyl)-3,1-benzoxazin-4(H)-ones & 3-amino-2-(β-naphthyl)quinazolin-4(3H)-one. Indian J. Chem. February 1986, Vol. 25b, No. 2, pages 207-211, especially page 208, scheme 2, compound IIIa.	1-4, 10-13, 19, 20

International application No. PCT/US98/13427

Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)			
This international report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:			
1. Claims Nos.: because they relate to subject matter not required to be searched by this Authority, namely:			
2. Claims Nos.:  because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:			
3. X Claims Nos.: 5-9, 14-18, 21-23 because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).			
Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)			
This International Searching Authority found multiple inventions in this international application, as follows:			
1. As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.			
2. As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.			
3. As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:			
4. No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:			
Remark on Protest  The additional search fees were accompanied by the applicant's protest.  No protest accompanied the payment of additional search fees.			

International application No. PCT/US98/13427

A. CLASSIFICATION OF SUBJECT MATTER:

IPC (6): A61K 31/18, 31/34, 31/38, 31/40, 31/44, 31/165, 31/335, 31/445, 31/525; C07C 233/64, 307/02; C07D 209/48, 209/56, 211/22, 211/32, 211/82, 233/60, 265/30, 317/46, 333/56, 357/80, 401/04, 405/06, 409/06, 417/06

A. CLASSIFICATION OF SUBJECT MATTER:

US CL: 514/237.8, 318, 326, 327, 330, 343, 357, 370, 411, 417, 443, 465, 469, 603, 616; 544/165; 546/194, 209, 213, 214, 234, 278.4, 335; 548/332.1, 450, 451, 473; 549/439, 467; 564/86, 155, 157

B. FIELDS SEARCHED

Minimum documentation searched

Classification System: U.S.

514/237.8, 318, 326, 327, 330, 343, 357, 370, 411, 417, 443, 465, 469, 603, 616; 544/165; 546/194, 209, 213, 214, 234, 278.4, 335; 548/332.1, 450, 451, 473; 549/439, 467; 564/86, 155, 157